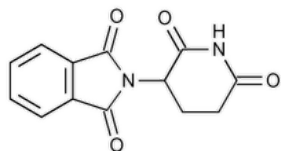


Status: Currently Official on 16-Feb-2025  
Official Date: Official as of 01-Dec-2020  
Document Type: USP Monographs  
DocId: GUID-D0EB84E5-56F9-4F67-ABFE-32E90BA585C2\_6\_en-US  
DOI: [https://doi.org/10.31003/USPNF\\_M82060\\_06\\_01](https://doi.org/10.31003/USPNF_M82060_06_01)  
DOI Ref: a6lut

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## Thalidomide



$C_{13}H_{10}N_2O_4$  258.23

1*H*-Isoindole-1,3(2*H*)-dione, 2-(2,6-dioxo-3-piperidiny)-, (±)-;

(±)-*N*-(2,6-Dioxo-3-piperidyl)phthalimide;

α-(*N*-Phthalimido)glutarimide CAS RN®: 50-35-1; UNII: 4Z8R6ORS6L.

### DEFINITION

Thalidomide contains NLT 98.0% and NMT 101.5% of thalidomide ( $C_{13}H_{10}N_2O_4$ ), calculated on the anhydrous basis.

### IDENTIFICATION

- **A.** [SPECTROSCOPIC IDENTIFICATION TESTS \(197\)](#), [Infrared Spectroscopy](#): 197K

**Add the following:**

- ▲ **B.** The retention time of the thalidomide peak of the *Sample solution* corresponds to that of the *Standard solution*, as obtained in the Assay.▲ (USP 1-Dec-2020)

### ASSAY

**Change to read:**

#### • PROCEDURE

**Solution A:** Transfer 1 mL of phosphoric acid into a 100-mL volumetric flask and dilute with water to volume.

**Mobile phase:** Acetonitrile, water, and phosphoric acid (15: 85: 0.1)

**Internal standard solution:** 1.5 mg/mL of phenacetin in acetonitrile

**Standard stock solution:** 1 mg/mL of [USP Thalidomide RS](#) in acetonitrile. Sonicate to dissolve, if necessary.

**Standard solution:** 0.1 mg/mL of [USP Thalidomide RS](#) and 0.075 mg/mL of phenacetin prepared as follows. Transfer 10.0 mL of *Standard stock solution* and 5.0 mL of *Internal standard solution* to a 100-mL volumetric flask, add 10.0 mL of *Solution A*, and dilute with water to volume.

**Sample stock solution:** 1 mg/mL of Thalidomide in acetonitrile. Sonicate to dissolve, if necessary.

**Sample solution:** 0.1 mg/mL of Thalidomide and 0.075 mg/mL of phenacetin prepared as follows. Transfer 10.0 mL of *Sample stock solution* and 5.0 mL of *Internal standard solution* to a 100-mL volumetric flask, add 10.0 mL of *Solution A*, and dilute with water to volume.

#### Chromatographic system

(See [Chromatography \(621\)](#), [System Suitability](#).)

**Mode:** LC

**Detector:** UV 237 nm

**Column:** 3.9-mm × 15-cm; 4-μm packing [L1](#)

**Flow rate:** 1 mL/min

**Injection volume:** 20 μL

#### System suitability

**Sample:** *Standard solution*

#### Suitability requirements

**Resolution:** NLT 3.0 between thalidomide and phenacetin

▲▲ (USP 1-Dec-2020)

**Tailing factor:** NMT 2.0**Relative standard deviation:** NMT 1.0% for the response ratio of thalidomide to phenacetin**Analysis****Samples:** *Standard solution* and *Sample solution*Calculate the percentage of thalidomide ( $C_{13}H_{10}N_2O_4$ ) in the portion of Thalidomide taken:

$$\text{Result} = (R_U/R_S) \times (C_S/C_U) \times 100$$

 $R_U$  = peak response ratio of thalidomide to phenacetin from the *Sample solution* $R_S$  = peak response ratio of thalidomide to phenacetin from the *Standard solution* $C_S$  = concentration of [USP Thalidomide RS](#) in the *Standard solution* (mg/mL) $C_U$  = concentration of Thalidomide in the *Sample solution* (mg/mL)**Acceptance criteria:** 98.0%–101.5% on the anhydrous basis**IMPURITIES**• **ORGANIC IMPURITIES****Solution A:** Acetonitrile, water, and phosphoric acid (5: 95: 0.1)**Solution B:** Acetonitrile, water, and phosphoric acid (15: 85: 0.1)**Solution C:** Acetonitrile and water (80:5)**Mobile phase:** See [Table 1](#).**Table 1**

Time (min)	Solution A (%)	Solution B (%)
0	100	0
15	50	50
20	100	0
30	100	0

**Diluent A:** Acetonitrile, water, and phosphoric acid (50: 50: 0.1)**Diluent B:** Transfer 1 mL of phosphoric acid into a 100-mL volumetric flask and dilute with water to volume.**Standard stock solution A:** 1 mg/mL of phthalic acid prepared as follows. Transfer 100 mg of phthalic acid to a 100-mL volumetric flask, dissolve in 85 mL of *Solution C*, and dilute with acetonitrile to volume.**Standard stock solution B:** 0.1 mg/mL of phthalic acid prepared as follows. Transfer *Standard stock solution A* to a suitable volumetric flask and dilute with acetonitrile to volume.**Standard stock solution C:** 1 mg/mL of [USP Thalidomide RS](#) in acetonitrile. Sonicate to dissolve, if necessary.**Standard stock solution D:** 0.002 mg/mL of phthalic acid and 0.02 mg/mL of [USP Thalidomide RS](#) prepared as follows. Pipet 2.0 mL of *Standard stock solution B* and 2.0 mL of *Standard stock solution C* into a 100-mL volumetric flask, and dilute with *Diluent A* to volume.**Standard solution:** 0.0002 mg/mL of phthalic acid and 0.002 mg/mL of [USP Thalidomide RS](#) prepared as follows. Pipet 10.0 mL of *Standard stock solution D* into a 100-mL volumetric flask, add 10.0 mL of *Diluent B*, and dilute with water to volume.**Sample stock solution:** 2 mg/mL of Thalidomide in *Diluent A*. Sonicate to dissolve, if necessary.**Sample solution:** 0.2 mg/mL of Thalidomide prepared as follows. Pipet 10.0 mL of *Sample stock solution* into a 100-mL volumetric flask, add 10.0 mL of *Diluent B*, and dilute with water to volume.**Chromatographic system**(See [Chromatography \(621\)](#), [System Suitability](#).)**Mode:** LC**Detector:** UV 218 nm**Column:** 3.9-mm × 15-cm; 4-μm packing [L1](#)**Flow rate:** 2 mL/min**Injection volume:** 200 μL

**System suitability****Sample:** *Standard solution*

[NOTE—The relative retention times for phthalic acid and thalidomide are about 0.35 and 1.0, respectively.]

**Suitability requirements****Tailing factor:** NMT 2.0 for phthalic acid and thalidomide**Relative standard deviation:** NMT 2.0% for phthalic acid**Analysis****Samples:** *Standard solution* and *Sample solution*

Calculate the percentage of each impurity in the portion of Thalidomide taken:

$$\text{Result} = (r_U/r_S) \times (C_S/C_U) \times 100$$

 $r_U$  = peak response of each impurity from the *Sample solution* $r_S$  = peak response of phthalic acid from the *Standard solution* $C_S$  = concentration of phthalic acid in the *Standard solution* (mg/mL) $C_U$  = concentration of Thalidomide in the *Sample solution* (mg/mL)**Acceptance criteria****Individual impurities:** NMT 0.1%**Total impurities:** NMT 0.3%**Change to read:**

- ▲ **LIMIT OF GLUTAMINE** (SEE ▲ (USP 1-DEC-2020) [ORDINARY IMPURITIES <466>](#))

**Sample solution:** 2 mg/mL of Thalidomide in acetonitrile**Diluent:** Acetonitrile and water (1:1)**Standard solution:** 0.1 mg/mL of glutamine in *Diluent***Eluant:** Methylene chloride, methanol, and acetic acid (75: 25: 0.05)**Application volume:** 2 µL for *Standard solution*; 100 µL for *Sample solution***Visualization:** 4**Acceptance criteria:** NMT 0.1%**SPECIFIC TESTS****Change to read:**

- [MICROBIAL ENUMERATION TESTS <61>](#), and [TESTS FOR SPECIFIED MICROORGANISMS <62>](#): The total aerobic microbial count ▲ (USP 1-Dec-2020) is NMT  $10^3$  cfu/g, and the total combined molds and yeasts count is NMT  $10^2$  cfu/g.

- [WATER DETERMINATION <921>](#), [Method I](#), [Method Ic](#)

**Solvent:** Anhydrous dimethyl sulfoxide**Acceptance criteria:** NMT 0.5%**ADDITIONAL REQUIREMENTS**

- **PACKAGING AND STORAGE:** Preserve in tight containers, protected from light, and store at controlled room temperature.
- [USP REFERENCE STANDARDS <11>](#)  
[USP Thalidomide RS](#)

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REFERENCE STANDARD SUPPORT	RS Technical Services <a href="mailto:RSTECH@usp.org">RSTECH@usp.org</a>	SM32020 Small Molecules 3

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Pharmacopeial Forum: Volume No. 45(5)

**Current DocID:** GUID-D0EB84E5-56F9-4F67-ABFE-32E90BA585C2\_6\_en-US

**DOI:** [https://doi.org/10.31003/USPNF\\_M82060\\_06\\_01](https://doi.org/10.31003/USPNF_M82060_06_01)

**DOI ref:** [a6lut](#)

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