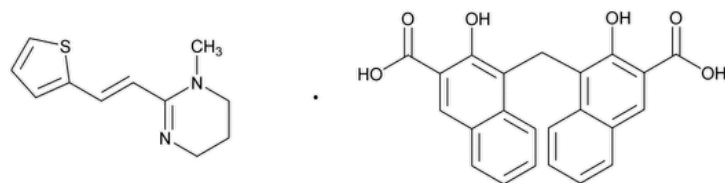


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## Pyrantel Pamoate



$C_{11}H_{14}N_2S \cdot C_{23}H_{16}O_6$  594.68

Pyrimidine, 1,4,5,6-tetrahydro-1-methyl-2-[2-(2-thienyl) ethenyl]-, (E)-, compd. with 4,4'-methylenebis[3-hydroxy-2-naphthalenecarboxylic acid] (1:1);

(E)-1,4,5,6-Tetrahydro-1-methyl-2-[2-(2-thienyl)vinyl]pyrimidine 4,4'-methylenebis[3-hydroxy-2-naphthoate] (1:1) CAS RN®: 22204-24-6; UNII: 81BK194Z5M.

### DEFINITION

Pyrantel Pamoate contains NLT 97.0% and NMT 103.0% of pyrantel pamoate ( $C_{34}H_{30}N_2O_6S$ ), calculated on the dried basis.

### IDENTIFICATION

- **A. SPECTROSCOPIC IDENTIFICATION TESTS (197), Infrared Spectroscopy:** 197K or 197A
- **B.** The retention time of the major peaks due to pyrantel base and pamoic acid of the *Sample solution* correspond to those of the *Standard solution*, as obtained in the Assay.

### ASSAY

#### • PROCEDURE

[NOTE—Use low-actinic glassware in preparing solutions of pyrantel pamoate, or otherwise protect the solutions from unnecessary exposure to bright light. Complete the Assay without prolonged interruption.]

**Mobile phase:** Acetonitrile, glacial acetic acid, diethylamine, and water (92.8: 3: 1.2: 3)

[NOTE—Increasing the amount of acetonitrile in the *Mobile phase* increases retention times. Increasing the amount of acetic acid, water, and diethylamine decreases retention times. Should the *Mobile phase* need to be adjusted, maintain the ratios among acetic acid, diethylamine, and water (1: 0.4: 1).]

**Standard solution:** 80 µg/mL of [USP Pyrantel Pamoate RS](#) in *Mobile phase*

**Sample solution:** 80 µg/mL of Pyrantel Pamoate in *Mobile phase*

#### Chromatographic system

(See [Chromatography \(621\), System Suitability](#).)

**Mode:** LC

**Detector:** UV 288 nm

**Column:** 4.6-mm × 25-cm; 5-µm packing [L3](#)

**Flow rate:** 1 mL/min

**Injection volume:** 20 µL

**Run time:** NLT 2.5 times the retention times of pyrantel

#### System suitability

**Sample:** *Standard solution*

[NOTE—The relative retention times for pamoic acid and pyrantel are 0.6 and 1.0, respectively.]

#### Suitability requirements

**Resolution:** NLT 10.0 between pyrantel and pamoic acid

**Tailing factor:** NMT 1.3 for the pyrantel peak

**Relative standard deviation:** NMT 1.0% for the pyrantel peak

#### Analysis

**Samples:** *Standard solution* and *Sample solution*

Calculate the percentage of pyrantel pamoate ( $C_{34}H_{30}N_2O_6S$ ) in the portion of Pyrantel Pamoate taken:

$$\text{Result} = (r_U/r_S) \times (C_S/C_U) \times 100$$

$r_U$  = peak response of pyrantel from the *Sample solution*

$r_S$  = peak response of pyrantel from the *Standard solution*

$C_S$  = concentration of [USP Pyrantel Pamoate RS](#) in the *Standard solution* (µg/mL)

$C_U$  = concentration of Pyrantel Pamoate in the *Sample solution* (µg/mL)

**Acceptance criteria:** 97.0%–103.0% on the dried basis

## OTHER COMPONENTS

### • CONTENT OF PAMOIC ACID

**Mobile phase:** Acetonitrile, glacial acetic acid, diethylamine, and water (92.8: 3: 1.2: 3)

[NOTE—Increasing the amount of acetonitrile in the *Mobile phase* increases retention times. Increasing the amount of acetic acid, water, and diethylamine decreases retention times. Should the *Mobile phase* need to be adjusted, maintain the ratios among acetic acid, diethylamine, and water (1: 0.4: 1).]

**Standard solution:** 52 µg/mL of [USP Pamoic Acid RS](#) in *Mobile phase*

**Sample solution:** 80 µg/mL of Pyrantel Pamoate in *Mobile phase*

### Chromatographic system

(See [Chromatography \(621\)](#), [System Suitability](#).)

**Mode:** LC

**Detector:** UV 288 nm

**Column:** 4.6-mm × 25-cm; 5-µm packing [L3](#)

**Flow rate:** 1 mL/min

**Injection volume:** 20 µL

### System suitability

**Sample:** *Standard solution*

### Suitability requirements

**Relative standard deviation:** NMT 1.0%

### Analysis

**Samples:** *Standard solution* and *Sample solution*

Calculate the percentage of pamoic acid ( $C_{23}H_{16}O_6$ ) in the portion of Pyrantel Pamoate taken:

$$\text{Result} = (r_U/r_S) \times (C_S/C_U) \times 100$$

$r_U$  = peak response of pamoic acid from the *Sample solution*

$r_S$  = peak response of pamoic acid from the *Standard solution*

$C_S$  = concentration of [USP Pamoic Acid RS](#) in the *Standard solution* (µg/mL)

$C_U$  = concentration of Pyrantel Pamoate in the *Sample solution* (µg/mL)

**Acceptance criteria:** 63.4%–67.3% of pamoic acid, calculated on the dried basis

## IMPURITIES

### • [RESIDUE ON IGNITION \(281\)](#)

**Sample:** 1.33 g

**Acceptance criteria:** NMT 0.5%

### Change to read:

### • LIMIT OF IRON

(See [Iron \(241\)](#), [Procedures, Procedure 1](#) ▲ (CN 1-Jun-2023) .)

**Analysis:** To the residue obtained in the test for *Residue on Ignition*, add hydrochloric acid and nitric acid (3:2) and evaporate on a steam bath to dryness. Dissolve the residue in 2 mL of hydrochloric acid with the aid of gentle heat. Add 18 mL of hydrochloric acid, dilute with water to

50 mL, and mix. Dilute 5 mL of this solution with water to 47 mL.

**Acceptance criteria:** NMT 0.0075%

• **ORGANIC IMPURITIES**

**Diluent:** Glacial acetic acid, diethylamine, and water (5:2:5)

**Mobile phase:** Acetonitrile and *Diluent* (92.8: 7.2). [NOTE—Prepare the solutions immediately before use, and protect from light at all stages.]

**Standard stock solution:** 0.8 mg/mL of [USP Pyrantel Pamoate RS](#) prepared as follows. Dissolve using 7% of the final volume of *Diluent*, and dilute with acetonitrile to volume.

**Standard solution:** 4 µg/mL of [USP Pyrantel Pamoate RS](#) in *Mobile phase* from the *Standard stock solution*

**System suitability stock solution:** 0.2 mg/mL of [USP Pyrantel Related Compound A RS](#) and 40 µg/mL of [USP Pyrantel Pamoate RS](#) prepared as follows. Dissolve a quantity of [USP Pyrantel Related Compound A RS](#) first in the *Standard stock solution*, using 5% of the final volume, and dilute with *Diluent* to volume.

**System suitability solution:** 4 µg/mL of [USP Pyrantel Related Compound A RS](#) and 0.8 µg/mL of [USP Pyrantel Pamoate RS](#) in *Mobile phase* from the *System suitability stock solution*

**Sensitivity solution:** 0.2 µg/mL of [USP Pyrantel Pamoate RS](#) in *Mobile phase* from the *Standard solution*

**Sample solution:** 0.8 mg/mL of Pyrantel Pamoate prepared as follows. Dissolve the sample in 7% of the final volume of *Diluent*. Dilute with acetonitrile to volume.

**Chromatographic system**

(See [Chromatography \(621\), System Suitability](#).)

**Mode:** LC

**Detector:** UV 288 nm

**Column:** 4.6-mm × 25-cm; 5-µm packing [L3](#)

**Flow rate:** 1.0 mL/min

**Injection volume:** 20 µL

**System suitability**

**Samples:** *System suitability solution* and *Sensitivity solution*

**Suitability requirements**

**Resolution:** NLT 4.0 between pyrantel and pyrantel related compound A, *System suitability solution*

**Tailing factor:** NMT 1.5 for the pyrantel peak, *System suitability solution*

**Relative standard deviation:** NMT 10.0% for the pyrantel peak, *System suitability solution*

**Signal-to-noise ratio:** NLT 10.0, *Sensitivity solution*

**Analysis**

**Samples:** *Standard solution*, *System suitability solution*, and *Sample solution*

[NOTE—Record the chromatograms for about 4 times the retention time of pyrantel. Disregard any peak in the *Sample solution* having an area less than one-tenth the principal peak in the *Standard solution*.]

Calculate the percentage of pyrantel related compound A in the portion of Pyrantel Pamoate taken:

$$\text{Result} = (r_U/r_S) \times (C_S/C_U) \times 100$$

$r_U$  = peak response of pyrantel related compound A from the *Sample solution*

$r_S$  = peak response of pyrantel related compound A from the *System suitability solution*

$C_S$  = concentration of [USP Pyrantel Related Compound A RS](#) in the *System suitability solution* (µg/mL)

$C_U$  = concentration of Pyrantel Pamoate in the *Sample solution* (µg/mL)

Calculate the percentage of impurity B or any unspecified impurity in the portion of Pyrantel Pamoate taken:

$$\text{Result} = (r_U/r_S) \times (C_S/C_U) \times (1/F) \times 100$$

$r_U$  = peak response of impurity B or any unspecified impurity from the *Sample solution*

$r_S$  = peak response of pyrantel from the *Standard solution*

$C_S$  = concentration of [USP Pyrantel Pamoate RS](#) in the *Standard solution* (µg/mL)

$C_U$  = concentration of Pyrantel Pamoate in the *Sample solution* (µg/mL)

$F$  = relative response factor (see [Table 1](#))

**Acceptance criteria:** See [Table 1](#). The reporting threshold is 0.05%.

Table 1

Name	Relative Retention Time	Relative Response Factor	Acceptance Criteria, NMT (%)
Pamoic acid <sup>a</sup>	0.5	—	—
Pyrantel ( <i>E</i> -isomer)	1.0	—	—
Pyrantel related compound A <sup>b</sup>	1.3	—	0.5
Impurity B <sup>c</sup>	1.8	2.5	0.2
Individual unspecified impurities	—	1.0	0.1
Total unspecified impurities	—	—	0.3
Total impurities	—	—	1.0

- <sup>a</sup> For identification purposes only.
- <sup>b</sup> 1-Methyl-2-[(*Z*)-2-(thiophen-2-yl)ethenyl]-1,4,5,6-tetrahydropyrimidine.
- <sup>c</sup> (*E*)-*N*-[3-(Methylamino)propyl]-3-(thiophen-2-yl)prop-2-enamide.

SPECIFIC TESTS

- [Loss on Drying \(731\)](#).

**Analysis:** Dry under vacuum at 60° for 3 h.

**Acceptance criteria:** NMT 2.0%

ADDITIONAL REQUIREMENTS

- **PACKAGING AND STORAGE:** Preserve in well-closed, light-resistant containers.
- [USP REFERENCE STANDARDS \(11\)](#).

[USP Pamoic Acid RS](#)     C<sub>23</sub>H<sub>16</sub>O<sub>6</sub>     388.38

[USP Pyrantel Pamoate RS](#)

[USP Pyrantel Related Compound A RS](#)

(*Z*)-1-Methyl-2-[2-(2-thiophenyl)vinyl]-1,4,5,6-tetrahydropyrimidine 4,4'-methylenebis[3-hydroxy-2-naphthoate] (1:1).

C<sub>11</sub>H<sub>14</sub>N<sub>2</sub>S · C<sub>23</sub>H<sub>16</sub>O<sub>6</sub>     594.68

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