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## Paraffin

CAS RN®: 8002-74-2.

### DEFINITION

Paraffin is a purified mixture of solid saturated hydrocarbons obtained from petroleum. It may contain suitable antioxidants.

### IDENTIFICATION

**Change to read:**

- A. ▲ [SPECTROSCOPIC IDENTIFICATION TESTS \(197\), Infrared Spectroscopy: 197F](#) ▲ (CN 1-MAY-2020)

**Sample:** Use a thin film of melted specimen.

**Analysis:** Ensure complete melting to avoid doublet peaks that may be observed at wavenumbers at about 1460 and 730  $\text{cm}^{-1}$ .

**Acceptance criteria:** Meets the requirements

- B. It meets the requirements in Specific Tests for [Congealing Temperature \(651\)](#).

### IMPURITIES

- **LIMIT OF SULFUR COMPOUNDS**

**Sample:** 4.0 g

**Analysis:** To the *Sample* add 2 mL of dehydrated alcohol, and add 2 drops of a clear saturated solution of lead(II) oxide in sodium hydroxide solution (200 mg/mL). Heat the mixture at 70° for 10 min with frequent shaking, and cool.

**Acceptance criteria:** No dark brown color develops.

- **LIMIT OF POLYCYCLIC AROMATIC HYDROCARBONS**

**Dimethyl sulfoxide:** Use spectrophotometric grade dimethyl sulfoxide.

**Standard solution:** 7.0  $\mu\text{g}/\text{mL}$  of [USP Naphthalene RS](#) in *Dimethyl sulfoxide*. Determine the absorbance of this solution at 278 nm using *Dimethyl sulfoxide* as the blank.

**Sample:** 0.50 g

**Instrumental conditions**

(See [Ultraviolet-Visible Spectroscopy \(857\)](#).)

**Mode:** UV

**Wavelength range:** 260–350 nm

**Cell:** 1 cm

**Analysis:** Dissolve the *Sample* in 25 mL of *n*-heptane, place in a 125-mL separator with unlubricated ground-glass parts (stopper, stopcock), and mix. Add 5.0 mL of *Dimethyl sulfoxide*, and shake the mixture vigorously for 1 min. Allow to stand until two clear layers are formed. Transfer the lower layer to another 125-mL separator, add 2 mL of *n*-heptane, and shake the mixture vigorously. Allow to stand until two clear layers are formed. Separate the lower layer, and determine its absorbance using as the blank *Dimethyl sulfoxide* that previously has been shaken vigorously for 1 min with *n*-heptane in the ratio of 5 mL of *Dimethyl sulfoxide* to 25 mL of *n*-heptane.

**Acceptance criteria:** The absorbance at any wavelength in the specified range is not greater than one-third of the absorbance, at 278 nm, of the *Standard solution*.

### SPECIFIC TESTS

- [CONGEALING TEMPERATURE \(651\)](#): 47°–65°

- **ACIDITY**

**Sample:** 15 g

**Analysis:** Introduce the *Sample* into a suitable separator, add 30 mL of boiling water, and shake vigorously for about 1 min. Allow to cool, and draw off the separated water. To 10 mL of the filtrated aqueous layer add 0.1 mL of phenolphthalein TS.

**Acceptance criteria:** The solution does not produce a pink color. NMT 1.0 mL of 0.01 M sodium hydroxide is subsequently required to change the color of the indicator to pink.

• **ALKALINITY**

**Sample:** 10 mL of the filtrated aqueous layer obtained from the test for *Acidity*

**Analysis:** To the *Sample* add 0.1 mL of methyl red TS2.

**Acceptance criteria:** The solution produces a yellow color. NMT 0.5 mL of 0.01 M hydrochloric acid is subsequently required to change the color of the indicator to red.

• **READILY CARBONIZABLE SUBSTANCES (271)**

**Standard solution:** A mix of 3 mL of ferric chloride CS, 1.5 mL of cobaltous chloride CS, and 0.50 mL of cupric sulfate CS, overlaid with 5 mL of mineral oil

**Sample:** 5 mL, at a temperature just above the melting point

**Analysis:** Use a clean, dry, heat-resistant, glass-stoppered test tube, 140 ± 2 mm in length with an outside diameter between 14.5 and 15.0 mm, and calibrated at the 5- and 10-mL liquid levels. The capacity of the tube with the stopper inserted is between 13.6 and 15.6 mL.<sup>1</sup> Place the *Sample* in the test tube, add 5 mL of sulfuric acid (94.5%–94.9% of H<sub>2</sub>SO<sub>4</sub>), and heat in a water bath at 70° for 10 min. When 5 min have elapsed, and at each successive min thereafter, remove the tube from the bath, place a finger over the stopper, and give the tube three vigorous vertical shakes over an amplitude of about 12 cm, returning the tube to the bath within 3 s after the time when it was removed therefrom.

**Acceptance criteria:** At the end of 10 min from the time the tube was placed in the bath, the acid (lower layer) has no more color than the *Standard solution*. If the sulfuric acid remains dispersed in the molten paraffin, the color of the emulsion is not darker than that of the *Standard solution* when shaken vigorously.

#### ADDITIONAL REQUIREMENTS

• **PACKAGING AND STORAGE:** Preserve in light resistant, well-closed containers, and avoid exposure to excessive heat.

• **LABELING:** Label it to indicate the name and quantity of any antioxidants.

• **USP REFERENCE STANDARDS (11)**

[USP Naphthalene RS](#)

[USP Paraffin RS](#)

<sup>1</sup> A suitable test tube is available from Kimble Kontes. Item number: 34-19426. Description: Nessler Tube. Contact: phone 800-682-6644, fax 856-692-6644, e-mail [customglass@kimkon.com](mailto:customglass@kimkon.com).

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