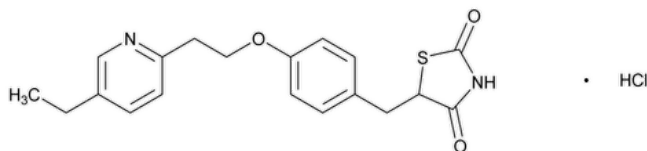


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Pioglitazone Hydrochloride



Analysis**Samples:** *Standard solution* and *Sample solution*Calculate the percentage of $C_{19}H_{20}N_2O_3S \cdot HCl$ in the portion of Pioglitazone Hydrochloride taken:

$$\text{Result} = (r_U/r_S) \times (C_S/C_U) \times 100$$

 r_U = peak response from the *Sample solution* r_S = peak response from the *Standard solution* C_S = concentration of [USP Pioglitazone Hydrochloride RS](#) in the *Standard solution* (µg/mL) C_U = concentration of Pioglitazone Hydrochloride in the *Sample solution* (µg/mL)**Acceptance criteria:** 98.0%–102.0% on the anhydrous basis**IMPURITIES****INORGANIC IMPURITIES**

- [RESIDUE ON IGNITION \(281\)](#): NMT 0.1%

ORGANIC IMPURITIES• **PROCEDURE****Mobile phase** and **System suitability stock solution:** Proceed as directed in the Assay.**System suitability solution:** Dilute the *System suitability stock solution* with *Mobile phase* to obtain a solution containing 25 µg/mL of pioglitazone hydrochloride and 6.5 µg/mL of benzophenone.**Sample solution:** 0.2 mg/mL of pioglitazone hydrochloride dissolved in 20% of the final volume with methanol, then diluted with *Mobile phase* to final volume**Standard solution:** 1 µg/mL of pioglitazone hydrochloride prepared by diluting the *Sample solution* with *Mobile phase***Chromatographic system**(See [Chromatography \(621\)](#), [System Suitability](#).)**Mode:** LC**Detector:** UV 269 nm**Column:** 4.6-mm × 15-cm; 5-µm packing L1**Column temperature:** 25 ± 2.5°**Flow rate:** 0.7 mL/min

[NOTE—Adjust the flow rate so that the retention time of the pioglitazone peak is about 7 min.]

Injection size: 40 µL**Run time:** At least four times the retention time of pioglitazone**System suitability****Samples:** *System suitability solution* and *Standard solution***Suitability requirements****Tailing factor:** NMT 1.5 for pioglitazone and benzophenone, *System suitability solution***Resolution:** NLT 15 between pioglitazone and benzophenone, *System suitability solution***Relative standard deviation:** NMT 3.0%, *Standard solution***Analysis****Samples:** *Standard solution* and *Sample solution*

Calculate the percentage of each impurity in the portion of Pioglitazone Hydrochloride taken:

$$\text{Result} = (r_U/r_S) \times D \times 100$$

 r_U = peak response of each individual impurity from the *Sample solution* r_S = peak response of pioglitazone from the *Standard solution* D = dilution factor used to prepare the *Standard solution*, 0.005**Acceptance criteria****Individual impurities:** See [Impurity Table 1](#).

Total impurities: NMT 0.5%**Impurity Table 1**

Name	Relative Retention Time	Acceptance Criteria, NMT (%)
Hydroxypioglitazone ^a	0.7	0.15
Pioglitazone	1.0	—
Didehydropioglitazone ^b	1.4	0.15
N-Alkylpioglitazone ^c	3.0	0.15
Any other individual impurity	—	0.10

^a (±)-5-{4-[2-(5-Ethylpyridin-2-yl)ethoxy]benzyl}-5-hydroxythiazolidine-2,4-dione.^b (Z)-5-{4-[2-(5-Ethylpyridin-2-yl)ethoxy]benzylidene}thiazolidine-2,4-dione.^c (±)-5-{4-[2-(5-Ethylpyridin-2-yl)ethoxy]benzyl}-3-[2-(5-ethylpyridin-2-yl)ethyl]thiazolidine-2,4-dione.**SPECIFIC TESTS**

- **WATER DETERMINATION, Method Ic(921):** NMT 0.5%

ADDITIONAL REQUIREMENTS

- **PACKAGING AND STORAGE:** Preserve in well-closed containers, and store at room temperature.
- **USP REFERENCE STANDARDS (11).**
[USP Pioglitazone Hydrochloride RS](#)

Auxiliary Information - Please [check for your question in the FAQs](#) before contacting USP.

Topic/Question	Contact	Expert Committee
PIOGLITAZONE HYDROCHLORIDE	Documentary Standards Support	SM32020 Small Molecules 3
REFERENCE STANDARD SUPPORT	RS Technical Services RSTECH@usp.org	SM32020 Small Molecules 3

Chromatographic Database Information: [Chromatographic Database](#)

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