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## Phenoxybenzamine Hydrochloride Capsules

### DEFINITION

Phenoxybenzamine Hydrochloride Capsules contain NLT 90.0% and NMT 110.0% of the labeled amount of phenoxybenzamine hydrochloride ( $C_{18}H_{22}ClNO \cdot HCl$ ).

### IDENTIFICATION

- **A.** The UV absorption spectra of the phenoxybenzamine peak of the *Sample solution* exhibit maxima and minima at the same wavelengths as those of the corresponding peak from the *Standard solution*, as obtained in the Assay.
- **B.** The retention time of the major peak of the *Sample solution* corresponds to that of the *Standard solution*, as obtained in the Assay.

### ASSAY

#### Change to read:

##### • PROCEDURE

**Solution A:** 2.2 mg/mL of [anhydrous monobasic sodium phosphate](#) in [water](#). Adjust with [phosphoric acid](#) to a pH of 3.0.

**Mobile phase:** ▲ (USP 1-May-2022) [Solution A](#) and [acetonitrile](#) (45:55)

**System suitability solution:** ▲ 0.2 mg/mL of [USP Phenoxybenzamine Hydrochloride RS](#), 1 µg/mL of [USP Phenoxybenzamine Alcohol RS](#), and 50 µg/mL of [USP Phenoxybenzamine Nitrile RS](#) in [acetonitrile](#). [NOTE—[USP Phenoxybenzamine Alcohol RS](#) is used for retention time verification.] ▲ (USP 1-May-2022)

**Standard solution:** 0.2 mg/mL of [USP Phenoxybenzamine Hydrochloride RS](#) in [acetonitrile](#). [NOTE—Sonicate, if necessary.]

**Sample solution:** Nominally 0.2 mg/mL of phenoxybenzamine hydrochloride in [acetonitrile](#) prepared as follows. Remove, as completely as possible, the contents of Capsules (NLT 20). Transfer a portion of the mixed powder, equivalent to about 10 mg of phenoxybenzamine hydrochloride, to a 50-mL volumetric flask. Add about 40 mL of [acetonitrile](#), and sonicate for 15 min with occasional swirling. Cool, and dilute with [acetonitrile](#) to volume to obtain the concentration, based on the label claim. Allow the sample to stand undisturbed for 30 min such that the undissolved material settles to the bottom. Transfer the top clear solution into HPLC vials, and use as the *Sample solution*.

#### Chromatographic system

(See [Chromatography \(621\), System Suitability](#).)

**Mode:** LC

**Detector:** UV 268 nm. For *Identification A*, use a diode array detector in the range of 240–340 nm.

**Column:** 4.6-mm × ▲ 15 ▲ (USP 1-May-2022) -cm; 5-µm packing [L7](#)

**Flow rate:** 1 mL/min

**Injection volume:** 10 µL

#### System suitability

**Samples:** *System suitability solution* and *Standard solution*

▲ [NOTE—The relative retention times for phenoxybenzamine alcohol, phenoxybenzamine, and phenoxybenzamine nitrile are about 0.2, 1.0, and 1.4, respectively.] ▲ (USP 1-May-2022)

#### Suitability requirements

**Resolution:** NLT 4 between phenoxybenzamine and ▲ phenoxybenzamine nitrile, ▲ (USP 1-May-2022) *System suitability solution*

**Relative standard deviation:** NMT 2%, *Standard solution*

#### Analysis

**Samples:** *Standard solution* and *Sample solution*

Calculate the percentage of the labeled amount of phenoxybenzamine hydrochloride ( $C_{18}H_{22}ClNO \cdot HCl$ ) in the portion of Capsules taken:

$$\text{Result} = (r_u/r_s) \times (C_s/C_u) \times 100$$

$r_u$  = peak response of phenoxybenzamine from the *Sample solution*

$r_s$  = peak response of phenoxybenzamine from the *Standard solution*

$C_s$  = concentration of [USP Phenoxybenzamine Hydrochloride RS](#) in the *Standard solution* (mg/mL)

$C_u$  = nominal concentration of phenoxybenzamine hydrochloride in the *Sample solution* (mg/mL)

**Acceptance criteria:** 90.0%–110.0%

## PERFORMANCE TESTS

**Change to read:**

- [Dissolution \(711\)](#)

**Medium:** [0.1 N hydrochloric acid](#); 500 mL

**Apparatus 1:** 100 rpm

**Time:** 45 min

**Buffer:** 2.2 g/L of [monobasic sodium phosphate](#) in [water](#). Adjust with [phosphoric acid](#) to a pH of 3.00 ± 0.05.

**Mobile phase:** *Buffer* and [acetonitrile](#) (45:55)

**Standard solution:** 0.02 mg/mL of [USP Phenoxybenzamine Hydrochloride RS](#) in *Medium*

**Sample solution:** Pass a portion of the solution under test through a suitable filter of 0.45-μm pore size.

### Chromatographic system

(See [Chromatography \(621\), System Suitability](#).)

**Mode:** LC

**Detector:** UV 268 nm

**Column:** 4.6-mm × ▲15▲ (USP 1-May-2022) -cm; packing [L7](#)

**Flow rate:** 1 mL/min

**Injection volume:** 10 μL

### System suitability

**Sample:** *Standard solution*

#### Suitability requirements

**Relative standard deviation:** NMT 2%

### ▲Analysis

**Samples:** *Standard solution* and *Sample solution*▲ (USP 1-May-2022)

Calculate the percentage of the labeled amount of phenoxybenzamine hydrochloride ( $C_{18}H_{22}ClNO \cdot HCl$ ) dissolved:

$$\text{Result} = (r_u/r_s) \times (C_s/L) \times V \times 100$$

$r_u$  = peak response of phenoxybenzamine from the *Sample solution*

$r_s$  = peak response of phenoxybenzamine from the *Standard solution*

$C_s$  = concentration of [USP Phenoxybenzamine Hydrochloride RS](#) in the *Standard solution* (mg/mL)

$L$  = label claim (mg/Capsule)

$V$  = volume of *Medium*, 500 mL

**Tolerances:** NLT 75% (Q) of the labeled amount of phenoxybenzamine hydrochloride ( $C_{18}H_{22}ClNO \cdot HCl$ ) is dissolved.

- [Uniformity of Dosage Units \(905\)](#): Meet the requirements

## IMPURITIES

**Change to read:**

- [Organic Impurities](#)

**Solution A, Mobile phase, System suitability solution, ▲Standard solution,▲ (USP 1-May-2022) and Chromatographic system:** Proceed as directed in the Assay.

**▲Sensitivity solution:** 0.4 μg/mL of [USP Phenoxybenzamine Hydrochloride RS](#) from *Standard solution* in [acetonitrile](#)

**Sample solution:** Nominally 0.4 mg/mL of phenoxybenzamine hydrochloride in [acetonitrile](#) prepared as follows. Transfer a portion of the mixed powder that is used for the *Sample solution* preparation in the Assay, equivalent to about 20 mg of phenoxybenzamine hydrochloride,

to a 50-mL volumetric flask. Add about 40 mL of [acetonitrile](#), and sonicate to dissolve. Dilute with [acetonitrile](#) to volume. Allow the sample to stand undisturbed for 30 min such that the undissolved material settles to the bottom. Transfer the top clear solution into HPLC vials, and use as the *Sample solution*.▲ (USP 1-May-2022)

### System suitability

**Samples:** *System suitability solution, Standard solution, ▲and Sensitivity solution*

[**NOTE**—The relative retention times for phenoxybenzamine alcohol, phenoxybenzamine, and phenoxybenzamine nitrile are about 0.2, 1.0, and 1.4, respectively.]▲ (USP 1-May-2022)

### Suitability requirements

**Resolution:** NLT 4 between phenoxybenzamine and ▲phenoxybenzamine nitrile,▲ (USP 1-May-2022) *System suitability solution*

**Relative standard deviation:** NMT 2%, *Standard solution*

**▲Signal-to-noise ratio:** NLT 10, *Sensitivity solution*▲ (USP 1-May-2022)

### Analysis

**Sample:** *Sample solution*

Calculate the percentage of ▲phenoxybenzamine alcohol or any unspecified degradation product▲ (USP 1-May-2022) in the portion of Capsules taken:

$$\text{Result} = (r_u/r_T) \times (1/F) \times 100$$

$r_u$  = peak response of ▲phenoxybenzamine alcohol or any unspecified degradation product▲ (USP 1-May-2022) from the *Sample solution*

$r_T$  = sum of all the peak responses from the *Sample solution*

$F$  = relative response factor (see [Table 1](#))

**Acceptance criteria:** See [Table 1](#).

**Table 1**

Name	Relative Retention Time	Relative Response Factor	Acceptance Criteria, NMT (%)
▲Phenoxybenzamine alcohol▲ (USP 1-May-2022) (phenoxybenzamine tertiary amine)▲ (USP 1-May-2022)	▲0.2▲ (USP 1-May-2022)	1.1	1.5
Phenoxybenzamine	1.0	—	—
Any unspecified degradation product	—	1.0	0.2
Total degradation products▲ (USP 1-May-2022)	—	—	2.0

### ADDITIONAL REQUIREMENTS

**Change to read:**

• **PACKAGING AND STORAGE:** Preserve in well-closed containers. ▲Store at controlled room temperature.▲ (USP 1-May-2022)

**Change to read:**

• [USP REFERENCE STANDARDS \(11\)](#).

▲ [USP Phenoxybenzamine Alcohol RS](#)

2-[Benzyl(1-phenoxypropan-2-yl)amino]ethan-1-ol.  
 $C_{18}H_{23}NO_2$  285.39▲ (USP 1-May-2022)

[USP Phenoxybenzamine Hydrochloride RS](#)[▲ USP Phenoxybenzamine Nitrile RS](#)

3-[Benzyl(1-phenoxypropan-2-yl)amino]propanenitrile.

 $C_{19}H_{22}N_2O$ 

294.40 ▲ (USP 1-May-2022)

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PHENOXYBENZAMINE HYDROCHLORIDE CAPSULES	<a href="#">Documentary Standards Support</a>	SM22020 Small Molecules 2
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**Chromatographic Database Information:** [Chromatographic Database](#)**Most Recently Appeared In:**

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