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Tobramycin Injection

DEFINITION

Tobramycin Injection is a sterile solution of Tobramycin Sulfate in Water for Injection, or of Tobramycin in Water for Injection prepared with the aid of Sulfuric Acid. It contains NLT 90.0% and NMT 120.0% of the labeled amount of tobramycin ($C_{18}H_{37}N_5O_9$).

IDENTIFICATION

• A. [THIN-LAYER CHROMATOGRAPHY](#)

Diluent: Butyl alcohol and pyridine (100:1)

Standard solution: 6 mg/mL of [USP Tobramycin RS](#) in water

Sample solution: 6 mg/mL in water, from Injection diluted with water

Solution A: *Standard solution and Sample solution* (1:1)

Chromatographic system

(See [Chromatography \(621\)](#), [Thin-Layer Chromatography](#).)

Adsorbent: 0.25-mm layer of chromatographic silica gel mixture

Application volume: 3 μ L

Developing solvent system: Methanol, chloroform, and ammonium hydroxide (60:25:30)

Spray reagent: 10 mg/mL of ninhydrin in *Diluent*

Analysis

Samples: *Standard solution, Sample solution, and Solution A*

Apply the *Standard solution*, the *Sample solution*, and *Solution A* to the plate. Place the plate in a suitable chromatographic chamber, and develop the chromatogram in the *Developing solvent system* until the solvent front has moved about three-fourths of the length of the plate. Remove the plate from the chamber, allow the solvent to evaporate, and heat the plate at 110° for 15 min. Immediately locate the spots on the plate by spraying it with *Spray reagent*.

Acceptance criteria: Tobramycin appears as a pink spot, and the R_f values of the spots of the *Sample solution* and of *Solution A*, respectively, correspond to those of the *Standard solution*.

• **B.** The retention time of the major peak of the *Derivatized sample solution* corresponds to that of the *Derivatized standard solution*, obtained as directed in the Assay.

ASSAY

• PROCEDURE

Mobile phase: Dissolve 2.0 g of tris(hydroxymethyl)aminomethane in 800 mL of water. Add 20 mL of 1 N sulfuric acid, and dilute with acetonitrile to obtain 2000 mL of solution. Cool, and pass through a filter of 0.2- μ m or finer pore size.

Solution A: 10 mg/mL of 2,4-dinitrofluorobenzene in alcohol. This solution may be used for 5 days if refrigerated when not in use.

Solution B: 15 mg/mL of tris(hydroxymethyl)aminomethane in water. This solution may be used for 1 month if refrigerated when not in use.

Solution C: 3 mg/mL of tris(hydroxymethyl)aminomethane prepared as follows. Transfer 40 mL of *Solution B* to a 200-mL volumetric flask. Add dimethyl sulfoxide while mixing, and dilute with dimethyl sulfoxide to volume. Use this reagent within 4 h. If kept immersed in an ice-water bath below 10°, the reagent may be used for up to 8 h.

Standard stock solution: 1.1 mg/mL of [USP Tobramycin RS](#) prepared as follows. Transfer 55 mg of [USP Tobramycin RS](#) to a 50-mL volumetric flask. Add 1 mL of 1 N sulfuric acid and enough water to dissolve it, and dilute with water to volume.

Standard solution: 0.22 mg/mL of [USP Tobramycin RS](#) from *Standard stock solution* in water

Sample solution: Nominally 0.2 mg/mL of tobramycin in water, from Injection in water

Derivatized standard solution, Derivatized sample solution, and Blank solution: Proceed as follows. Heat all solutions at the same temperature and for the same duration of time as indicated. Move all flasks to and from the 60° constant temperature bath at the same time.

To separate 50-mL volumetric flasks transfer 4.0 mL of the *Standard solution*, 4.0 mL of the *Sample solution*, and 4.0 mL of water. To each flask add 10 mL of *Solution A* and 10 mL of *Solution C*, shake, and insert the stopper. Place the flasks in a constant temperature bath at

$60 \pm 2^\circ$, and heat for 50 ± 5 min. Remove the flasks from the bath, and allow to stand for 10 min. Add acetonitrile to about 2 mL below the 50-mL mark, allow to cool to room temperature, then dilute with acetonitrile to volume. The solutions thus obtained are the *Derivatized standard solution*, the *Derivatized sample solution*, and the *Blank solution*, respectively.

System suitability stock solution: 0.24 mg/mL of *p*-naphtholbenzein in acetonitrile. Prepare freshly.

System suitability solution: Transfer 2 mL of the *System suitability stock solution* to a 10-mL volumetric flask, dilute with the *Derivatized standard solution* to volume, and use promptly.

Chromatographic system

(See [Chromatography \(621\)](#), [System Suitability](#).)

Mode: LC

Detector: UV 365 nm

Column: 3.9-mm \times 30-cm; packing L1

Flow rate: 1.2 mL/min

Injection volume: 20 μ L

System suitability

Samples: *Derivatized standard solution* and *System suitability solution*

[NOTE—The relative retention times for *p*-naphtholbenzein and tobramycin are about 0.6 and 1.0, respectively.]

Suitability requirements

Resolution: NLT 4.0 between *p*-naphtholbenzein and tobramycin, *System suitability solution*

Relative standard deviation: NMT 2.0%, *Derivatized standard solution*

Analysis

Samples: *Derivatized standard solution*, *Derivatized sample solution*, and *Blank solution*

Use the *Blank solution* to identify the solvent and reagent peaks.

Calculate the percentage of the labeled amount of tobramycin ($C_{18}H_{37}N_5O_9$) in the portion of injection taken:

$$\text{Result} = (r_U/r_S) \times (C_S/C_U) \times P \times F \times 100$$

r_U = peak area of tobramycin from the *Derivatized sample solution*

r_S = peak area of tobramycin from the *Derivatized standard solution*

C_S = concentration of [USP Tobramycin RS](#) in the *Standard solution* (mg/mL)

C_U = nominal concentration of tobramycin in the *Sample solution* (mg/mL)

P = potency of tobramycin in [USP Tobramycin RS](#) (μ g/mg)

F = conversion factor, 0.001 mg/ μ g

Acceptance criteria: 90.0%–120.0%

SPECIFIC TESTS

- **BACTERIAL ENDOTOXINS TEST (85):** It contains NMT 2.00 USP Endotoxin Units/mg of tobramycin.
- **STERILITY TESTS (71):** It meets the requirements in [Test for Sterility of the Product to Be Examined, Membrane Filtration](#).
- **pH (791):** 3.0–6.5
- **PARTICULATE MATTER IN INJECTIONS (788):** Meets the requirements for small-volume injections
- **OTHER REQUIREMENTS:** It meets the requirements in [Injections and Implanted Drug Products \(1\)](#).

ADDITIONAL REQUIREMENTS

- **PACKAGING AND STORAGE:** Preserve in single-dose or multiple-dose glass or plastic containers. Glass containers are preferably of Type I glass.
- **USP REFERENCE STANDARDS (11):**
[USP Tobramycin RS](#)

Auxiliary Information - Please [check for your question in the FAQs](#) before contacting USP.

| Topic/Question | Contact | Expert Committee |
|----------------------|---|---------------------------|
| TOBRAMYCIN INJECTION | Documentary Standards Support | SM12020 Small Molecules 1 |

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| REFERENCE STANDARD SUPPORT | RS Technical Services RSTECH@usp.org | SM12020 Small Molecules 1 |

Chromatographic Database Information: [Chromatographic Database](#)

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