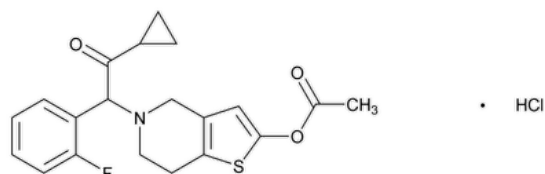


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Change to read:



Prasugrel (free base)

DEFINITION

Prasugrel Hydrochloride contains NLT 97.0% and NMT 102.0% of prasugrel hydrochloride ($C_{20}H_{20}FNO_3S \cdot HCl$), calculated on the anhydrous and solvent-free basis.

IDENTIFICATION

- **A. SPECTROSCOPIC IDENTIFICATION TESTS** (197), *Infrared Spectroscopy*: 197K or 197A

Change to read:

- **B.** The retention time of the ▲major▲ (USP 1-Aug-2023) peak of the *Sample solution* corresponds to that of the *Standard solution*, as obtained in the Assay.
- **C.** IDENTIFICATION TESTS—GENERAL (191), Chemical Identification Tests, Chloride: Meets the requirements

ASSAY

Change to read:

- **PROCEDURE**

Buffer: 10 mM [monobasic potassium phosphate](#) in [water](#). Adjust with [phosphoric acid](#) to a pH of 2.8.

Mobile phase: Acetonitrile and Buffer (35:65)

Diluent: Acetonitrile and water (70:30)

Standard solution: 0.1 mg/mL of USP Prasugrel Hydrochloride RS in Diluent

Sample solution: 0.1 mg/mL of Prasugrel Hydrochloride in *Diluent*

Chromatographic system

(See [Chromatography \(621\)](#), *System Suitability*.)

Mode: LC

Detector: UV 260 nm

Column: 4.6-mm × 15-cm; 5-μm packing [L1](#)

Column temperature: 40°

Flow rate: 1 mL/min

Injection volume: 10 μ L

Run time: NLT 2.5 times the retention time of prasugrel

System suitability

Sample: *Standard solution*

Suitability requirements

Tailing factor: NMT 2.0▲ (USP 1-Aug-2023)

Relative standard deviation: NMT ▲0.73%▲ (USP 1-Aug-2023)

Analysis

Samples: *Standard solution* and *Sample solution*

Calculate the percentage of prasugrel hydrochloride ($C_{20}H_{20}FNO_3S \cdot HCl$) in the portion of Prasugrel Hydrochloride taken:

$$\text{Result} = (r_U/r_S) \times (C_S/C_U) \times 100$$

r_U = peak response of prasugrel from the *Sample solution*

r_S = peak response of prasugrel from the *Standard solution*

C_S = concentration of [USP Prasugrel Hydrochloride RS](#) in the *Standard solution* (mg/mL)

C_U = concentration of Prasugrel Hydrochloride in the *Sample solution* (mg/mL)

Acceptance criteria: 97.0%–102.0% on the anhydrous and solvent-free basis

IMPURITIES

• [RESIDUE ON IGNITION \(281\)](#): NMT 0.2%

Delete the following:

▲• **ORGANIC IMPURITIES, PROCEDURE 1**▲ (USP 1-Aug-2023)

Delete the following:

▲• **ORGANIC IMPURITIES, PROCEDURE 2**▲ (USP 1-Aug-2023)

Add the following:

▲• **ORGANIC IMPURITIES**

Buffer: 3 mL of [phosphoric acid](#) in 1000 mL of [water](#). Adjust with 10% (w/v) [potassium hydroxide](#) solution to a pH of 2.9.

Solution A: *Buffer*

Solution B: [Acetonitrile](#) and [water](#) (90:10)

Mobile phase: See [Table 1](#).

Table 1

Time (min)	Solution A (%)	Solution B (%)
0	68	32
18	68	32
38	42	58
50	42	58
50.5	68	32
60	68	32

System suitability solution: 1.5 mg/mL of [USP Prasugrel Hydrochloride RS](#) and 7.5 µg/mL of [USP Prasugrel Related Compound D RS](#) in *Solution B*

Standard solution: 1.5 µg/mL of [USP Prasugrel Hydrochloride RS](#) in *Solution B*

Sensitivity solution: 0.75 µg/mL of [USP Prasugrel Hydrochloride RS](#) from the *Standard solution* in *Solution B*

Sample solution: 1.5 mg/mL of Prasugrel Hydrochloride in *Solution B*

Chromatographic system

(See [Chromatography \(621\), System Suitability](#).)

Mode: LC

Detector: UV 235 nm

Column: 4.6-mm × 15-cm; 5-μm packing [L1](#)

Column temperature: 30°

Flow rate: 1.0 mL/min

Injection volume: 20 μL

System suitability

Samples: *System suitability solution, Standard solution, and Sensitivity solution*

[NOTE—See [Table 2](#) for relative retention times.]

Suitability requirements

Resolution: NLT 1.5 between the desacetyl prasugrel diastereomer 1 and desacetyl prasugrel diastereomer 2, *System suitability solution*

Relative standard deviation: NMT 5.0%, *Standard solution*

Signal-to-noise ratio: NLT 10, *Sensitivity solution*

Analysis

Samples: *Standard solution and Sample solution*

Calculate the percentage of each specified or any unspecified impurity in the portion of Prasugrel Hydrochloride taken:

$$\text{Result} = (r_U/r_S) \times (C_S/C_U) \times (1/F) \times 100$$

r_U = peak response of each impurity from the *Sample solution*

r_S = peak response of prasugrel from the *Standard solution*

C_S = concentration of [USP Prasugrel Hydrochloride RS](#) in the *Standard solution* (mg/mL)

C_U = concentration of Prasugrel Hydrochloride in the *Sample solution* (mg/mL)

F = relative response factor (see [Table 2](#))

Acceptance criteria: See [Table 2](#). The reporting threshold is 0.05%.

Table 2

Name	Relative Retention Time	Relative Response Factor	Acceptance Criteria, NMT (%)
Desfluoro prasugrel ^a	0.47	1.0	0.20
Prasugrel acetyl analog ^b	0.53	1.0	0.15
Prasugrel desacetoxo analog ^c	0.61	1.0	0.15
4-Fluoro prasugrel ^d	0.74	1.0	0.15
Desacetyl hydroxyprasugrel ^e	0.86	1.0	0.15
Prasugrel	1.0	—	—
3-Fluoro prasugrel ^f	1.08	1.0	0.30
Prasugrel diketone ^g	1.26	0.67	0.20
Desacetyl prasugrel diastereomer 1 ^h	1.33	1.5	0.20
Desacetyl prasugrel diastereomer 2 ^h	1.38	1.5	0.50

Name	Relative Retention Time	Relative Response Factor	Acceptance Criteria, NMT (%)
Prasugrel chlorobutyl analog ⁱ	1.56	0.52	0.30
Any unspecified impurity	—	1.0	0.10
Total impurities	—	—	1.0

- ^a 5-(2-Cyclopropyl-2-oxo-1-phenylethyl)-4,5,6,7-tetrahydrothieno[3,2-c]pyridin-2-yl acetate.
- ^b 5-[1-(2-Fluorophenyl)-2-oxopropyl]-4,5,6,7-tetrahydrothieno[3,2-c]pyridin-2-yl acetate.
- ^c 1-Cyclopropyl-2-[6,7-dihydrothieno[3,2-c]pyridin-5(4*H*)-yl]-2-(2-fluorophenyl)ethan-1-one.
- ^d 5-[2-Cyclopropyl-1-(4-fluorophenyl)-2-oxoethyl]-4,5,6,7-tetrahydrothieno[3,2-c]pyridin-2-yl acetate.
- ^e 5-[2-Cyclopropyl-1-(2-fluorophenyl)-2-oxoethyl]-7a-hydroxy-5,6,7,7a-tetrahydrothieno[3,2-c]pyridin-2(4*H*)-one.
- ^f 5-[2-Cyclopropyl-1-(3-fluorophenyl)-2-oxoethyl]-4,5,6,7-tetrahydrothieno[3,2-c]pyridin-2-yl acetate.
- ^g 1-Cyclopropyl-2-(2-fluorophenyl)ethane-1,2-dione.
- ^h 5-[2-Cyclopropyl-1-(2-fluorophenyl)-2-oxoethyl]-5,6,7,7a-tetrahydrothieno[3,2-c]pyridin-2(4*H*)-one hydrochloride. It is a mixture of diastereomers and shows two peaks in HPLC.
- ⁱ 5-[5-Chloro-1-(2-fluorophenyl)-2-oxopentyl]-4,5,6,7-tetrahydrothieno[3,2-c]pyridin-2-yl acetate.

▲ (USP 1-Aug-2023)

SPECIFIC TESTS

Change to read:

- [WATER DETERMINATION \(921\)](#), [Method I](#), [▲ Method Ia](#) (USP-1-Aug-2023), or [Method Ic](#): NMT 0.50%

ADDITIONAL REQUIREMENTS

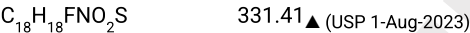
- **PACKAGING AND STORAGE:** Preserve in well-closed containers. Store at room temperature.

Change to read:

- [USP REFERENCE STANDARDS \(11\)](#).
[USP Prasugrel Hydrochloride RS](#)

▲ [USP Prasugrel Related Compound D RS](#)

5-[2-Cyclopropyl-1-(2-fluorophenyl)-2-oxoethyl]-5,6,7,7a-tetrahydrothieno[3,2-c]pyridin-2(4*H*)-one. [NOTE—This contains desacetyl prasugrel diastereomer 1 and desacetyl prasugrel diastereomer 2 in free base.]



Auxiliary Information - Please [check for your question in the FAQs](#) before contacting USP.

Topic/Question	Contact	Expert Committee
PRASUGREL HYDROCHLORIDE	Documentary Standards Support	SM22020 Small Molecules 2
REFERENCE STANDARD SUPPORT	RS Technical Services RSTECH@usp.org	SM22020 Small Molecules 2

Chromatographic Database Information: [Chromatographic Database](#)

Most Recently Appeared In:

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