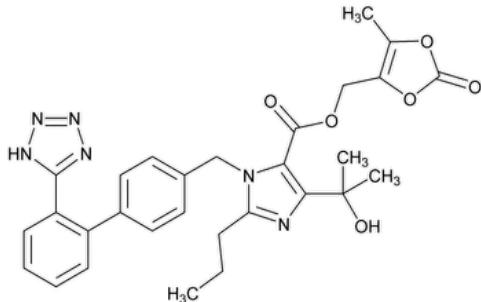


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Olmesartan Medoxomil



$C_{29}H_{30}N_6O_6$ 558.59

1H-Imidazole-5-carboxylic acid, 4-(1-hydroxy-1-methyl ethyl)-2-propyl-1-[[2'-(1H-tetrazol-5-yl) [1,1'-biphenyl]-4-yl]methyl]-, (5-methyl-2-oxo-1,3-dioxol-4-yl)methyl ester; (5-Methyl-2-oxo-1,3-dioxol-4-yl)methyl 1-[[2'-(1H-tetrazol-5-yl)biphenyl-4-yl]methyl]-4-(2-hydroxypropan-2-yl)-2-propyl-1H-imidazole-5-carboxylate CAS RN®: 144689-63-4; UNII: 6M97XTV3HD.

DEFINITION

Olmesartan Medoxomil contains NLT 98.5% and NMT 101.5% of $C_{29}H_{30}N_6O_6$, calculated on the anhydrous and solvent-free basis.

IDENTIFICATION

Change to read:

- A. [▲ SPECTROSCOPIC IDENTIFICATION TESTS \(197\), Infrared Spectroscopy: 197K](#) ▲ (CN 1-May-2020)
- B. The ratio of the retention time of the major peak to that of the internal standard of the *Sample solution* corresponds to that of the *Standard solution*, as obtained in the Assay.

ASSAY

• PROCEDURE

[*NOTE*—The *Standard solution* and *Sample solution* are stable for 24 h at 5°.]

Diluted phosphoric acid: 0.2% phosphoric acid

Buffer: 0.015 M monobasic potassium phosphate. Adjust the solution with *Diluted phosphoric acid* (w/v) to a pH of 3.4.

Mobile phase: Acetonitrile and *Buffer* (17:33)

Diluent 1: Acetonitrile and water (4:1)

Diluent 2: Acetonitrile and water (2:3)

Internal standard solution: 0.5 mg/mL of 4-hydroxybenzoic acid isobutyl ester in *Diluent 2*. [*NOTE*—This solution is stable for 1 month at room temperature.]

Standard stock solution: 1 mg/mL of [USP Olmesartan Medoxomil RS](#) in *Diluent 1*

Standard solution: 0.05 mg/mL of [USP Olmesartan Medoxomil RS](#) from the *Standard stock solution* and 0.025 mg/mL of *p*-hydroxybenzoic acid isobutyl ester from the *Internal standard solution* in *Diluent 2*

Sample stock solution: 1 mg/mL of Olmesartan Medoxomil in *Diluent 1*

Sample solution: 0.05 mg/mL of Olmesartan Medoxomil from the *Sample stock solution* and 0.025 mg/mL of *p*-hydroxybenzoic acid isobutyl ester from the *Internal standard solution* in *Diluent 2*

Chromatographic system

(See [Chromatography \(621\), System Suitability](#).)

Mode: LC

Detector: UV 250 nm

Column: 4.6-mm × 15-cm; 5-μm packing L1

Column temperature: 40°

Flow rate: 1 mL/min**Injection size:** 10 μ L**System suitability****Sample:** Standard solution**Suitability requirements****Resolution:** NLT 4 between olmesartan medoxomil and *p*-hydroxybenzoic acid isobutyl ester**Relative standard deviation:** NMT 0.5% for the peak ratio of olmesartan medoxomil and the internal standard**Analysis****Samples:** Standard solution and Sample solution

Calculate the percentage of olmesartan medoxomil in the portion taken:

$$\text{Result} = (R_U/R_S) \times (C_S/C_U) \times 100$$

 R_U = ratio of the peak areas of olmesartan medoxomil and *p*-hydroxybenzoic acid isobutyl ester from the Sample solution R_S = ratio of the peak areas of olmesartan medoxomil and *p*-hydroxybenzoic acid isobutyl ester from the Standard solution C_S = concentration of [USP Olmesartan Medoxomil RS](#) in the Standard solution (mg/mL) C_U = concentration of Olmesartan Medoxomil in the Sample solution (mg/mL)**Acceptance criteria:** 98.5%–101.5% on the anhydrous and solvent-free basis**IMPURITIES****INORGANIC IMPURITIES**

- [RESIDUE ON IGNITION \(281\)](#): NMT 0.1%. [NOTE—The ignition temperature range is 450° to 550°.]

ORGANIC IMPURITIES**PROCEDURE****Buffer:** Prepare as directed in the Assay.**Solution A:** Acetonitrile and Buffer (1:4)**Solution B:** Acetonitrile and Buffer (4:1)**Mobile phase:** See the gradient table below.

Time (min)	Solution A (%)	Solution B (%)
0	75	25
10	75	25
35	0	100
45	0	100

System suitability solution: 0.01 mg/mL each of [USP Olmesartan Medoxomil RS](#) and [USP Olmesartan Medoxomil Related Compound A RS](#) in acetonitrile**Standard solution:** 0.01 mg/mL of [USP Olmesartan Medoxomil RS](#) in acetonitrile**Sample solution:** 1 mg/mL of Olmesartan Medoxomil in acetonitrile**Chromatographic system**(See [Chromatography \(621\), System Suitability](#).)[NOTE—A guard column of 4.6-mm \times 5-cm of packing L7 may be used.]**Mode:** LC**Detector:** UV 250 nm**Column:** 4.6-mm \times 10-cm; 3.5- μ m packing L7**Column temperature:** 40°**Flow rate:** 1 mL/min**Injection size:** 10 μ L**System suitability****Suitability requirements**

Sample: System suitability solution**Resolution:** NLT 5 between olmesartan medoxomil and olmesartan medoxomil related compound A**Relative standard deviation:** NMT 2.0% for the olmesartan medoxomil peak**Analysis****Samples:** Standard solution and Sample solution

Calculate the percentage of each impurity in the portion of Olmesartan Medoxomil taken:

$$\text{Result} = (r_u/r_s) \times (C_s/C_u) \times (1/F) \times 100$$

 r_u = peak response of each impurity from the *Sample solution* r_s = peak response of olmesartan medoxomil from the *Standard solution* C_s = concentration of [USP Olmesartan Medoxomil RS](#) in the *Standard solution* (mg/mL) C_u = concentration of Olmesartan Medoxomil in the *Sample solution* (mg/mL)F = relative response factor (see the [Impurity Table](#))**Acceptance criteria****Individual impurities:** See the [Impurity Table](#).**Total impurities:** NMT 1.3%. [NOTE—Disregard any peak below 0.05%.]**Impurity Table**

Name	Relative Retention Time	Relative Response Factor	Acceptance Criteria, NMT (%)
Olmesartan ^a	0.2	1.0	0.5
Olmesartan medoxomil related compound A ^b	0.7	1.6	0.1
Olmesartan medoxomil	1.0	1.0	—
Olefinic impurity ^c	1.6	1.0	0.6
N-alkyl impurity ^d	3.4	0.7	0.1
Any other individual unidentified impurity	—	1.0	0.1

^a 1-{[2'-(1H-Tetrazol-5-yl)biphenyl-4-yl]methyl}-4-(2-hydroxypropan-2-yl)-2-propyl-1H-imidazole-5-carboxylic acid.^b 1-{[2'-(1H-Tetrazol-5-yl)biphenyl-4-yl]methyl}-4,4-dimethyl-2-propyl-1H-furo[3,4-d]imidazol-6(4H)-one.^c (5-Methyl-2-oxo-1,3-dioxol-4-yl)methyl 1-((2'-(1H-tetrazol-5-yl)biphenyl-4-yl)methyl)-4-(prop-1-en-2-yl)-2-propyl-1H-imidazole-5-carboxylate.^d (5-Methyl-2-oxo-1,3-dioxol-4-yl)methyl 4-(2-hydroxypropan-2-yl)-2-propyl-1-((2'-(2-trityl-2H-tetrazol-5-yl)biphenyl-4-yl)methyl)-1H-imidazole-5-carboxylate.**SPECIFIC TESTS****• LIMIT OF ACETONE (IF PRESENT)****Internal standard solution:** 1% solution of 1-butanol in dimethyl sulfoxide. [NOTE—This solution is stable for 1 month at room temperature.]**Standard solution:** 0.37 μ L/mL of acetone and 2 μ L/mL of 1-butanol from the *Internal standard solution* in dimethylsulfoxide. [NOTE—This solution is stable for 8 h at room temperature.]**Sample solution:** 25 mg/mL of Olmesartan Medoxomil and 2 μ L/mL of 1-butanol from the *Internal standard solution* in dimethylsulfoxide. [NOTE—This solution is stable for 8 h at room temperature.]**Chromatographic system**

(See [Chromatography \(621\), System Suitability](#).)**Mode:** GC**Detector:** Flame ionization**Column:** 30-m \times 0.53-mm column bonded with a 1- μ m film of phase G14**Column temperature:** See the temperature program table below.

Initial Temperature (°)	Temperature Ramp (°/min)	Final Temperature (°)	Hold Time at Final Temperature (min)
50	0	50	5
50	10	180	5

Injection port temperature: 200°**Detector temperature:** 200°**Autosampler temperature:** 80°**Carrier gas:** Helium**Flow rate:** 4 mL/min. [NOTE—Adjust the flow rate so that the retention time of acetone is 2.5 min.]**Injection size:** 1 mL**Split ratio:** 5:1**System suitability****Sample:** Standard solution. [NOTE—Allow the samples to stand for 30 min in the autosampler at 80°.]**Suitability requirements****Resolution:** NLT 60 between the acetone and 1-butanol peaks**Relative standard deviation:** NMT 5.0% for the peak area ratio of acetone and 1-butanol**Analysis****Samples:** Standard solution and Sample solution

Calculate the percentage of acetone in the portion of Olmesartan Medoxomil taken:

$$\text{Result} = (r_u/r_s) \times (C_s/C_u) \times 100$$

 r_u = peak response of acetone from the *Sample solution* r_s = peak response of acetone from the *Standard solution* C_s = concentration of acetone in the *Standard solution* (mg/mL) C_u = concentration of Olmesartan Medoxomil in the *Sample solution* (mg/mL)**Acceptance criteria:** NMT 0.6%

- [WATER DETERMINATION, Method Ic\(921\)](#): NMT 0.5%

ADDITIONAL REQUIREMENTS

- **PACKAGING AND STORAGE:** Preserve in well-closed containers, protect from moisture, and store below 25°.

- [USP REFERENCE STANDARDS \(11\)](#).

[USP Olmesartan Medoxomil RS](#)[USP Olmesartan Medoxomil Related Compound A RS](#)1-[(2'-(1*H*-Tetrazol-5-yl)biphenyl-4-yl)methyl]-4,4-dimethyl-2-propyl-1*H*-furo[3,4-*d*]imidazol-6(4*H*)-one. $C_{24}H_{24}N_6O_2$ 428.49**Auxiliary Information** - Please [check for your question in the FAQs](#) before contacting USP.

Topic/Question	Contact	Expert Committee
OLMESARTAN MEDOXOMIL	Documentary Standards Support	SM22020 Small Molecules 2
REFERENCE STANDARD SUPPORT	RS Technical Services RSTECH@usp.org	SM22020 Small Molecules 2

Chromatographic Database Information: [Chromatographic Database](#)

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