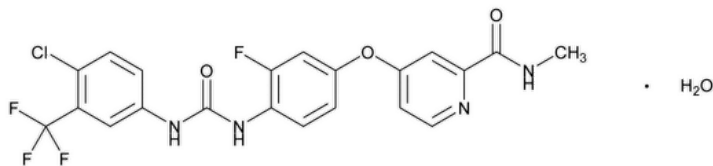


Status: Currently Official on 16-Feb-2025
Official Date: Official as of 01-May-2021
Document Type: USP Monographs
DocId: GUID-B59A29F2-7A65-48AF-94E8-71AB23F8CD61_2_en-US
DOI: https://doi.org/10.31003/USPNF_M7840_02_01
DOI Ref: s4c5r

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Add the following:

▲Regorafenib



$C_{21}H_{15}ClF_4N_4O_3 \cdot H_2O$ 500.83
2-Pyridinecarboxamide, 4-[4-[[[4-chloro-3-(trifluoromethyl)phenyl]amino]carbonyl]amino]-3-fluorophenoxy]-N-methyl-, monohydrate;
4-[4-({[4-Chloro-3-(trifluoromethyl)phenyl]carbamoyl}amino)-3-fluorophenoxy]-N-methylpyridine-2-carboxamide monohydrate CAS RN®: 1019206-88-2.
Anhydrous
 $C_{21}H_{15}ClF_4N_4O_3$ 482.82 CAS RN®: 755037-03-7.

DEFINITION

Regorafenib contains NLT 97.5% and NMT 101.5% of regorafenib ($C_{21}H_{15}ClF_4N_4O_3$), calculated on the anhydrous and solvent-free basis.

IDENTIFICATION

- **A.** [SPECTROSCOPIC IDENTIFICATION TESTS \(197\)](#), [Infrared Spectroscopy](#): 197K or 197A
- **B.** The retention time of the major peak of the *Sample solution* corresponds to that of the *Standard solution*, as obtained in the Assay.

ASSAY

• PROCEDURE

Store the solutions containing regorafenib at 2°–8° and protect from light.

Solution A: 0.1% (v/v) [trifluoroacetic acid](#) in [water](#)

Solution B: [Acetonitrile](#) and *Solution A* (3:97)

Mobile phase: See [Table 1](#). Return to original conditions, and equilibrate the system for at least 5 min.

Table 1

Time (min)	Solution B (%)	Acetonitrile (%)
0	100	0
2	100	0
15	78	22
25	60	40
33	36	64
37	36	64

Standard solution: 0.45 mg/mL of [USP Regorafenib RS](#) in [methanol](#)

Sample solution: 0.45 mg/mL of Regorafenib in [methanol](#)

Chromatographic system

(See [Chromatography \(621\), System Suitability](#).)

Mode: LC

Detector: UV 232 nm

Column: 2.1-mm × 15-cm; 3.5-μm packing [L11](#)

Temperatures

Autosampler: 8°

Column: 63°

Flow rate: 0.9 mL/min

Injection volume: 5 μL

System suitability

Sample: *Standard solution*

Suitability requirements

Tailing factor: NMT 1.5

Relative standard deviation: NMT 1.0%

Analysis

Samples: *Standard solution* and *Sample solution*

Calculate the percentage of regorafenib (C₂₁H₁₅ClF₄N₄O₃) in the portion of Regorafenib taken:

$$\text{Result} = (r_U/r_S) \times (C_S/C_U) \times 100$$

r_U = peak response of regorafenib from the *Sample solution*

r_S = peak response of regorafenib from the *Standard solution*

C_S = concentration of [USP Regorafenib RS](#) in the *Standard solution* (mg/mL)

C_U = concentration of Regorafenib in the *Sample solution* (mg/mL)

Acceptance criteria: 97.5%–101.5% on the anhydrous and solvent-free basis

IMPURITIES

• ORGANIC IMPURITIES

Store the solutions containing regorafenib at 2°–8° and protect from light.

Solution A, Solution B, Mobile phase, and Chromatographic system: Proceed as directed in the Assay.

Standard stock solution: 1.5 mg/mL of [USP Regorafenib RS](#) in [methanol](#)

Standard solution: 1.5 μg/mL of [USP Regorafenib RS](#) in [methanol](#), from *Standard stock solution*

System suitability solution: 4.0 μg/mL of [USP Sorafenib Tosylate RS](#) in *Standard stock solution*

Sensitivity solution: 0.75 μg/mL of [USP Regorafenib RS](#) in [methanol](#), from *Standard solution*

Sample solution: 1.5 mg/mL of Regorafenib in [methanol](#)

System suitability

Samples: *Standard solution*, *System suitability solution*, and *Sensitivity solution*

[NOTE—The relative retention times for sorafenib and regorafenib are 0.9 and 1.0, respectively.]

Suitability requirements

Resolution: NLT 3.0 between the sorafenib and regorafenib peaks, *System suitability solution*

Relative standard deviation: NMT 5.0%, *Standard solution*

Signal-to-noise ratio: NLT 10, *Sensitivity solution*

Analysis

Samples: *Standard solution* and *Sample solution*

Calculate the percentage of each impurity in the portion of Regorafenib taken:

$$\text{Result} = (r_U/r_S) \times (C_S/C_U) \times (1/F) \times 100$$

r_U = peak response of each impurity from the *Sample solution*

r_S = peak response of regorafenib from the *Standard solution*

C_S = concentration of [USP Regorafenib RS](#) in the *Standard solution* (mg/mL)

C_U = concentration of Regorafenib in the *Sample solution* (mg/mL)

F = relative response factor (see [Table 2](#))

Acceptance criteria: See [Table 2](#). The reporting threshold is 0.05%.

Table 2

Name	Relative Retention Time	Relative Response Factor	Acceptance Criteria, NMT (%)
Regorafenib dipicolinamide analog ^a	0.43	2.0	0.15
Regorafenib diarylurea analog ^b	0.76	1.7	0.25
Regorafenib	1.00	—	—
4-Arylurea regorafenib analog ^c	1.27	0.95	0.15
Any individual unspecified impurity	—	1.0	0.10
Total impurities	—	—	1.0

^a 4-(3-Fluoro-4-([2-(methylcarbamoyl)pyridin-4-yl]amino)phenoxy)-*N*-methylpicolinamide.

^b *N,N'*-Bis{4-[2-(*N*-methylcarbamoyl)-4-pyridyloxy]-2-fluorophenyl}urea.

^c 4-(4-{3-[4-Chloro-3-(trifluoromethyl)phenyl]ureido}-3-(4-{3-[4-chloro-3-(trifluoromethyl)phenyl]ureido}-3-fluorophenoxy)phenoxy)-*N*-methylpicolinamide.

• **LIMIT OF REGORAFENIB RELATED COMPOUND A**

Store the solutions containing regorafenib or regorafenib related compound A at 2°–8° and protect from light.

Solution A: Dissolve 1.5 g of [potassium phosphate, monobasic](#) and 0.5 g of [potassium phosphate, dibasic](#) in 1 L of [water](#).

Solution B: *Solution A* and [acetonitrile](#) (92:8)

Mobile phase: See [Table 3](#). Return to original conditions, and equilibrate the system for at least 10 min.

Table 3

Time (min)	Solution B (%)	Acetonitrile (%)
0	100	0
2	100	0
17	22	78

Standard solution: 0.075 mg/mL of [USP Regorafenib Related Compound A RS](#) in [tetrahydrofuran](#)

Sample solution: 50.0 mg/mL of Regorafenib in [tetrahydrofuran](#)

Chromatographic system

(See [Chromatography \(621\), System Suitability](#).)

Mode: LC

Detector: UV 228 nm

Column: 3.0-mm × 15-cm; 3.5-μm packing [L1](#)

Temperatures

Autosampler: 2°–8°

Column: 50°

Flow rate: 1.0 mL/min
Injection volume: 3 µL

System suitability

Sample: *Standard solution*
Suitability requirements

Relative standard deviation: NMT 10.0%

Analysis

Samples: *Standard solution* and *Sample solution*

Calculate the percentage of regorafenib related compound A in the portion of Regorafenib taken:

$$\text{Result} = (r_U/r_S) \times (C_S/C_U) \times 100$$

- r_U = peak response of regorafenib related compound A from the *Sample solution*
- r_S = peak response of regorafenib related compound A from the *Standard solution*
- C_S = concentration of [USP Regorafenib Related Compound A RS](#) in the *Standard solution* (mg/mL)
- C_U = concentration of Regorafenib in the *Sample solution* (mg/mL)

Acceptance criteria: NMT 0.15%

SPECIFIC TESTS

- [WATER DETERMINATION \(921\), Method I, Method Ic](#)

Sample: 50 mg
Test preparation: Evaporation technique
Temperature: 150°
Heating time: 3 min
Carrier gas: Nitrogen
Flow rate: 70 mL/min
Acceptance criteria: 3.2%–4.0% for monohydrate form

ADDITIONAL REQUIREMENTS

- **PACKAGING AND STORAGE:** Preserve in tight containers, and protect from light. Store at room temperature.

- [USP REFERENCE STANDARDS \(11\)](#)

[USP Regorafenib RS](#)
[USP Regorafenib Related Compound A RS](#)

4-(4-Amino-3-fluorophenoxy)-N-methylpicolinamide.



[USP Sorafenib Tosylate RS](#)

1-[4-Chloro-3-(trifluoromethyl)phenyl]-3-(4-[[2-(methylcarbamoyl)pyridin-4-yl]oxy]phenyl)urea mono(4-methylbenzenesulfonate).



Auxiliary Information - Please [check for your question in the FAQs](#) before contacting USP.

Topic/Question	Contact	Expert Committee
REGORAFENIB	Documentary Standards Support	SM32020 Small Molecules 3
REFERENCE STANDARD SUPPORT	RS Technical Services RSTECH@usp.org	SM32020 Small Molecules 3

Chromatographic Database Information: [Chromatographic Database](#)

Most Recently Appeared In:

Pharmacopeial Forum: Volume No. PF 44(6)

Current DocID: GUID-B59A29F2-7A65-48AF-94E8-71AB23F8CD61_2_en-US

DOI: https://doi.org/10.31003/USPNF_M7840_02_01

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