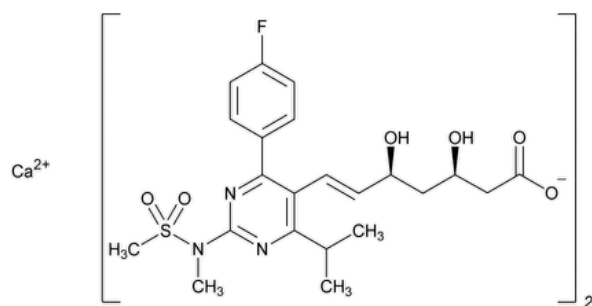


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Rosuvastatin Calcium

Change to read:



$\text{Ca}(\text{C}_{22}\text{H}_{27}\text{FN}_3\text{O}_6\text{S})_2$ 1001.14

6-Heptenoic acid, 7-[4-(4-fluorophenyl)-6-(1-methylethyl)-2-[methyl(methylsulfonyl)amino]-5-pyrimidinyl]-3,5-dihydroxy-, calcium salt (2:1), (3*R*,5*S*,6*E*);

[*S*-(*R**,*S**-(*E*))] - 7-[4-(4-Fluorophenyl)-6-(1-methylethyl)-2-[methyl(methylsulfonyl)amino]-5-pyrimidinyl]-3,5-dihydroxy-6-heptenoic acid, calcium salt (2:1);

Calcium (3*R*,5*S*,*E*)-7-(4-(4-fluorophenyl)-6-isopropyl-2-(*N*-methylmethylsulfonamido)pyrimidin-5-yl)-3,5-dihydroxyhept-6-enoate salt (1:2) CAS RN®: 147098-20-2; ▲UNII: 83MVU38M7Q.

Rosuvastatin (free acid)

$\text{C}_{22}\text{H}_{28}\text{FN}_3\text{O}_6\text{S}$ 481.54 CAS RN®: 287714-41-4; UNII: 413KH5ZJ73.▲ (USP 1-Aug-2024)

DEFINITION

Rosuvastatin Calcium contains NLT 97.0% and NMT 103.0% of rosuvastatin calcium $[\text{Ca}(\text{C}_{22}\text{H}_{27}\text{FN}_3\text{O}_6\text{S})_2]$, calculated on the anhydrous and solvent-free basis.

IDENTIFICATION

Change to read:

- **A.** [SPECTROSCOPIC IDENTIFICATION TESTS \(197\)](#), [Infrared Spectroscopy](#): 197A or 197K▲ (USP 1-Aug-2024)

Change to read:

- **B.** The retention time of the major peak of the *Sample solution* corresponds to that of the *Standard solution*, as obtained in the ▲*Assay*.▲ (USP 1-Aug-2024)

- **C.** [IDENTIFICATION TESTS—GENERAL \(191\)](#), [Chemical Identification Tests, Calcium](#)

Sample solution: 8 mg/mL of Rosuvastatin Calcium in a mixture of [methanol](#) and [water](#) (50:50)

Acceptance criteria: Meets the requirements

ASSAY

Change to read:

• PROCEDURE

Protect all solutions containing rosuvastatin calcium and its related compounds from light.

Solution A: [Acetonitrile](#), 1% (v/v) aqueous [trifluoroacetic acid](#), and [water](#) (29:1:70)

Solution B: [Acetonitrile](#), 1% (v/v) aqueous [trifluoroacetic acid](#), and [water](#) (75:1:24)

Mobile phase: See [Table 1](#).

Table 1

Time (min)	Solution A (%)	Solution B (%)
0	100	0
30	100	0
50	60	40
60	0	100
70	0	100
71	100	0
80	100	0

Diluent: [Acetonitrile](#) and [water](#) (25:75)

▲**System suitability stock solution A:** 1 mg/mL of [USP Rosuvastatin System Suitability Mixture RS](#) in *Diluent*▲ (USP 1-Aug-2024)

System suitability ▲stock▲ (USP 1-Aug-2024) **solution ▲B:**▲ (USP 1-Aug-2024) 0.25 mg/mL each of [USP Rosuvastatin Related Compound A RS](#) and [USP Rosuvastatin Related Compound B RS](#) in a mixture of [acetonitrile](#) and [water](#) (50:50)

System suitability ▲stock▲ (USP 1-Aug-2024) **solution ▲C:**▲ (USP 1-Aug-2024) 0.04 mg/mL of [USP Rosuvastatin Related Compound C RS](#) in a mixture of [acetonitrile](#) and [water](#) (50:50)

▲**System suitability solution:** 0.4 mg/mL of [USP Rosuvastatin System Suitability Mixture RS](#), 5 µg/mL of [USP Rosuvastatin Related Compound A RS](#), 5 µg/mL of [USP Rosuvastatin Related Compound B RS](#), and 0.8 µg/mL of [USP Rosuvastatin Related Compound C RS](#) prepared as follows. Mix 10 mL of System suitability stock solution A, 0.5 mL of System suitability stock solution B, and 0.5 mL of System suitability stock solution C in a 25 mL-volumetric flask. Bring to volume with *Diluent*.▲ (USP 1-Aug-2024)

Standard solution: 0.7 mg/mL of [USP Rosuvastatin Calcium RS](#) in *Diluent*

Sample solution: 0.7 mg/mL of Rosuvastatin Calcium in *Diluent*

Chromatographic system

(See [Chromatography \(621\)](#), [System Suitability](#).)

Mode: LC

Detector: UV 242 nm

Column: 3.0-mm × 15-cm; 3-µm packing [L1](#)

Column temperature: 40°

Flow rate: 0.75 mL/min

Injection volume: 10 µL

System suitability

Samples: *System suitability solution*▲ (USP 1-Aug-2024) and *Standard solution*

[NOTE—▲The relative retention times for rosuvastatin related compound B and rosuvastatin related compound C are 2.2 and 2.6, respectively.▲ (USP 1-Aug-2024) See [Table 2](#) for ▲the rest of ▲ (USP 1-Aug-2024) the relative retention times.]

Suitability requirements

Resolution: NLT 2.0 between rosuvastatin and rosuvastatin diastereomer▲ (USP 1-Aug-2024), *System suitability solution*▲ (USP 1-Aug-2024)

Tailing factor: NMT 1.5 ▲ (USP 1-Aug-2024), *Standard solution*

▲**Relative standard deviation:** NMT 1.10%, *Standard solution*▲ (USP 1-Aug-2024)

Analysis

Samples: *Standard solution* and *Sample solution*

Calculate the percentage of rosuvastatin calcium $[\text{Ca}(\text{C}_{22}\text{H}_{27}\text{FN}_3\text{O}_6\text{S})_2]$ in the portion of Rosuvastatin Calcium taken:

$$\text{Result} = (r_U/r_S) \times (C_S/C_U) \times 100$$

r_U = peak response of rosuvastatin from the *Sample solution*

r_s = peak response of rosuvastatin from the *Standard solution*

C_s = concentration of [USP Rosuvastatin Calcium RS](#) in the *Standard solution* (mg/mL)

C_u = concentration of Rosuvastatin Calcium in the *Sample solution* (mg/mL)

Acceptance criteria: 97.0%–103.0% on the anhydrous and solvent-free basis

IMPURITIES

Change to read:

• ORGANIC IMPURITIES

Protect all solutions containing rosuvastatin calcium and its related compounds from light.

▲**Solution A, Solution B,**▲ (USP 1-Aug-2024) **Mobile phase, Diluent, ▲System suitability stock solution A, System suitability stock solution B, System suitability stock solution C,**▲ (USP 1-Aug-2024) **System suitability solution** ▲ (USP 1-Aug-2024) , **Sample solution,** and **Chromatographic system**▲ (USP 1-Aug-2024) : Proceed as directed in the Assay.

Standard solution: 1.4 µg/mL of [USP Rosuvastatin Calcium RS](#) in *Diluent*

▲**Sensitivity solution:** 0.35 µg/mL of [USP Rosuvastatin Calcium RS](#) from the *Standard solution* in *Diluent*

System suitability

Samples: *System suitability solution, Standard solution, and Sensitivity solution*

[NOTE—The relative retention times for rosuvastatin related compound B and rosuvastatin related compound C are 2.2 and 2.6, respectively. See [Table 2](#) for the rest of the relative retention times.]

Suitability requirements

Resolution: NLT 2.0 between rosuvastatin and rosuvastatin diastereomers, *System suitability solution*

Tailing factor: NMT 1.5, *Standard solution*

Relative standard deviation: NMT 5.0%, *Standard solution*

Signal-to-noise ratio: NLT 10, *Sensitivity solution*▲ (USP 1-Aug-2024)

Analysis

Samples: *Sample solution and Standard solution*

Calculate the percentage of each impurity in the portion of Rosuvastatin Calcium taken:

$$\text{Result} = (r_u/r_s) \times (C_s/C_u) \times (1/F) \times 100$$

r_u = peak response of each impurity from the *Sample solution*

r_s = peak response of rosuvastatin from the *Standard solution*

C_s = concentration of [USP Rosuvastatin Calcium RS](#) in the *Standard solution* (mg/mL)

C_u = concentration of Rosuvastatin Calcium in the *Sample solution* (mg/mL)

F = relative response factor (see [Table 2](#))

Acceptance criteria: See [Table 2](#). ▲The reporting threshold is 0.05%.▲ (USP 1-Aug-2024)

Table 2

Name	Relative Retention Time	Relative Response Factor	Acceptance Criteria, NMT (%)
Rosuvastatin related compound A	0.9	1.00	0.2
Rosuvastatin	1.0	1.00	—
Rosuvastatin diastereomers ^a	1.1	1.00	0.5

Name	Relative Retention Time	Relative Response Factor	Acceptance Criteria, NMT (%)
Rosuvastatin ketone ^b	1.5	0.71	0.8
Rosuvastatin lactone ^{▲▲} (USP 1-Aug-2024)	1.7	1.00	0.15
Rosuvastatin dehydro analog ^c	1.8	1.00	0.15
^{▲▲} (USP 1-Aug-2024)	^{▲▲} (USP 1-Aug-2024)	^{▲▲} (USP 1-Aug-2024)	^{▲▲} (USP 1-Aug-2024)
^{▲▲} (USP 1-Aug-2024)	^{▲▲} (USP 1-Aug-2024)	^{▲▲} (USP 1-Aug-2024)	^{▲▲} (USP 1-Aug-2024)
Any unspecified impurity	—	1.00	0.10
Total impurities	—	—	1.5

^a (3*RS*,5*RS*,*E*)-7-[4-(4-Fluorophenyl)-6-isopropyl-2-(*N*-methylmethylsulfonamido)pyrimidin-5-yl]-3,5-dihydroxyhept-6-enoic acid.

^b (*R,E*)-7-[4-(4-Fluorophenyl)-6-isopropyl-2-(*N*-methylmethylsulfonamido)pyrimidin-5-yl]-3-hydroxy-5-oxohept-6-enoic acid.

^c (*S*,2*ZE*,6*E*)-7-[4-(4-Fluorophenyl)-6-isopropyl-2-(*N*-methylmethylsulfonamido)pyrimidin-5-yl]-5-hydroxyhepta-2,6-dienoic acid.

Change to read:

• ENANTIOMERIC PURITY

[▲]Protect[▲] (USP 1-Aug-2024) all solutions containing rosuvastatin calcium and its related compounds [▲]from light.[▲] (USP 1-Aug-2024)

Mobile phase: [Acetonitrile](#) and 0.1% (v/v) [trifluoroacetic acid](#) in [water](#) (25:75)

Diluent: [Acetonitrile](#) and [water](#) (25:75)

System suitability solution: 1 mg/mL of [USP Rosuvastatin Calcium RS](#) and 0.004 mg/mL of [USP Rosuvastatin Enantiomer RS](#) in *Diluent*

Standard solution: 0.005 mg/mL of [USP Rosuvastatin Calcium RS](#) in *Diluent*

Sample solution: 1 mg/mL of Rosuvastatin Calcium in *Diluent*

Chromatographic system

(See [Chromatography \(621\)](#), [System Suitability](#).)

Mode: LC

Detector: UV 242 nm

Column: 4.6-mm × 15-cm; 5-μm packing [L107](#)

Column temperature: 35°

Flow rate: 0.5 mL/min

Injection volume: 10 μL

[▲]Run time: NLT 2.7 times the retention time of rosuvastatin[▲] (USP 1-Aug-2024)

System suitability

Samples: *System suitability solution* [▲]and *Standard solution* [▲] (USP 1-Aug-2024)

[NOTE—The relative retention times for rosuvastatin enantiomer and rosuvastatin are about 0.9 and 1.0, respectively.]

Suitability requirements

Resolution: NLT 1.5 between rosuvastatin enantiomer and rosuvastatin^{▲▲} (USP 1-Aug-2024) , *System suitability solution*

Tailing factor: NMT 1.8, [▲]*Standard solution*

Relative standard deviation: NMT 5.0%, *Standard solution* [▲] (USP 1-Aug-2024)

Analysis

Samples: *Standard solution* and *Sample solution*

Calculate the percentage of rosuvastatin enantiomer in the portion of Rosuvastatin Calcium taken:

Result = (r_U/r_S) × (C_S/C_U) × 100

r_U = peak response of rosuvastatin enantiomer from the *Sample solution*

r_S = peak response of rosuvastatin from the *Standard solution*

C_S = concentration of [USP Rosuvastatin Calcium RS](#) in the *Standard solution* (mg/mL)

C_U = concentration of Rosuvastatin Calcium in the *Sample solution* (mg/mL)

Acceptance criteria: NMT 0.15%

Delete the following:

▲ **LIMIT OF CHLORIDE** ▲ (USP 1-Aug-2024)

SPECIFIC TESTS

• [WATER DETERMINATION \(921\)](#), [Method I](#), [Method Ia](#) or [Method Ic](#): NMT 6%

ADDITIONAL REQUIREMENTS

• **PACKAGING AND STORAGE:** Preserve in well-closed containers, protected from light. Store at controlled room temperature.

Change to read:

• [USP REFERENCE STANDARDS \(11\)](#).

[USP Rosuvastatin Calcium RS](#)

[USP Rosuvastatin Enantiomer RS](#)

Calcium (3*S*,5*R*,*E*)-7-[4-(4-fluorophenyl)-6-isopropyl-2-(*N*-methylmethylsulfonamido)pyrimidin-5-yl]-3,5-dihydroxyhept-6-enoate salt (1:2).

$\text{Ca}(\text{C}_{22}\text{H}_{27}\text{FN}_3\text{O}_6\text{S})_2$ 1001.14

[USP Rosuvastatin Related Compound A RS](#)

Calcium (3*R*,5*S*,*E*)-7-[4-(4-fluorophenyl)-2-[(2-hydroxy-*N*,2-dimethylpropyl)▲sulfonamido▲ (USP 1-Aug-2024)]-6-isopropylpyrimidin-5-yl]-3,5-dihydroxyhept-6-enoate salt (1:2).

$\text{Ca}(\text{C}_{25}\text{H}_{33}\text{FN}_3\text{O}_7\text{S})_2$ 1117.30

[USP Rosuvastatin Related Compound B RS](#)

Calcium (3*R*,5*S*,*E*)-7-[4-(4-fluorophenyl)-2-{2-[4-(4-fluorophenyl)-6-isopropyl-2-(*N*-methylmethylsulfonamido)pyrimidin-5-yl]-2-hydroxy-*N*-methylethylsulfonamido)-6-isopropylpyrimidin-5-yl]-3,5-dihydroxyhept-6-enoate salt (1:2).

$\text{Ca}(\text{C}_{38}\text{H}_{45}\text{F}_2\text{N}_6\text{O}_9\text{S}_2)_2$ 1703.93

[USP Rosuvastatin Related Compound C RS](#)

tert-Butyl 2-[(4*R*,6*S*)-6-[(*E*)-2-[4-(4-fluorophenyl)-6-isopropyl-2-(*N*-methylmethylsulfonamido)pyrimidin-5-yl]vinyl]-2,2-dimethyl-1,3-dioxan-4-yl]acetate.

$\text{C}_{29}\text{H}_{40}\text{FN}_3\text{O}_6\text{S}$ 577.71

▲ [USP Rosuvastatin System Suitability Mixture RS](#)

Contains a mixture of the following 4 compounds. Other impurities may also be present.

Rosuvastatin calcium.

Rosuvastatin ketone: Calcium (*R*,*E*)-7-[4-(4-fluorophenyl)-6-isopropyl-2-(*N*-methylmethylsulfonamido)pyrimidin-5-yl]-3-hydroxy-5-oxohept-6-enoate salt (1:2).

$\text{Ca}(\text{C}_{22}\text{H}_{25}\text{FN}_3\text{O}_6\text{S})_2$ 997.11

Rosuvastatin lactone: *N*-[4-(4-Fluorophenyl)-5-[(*E*)-2-[(2*S*,4*R*)-4-hydroxy-6-oxotetrahydro-2*H*-pyran-2-yl]vinyl]-6-isopropylpyrimidin-2-yl]-*N*-methylmethanesulfonamide.

$\text{C}_{22}\text{H}_{26}\text{FN}_3\text{O}_5\text{S}$ 463.52

Rosuvastatin diastereomers: Calcium (3*RS*,5*RS*,*E*)-7-[4-(4-fluorophenyl)-6-isopropyl-2-(*N*-methylmethylsulfonamido)pyrimidin-5-yl]-3,5-dihydroxyhept-6-enoate salt (1:2).

$\text{Ca}(\text{C}_{22}\text{H}_{27}\text{FN}_3\text{O}_6\text{S})_2$ 1001.14 ▲ (USP 1-Aug-2024)

Auxiliary Information - Please [check for your question in the FAQs](#) before contacting USP.

Topic/Question	Contact	Expert Committee
ROSUVASTATIN CALCIUM	Documentary Standards Support	SM22020 Small Molecules 2
REFERENCE STANDARD SUPPORT	RS Technical Services RSTECH@usp.org	SM22020 Small Molecules 2

Chromatographic Database Information: [Chromatographic Database](#)

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