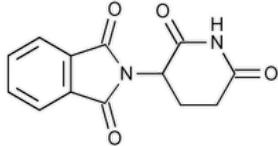


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Thalidomide



$C_{13}H_{10}N_2O_4$ 258.23
1*H*-Isoindole-1,3(2*H*)-dione, 2-(2,6-dioxo-3-piperidinyl)-, (±)-;
(±)-*N*-(2,6-Dioxo-3-piperidinyl)phthalimide;
α-(*N*-Phthalimido)glutarimide CAS RN®: 50-35-1; UNII: 4Z8R60RS6L.

DEFINITION

Thalidomide contains NLT 98.0% and NMT 101.5% of thalidomide ($C_{13}H_{10}N_2O_4$), calculated on the anhydrous basis.

IDENTIFICATION

- A. [SPECTROSCOPIC IDENTIFICATION TESTS \(197\), Infrared Spectroscopy](#): 197K

Add the following:

▲ B. The retention time of the thalidomide peak of the *Sample solution* corresponds to that of the *Standard solution*, as obtained in the Assay.▲ (USP 1-Dec-2020)

ASSAY

Change to read:

• PROCEDURE

Solution A: Transfer 1 mL of phosphoric acid into a 100-mL volumetric flask and dilute with water to volume.

Mobile phase: Acetonitrile, water, and phosphoric acid (15: 85: 0.1)

Internal standard solution: 1.5 mg/mL of phenacetin in acetonitrile

Standard stock solution: 1 mg/mL of [USP Thalidomide RS](#) in acetonitrile. Sonicate to dissolve, if necessary.

Standard solution: 0.1 mg/mL of [USP Thalidomide RS](#) and 0.075 mg/mL of phenacetin prepared as follows. Transfer 10.0 mL of *Standard stock solution* and 5.0 mL of *Internal standard solution* to a 100-mL volumetric flask, add 10.0 mL of *Solution A*, and dilute with water to volume.

Sample stock solution: 1 mg/mL of Thalidomide in acetonitrile. Sonicate to dissolve, if necessary.

Sample solution: 0.1 mg/mL of Thalidomide and 0.075 mg/mL of phenacetin prepared as follows. Transfer 10.0 mL of *Sample stock solution* and 5.0 mL of *Internal standard solution* to a 100-mL volumetric flask, add 10.0 mL of *Solution A*, and dilute with water to volume.

Chromatographic system

(See [Chromatography \(621\), System Suitability](#).)

Mode: LC

Detector: UV 237 nm

Column: 3.9-mm × 15-cm; 4-μm packing [L1](#)

Flow rate: 1 mL/min

Injection volume: 20 μL

System suitability

Sample: *Standard solution*

Suitability requirements

Resolution: NLT 3.0 between thalidomide and phenacetin

▲ (USP 1-Dec-2020)

Tailing factor: NMT 2.0**Relative standard deviation:** NMT 1.0% for the response ratio of thalidomide to phenacetin**Analysis****Samples:** Standard solution and Sample solutionCalculate the percentage of thalidomide ($C_{13}H_{10}N_2O_4$) in the portion of Thalidomide taken:

$$\text{Result} = (R_U/R_S) \times (C_S/C_U) \times 100$$

 R_U = peak response ratio of thalidomide to phenacetin from the *Sample solution* R_S = peak response ratio of thalidomide to phenacetin from the *Standard solution* C_S = concentration of [USP Thalidomide RS](#) in the *Standard solution* (mg/mL) C_U = concentration of Thalidomide in the *Sample solution* (mg/mL)**Acceptance criteria:** 98.0%–101.5% on the anhydrous basis**IMPURITIES****• ORGANIC IMPURITIES****Solution A:** Acetonitrile, water, and phosphoric acid (5: 95: 0.1)**Solution B:** Acetonitrile, water, and phosphoric acid (15: 85: 0.1)**Solution C:** Acetonitrile and water (80:5)**Mobile phase:** See [Table 1](#).**Table 1**

Time (min)	Solution A (%)	Solution B (%)
0	100	0
15	50	50
20	100	0
30	100	0

Diluent A: Acetonitrile, water, and phosphoric acid (50: 50: 0.1)**Diluent B:** Transfer 1 mL of phosphoric acid into a 100-mL volumetric flask and dilute with water to volume.**Standard stock solution A:** 1 mg/mL of phthalic acid prepared as follows. Transfer 100 mg of phthalic acid to a 100-mL volumetric flask, dissolve in 85 mL of *Solution C*, and dilute with acetonitrile to volume.**Standard stock solution B:** 0.1 mg/mL of phthalic acid prepared as follows. Transfer *Standard stock solution A* to a suitable volumetric flask and dilute with acetonitrile to volume.**Standard stock solution C:** 1 mg/mL of [USP Thalidomide RS](#) in acetonitrile. Sonicate to dissolve, if necessary.**Standard stock solution D:** 0.002 mg/mL of phthalic acid and 0.02 mg/mL of [USP Thalidomide RS](#) prepared as follows. Pipet 2.0 mL of *Standard stock solution B* and 2.0 mL of *Standard stock solution C* into a 100-mL volumetric flask, and dilute with *Diluent A* to volume.**Standard solution:** 0.0002 mg/mL of phthalic acid and 0.002 mg/mL of [USP Thalidomide RS](#) prepared as follows. Pipet 10.0 mL of *Standard stock solution D* into a 100-mL volumetric flask, add 10.0 mL of *Diluent B*, and dilute with water to volume.**Sample stock solution:** 2 mg/mL of Thalidomide in *Diluent A*. Sonicate to dissolve, if necessary.**Sample solution:** 0.2 mg/mL of Thalidomide prepared as follows. Pipet 10.0 mL of *Sample stock solution* into a 100-mL volumetric flask, add 10.0 mL of *Diluent B*, and dilute with water to volume.**Chromatographic system**(See [Chromatography \(621\), System Suitability](#).)**Mode:** LC**Detector:** UV 218 nm**Column:** 3.9-mm × 15-cm; 4-μm packing [L1](#)**Flow rate:** 2 mL/min**Injection volume:** 200 μL

System suitability**Sample: Standard solution**

[NOTE—The relative retention times for phthalic acid and thalidomide are about 0.35 and 1.0, respectively.]

Suitability requirements

Tailing factor: NMT 2.0 for phthalic acid and thalidomide

Relative standard deviation: NMT 2.0% for phthalic acid

Analysis**Samples: Standard solution and Sample solution**

Calculate the percentage of each impurity in the portion of Thalidomide taken:

$$\text{Result} = (r_U/r_S) \times (C_S/C_U) \times 100$$

r_U = peak response of each impurity from the *Sample solution*

r_S = peak response of phthalic acid from the *Standard solution*

C_S = concentration of phthalic acid in the *Standard solution* (mg/mL)

C_U = concentration of Thalidomide in the *Sample solution* (mg/mL)

Acceptance criteria

Individual impurities: NMT 0.1%

Total impurities: NMT 0.3%

Change to read:

- **LIMIT OF GLUTAMINE (SEE ▲ (USP 1-DEC-2020) [ORDINARY IMPURITIES \(466\)](#))**

Sample solution: 2 mg/mL of Thalidomide in acetonitrile

Diluent: Acetonitrile and water (1:1)

Standard solution: 0.1 mg/mL of glutamine in *Diluent*

Eluant: Methylene chloride, methanol, and acetic acid (75: 25: 0.05)

Application volume: 2 μ L for *Standard solution*; 100 μ L for *Sample solution*

Visualization: 4

Acceptance criteria: NMT 0.1%

SPECIFIC TESTS**Change to read:**

- **MICROBIAL ENUMERATION TESTS (61)** and **TESTS FOR SPECIFIED MICROORGANISMS (62)**: The total aerobic microbial count ▲ (USP 1-Dec-2020) is NMT 10^3 cfu/g, and the total combined molds and yeasts count is NMT 10^2 cfu/g.

- **WATER DETERMINATION (921), *Method I, Method Ic***

Solvent: Anhydrous dimethyl sulfoxide

Acceptance criteria: NMT 0.5%

ADDITIONAL REQUIREMENTS

- **PACKAGING AND STORAGE:** Preserve in tight containers, protected from light, and store at controlled room temperature.

- **USP REFERENCE STANDARDS (11)**

[USP Thalidomide RS](#)

Auxiliary Information - Please [check for your question in the FAQs](#) before contacting USP.

Topic/Question	Contact	Expert Committee
THALIDOMIDE	Documentary Standards Support	SM32020 Small Molecules 3
REFERENCE STANDARD SUPPORT	RS Technical Services RSTECH@usp.org	SM32020 Small Molecules 3

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