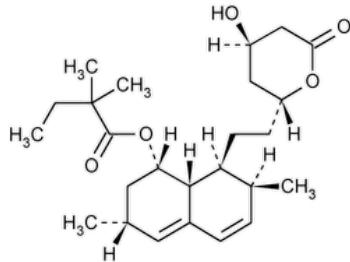


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## Simvastatin



$C_{25}H_{38}O_5$  418.57

Butanoic acid, 2,2-dimethyl-, 1,2,3,7,8,8a-hexahydro-3,7-dimethyl-8-[2-(tetrahydro-4-hydroxy-6-oxo-2H-pyran-2-yl)ethyl]-1-naphthalenyl ester, [1S-[1 $\alpha$ ,3 $\alpha$ ,7 $\beta$ ,8 $\beta$ (2S\*,4S\*),8a $\beta$ ]].

2,2-Dimethylbutyric acid, 8-ester with (4R,6R)-6-2-[(1S,2S,6R,8S,8aR)-1,2,6,7,8,8a-hexahydro-8-hydroxy-2,6-dimethyl-1-naphthyl]ethyl]tetrahydro-4-hydroxy-2H-pyran-2-one CAS RN®: 79902-63-9; UNII: AGG2FN16EV.

» Simvastatin contains not less than 98.0 percent and not more than 102.0 percent of  $C_{25}H_{38}O_5$ , calculated on the dried basis. It may contain a suitable antioxidant.

**Packaging and storage**—Preserve in well-closed containers. Store between 15° and 30°, or under refrigeration.

### USP REFERENCE STANDARDS (11)—

[USP Lovastatin RS](#)

[USP Simvastatin RS](#)

### Identification—

#### Change to read:

**A:** ▲[Spectroscopic Identification Tests \(197\), Infrared Spectroscopy: 197M](#)▲ (CN 1-May-2020) .

**B:** The retention time of the major peak in the chromatogram of the Assay preparation corresponds to that in the chromatogram of the Standard preparation, as obtained in the Assay.

**SPECIFIC ROTATION (781S):** between +285° and +298°.

**Test solution:** 5 mg per mL, in acetonitrile.

**Loss on Drying (731):**—Dry it in vacuum at 60° for 3 hours: it loses not more than 0.5% of its weight.

**Residue on Ignition (281):** not more than 0.1%.

**Chromatographic purity**—[NOTE—The Simvastatin solutions are stable for up to 3 days when stored at 4°. Without refrigeration, they should be injected immediately after preparation.]

**Mobile phase, Diluent, and Chromatographic system**—Proceed as directed in the Assay.

**Test solution**—Use the Assay preparation.

**Procedure**—Inject about 5  $\mu$ L of the Test solution into the chromatograph, record the chromatogram, identify the specified impurities listed in [Table 1](#), and measure the areas for all the peaks. Calculate the percentage of each impurity in the portion of Simvastatin taken by the formula:

$$100(r_i/r_s)$$

in which  $r_i$  is the peak area for each impurity; and  $r_s$  is the sum of the areas of all the peaks. Reporting level for impurities is 0.05%.

**Table 1**

| Name   | Relative Retention Time | Limit %          |
|--|-------------------------|------------------|
| Simvastatin hydroxyacid <sup>1</sup>                     | 0.45                    | 0.4              |
| Epilovastatin <sup>2</sup> and Lovastatin                | 0.60                    | 1.0 <sup>3</sup> |
| Methylene simvastatin <sup>4</sup>                       | 0.80                    | 0.4              |
| Simvastatin  | 1.0                     | n/a              |
| Acetyl simvastatin <sup>5</sup>                          | 2.38                    | 0.4              |
| Anhydro simvastatin <sup>6</sup>                         | 2.42                    | 0.4              |
| Simvastatin dimer <sup>7</sup>                           | 3.80                    | 0.4              |
| Any other individual impurity                            | —                       | 0.1              |
| Total impurities other than lovastatin and epilovastatin | —                       | 1.0              |

<sup>1</sup> (3R,5R)-7-[(1S,2S,6R,8S,8aR)-8-[(2,2-Dimethylbutanoyl)oxy]-2,6-dimethyl-1,2,6,7,8,8a-hexahydroronaphthalen-1-yl]-3,5-dihydroxyheptanoic acid.

<sup>2</sup> (1S,3R,7S,8S,8aR)-8-[2-[(2R,4R)-4-Hydroxy-6-oxotetrahydro-2H-pyran-2-yl]ethyl]-3,7-dimethyl-1,2,3,7,8,8a-hexahydroronaphthalen-1-yl (2R)-2-methylbutanoate.

<sup>3</sup> If present, lovastatin and epilovastatin may not be completely resolved by the method. These peaks are integrated together to determine conformance.

<sup>4</sup> (1S,7S,8S,8aR)-8-[2-[(2R,4R)-4-Hydroxy-6-oxotetrahydro-2H-pyran-2-yl]ethyl]-3,7-dimethyl-1,2,3,7,8,8a-hexahydroronaphthalen-1-yl 2,2-dimethylbut-3-enoate.

<sup>5</sup> (1S,3R,7S,8S,8aR)-8-[2-[(2R,4R)-4-(Acetyloxy)-6-oxotetrahydro-2H-pyran-2-yl]ethyl]-3,7-dimethyl-1,2,3,7,8,8a-hexahydroronaphthalen-1-yl 2,2-dimethylbutanoate.

<sup>6</sup> (1S,3R,7S,8S,8aR)-3,7-Dimethyl-8-[2-[(2R)-6-oxo-3,6-dihydro-2H-pyran-2-yl]ethyl]-1,2,3,7,8,8a-hexahydroronaphthalen-1-yl 2,2-dimethylbutanoate.

<sup>7</sup> (2R,4R)-2-[[1S,2S,6R,8S,8aR)-8-[(2,2-Dimethylbutanoyl)oxy]-2,6-dimethyl-1,2,6,7,8,8a-hexahydroronaphthalen-1-yl]ethyl]-6-oxotetrahydro-2H-pyran-4-yl (3R,5R)-7-[(1S,2S,6R,8S,8aR)-8-[(2,2-dimethylbutanoyl)oxy]-2,6-dimethyl-1,2,6,7,8,8a-hexahydroronaphthalen-1-yl]-3,5-dihydroxyheptanoate.

**Assay**—[**NOTE**—The Simvastatin solutions are stable for up to 3 days when stored at 4°. Without refrigeration, they should be injected immediately after preparation.]

**Dilute phosphoric acid**—Transfer 1 mL of phosphoric acid to a 1-L volumetric flask, and dilute with water to volume.

**Solution A**—Prepare a mixture of acetonitrile and **Dilute phosphoric acid** (50:50).

**Solution B**—Transfer 1 mL of phosphoric acid to a 1-L volumetric flask, and dilute with acetonitrile to volume.

**Mobile phase**—Use variable mixtures of **Solution A** and **Solution B**, as directed for **Chromatographic system**. Make adjustments if necessary (see **System Suitability** under [Chromatography \(621\)](#)).

**Buffer solution**—Prepare a solution containing 1.4 g of monobasic potassium phosphate per L, and adjust with phosphoric acid to a pH of 4.0.

**Diluent**—Prepare a mixture of acetonitrile and **Buffer solution** (3:2).

**System suitability preparation**—Dissolve accurately weighed quantities of [USP Simvastatin RS](#) and [USP Lovastatin RS](#) in **Diluent**, and dilute quantitatively, and stepwise if necessary, with **Diluent** to obtain a solution having known concentrations of about 1.5 mg per mL of [USP Simvastatin RS](#) and 0.015 mg per mL of [USP Lovastatin RS](#).

**Standard preparation**—Dissolve an accurately weighed quantity of [USP Simvastatin RS](#) in **Diluent** to obtain a solution having a known concentration of about 1.5 mg per mL.

**Assay preparation**—Transfer about 75 mg of Simvastatin, accurately weighed, to a 50-mL volumetric flask, dissolve in and dilute with **Diluent** to volume, and mix.

**Chromatographic system** (see [CHROMATOGRAPHY \(621\)](#))—The liquid chromatograph is equipped with a 238-nm detector and a 4.6- × 33-mm column that contains packing L1. The flow rate is about 3.0 mL per minute. The chromatograph is programmed as follows.

| Time (minutes) | Solution A (%) | Solution B (%) | Elution          |
|----------------|----------------|----------------|------------------|
| 0–4.5          | 100            | 0              | isocratic        |
| 4.5–4.6        | 100→95         | 0→5            | linear gradient  |
| 4.6–8.0        | 95→25          | 5→75           | linear gradient  |
| 8.0–11.5       | 25             | 75             | isocratic        |
| 11.5–11.6      | 25→100         | 75→0           | linear gradient  |
| 11.6–13        | 100            | 0              | re-equilibration |

Chromatograph the *System suitability preparation*, and record the peak responses as directed for *Procedure*: the relative retention times are about 0.60 for lovastatin and 1.0 for simvastatin; and the resolution, *R*, between simvastatin and lovastatin is greater than 3. Chromatograph the *Standard preparation*, and record the peak responses as directed for *Procedure*: the relative standard deviation for replicate injections is not more than 1.0%.

*Procedure*—Separately inject equal volumes (about 5  $\mu$ L) of the *Standard preparation* and the *Assay preparation* into the chromatograph, record the chromatograms, and measure the areas for the major peaks. Calculate the quantity, in mg, of  $C_{25}H_{38}O_5$  in the portion of Simvastatin taken by the formula:

$$VC(r_U/r_S)$$

in which *V* is the volume, in mL, of the *Assay preparation*; *C* is the concentration, in mg per mL, of [USP Simvastatin RS](#) in the *Standard preparation*; and  $r_U$  and  $r_S$  are the responses of the simvastatin peak obtained from the *Assay preparation* and the *Standard preparation*, respectively.

**Auxiliary Information** - Please [check for your question in the FAQs](#) before contacting USP.

| Topic/Question             | Contact   | Expert Committee          |
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**Chromatographic Database Information:** [Chromatographic Database](#)

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