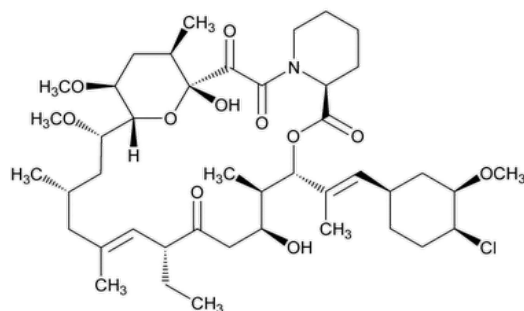


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Add the following:

▲Pimecrolimus



$C_{43}H_{68}ClNO_{11}$ 810.46

15,19-Epoxy-3H-pyrido[2,1-c][1,4]oxaazacyclotricosine-1,7,20,21(4H,23H)-tetrone, 3-[(1E)-2-[(1R,3R,4S)-4-chloro-3-methoxycyclohexyl]-1-methylethenyl]-8-ethyl-5,6,8,11,12,13,14,15,16,17,18,19,24,25,26,26a-hexadecahydro-5,19-dihydroxy-14,16-dimethoxy-4,10,12,18-tetramethyl-, (3S,4R,5S,8R,9E,12S,14S,15R,16S,18R,19R,26aS)-;
 (3S,4R,5S,8R,9E,12S,14S,15R,16S,18R,19R,26aS)-3-[(E)-2-[(1R,3R,4S)-4-Chloro-3-methoxycyclohexyl]-1-methylvinyl]-8-ethyl-5,6,8,11,12,13,14,15,16,17,18,19,24,25,26,26a-hexadecahydro-5,19-epoxy-3H-pyrido[2,1-c][1,4]oxaazacyclotricosine-1,7,20,21(4H,23H)-tetrone CAS RN®: 137071-32-0; UNII: 7KYV510875.

DEFINITION

Pimecrolimus contains NLT 98.0% and NMT 102.0% of pimecrolimus ($C_{43}H_{68}ClNO_{11}$), calculated on the anhydrous and solvent-free basis.

IDENTIFICATION

- **A. SPECTROSCOPIC IDENTIFICATION TESTS (197), Infrared Spectroscopy:** 197A or 197K
- **B.** The retention time of the major peak of the *Sample solution* corresponds to that of the *Standard solution*, as obtained in the Assay.

ASSAY

PROCEDURE

[NOTE—Protect solutions containing pimecrolimus from light and store at 5°. Dissolve quickly with minimum sonication.]

Solution A: 0.1% of [phosphoric acid](#) in [water](#)

Solution B: 0.1% of [phosphoric acid](#) in [methanol](#)

Mobile phase: *Solution A* and *Solution B* (29:71)

Diluent: 0.1% of [formic acid](#) in [acetonitrile](#)

Standard solution: 0.5 mg/mL of [USP Pimecrolimus RS](#) in *Diluent*

Sample solution: 0.5 mg/mL of Pimecrolimus in *Diluent*

Chromatographic system

(See [Chromatography \(621\), System Suitability](#).)

Mode: LC

Detector: UV 210 nm

Column: 4.6-mm × 15-cm; 2.7-μm packing [L1](#)

Temperatures

Autosampler: 5°

Column: 60°

Flow rate: 1 mL/min

Injection volume: 10 μL

Run time: NLT 1.8 times the retention time of pimecrolimus

System suitability

Sample: *Standard solution*

[NOTE—The relative retention times for pimecrolimus tautomer I and pimecrolimus tautomer II are 0.89 and 0.55, respectively.]

Suitability requirements

Tailing factor: 0.8–1.5 for pimecrolimus

Relative standard deviation: NMT 0.73% for pimecrolimus

Analysis

Samples: *Standard solution* and *Sample solution*

Calculate the percentage of pimecrolimus ($C_{43}H_{68}ClNO_{11}$) in the portion of Pimecrolimus taken:

$$\text{Result} = (r_U/r_S) \times (C_S/C_U) \times 100$$

r_U = sum of the peak response of pimecrolimus, pimecrolimus tautomer I (if present), and pimecrolimus tautomer II (if present) from the *Sample solution*

r_S = sum of the peak response of pimecrolimus, pimecrolimus tautomer I (if present), and pimecrolimus tautomer II (if present) from the *Standard solution*

C_S = concentration of [USP Pimecrolimus RS](#) in the *Standard solution* (mg/mL)

C_U = concentration of Pimecrolimus in the *Sample solution* (mg/mL)

Acceptance criteria: 98.0%–102.0% on the anhydrous and solvent-free basis

IMPURITIES

• [RESIDUE ON IGNITION \(281\)](#): NMT 0.1%

• **ORGANIC IMPURITIES**

[NOTE—Protect solutions containing pimecrolimus from light and store between 2° and 8°. Avoid sonication while preparing.]

Solution A, Solution B, and Diluent: Prepare as directed in the Assay.

Mobile phase: See [Table 1](#).

Table 1

Time (min)	Solution A (%)	Solution B (%)
0	33	67
2	33	67
38	27	73
50	27	73
56	33	67
68	33	67

System suitability solution: 6 mg/mL of [USP Pimecrolimus System Suitability Mixture RS](#) in *Diluent*

Standard solution: 0.006 mg/mL of [USP Pimecrolimus RS](#) in *Diluent*

Sample solution: 6 mg/mL of Pimecrolimus in *Diluent*

Chromatographic system

(See [Chromatography \(621\), System Suitability](#).)

Mode: LC

Detector: UV 210 nm

Column: 4.6-mm × 15-cm; 2.7-μm packing [L1](#)

Temperatures

Autosampler: 5°

Column: 60°

Flow rate: 1 mL/min

Injection volume: 10 µL

System suitability

Samples: *System suitability solution* and *Standard solution*

[NOTE—The relative retention times in [Table 2](#) are provided as information that could aid in peak assignment.]

Table 2

Name	Relative Retention Time
Ascomycin ^a	0.56
Pimecrolimus tautomer II ^b	0.60
Desmethylpimecrolimus ^c	0.87
Pimecrolimus tautomer I ^d	0.93
Pimecrolimus	1.0
Pimecrolimus triene analog	1.2

- ^a (3S,4R,5S,8R,9E,12S,14S,15R,16S,18R,19R,26aS)-8-Ethyl-5,6,8,11,12,13,14,15,16,17,18,19,24,25,26,26a-hexadecahydro-5,19-dihydroxy-3-[(1E)-2-[(1R,3R,4R)-4-hydroxy-3-methoxycyclohexyl]-1-methylethenyl]-14,16-dimethoxy-4,10,12,18-tetramethyl-15,19-epoxy-3H-pyrido[2,1-c][1,4]oxaazacyclotricosine-1,7,20,21(4H,23H)-tetrone.
- ^b (3S,4R,5S,8R,12S,14S,15R,16S,18R,19S,26aS,E)-3-[(E)-1-[(1R,3R,4S)-4-Chloro-3-methoxycyclohexyl]prop-1-en-2-yl]-8-ethyl-5,19-dihydroxy-14,16-dimethoxy-4,10,12,18-tetramethyl-5,6,8,11,12,13,14,15,16,17,18,19,24,25,26,26a-hexadecahydro-3H-15,19-epoxypyrido[2,1-c][1]oxa[4]azacyclotricosine-1,7,20,21(4H,23H)-tetraone.
- ^c (3S,4R,5S,8R,9E,12S,14S,15R,16S,18R,19R,26aS)-3-[(1E)-2-[(1R,3R,4S)-4-chloro-3-methoxycyclohexyl]-1-methylethenyl]-5,6,8,11,12,13,14,15,16,17,18,19,24,25,26,26a-hexadecahydro-5,19-dihydroxy-14,16-dimethoxy-4,8,10,12,18-pentamethyl-15,19-epoxy-3H-pyrido[2,1-c][1,4]oxaazacyclotricosine-1,7,20,21(4H,23H)-tetrone.
- ^d (3S,4R,5S,8R,12S,14S,15R,16S,18R,26aS,E)-3-[(E)-1-[(1R,3R,4S)-4-chloro-3-methoxycyclohexyl]prop-1-en-2-yl]-8-ethyl-5,15,20,20-tetrahydroxy-14,16-dimethoxy-4,10,12,18-tetramethyl-3,4,5,6,11,12,13,14,15,16,17,18,24,25,26,26a-hexadecahydro-7H-pyrido[2,1-c][1]oxa[4]azacyclotricosine-1,7,19,21(8H,20H,23H)-tetraone.

Suitability requirements

Resolution: NLT 2.5 between pimecrolimus and pimecrolimus triene analog, *System suitability solution*

Relative standard deviation: NMT 5.0% for pimecrolimus, *Standard solution*

Analysis

Samples: *Standard solution* and *Sample solution*

Calculate the percentage of any impurity in the portion of Pimecrolimus taken:

$$\text{Result} = (r_U/r_S) \times (C_S/C_U) \times 100$$

r_U = peak response of any impurity from the *Sample solution*

r_S = sum of the peak response of pimecrolimus, pimecrolimus tautomer I (if present), and pimecrolimus tautomer II (if present) from the *Standard solution*

C_S = concentration of [USP Pimecrolimus RS](#) in the *Standard solution* (mg/mL)

C_U = concentration of Pimecrolimus in the *Sample solution* (mg/mL)

Acceptance criteria: See [Table 3](#).

Table 3

Name	Acceptance Criteria, NMT (%)
Ascomycin	0.15
Desmethylpimecrolimus	0.5
Pimecrolimus triene analog	0.2
Any unspecified impurity	0.10
Total impurities ^a	1.0

^a Excludes pimecrolimus tautomer I and pimecrolimus tautomer II.

SPECIFIC TESTS

- [WATER DETERMINATION \(921\)](#), [Method I](#), [Method Ia](#): NMT 0.5%
- [OPTICAL ROTATION \(781S\)](#), [Procedures](#), [Specific Rotation](#)
Sample solution: 5 mg/mL of Pimecrolimus in [chloroform](#)
Acceptance criteria: -45° to -55° at 20°, calculated on the anhydrous and solvent-free basis

ADDITIONAL REQUIREMENTS

- **PACKAGING AND STORAGE:** Preserve in tight, light-resistant containers. Store between 2° and 8°.
- [USP REFERENCE STANDARDS \(11\)](#).
[USP Pimecrolimus RS](#)
[USP Pimecrolimus System Suitability Mixture RS](#)

Contains a mixture of the following 2 compounds.

Pimecrolimus.

Pimecrolimus triene analog: [3S-[3R[E(1S,5S)],4S,5R,8S,9E,12R,14R,15S,16R,18S,19S,26aR]]-8-Ethyl-5,6,8,11,12,13,14,15,16,17,18,19,24,25,26,26a-hexadecahydro-5,19-dihydroxy-14,16-dimethoxy-3-[2-(5-methoxy-3-cyclohexen-1-yl)-1-methylethenyl]-4,10,12,18-tetramethyl-15,19-Epoxy-3H-pyrido[2,1-c][1,4]oxaazacyclotricosine-1,7,20,21(4H,23H)-tetrone.



Other known impurities may also be present, such as

Desmethylpimecrolimus: (3S,4R,5S,8R,9E,12S,14S,15R,16S,18R,19R,26aS)-3-[(1E)-2-[(1R,3R,4S)-4-Chloro-3-methoxycyclohexyl]-1-methylethenyl]-5,6,8,11,12,13,14,15,16,17,18,19,24,25,26,26a-hexadecahydro-5,19-dihydroxy-14,16-dimethoxy-4,8,10,12,18-pentamethyl-15,19-epoxy-3H-pyrido[2,1-c][1,4]oxaazacyclotricosine-1,7,20,21(4H,23H)-tetrone.



Auxiliary Information - Please [check for your question in the FAQs](#) before contacting USP.

Topic/Question	Contact	Expert Committee
PIMECROLIMUS	Documentary Standards Support	SM12020 Small Molecules 1
REFERENCE STANDARD SUPPORT	RS Technical Services RSTECH@usp.org	SM12020 Small Molecules 1

Chromatographic Database Information: [Chromatographic Database](#)

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