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Penicillamine Capsules

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DEFINITION

Penicillamine Capsules contain NLT 90.0% and NMT 110.0% of the labeled amount of penicillamine ($C_5H_{11}NO_2S$).

IDENTIFICATION

• A. THIN-LAYER CHROMATOGRAPHY

Standard solution: 100 mg of [USP Penicillamine RS](#) in 10 mL of [methanol](#). Add 2 drops of [3 N hydrochloric acid](#) and mix.

Sample solution: Transfer a portion of Capsule contents, containing nominally about 100 mg of penicillamine, to a 10-mL volumetric flask, and dilute with [methanol](#) to volume. Add 2 drops of [3 N hydrochloric acid](#), mix, and filter. Use the filtrate.

Chromatographic system

(See [Chromatography \(621\), General Procedures, Thin-Layer Chromatography](#).)

Mode: TLC

Adsorbent: 0.25-mm layer of chromatographic silica gel mixture, heated at 105° for 30 min, and allowed to cool before use

Application volume: 10 μ L

Developing solvent system: [Butyl alcohol](#), [glacial acetic acid](#), and [water](#) (8:2:2)

Spray reagent: 3-mg/mL solution of [ninhydrin](#) in [dehydrated alcohol](#)

Analysis

Samples: Standard solution and Sample solution

Separately apply the Sample solution and the Standard solution to the plate. Develop the chromatogram in the Developing solvent system until the solvent front has moved three-fourths the length of the plate. Remove the plate, mark the solvent front, allow the solvent to evaporate, and place the plate in an atmosphere of iodine vapors. After a few minutes, spray the plate with Spray reagent, heat it at 105° for 10 min, allow it to cool, and examine it.

Acceptance criteria: The R_F values, colors, and intensities of the principal spots from the Sample solution correspond to those from the Standard solution.

• B. The retention time of the major peak of the Sample solution corresponds to that of the Standard solution, as obtained in the Assay.

ASSAY

• PROCEDURE

Mobile phase: 6.9 g/L of [monobasic sodium phosphate](#) and 0.2 g/L of [sodium 1-hexanesulfonate](#) in [water](#). Adjust with [phosphoric acid](#) to a pH of 3.0 \pm 0.1.

Diluent: 1.0 g/L of [edetate disodium](#) in [water](#)

System suitability solution: 1 mg/mL of [USP Penicillamine RS](#) and 0.1 mg/mL of [USP Penicillamine Disulfide RS](#) in Diluent

Standard solution: 1.25 mg/mL of [USP Penicillamine RS](#) in Diluent

Sample solution: Nominally equivalent to 1.25 mg/mL of penicillamine in Diluent prepared as follows. Transfer the contents of Capsules (NLT 10) to a suitable volumetric flask. Add the empty Capsule shells to the flask, and add sufficient Diluent to the flask to fill it to three-fourths of its capacity. Shake for 1 min, and allow the mixture to stand for 90 min. Dilute with Diluent to volume. Pass a portion of this solution through a suitable filter of 1- μ m or finer pore size, and use the clear filtrate.

Chromatographic system

(See [Chromatography \(621\), System Suitability](#).)

Mode: LC

Detector: UV 210 nm

Column: 3.9-mm \times 30-cm; 10- μ m packing [L1](#)

Flow rate: 1.6 mL/min

Injection volume: 20 μ L**System suitability****Samples:** System suitability solution and Standard solution

[NOTE—The relative retention times for penicillamine and penicillamine disulfide are 0.7 and 1.0, respectively.]

Suitability requirements**Resolution:** NLT 3.0 between penicillamine and penicillamine disulfide, System suitability solution**Relative standard deviation:** NMT 1.0%, Standard solution**Analysis****Samples:** Standard solution and Sample solutionCalculate the percentage of penicillamine ($C_5H_{11}NO_2S$) in the portion of Capsules taken:

$$\text{Result} = (r_U/r_S) \times (C_S/C_U) \times 100$$

 r_U = peak response of penicillamine from the Sample solution r_S = peak response of penicillamine from the Standard solution C_S = concentration of [USP Penicillamine RS](#) in the Standard solution (mg/mL) C_U = nominal concentration of penicillamine in the Sample solution (mg/mL)**Acceptance criteria:** 90.0%–110.0%**PERFORMANCE TESTS****Change to read:**

- [Dissolution \(711\)](#)

▲Test 1 ▲ (RB 1-Aug-2023)**Medium:** 0.1 N [hydrochloric acid](#); 900 mL**Apparatus 1:** 100 rpm**Time:** 30 min**Procedure for a pooled sample****Dilute hydrochloric acid:** Dilute 37 mL of [hydrochloric acid](#) with [water](#) to 1 L.**Dilute sulfuric acid:** Dilute 1 mL of [sulfuric acid](#) with [water](#) to 50 mL.**Ammonium sulfamate reagent:** 2.5 mg/mL of [ammonium sulfamate](#) in [Dilute hydrochloric acid](#)**N-(1-Naphthyl)ethylenediamine dihydrochloride reagent:** 1 mg/mL of [N-\(1-naphthyl\)ethylenediamine dihydrochloride](#) in [Dilute hydrochloric acid](#)**Sulfanilamide–mercuric chloride reagent:** 1 mg/mL of [sulfanilamide](#) and 1 mg/mL of [mercuric chloride](#) in [Dilute hydrochloric acid](#)**Sodium nitrite reagent:** 2 mg/mL of [sodium nitrite](#) in [Dilute sulfuric acid](#). Prepare fresh.**Standard solution:** 250 μ g/mL of [USP Penicillamine RS](#) in 0.1 N [hydrochloric acid](#)**Sample solution:** Withdraw a portion of the solution under test, containing nominally about 278 μ g of penicillamine, and pass through a suitable filter.**Blank:** Volume of 0.1 N hydrochloric acid equivalent to a volume of the Sample solution**Instrumental conditions****Mode:** UV-Vis**Analytical wavelength:** 540 nm**Cell:** 1 cm**Analysis:** Pipet the Sample solution into a 100-mL volumetric flask. Into a similar flask, transfer the reagent Blank, and into a third 100-mL volumetric flask, pipet 1 mL of Standard solution. Treat each flask as follows. Add by pipet 3 mL of Sodium nitrite reagent, and mix by swirling occasionally. After 5 min, add 10 mL of Ammonium sulfamate reagent, swirl, and allow to stand for an additional 5 min. Add 5 mL of Sulfanilamide–mercuric chloride reagent, swirl, and immediately add 10 mL of N-(1-Naphthyl)ethylenediamine dihydrochloride reagent. Dilute with water to volume and mix. Determine the absorbances of both solutions against the Blank.Calculate the percentage of the labeled amount of penicillamine ($C_5H_{11}NO_2S$) dissolved:

$$\text{Result} = (A_U/A_S) \times C_S \times V \times (1/L) \times 100$$

 A_U = absorbance of the Sample solution

A_s = absorbance of the *Standard solution* C_s = concentration of [USP Penicillamine RS](#) in the *Standard solution* (mg/mL) V = volume of the *Medium*, 900 mL L = label claim (mg/Capsule)**Tolerances:** NLT 80% (Q) of the labeled amount of penicillamine ($C_5H_{11}NO_2S$) is dissolved.**Procedure for a unit sample****Buffer solution:** 50 mM solution of [monobasic potassium phosphate](#) buffer at a pH of 3.0**Mobile phase:** [Methanol](#) and *Buffer solution* (3:97)**Sample solution:** Proceed as directed in [Dissolution \(711\), Procedure](#). After 30 min, withdraw 10 mL of solution from each vessel, and immediately pass each aliquot through a polyvinylidene difluoride filter of 0.45- μ m pore size. Discard the first 2 mL of filtered solution, and chromatograph the remaining filtrate.**System suitability solution:** [USP Penicillamine RS](#) at a concentration similar to the *Sample solution* and 0.002 mg/mL of [USP Penicillamine Disulfide RS](#) in 0.1 N [hydrochloric acid](#)**Standard solution:** [USP Penicillamine RS](#) in 0.1 N [hydrochloric acid](#) at a concentration similar to the *Sample solution***Chromatographic system**(See [Chromatography \(621\), System Suitability](#).)**Mode:** LC**Detector:** UV 210 nm**Column:** 4.6-mm \times 15-cm; 5- μ m packing [L1](#)**Flow rate:** 1.0 mL/min**Injection volume:** 30 μ L**System suitability****Samples:** *System suitability solution* and *Standard solution***Suitability requirements****Resolution:** NLT 2.0 between penicillamine and penicillamine disulfide, *System suitability solution***Tailing factor:** NMT 2.0, *Standard solution***Relative standard deviation:** NMT 2.0%, *Standard solution***Analysis****Samples:** *Sample solution* and *Standard solution*Calculate the percentage of penicillamine ($C_5H_{11}NO_2S$) dissolved:

$$\text{Result} = (r_u/r_s) \times C_s \times V \times (1/L) \times 100$$

 r_u = peak response from the *Sample solution* r_s = peak response from the *Standard solution* C_s = concentration of [USP Penicillamine RS](#) in the *Standard solution* (mg/mL) V = volume of *Medium*, 900 mL L = label claim (mg/Capsule)**Tolerances:** NLT 80% (Q) of the labeled amount of penicillamine ($C_5H_{11}NO_2S$) is dissolved.**▲ Test 2:** If the product complies with this test, the labeling indicates that the product meets USP *Dissolution Test 2*.**Medium:** 0.1 N [hydrochloric acid](#); 500 mL**Apparatus 1:** 100 rpm**Time:** 30 min**Solution A:** Transfer 10 mL of [phosphoric acid](#) to a 100-mL volumetric flask, and dilute with [water](#) to volume.**Buffer:** Dissolve 6.8 g of [potassium phosphate, monobasic](#) in 1 L of [water](#). Adjust with *Solution A* to a pH of 3.0.**Mobile phase:** [Methanol](#) and *Buffer* (3:97)**Impurity stock solution:** 0.1 mg/mL of [USP Penicillamine Disulfide RS](#) in *Medium*. Sonicate to dissolve.**System suitability solution:** 0.5 mg/mL of [USP Penicillamine RS](#) and 0.01 mg/mL of [USP Penicillamine Disulfide RS](#) prepared as follows.Transfer an appropriate quantity of [USP Penicillamine RS](#) to a suitable volumetric flask. Add 10% of the flask volume of *Impurity stock solution*. Dilute with *Medium* to volume.

Standard solution: 0.5 mg/mL of [USP Penicillamine RS](#) in *Medium*. Sonicate to dissolve.

Sample solution: Pass a portion of the solution under test through a suitable filter of 0.45- μ m pore size.

Chromatographic system

(See [Chromatography \(621\), System Suitability](#).)

Mode: LC

Detector: UV 210 nm

Column: 4.6-mm \times 15-cm; 3- μ m packing [L1](#)

Flow rate: 1 mL/min

Injection volume: 10 μ L

Column temperature: 30°

Run time: NLT 3 times the retention time of penicillamine

System suitability

Samples: System suitability solution and Standard solution

[**NOTE**—The relative retention times for penicillamine and penicillamine disulfide are about 1.0 and 1.1, respectively.]

Suitability requirements

Resolution: NLT 2.0 between penicillamine and penicillamine disulfide, *System suitability solution*

Tailing factor: NMT 2.0, *Standard solution*

Relative standard deviation: NMT 2.0%, *Standard solution*

Analysis

Samples: Standard solution and Sample solution

Calculate the percentage of the labeled amount of penicillamine ($C_5H_{11}NO_2S$) dissolved:

$$\text{Result} = (r_U/r_S) \times C_S \times V \times (1/L) \times 100$$

r_U = peak response of penicillamine from the *Sample solution*

r_S = peak response of penicillamine from the *Standard solution*

C_S = concentration of [USP Penicillamine RS](#) in the *Standard solution* (mg/mL)

V = volume of *Medium*, 500 mL

L = label claim (mg/Capsule)

Tolerances: NLT 80% (Q) of the labeled amount of penicillamine ($C_5H_{11}NO_2S$) is dissolved.▲ (RB 1-Aug-2023)

- [Uniformity of Dosage Units \(905\)](#): Meet the requirements

IMPURITIES

- [Limit of Penicillamine Disulfide](#)

Mobile phase, Diluent, System suitability solution, Sample solution, and Chromatographic system: Proceed as directed in the Assay.

Standard solution: 0.025 mg/mL of [USP Penicillamine Disulfide RS](#) in *Diluent*

System suitability

Samples: System suitability solution and Standard solution

[**NOTE**—The relative retention times for penicillamine and penicillamine disulfide are 0.7 and 1.0, respectively.]

Suitability requirements

Resolution: NLT 3.0 between penicillamine and penicillamine disulfide, *System suitability solution*

Relative standard deviation: NMT 2.0% for penicillamine disulfide, *Standard solution*

Analysis

Samples: Standard solution and Sample solution

Calculate the percentage of penicillamine disulfide ($C_{10}H_{20}N_2O_4S_2$) in the portion of Capsules taken:

$$\text{Result} = (r_U/r_S) \times (C_S/C_U) \times 100$$

r_U = peak area of penicillamine disulfide from the *Sample solution*

r_S = peak area of penicillamine disulfide from the *Standard solution*

C_S = concentration of [USP Penicillamine Disulfide RS](#) in the *Standard solution* (mg/mL)

C_U = nominal concentration of penicillamine in the *Sample solution* (mg/mL)**Acceptance criteria:** NMT 2.0%**ADDITIONAL REQUIREMENTS**

- **PACKAGING AND STORAGE:** Preserve in tight containers. Store at controlled room temperature.

Add the following:

- ▲ **LABELING:** When more than one dissolution test is given, the labeling states the *Dissolution* test used only if *Test 1* is not used.▲ (RB 1-Aug-2023)

• USP REFERENCE STANDARDS (11)[USP Penicillamine RS](#)[USP Penicillamine Disulfide RS](#)3,3'-Dithiodi- α -valine. $C_{10}H_{20}N_2O_4S_2$ 296.40**Auxiliary Information** - Please [check for your question in the FAQs](#) before contacting USP.

Topic/Question	Contact	Expert Committee
PENICILLAMINE CAPSULES	Documentary Standards Support	SM12020 Small Molecules 1
REFERENCE STANDARD SUPPORT	RS Technical Services RSTECH@usp.org	SM12020 Small Molecules 1

Chromatographic Database Information: [Chromatographic Database](#)**Most Recently Appeared In:**

Pharmacopeial Forum: Volume No. 46(3)

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