

Status: Currently Official on 15-Feb-2025  
Official Date: Official as of 01-May-2019  
Document Type: USP Monographs  
DocId: GUID-0091A67D-8601-42E0-8712-48FA949A086C\_5\_en-US  
DOI: [https://doi.org/10.31003/USPNF\\_M521\\_05\\_01](https://doi.org/10.31003/USPNF_M521_05_01)  
DOI Ref: fn8xx

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## Mycophenolate Mofetil for Injection

### DEFINITION

Mycophenolate Mofetil for Injection contains an amount of Mycophenolate Mofetil Hydrochloride equivalent to NLT 90.0% and NMT 110.0% of the labeled amount of mycophenolate mofetil ( $C_{23}H_{31}NO_7$ ).

### IDENTIFICATION

#### Change to read:

- **A.** ▲ (USP 1-May-2019) The retention time of the major peak of the *Sample solution* corresponds to that of the *Standard solution*, as obtained in the Assay.

#### Add the following:

- ▲ **B.** The UV spectrum of the major peak of the *Sample solution* corresponds to that of the *Standard solution*, as obtained in the Assay. ▲ (USP 1-May-2019)

### ASSAY

#### Change to read:

- **PROCEDURE**

Protect solutions from light.

**Buffer 1:** Transfer 10 mL of [triethylamine](#) to a 1000-mL volumetric flask containing about 950 mL of [water](#) and mix. Adjust with [phosphoric acid](#) to a pH of 7.2, and dilute with [water](#) to volume.

**Buffer 2:** Transfer 10 mL of [triethylamine](#) to a 1000-mL volumetric flask containing about 950 mL of [water](#) and mix. Adjust with [phosphoric acid](#) to a pH of 3.0, and dilute with [water](#) to volume.

**Solution A:** *Buffer 1* and [water](#) (4:9)

**Diluent:** [Acetonitrile](#), *Buffer 2*, and [water](#) (7:4:9)

**Mobile phase:** [Acetonitrile](#) and *Solution A* (3:7)

**Standard stock solution:** 1.0 mg/mL of [USP Mycophenolate Mofetil RS](#) in *Diluent* prepared as follows. Transfer a known quantity of [USP Mycophenolate Mofetil RS](#) to a suitable volumetric flask, add [acetonitrile](#) equivalent to about 10% of the final volume, sonicate for about 5 min or until the solid dissolves, and dilute with *Diluent* to volume.

**Standard solution:** 0.4 mg/mL of [USP Mycophenolate Mofetil RS](#) in *Diluent* from *Standard stock solution*

**Sample stock solution:** Nominally equivalent to 10 mg/mL of mycophenolate mofetil prepared as follows. Constitute each of the containers of Mycophenolate Mofetil for Injection with 14 mL of 5% dextrose injection. Quantitatively transfer the contents of all vials, the combined contents of which are equivalent to about 2 g of mycophenolate mofetil, to a 200-mL volumetric flask, and dilute with [water](#) to volume.

**Sample solution:** Nominally equivalent to 0.4 mg/mL of mycophenolate mofetil in *Diluent* from *Sample stock solution*

#### Chromatographic system

(See [Chromatography \(621\), System Suitability](#).)

**Mode:** LC

**Detector:** UV 249 nm. ▲ For *Identification B*, use a diode array detector in the range of 200–400 nm. ▲ (USP 1-May-2019)

**Column:** 4.6-mm × 25-cm; 5-μm packing [L11](#)

#### Temperatures

**Autosampler:** 5°

**Column:** 45°

**Flow rate:** 1.5 mL/min

**Injection volume:** 10 μL

#### System suitability

**Sample:** *Standard solution*

#### Suitability requirements

**Tailing factor:** NMT 2.0

**Relative standard deviation:** NMT 2.0%

#### Analysis

**Samples:** *Standard solution* and *Sample solution*

Calculate the percentage of the labeled amount of mycophenolate mofetil ( $C_{23}H_{31}NO_7$ ) in the portion of Mycophenolate Mofetil for Injection taken:

Injection taken:

$$\text{Result} = (r_U/r_S) \times (C_S/C_U) \times 100$$

$r_U$  = peak response from the *Sample solution*

$r_S$  = peak response from the *Standard solution*

$C_S$  = concentration of [USP Mycophenolate Mofetil RS](#) in the *Standard solution* (mg/mL)

$C_U$  = nominal concentration of mycophenolate mofetil in the *Sample solution* (mg/mL)

**Acceptance criteria:** 90.0%–110.0%

## PERFORMANCE TESTS

- [Uniformity of Dosage Units \(905\)](#): Meets the requirements

## IMPURITIES

*Change to read:*

- **ORGANIC IMPURITIES**

Protect solutions from light.

**Mobile phase, Standard solution, Sample solution, and Chromatographic system:** Proceed as directed in the Assay.

**System suitability solution:** 0.01 mg/mL of [USP Mycophenolate Mofetil Related Compound A RS](#) and 0.01 mg/mL of [USP Mycophenolate Mofetil Related Compound B RS](#) in *Diluent*

**Sensitivity solution:** 0.2  $\mu$ g/mL in *Diluent* from the *Standard solution*

### System suitability

**Samples:** *Standard solution, System suitability solution, and Sensitivity solution*

[NOTE—The relative retention times for mycophenolate mofetil related compound A and mycophenolate mofetil related compound B are 0.40 and 0.46, respectively, measured with respect to mycophenolate mofetil.]

### Suitability requirements

**Resolution:** NLT 2.0 between mycophenolate mofetil related compound A and mycophenolate mofetil related compound B, *System suitability solution*

**Tailing factor:** NMT 2.0, *Standard solution*

**Relative standard deviation:** NMT 2.0%, *Standard solution*

**Signal-to-noise ratio:** NLT 10, *Sensitivity solution*

## Analysis

**Samples:** *Standard solution and Sample solution*

[NOTE—The run time for the *Sample solution* is NLT 1.5 times the retention time of the mycophenolate mofetil peak.]

Calculate the percentage of each impurity in the portion of Mycophenolate Mofetil for Injection taken:

$$\text{Result} = (r_U/r_S) \times (C_S/C_U) \times (1/F) \times 100$$

$r_U$  = peak response of each individual impurity from the *Sample solution*

$r_S$  = peak response of mycophenolate mofetil from the *Standard solution*

$C_S$  = concentration of [USP Mycophenolate Mofetil RS](#) in the *Standard solution* (mg/mL)

$C_U$  = nominal concentration of mycophenolate mofetil in the *Sample solution* (mg/mL)

$F$  = relative response factor (see [Table 1](#))

**Acceptance criteria:** See [Table 1](#). ▲The reporting threshold is 0.05%.▲ (USP 1-May-2019)

**Table 1**

Name	Relative Retention Time	Relative Response Factor	Acceptance Criteria, NMT (%)
Mycophenolic acid <sup>a</sup>	0.12	1.4	1.1
Mycophenolate mofetil	1.00	—	—

Name	Relative Retention Time	Relative Response Factor	Acceptance Criteria, NMT (%)
Any unspecified impurity	—	1.0	0.1
Total impurities	—	—	1.35

<sup>a</sup> (E)-6-(1,3-Dihydro-4-hydroxy-6-methoxy-7-methyl-3-oxo-5-isobenzofuranyl)-4-methyl-4-hexenoic acid.

## SPECIFIC TESTS

*Change to read:*

- **BACTERIAL ENDOTOXINS TEST (85):** ▲ Meets the requirements▲ (USP 1-May-2019)

*Change to read:*

- **STERILITY TESTS (71):** Meets the requirements▲ (USP 1-May-2019)
- **WATER DETERMINATION (921), Method I, Method Ia:** NMT 1.0%
- **pH (791):** 2.7–4.1, in a reconstituted solution
- **PARTICULATE MATTER IN INJECTIONS (788):** Meets the requirements for small-volume injections
- **CONSTITUTED SOLUTION:** At the time of use, meets the requirements in *Injections and Implanted Drug Products (1), Product Quality Tests Common to Parenteral Dosage Forms, Specific Tests, Completeness and Clarity of Solutions*

## ADDITIONAL REQUIREMENTS

- **PACKAGING AND STORAGE:** Preserve in tight containers and store at controlled room temperature.

- **USP REFERENCE STANDARDS (11):**

[USP Mycophenolate Mofetil RS](#)

[USP Mycophenolate Mofetil Related Compound A RS](#)

2-Morpholinoethyl (E)-6-(1,3-dihydro-4,6-dihydroxy-7-methyl-3-oxo-5-isobenzofuranyl)-4-methyl-4-hexenoate.  
 $C_{22}H_{29}NO_7$  419.47

[USP Mycophenolate Mofetil Related Compound B RS](#)

(RS)-7-Hydroxy-5-methoxy-4-methyl-6-[2-(5-methyl-2-oxo-tetrahydrofuran-5-yl)ethyl]-3H-isobenzofuran-1-one.  
 $C_{17}H_{20}O_6$  320.34

**Auxiliary Information** - Please [check for your question in the FAQs](#) before contacting USP.

Topic/Question	Contact	Expert Committee
MYCOPHENOLATE MOFETIL FOR INJECTION	<a href="#">Documentary Standards Support</a>	SM32020 Small Molecules 3

**Chromatographic Database Information:** [Chromatographic Database](#)

### Most Recently Appeared In:

Pharmacopeial Forum: Volume No. PF 43(6)

**Current DocID: GUID-0091A67D-8601-42E0-8712-48FA949A086C\_5\_en-US**

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