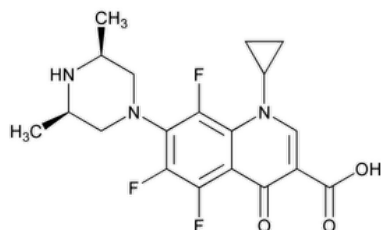


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Orbifloxacin



$C_{19}H_{20}F_3N_3O_3$ 395.38

1-Cyclopropyl-7-(*cis*-3,5-dimethyl-1-piperazinyl)-5,6,8-trifluoro-1,4-dihydro-4-oxo-3-quinolinecarboxylic acid CAS RN®: 113617-63-3; UNII: 660932TPY6.

» Orbifloxacin contains not less than 98.5 percent and not more than 101.5 percent of $C_{19}H_{20}F_3N_3O_3$, calculated on the anhydrous basis.

Packaging and storage—Preserve in well-closed containers. Store at room temperature.

USP REFERENCE STANDARDS (11).—

[USP Orbifloxacin RS](#)

Identification—

A: [Spectroscopic Identification Tests \(197\)](#), [Infrared Spectroscopy: 197K](#)

B: The retention time of the major peak in the chromatogram of the *Assay preparation* corresponds to that in the chromatogram of the *Standard preparation*, as obtained in the *Assay*.

Change to read:

C: ▲ [X-Ray Powder Diffraction \(941\)](#)—▲ (CN 1-May-2022) The X-ray diffraction pattern conforms to that of [USP Orbifloxacin RS](#), similarly determined.

MICROBIAL ENUMERATION TESTS (61).—The total combined molds and yeasts count does not exceed 100 cfu per g.

pH (791): between 6.5 and 7.8, in a solution containing 10 mg per mL.

WATER DETERMINATION, Method 1c (921): between 1.5% and 2.9%.

RESIDUE ON IGNITION (281): not more than 0.1%.

Related compounds—

Buffer, Mobile phase, System suitability preparation, Standard preparation, and Chromatographic system— Prepare as directed in the *Assay*.

Standard solution—Dilute, quantitatively with *Buffer*, the *Standard preparation* to obtain a solution having a known concentration of about 0.00004 mg per mL.

Test solution—Transfer about 40 mg of Orbifloxacin, accurately weighed, to a 200-mL volumetric flask, dissolve in and dilute with *Buffer* to volume, and mix.

Chromatographic system (see [CHROMATOGRAPHY \(621\)](#))—Inject the *Buffer* as directed for *Procedure* to verify that there are no interfering peaks.

Procedure—Separately inject equal volumes (about 10 μ L) of the *Standard solution* and the *Test solution* into the chromatograph, record the chromatograms, and measure the area responses for the major peaks. Calculate the percentage of related compounds in the portion of Orbifloxacin taken by the formula:

$$20,000(C_s)(r_i/r_s)(1/F)(1/W)$$

in which C_s is the concentration, in mg per mL, of orbifloxacin in the *Standard solution*; r_i is the peak area response for each impurity obtained from the *Test solution*; r_s is the peak area response for the orbifloxacin peak obtained from the *Standard solution*; F is the relative response factor for each impurity, as presented in [Table 1](#); and W is the sample weight taken to prepare the *Test solution* (mg).

Table 1

| Component/Impurity | Approximate Relative Retention Time | Relative Response Factor (F) | Limit % |
|--------------------------------------------------------------------------------------------------------------------------------------|-------------------------------------|------------------------------|---------|
| <i>cis</i> , <i>cis</i> -1-Cyclopropyl-5,7-bis(3,5-dimethyl-1-piperazinyl)-6,8-difluoro-1,4-dihydro-4-oxo-3-quinolinecarboxylic acid | 0.5 | 0.36 | NMT 0.2 |
| <i>cis</i> -1-Cyclopropyl-7-(3,5-dimethyl-1-piperazinyl)-5,6,8-trifluoro-4(1 <i>H</i>)-quinolinone | 0.65 | 0.27 | NMT 0.2 |
| 7-[(2-Aminopropyl)amino]-1-cyclopropyl-5,6-difluoro-1,4-dihydro-4-oxo-3-quinolinecarboxylic acid | 0.75 | 0.49 | NMT 0.2 |
| Orbifloxacin | 1.0 | 1.00 | — |
| 1-Cyclopropyl-7-(3,5-dimethyl-1-piperazinyl)-6,8-difluoro-1,4-dihydro-4-oxo-3-quinolinecarboxylic acid | 1.4 | 0.84 | NMT 0.2 |
| <i>cis</i> -1-Cyclopropyl-7-(3,5-dimethyl-1-piperazinyl)-6,8-difluoro-1,4-dihydro-5-hydroxy-4-oxo-3-quinolinecarboxylic acid | 2.7 | 0.73 | NMT 0.2 |
| <i>cis</i> -1-Cyclopropyl-5-(3,5-dimethyl-1-piperazinyl)-6,7,8-trifluoro-1,4-dihydro-4-oxo-3-quinolinecarboxylic acid | 3.6 | 0.11 | NMT 0.2 |
| 1-Cyclopropyl-5,6,7,8-tetrafluoro-1,4-dihydro-4-oxo-3-quinolinecarboxylic acid | 6.8 | 0.16 | NMT 0.2 |
| Unknown | — | 1.0 | — |
| Total known and unknown | — | — | NMT 0.4 |

Assay—

Buffer—In a 2-L flask, dissolve about 11.8 g of sodium citrate in 1600 mL of water, and mix. Add 180 mL of acetic acid, and mix. Adjust with 6 N sodium hydroxide to a pH of 3.5, dilute with water to about 2 L, and mix.

Mobile phase—Prepare a filtered and degassed mixture of *Buffer*, methanol, and dioxane (86:11:4). Make adjustments if necessary (see *System Suitability* under [Chromatography \(621\)](#)).

Standard stock preparation—Dissolve in *Buffer* an accurately weighed quantity of [USP Orbifloxacin RS](#) to obtain a solution having a known concentration of about 0.2 mg per mL.

Standard preparation—Accurately transfer a quantity of *Standard stock preparation*, and dilute with *Buffer* to obtain a solution having a known concentration of about 0.02 mg per mL.

System suitability preparation—Dissolve about 40 mg of methyl 4-aminobenzoate in 2 mL of methanol, and dilute with *Buffer* to 200 mL. Pipet 10.0 mL of this solution and 10.0 mL of *Standard stock preparation* into a 100-mL volumetric flask. Dilute with *Buffer* to volume, and mix.

Assay preparation—Transfer about 40 mg of Orbifloxacin accurately weighed, to a 200-mL volumetric flask, dissolve in and dilute with *Buffer* to volume, and mix. Dilute with *Buffer* an aliquot of the resulting solution to obtain a solution having a known concentration of about 0.02 mg per mL.

Chromatographic system (see [CHROMATOGRAPHY \(621\)](#))—The liquid chromatograph is equipped with a 290-nm detector and 4.6-mm × 3.0-cm column that contains 3-μm packing L1. The flow rate is about 1.0 mL per minute. Prior to injecting the *System suitability preparation*, flush the column with approximately 50 mL of a mixture of acetonitrile and water (9:1). Chromatograph the *System suitability preparation*, and record the peak response as directed for *Procedure*: the relative retention times are about 1.3 for methyl 4-aminobenzoate and 1.0 for orbifloxacin; the resolution, *R*, between methyl 4-aminobenzoate and orbifloxacin is not less than 2; the tailing factor is not more than 1.8; and the relative standard deviation for replicate injections is not more than 2.0%.

Procedure—Separately inject equal volumes (about 10 μL) of the *Standard preparation* and the *Assay preparation* into the chromatograph, record the chromatographs, and measure the area responses for the major peaks. Calculate the quantity, in mg, of C₁₉H₂₀F₃N₃O₃ in the portion of Orbifloxacin taken by the formula:

$$2000C(r_u/r_s)$$

in which *C* is the concentration, in mg per mL, of [USP Orbifloxacin RS](#) in the *Standard preparation*; and *r_u* and *r_s* are the peak area responses obtained from the *Assay preparation* and the *Standard preparation*, respectively.

Auxiliary Information - Please [check for your question in the FAQs](#) before contacting USP.

| Topic/Question | Contact | Expert Committee |
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Chromatographic Database Information: [Chromatographic Database](#)

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