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# Phytonadione Injectable Emulsion

» Phytonadione Injectable Emulsion is a sterile, aqueous dispersion of Phytonadione. It contains not less than 90.0 percent and not more than 110.0 percent of the labeled amount of  $C_{31}H_{46}O_2$ . It contains suitable solubilizing and/or dispersing agents.

**Packaging and storage**—Preserve in single-dose or multiple-dose containers, preferably of Type I glass, protected from light.

**USP REFERENCE STANDARDS (11).**—  
[USP Phytonadione RS](#)

**Identification**—The retention time of the major peak in the chromatogram of the Assay preparation corresponds to that in the chromatogram of the Standard preparation, as obtained in the Assay.

**BACTERIAL ENDOTOXINS TEST (85).**—It contains not more than 14.0 USP Endotoxin Units per mg of phytonadione.

**pH (791).**: between 3.5 and 7.0.

**Other requirements**—It meets the requirements under [Injections and Implanted Drug Products \(1\)](#).

**Assay—**

[NOTE—Use low-actinic glassware throughout this assay, and otherwise protect the solutions from exposure to light.]

*Mobile phase*—Prepare a suitable degassed mixture of dehydrated alcohol and water (95:5).

*Standard preparation*—Dissolve an accurately weighed quantity of [USP Phytonadione RS](#) in *Mobile phase* to obtain a solution having a known concentration of about 1 mg per mL. Pipet 1 mL of this solution into a 10-mL volumetric flask, dilute with *Mobile phase* to volume, and mix to obtain a *Standard preparation* having a known concentration of about 0.1 mg per mL.

*Assay preparation 1* (containing 10 mg or more of phytonadione per mL)—Pipet a volume of Injectable Emulsion, equivalent to 10 mg of phytonadione, into a 10-mL volumetric flask, dilute with *Mobile phase* to volume, and mix. Pipet 1 mL of this solution into a 10-mL volumetric flask, dilute with *Mobile phase* to volume, and mix.

*Assay preparation 2* (containing less than 10 mg of phytonadione per mL)—Pipet a volume of Injectable Emulsion, equivalent to 1 mg of phytonadione, into a 10-mL volumetric flask, dilute with *Mobile phase* to volume, and mix.

*Chromatographic system* (see [CHROMATOGRAPHY \(621\)](#)).—The liquid chromatograph is equipped with a 254-nm detector and a 4-mm × 25-cm column that contains packing L1. The flow rate is about 0.7 mL per minute. Chromatograph five replicate injections of the *Standard preparation*, and record the peak responses as directed for *Procedure*: the relative standard deviation is not more than 1.5%.

*Procedure*—Separately inject equal volumes (about 10 µL) of the *Standard preparation* and the appropriate *Assay preparation* into the chromatograph, record the chromatograms, and measure the peak response for the major peak. Calculate the quantity, in mg, of  $C_{31}H_{46}O_2$  in each mL of the Injectable Emulsion taken by the formula:

$$D(C/V)(r_U/r_S)$$

in which *D* is 100 if the Injectable Emulsion contains 10 mg or more of phytonadione per mL, or 10 if the Injectable Emulsion contains less than 10 mg of phytonadione per mL; *C* is the concentration, in mg per mL, of [USP Phytonadione RS](#) in the *Standard preparation*; *V* is the volume, in mL, of Injectable Emulsion taken; and *r<sub>U</sub>* and *r<sub>S</sub>* are the peak responses of phytonadione obtained from the appropriate Assay preparation and the *Standard preparation*, respectively.

**Auxiliary Information** - Please [check for your question in the FAQs](#) before contacting USP.

Topic/Question	Contact	Expert Committee
PHYTONADIONE INJECTABLE EMULSION	<a href="#">Natalia Davydova</a> Scientific Liaison	NBDS2020 Non-botanical Dietary Supplements
REFERENCE STANDARD SUPPORT	RS Technical Services <a href="mailto:RSTECH@usp.org">RSTECH@usp.org</a>	NBDS2020 Non-botanical Dietary Supplements

**Chromatographic Database Information:** [Chromatographic Database](#)

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