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## Sodium Bicarbonate

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$\text{NaHCO}_3$  84.01

Carbonic acid monosodium salt;

Monosodium carbonate CAS RN®: 144-55-8.

### DEFINITION

Sodium Bicarbonate contains NLT 99.0% and NMT 100.5% of sodium bicarbonate ( $\text{NaHCO}_3$ ), calculated on the dried basis.

### IDENTIFICATION

- A. [IDENTIFICATION TESTS—GENERAL \(191\), Sodium](#): Meets the requirements
- B. [IDENTIFICATION TESTS—GENERAL \(191\), Bicarbonate](#): Meets the requirements

### ASSAY

#### • PROCEDURE

**Sample:** 3 g

**Analysis:** Mix the **Sample** with 100 mL of [water](#), add [methyl red TS](#), and titrate with [1 N hydrochloric acid](#). Add the acid slowly, with constant stirring, until the solution becomes faintly pink. Heat the solution to boiling, cool, and continue the titration until the faint pink color no longer fades after boiling. Each mL of 1 N hydrochloric acid is equivalent to 84.01 mg of sodium bicarbonate.

**Acceptance criteria:** 99.0%–100.5% on the dried basis

### IMPURITIES

#### • INSOLUBLE SUBSTANCES

**Sample solution:** Dissolve 1 g in 20 mL of [water](#).

**Acceptance criteria:** The resulting solution is complete and clear.

#### • CARBONATE (where it is labeled as intended for use in hemodialysis)

**Apparatus:** The apparatus (see [Figure 1](#)) consists of a 50-mL flask with a side arm connected to a source of carbon dioxide humidified by bubbling through a saturated solution of [sodium bicarbonate](#). The flask is equipped with a top-mounted stopper fitted with an exit tube. The

exit tube is connected via a T-tube to a system vent and a leveling buret and reservoir.

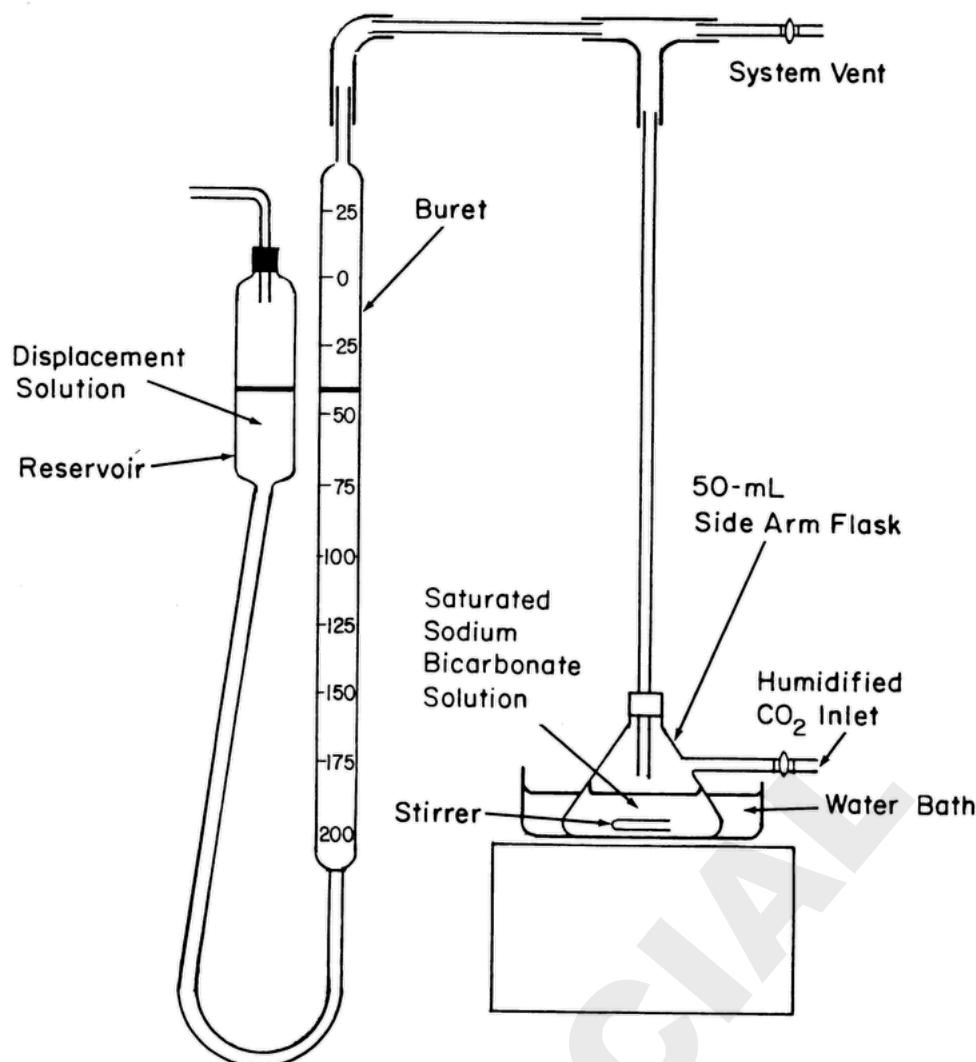


Figure 1. Carbonate apparatus.

#### Reagents

**Saturated sodium bicarbonate solution:** Mix 20 g of [sodium bicarbonate](#) in 100 mL of [water](#), and allow any undissolved crystals to settle. Use the clear supernatant.

**Displacement solution:** Dissolve 100 g of [sodium chloride](#) in 350 mL of [water](#), and add 1 g of [sodium bicarbonate](#) and 1 mL of [methyl orange TS](#). After the [sodium bicarbonate](#) has dissolved, add 6 N [sulfuric acid](#) until the solution turns pink. Use this solution to fill the reservoir of the apparatus.

**Analysis:** Add 25 mL of *Saturated sodium bicarbonate solution* to the 50-mL flask, and flush the system by allowing humidified carbon dioxide to enter through the side arm. Close the carbon dioxide inlet and the system vent, and stir the *Saturated sodium bicarbonate solution* until no further carbon dioxide absorption is noted from successive buret readings. Maintain atmospheric pressure in the apparatus by adjusting the *Displacement solution* to the same level in both the reservoir and the buret, noting the buret reading. Open the system vent, and reintroduce humidified carbon dioxide through the side arm of the flask. Close the carbon dioxide inlet and the system vent, and stir the *Saturated sodium bicarbonate solution* vigorously until no further carbon dioxide absorption is noted. Repeat the carbon dioxide absorption procedure starting with "Open the system vent" until NMT a 0.2-mL change in buret reading is noted. Discontinue stirring, reintroduce humidified carbon dioxide through the side arm of the flask, remove the top-mounted stopper from the flask briefly, and promptly add 10 g of Sodium Bicarbonate to the flask. Replace the stopper, continue the flow of humidified carbon dioxide for about 30 s, and then close the carbon dioxide inlet and the system vent. Stir the solution in the flask vigorously until carbon dioxide absorption ceases, noting the volume absorbed from the buret reading. Restore atmospheric pressure in the apparatus by leveling the *Displacement solution* in the reservoir and the buret, and discontinue stirring. Open the system vent, and flush humidified carbon dioxide through the system. Close the carbon dioxide inlet and the system vent, and stir the solution in the flask vigorously until carbon dioxide absorption ceases.

Determine the total volume,  $V$ , in mL, of carbon dioxide absorbed after the addition of the specimen to the flask, and calculate the percentage of carbonate in the portion of specimen tested:

$$\text{Result} = 273V \times (6001P) / [22,400 \times (273 + T) \times (760W)]$$

$V$  = total volume of carbon dioxide absorbed (mL)

*P* = ambient atmospheric pressure (mm of mercury)

*T* = ambient temperature

*W* = weight of Sodium Bicarbonate taken (g)

[NOTE—Maintain a constant temperature during the measurement of the volume of carbon dioxide absorbed.]

**Acceptance criteria:** NMT 0.23%

• **NORMAL CARBONATE**

**Sample:** 1 g

**Analysis:** Dissolve the *Sample* in 20 mL of [water](#) with very gentle swirling at a temperature not exceeding 15°. Add 2.0 mL of 0.10 N [hydrochloric acid](#) and 2 drops of [phenolphthalein TS](#).

**Acceptance criteria:** The solution does not assume more than a faint pink color immediately.

• [CHLORIDE AND SULFATE \(221\), Chloride](#)

**Sample:** 0.35 g

**Acceptance criteria:** No more chloride than corresponds to 1.5 mL of 0.0010 N [hydrochloric acid](#) (NMT 0.015%)

• **LIMIT OF SULFUR COMPOUNDS**

**Sample:** 2.0 g

**Standard solution:** To 0.30 mL of 0.02 N [sulfuric acid](#) add 1 mL of 0.06 N [hydrochloric acid](#), and dilute with [water](#) to 20 mL.

**Sample solution:** Dissolve the *Sample* in 20 mL of [water](#), and evaporate to 5 mL by boiling. Add 1 mL of [bromine TS](#), evaporate to dryness, and cool. Dissolve the residue in 10 mL of 3 N [hydrochloric acid](#), evaporate to dryness, and cool. Dissolve the residue in 5 mL of 3 N [hydrochloric acid](#), evaporate to dryness, and cool. Dissolve the residue in 10 mL of [water](#), and adjust with 3 N [hydrochloric acid](#) or 6 N [ammonium hydroxide](#) to a pH of 2. If necessary to obtain a clear solution, filter the solution, washing the filter with two 2-mL portions of [water](#). Dilute with [water](#) to 20 mL.

**Analysis:** Add 1 mL of [barium chloride TS](#) to each of the *Standard solution* and the *Sample solution*. Mix, and allow to stand for 30 min.

**Acceptance criteria:** Any turbidity produced in the *Sample solution* is not more intense than that produced in the *Standard solution* (NMT 0.015%).

**Change to read:**

• ▲ [ALUMINUM \(206\), Procedure 1](#) ▲ (CN 1-JUN-2023) (where it is labeled as intended for use in hemodialysis)

**Test preparation:** Transfer 1.0 g of Sodium Bicarbonate to a 100-mL plastic volumetric flask. Carefully add 4 mL of [nitric acid](#). Sonicate for 30 min, and dilute with [water](#) to volume.

**Acceptance criteria:** NMT 2 µg/g

**Change to read:**

• ▲ [ARSENIC \(211\), Procedures, Procedure 1](#) ▲ (CN 1-JUN-2023)

**Test preparation:** Dissolve 1.5 g of Sodium Bicarbonate in 20 mL of 7 N [sulfuric acid](#), and add 35 mL of [water](#).

**Analysis:** Proceed as directed in the chapter, omitting the addition of 20 mL of 7 N [sulfuric acid](#).

**Acceptance criteria:** NMT 2 ppm

• **CALCIUM** (where it is labeled as intended for use in hemodialysis)

[NOTE—The *Standard solutions* and the *Sample solution* may be modified, if necessary, to obtain solutions of suitable concentrations, adaptable to the linear or working range of the instrument.]

**Potassium chloride solution:** 10 mg/mL of [potassium chloride](#) in 0.36 N [hydrochloric acid](#)

**Standard solutions:** Transfer 249.7 mg of [calcium carbonate](#), previously dried at 300° for 3 h and cooled in a desiccator for 2 h, to a 100-mL volumetric flask. Dissolve in 6 mL of 6 N [hydrochloric acid](#), add 1 g of [potassium chloride](#), and dilute with [water](#) to volume. Transfer 10.0 mL of this solution to a second 100-mL volumetric flask, and dilute with [Potassium chloride solution](#) to volume. This solution contains 100 µg/mL of calcium. Transfer 2.0-, 3.0-, 4.0-, and 5.0-mL portions of this solution to separate 100-mL volumetric flasks (each containing 6 mL of 6 N [hydrochloric acid](#)), and dilute with [Potassium chloride solution](#) to volume. These *Standard solutions* contain 2.0, 3.0, 4.0, and 5.0 µg/mL of calcium, respectively.

**Sample solution:** Transfer 3.0 g of Sodium Bicarbonate to a 100-mL volumetric flask. Add 6 mL of 6 N [hydrochloric acid](#) and 1 g of [potassium chloride](#), and dilute with [water](#) to volume.

**Blank:** [Potassium chloride solution](#)

**Instrumental conditions**

(See [Atomic Absorption Spectroscopy \(852\)](#).)

**Mode:** Atomic absorption spectrophotometry

**Analytical wavelength:** Calcium emission line at 422.7 nm

**Lamp:** Calcium hollow-cathode

**Flame:** Nitrous oxide–acetylene

**Analysis**

**Samples:** *Standard solutions* and *Sample solution*

Plot the absorbances of the *Standard solutions* versus their contents of calcium, in µg/mL, by drawing a straight line best fitting the four plotted points. From the graph so obtained determine the concentration, *C*, in µg/mL, of calcium in the *Sample solution*.

Calculate the percentage of calcium in the portion of Sodium Bicarbonate taken:

$$\text{Result} = (C/C_U) \times 100$$

$C$  = concentration of calcium in the *Sample solution* ( $\mu\text{g/mL}$ )

$C_U$  = concentration of Sodium Bicarbonate in the *Sample solution* ( $\mu\text{g/mL}$ )

**Acceptance criteria:** NMT 0.01%

- **MAGNESIUM** (where it is labeled as intended for use in hemodialysis)

[NOTE—The *Standard solutions* and the *Sample solution* may be modified, if necessary, to obtain solutions of suitable concentrations, adaptable to the linear or working range of the instrument.]

**Potassium chloride solution, Sample solution, and Blank:** Proceed as directed in the test for *Calcium*.

**Standard solutions:** To 1.000 g of [magnesium](#) in a 250-mL beaker containing 20 mL of [water](#), carefully add 20 mL of [hydrochloric acid](#), warming if necessary to complete the reaction. Transfer this solution to a 1000-mL volumetric flask containing 10 g of [potassium chloride](#), and dilute with [water](#) to volume. Transfer 10.0 mL of this solution to a 100-mL volumetric flask containing 1 g of [potassium chloride](#), and dilute with [water](#) to volume. Transfer 10.0 mL of this solution to a second 100-mL volumetric flask, and dilute with [Potassium chloride solution](#) to volume. This solution contains 10.0  $\mu\text{g/mL}$  of magnesium. Transfer 2.0-, 3.0-, 4.0-, and 5.0-mL portions of this solution to separate 100-mL volumetric flasks (each containing 6 mL of 6 N hydrochloric acid), and dilute with [Potassium chloride solution](#) to volume. These *Standard solutions* contain 0.2, 0.3, 0.4, and 0.5  $\mu\text{g/mL}$  of magnesium, respectively.

#### Instrumental conditions

(See [Atomic Absorption Spectroscopy \(852\)](#).)

**Mode:** Atomic absorption spectrophotometry

**Analytical wavelength:** Magnesium emission line at 285.2 nm

**Lamp:** Magnesium hollow-cathode

**Flame:** Reducing air–acetylene

#### Analysis

**Samples:** *Sample solution* and *Standard solutions*

Plot the absorbances of the *Standard solutions* versus their contents of magnesium, in  $\mu\text{g/mL}$ , by drawing a straight line best fitting the four plotted points. From the graph so obtained determine the concentration,  $C$ , in  $\mu\text{g/mL}$ , of magnesium in the *Sample solution*. Calculate the percentage of magnesium in the portion of Sodium Bicarbonate taken:

$$\text{Result} = (C/C_U) \times 100$$

$C$  = concentration of magnesium in the *Sample solution* ( $\mu\text{g/mL}$ )

$C_U$  = concentration of Sodium Bicarbonate in the *Sample solution* ( $\mu\text{g/mL}$ )

**Acceptance criteria:** NMT 0.004%

- **COPPER** (where it is labeled as intended for use in hemodialysis)

[NOTE—The *Standard solution* and the *Sample solution* may be modified, if necessary, to obtain solutions of suitable concentrations, adaptable to the linear or working range of the instrument.]

**Diluent:** Dilute 40 mL of [nitric acid](#) with [water](#) to 1000 mL.

**Standard solution:** 10.0  $\mu\text{g/mL}$  of [copper](#), prepared as follows. Transfer 1.000 g of [copper](#) to a 1000-mL volumetric flask. Dissolve in 20 mL of [nitric acid](#), and dilute with 0.2 N [nitric acid](#) to volume. Transfer 10.0 mL of this solution to a second 1000-mL volumetric flask, and dilute with 0.2 N [nitric acid](#) to volume. Store in a polyethylene bottle.

**Sample solution:** Transfer 5.0 g of Sodium Bicarbonate to a 100-mL plastic volumetric flask, and carefully add 4 mL of [nitric acid](#). Sonicate for 30 min, and dilute with [water](#) to volume.

**Spiked sample solution:** To 10.0 mL of the *Sample solution* add 20  $\mu\text{L}$  of the *Standard solution*. This solution contains 0.02  $\mu\text{g/mL}$  of added copper.

**Blank: Diluent**

#### Instrumental conditions

(See [Atomic Absorption Spectroscopy \(852\)](#).)

**Mode:** Atomic absorption spectrophotometry

**Analytical wavelength:** Copper emission line at 324.7 nm

**Lamp:** Copper hollow-cathode

**Flame:** Flameless electrically heated furnace

#### Analysis

**Samples:** *Sample solution* and *Spiked sample solution*

Plot the absorbances of the *Sample solution* and the *Spiked sample solution* versus their contents of added copper, in  $\mu\text{g/mL}$ . Draw a line connecting the two points, and extrapolate the line until it intercepts the concentration axis. From the intercept, determine the concentration,  $C$ , in  $\mu\text{g/mL}$ , of copper in the *Sample solution*.

Calculate the amount, in ppm, of copper in the portion of Sodium Bicarbonate taken:

$$\text{Result} = (C/C_U) \times 10^6$$

$C$  = concentration of copper in the *Sample solution* ( $\mu\text{g/mL}$ )

$C_U$  = concentration of Sodium Bicarbonate in the *Sample solution* ( $\mu\text{g/mL}$ )

**Acceptance criteria:** NMT 1 ppm

**Change to read:**

- **IRON (241), Procedures, Procedure 1**▲ (CN 1-JUN-2023) (where it is labeled as intended for use in hemodialysis)

**Sample solution:** Place 2.0 g of Sodium Bicarbonate in a beaker, and neutralize with [hydrochloric acid](#), noting the volume of acid consumed.

Transfer this solution to a 25-mL volumetric flask with the aid of [water](#).

**Standard solution:** Transfer 1.0 mL of *Standard Iron Solution* to a 25-mL volumetric flask. Add the same volume of [hydrochloric acid](#) as used to prepare the *Sample solution*.

**Blank:** Use the same volume of [hydrochloric acid](#) in a 25-mL volumetric flask as used to prepare the *Sample solution*.

**Instrumental conditions**

(See [Ultraviolet-Visible Spectroscopy \(857\)](#).)

**Mode:** UV-Vis

**Analytical wavelength:** 480 nm

**Analysis**

**Samples:** *Sample solution, Standard solution, and Blank*

To each of the flasks containing the *Standard solution*, the *Sample solution*, and the *Blank*, add 50 mg of [ammonium peroxydisulfate](#) crystals and 2 mL of *Ammonium Thiocyanate Solution*. Dilute with [water](#) to volume. Concomitantly determine the absorbances of the solutions from the *Standard solution* and the *Sample solution*.

**Acceptance criteria:** The absorbance of the *Sample solution* is NMT that of the *Standard solution* (NMT 5 ppm).

**Change to read:**

- **LIMIT OF AMMONIA**

Use water with a resistivity NLT 18 megohm-cm to prepare all of the solutions.

**Solution A:** 100 mM [methanesulfonic acid](#) in water

**Solution B:** Water

**Mobile phase:** See [Table 1](#). Return to original conditions and re-equilibrate the system.

**Table 1**

Time (min)	Solution A (%)	Solution B (%)
0	7	93
26	7	93
26.1	70	30
34	70	30

Alternatively, *Mobile phase* can be generated electrolytically using an automatic eluant generator.

**System suitability stock solution A:** 10 mg/mL of [sodium bicarbonate](#) in water

**System suitability stock solution B:** 3  $\mu\text{g/mL}$  of [ammonium chloride](#) (equivalent to 1  $\mu\text{g/mL}$  of ammonium ions) in water. [NOTE—This solution may also be prepared as containing 1  $\mu\text{g/mL}$  of ammonium ions from commercially available NIST traceable ion chromatography ammonium ion standard solution.]

**System suitability solution:** 1 mg/mL of Sodium Bicarbonate and 0.02  $\mu\text{g/mL}$  of ammonium ions from suitable volumes of *System suitability stock solution A* and *System suitability stock solution B* in water

**Standard solution:** 0.02  $\mu\text{g/mL}$  of ammonium ions from commercially available NIST traceable ion chromatography ammonium ion standard solution

**Sample solution:** 1 mg/mL of Sodium Bicarbonate in water

**Chromatographic system**

(See [Chromatography \(621\), System Suitability](#).)

**Mode:** LC

**Detector:** Conductivity with suppression. [NOTE—A 2-mm suppressor is recommended for better performance.]

**Columns**

**Guard:** 3-mm  $\times$  5-cm; 5- $\mu\text{m}$  packing [L84](#)

**Analytical:** 3-mm  $\times$  25-cm; 5- $\mu\text{m}$  packing [L84](#)

**Temperatures**

**Detector:** 30°

**Column:** 40°

**Flow rate:** 0.43 mL/min**Injection volume:** 25  $\mu$ L**System suitability****Sample:** System suitability solution

[NOTE—The relative retention times for sodium and ammonium ions are 1.0 and 1.3, respectively.]

**Suitability requirements****Resolution:** NLT  $\Delta$ 3.0  $\Delta$  (RB 1-Jun-2023) between sodium and ammonium ions**Tailing factor:**  $\Delta$ 0.8–1.8  $\Delta$  (RB 1-Jun-2023) for ammonium ion**Signal-to-noise ratio:** NLT  $\Delta$ 10  $\Delta$  (RB 1-Jun-2023) for ammonium ion**Analysis****Samples:** Standard solution and Sample solution**Acceptance criteria:** The response due to the ammonium ion in the Sample solution is NMT the response due to the ammonium ion in the Standard solution (NMT 20 ppm).

- **LIMIT OF ORGANICS** (where it is labeled as intended for use in hemodialysis)

**Silver sulfate solution:** 11 g/L of silver sulfate in [sulfuric acid](#)**Indicator solution:** 14.85 mg/mL of [1,10-phenanthroline](#) and 6.95 mg/mL of [ferrous sulfate](#) in [water](#)**Standard solution:** Transfer 850.3 mg of [potassium biphenylate](#), previously crushed lightly and dried at 120° for 2 h, to a 1000-mL volumetric flask. Dilute with [water](#) to volume. Transfer 6.0 mL of this solution to a 100-mL volumetric flask, and dilute with [water](#) to volume. It contains the equivalent of 0.06 mg/mL of organic equivalents. Transfer 40.0 mL of this solution to a 500-mL reflux flask.**Sample solution:** Transfer 20 g of Sodium Bicarbonate to a 500-mL reflux flask. Add 20 mL of [water](#), and swirl. Cautiously add 20 mL of [sulfuric acid](#), and swirl.

[CAUTION—Perform this operation under a hood.]

**Blank:** Add 40 mL of [water](#) to a 500-mL reflux flask.**Analysis****Samples:** Standard solution, Sample solution, and BlankConcomitantly treat the Samples as follows. To each flask add 1 g of [mercuric sulfate](#) and about five glass beads. Cool the flask in an ice bath, and add 5 mL of [Silver sulfate solution](#). While gently swirling the flask in the ice bath, add 25.0 mL of [0.025 N potassium dichromate VS](#) and, slowly, 70 mL of [Silver sulfate solution](#). Fit a cold water condenser on the reflux flask, and reflux for 2 h. Allow the contents of the flask to cool for 10 min, and wash the condenser with 50 mL of [water](#), collecting the washings in the flask. Add [water](#) to the flask to obtain a volume of about 350 mL. Add 3 drops of [Indicator solution](#), and titrate at room temperature with [0.07 N ferrous ammonium sulfate VS](#) until the solution changes from greenish blue to reddish brown.

To verify the suitability of the system, calculate the amount, in mg, of organic equivalents in the Standard solution:

$$\text{Result} = (V_B - V_S) \times 8N$$

 $V_B$  = volume of 0.07 N ferrous ammonium sulfate VS consumed by the Blank (mL) $V_S$  = volume of 0.07 N ferrous ammonium sulfate VS consumed by the Standard solution (mL) $N$  = normality of ferrous ammonium sulfate VS**Suitability criteria:** 2.328–2.424 mg

Calculate the amount, in mg, of organic equivalents in the portion of Sodium Bicarbonate taken:

$$\text{Result} = (V_B - V_U) \times 8N$$

 $V_B$  = volume of 0.07 N ferrous ammonium sulfate VS consumed by the Blank (mL) $V_U$  = volume of 0.07 N ferrous ammonium sulfate VS consumed by the Sample solution (mL) $N$  = normality of ferrous ammonium sulfate VS**Acceptance criteria:** NMT 0.01%**SPECIFIC TESTS**

- [Loss on Drying \(731\)](#)

**Sample:** 4 g**Analysis:** Dry the Sample over silica gel for 4 h.**Acceptance criteria:** NMT 0.25%**ADDITIONAL REQUIREMENTS**

- **PACKAGING AND STORAGE:** Preserve in well-closed containers.

- **LABELING:** Where Sodium Bicarbonate is intended for use in hemodialysis, it is so labeled.

**Auxiliary Information** - Please [check for your question in the FAQs](#) before contacting USP.

Topic/Question	Contact	Expert Committee
SODIUM BICARBONATE	<a href="#">Documentary Standards Support</a>	SM32020 Small Molecules 3
REFERENCE STANDARD SUPPORT	RS Technical Services <a href="mailto:RSTECH@usp.org">RSTECH@usp.org</a>	SM32020 Small Molecules 3

**Chromatographic Database Information:** [Chromatographic Database](#)

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