

Status: Currently Official on 15-Feb-2025  
Official Date: Official as of 01-Aug-2022  
Document Type: USP Monographs  
DocId: GUID-5281EA4F-6E8D-4A64-991E-C43CA1500702\_4\_en-US  
DOI: [https://doi.org/10.31003/USPNF\\_M5213\\_04\\_01](https://doi.org/10.31003/USPNF_M5213_04_01)  
DOI Ref: o17o7

© 2025 USPC  
Do not distribute

# Metaxalone Tablets

To view the Notice from the Expert Committee that posted in conjunction with this accelerated revision, please click <https://www.uspnf.com/rb-metaxalone-tabs-20220729>.

### DEFINITION

Metaxalone Tablets contain NLT 90.0% and NMT 110.0% of the labeled amount of metaxalone ( $C_{12}H_{15}NO_3$ ).

### IDENTIFICATION

- **A.** The retention time of the major peak of the *Sample solution* corresponds to that of the *Standard solution*, as obtained in the Assay.

### ASSAY

#### • PROCEDURE

**Buffer:** 0.68 g/L of [monobasic potassium phosphate](#). Adjust with [phosphoric acid](#) to a pH of 4.5.

**Mobile phase:** [Methanol](#) and *Buffer* (50:50)

**Standard stock solution:** 0.5 mg/mL of [USP Metaxalone RS](#) prepared as follows. Transfer a suitable amount of [USP Metaxalone RS](#) to a suitable volumetric flask. Add 50% of the flask volume of [methanol](#) and sonicate to dissolve. Dilute with *Buffer* to volume.

**Standard solution:** 0.05 mg/mL of [USP Metaxalone RS](#) from *Standard stock solution* in *Mobile phase*

**Sample stock solution:** Nominally 1.0 mg/mL of metaxalone from NLT 20 Tablets prepared as follows. Transfer a portion of finely powdered Tablets equivalent to NLT 500 mg of metaxalone to a suitable volumetric flask. Add 50% of the flask volume of [methanol](#) and sonicate for 10 min with occasional swirling. Shake on a mechanical shaker for 15 min. Add 40% of the flask volume of *Buffer* and allow the solution to cool to room temperature. Dilute with *Buffer* to volume. Pass a portion of the solution through a PVDF filter of 0.45- $\mu$ m pore size. Discard the first 5 mL. Use the filtrate.

**Sample solution:** Nominally 0.05 mg/mL of metaxalone from *Sample stock solution* and *Mobile phase*

#### Chromatographic system

(See [Chromatography \(621\)](#), *System Suitability*.)

**Mode:** LC

**Detector:** UV 226 nm

**Column:** 4.6-mm  $\times$  15-cm; 5- $\mu$ m packing [L1](#)

**Column temperature:** 50°

**Flow rate:** 1 mL/min

**Injection volume:** 20  $\mu$ L

**Run time:** NLT 2 times the retention time of metaxalone

#### System suitability

**Sample:** *Standard solution*

#### Suitability requirements

**Tailing factor:** NMT 2.0

**Relative standard deviation:** NMT 0.73%

#### Analysis

**Samples:** *Standard solution* and *Sample solution*

Calculate the percentage of the labeled amount of metaxalone ( $C_{12}H_{15}NO_3$ ) in the portion of Tablets taken:

$$\text{Result} = (r_U/r_S) \times (C_S/C_U) \times 100$$

$r_U$  = peak response of metaxalone from the *Sample solution*

$r_S$  = peak response of metaxalone from the *Standard solution*

$C_S$  = concentration of [USP Metaxalone RS](#) in the *Standard solution* (mg/mL)

$C_U$  = nominal concentration of metaxalone in the *Sample solution* (mg/mL)

**Acceptance criteria:** 90.0%–110.0%



## PERFORMANCE TESTS

Change to read:

- [DISSOLUTION \(711\)](#).

### Test 1

**Medium:** 0.5% sodium lauryl sulfate; 900 mL

**Apparatus 2:** 100 rpm

**Time:** 60 min

**Buffer, Mobile phase, Chromatographic system, and System suitability:** Proceed as directed in the Assay, except use 270 nm for analysis.

**Standard solution:** ( $L/900$ ) mg/mL of [USP Metaxalone RS](#), where  $L$  is the label claim of metaxalone, in mg/Tablet, prepared as follows.

Transfer a suitable quantity of [USP Metaxalone RS](#) to a suitable volumetric flask. Add 4% of the flask volume of [methanol](#), sonicate to dissolve, and dilute with *Medium* to volume.

**Sample solution:** Pass a portion of the solution under test through a suitable PVDF membrane filter of 0.45- $\mu$ m pore size. Discard the first 5 mL of the filtrate and use the remaining amount for analysis.

### Analysis

**Samples:** *Standard solution and Sample solution*

Calculate the percentage of the labeled amount of metaxalone ( $C_{12}H_{15}NO_3$ ) dissolved:

$$\text{Result} = (r_U/r_S) \times C_S \times V \times (1/L) \times 100$$

$r_U$  = peak response from the *Sample solution*

$r_S$  = peak response from the *Standard solution*

$C_S$  = concentration of [USP Metaxalone RS](#) in the *Standard solution* (mg/mL)

$V$  = volume of the *Medium*, 900 mL

$L$  = label claim of metaxalone (mg/Tablet)

**Tolerances:** NLT 60% ( $Q$ ) of the labeled amount of metaxalone ( $C_{12}H_{15}NO_3$ ) is dissolved.

**Test 2:** If the product complies with this test, the labeling indicates that it meets USP *Dissolution Test 2*.

**Medium:** 5 g/L of [sodium dodecyl sulfate](#) in [water](#), deaerated; 900 mL

**Apparatus 2:** 100 rpm

**Time:** 120 min

**Standard solution:** ( $L/900$ ) mg/mL of [USP Metaxalone RS](#), where  $L$  is the label claim of metaxalone in mg/Tablet, prepared as follows.

Transfer a suitable quantity of [USP Metaxalone RS](#) to a suitable volumetric flask. Add 5% of the flask volume of [methanol](#), sonicate to dissolve, and dilute with *Medium* to volume.

**Sample solution:** Pass a portion of the solution under test through a suitable filter.

### Instrumental conditions

(See [Ultraviolet-Visible Spectroscopy \(857\)](#).)

**Mode:** UV

**Analytical wavelength:** 272 nm

**Cell:** 0.2 cm

**Blank:** *Medium*

### System suitability

**Sample:** *Standard solution*

### Suitability requirements

**Relative standard deviation:** NMT 2.0%

### Analysis

**Samples:** *Standard solution and Sample solution*

Calculate the percentage of the labeled amount of metaxalone ( $C_{12}H_{15}NO_3$ ) dissolved:

$$\text{Result} = (A_U/A_S) \times C_S \times V \times (1/L) \times 100$$

$A_U$  = absorbance of metaxalone from the *Sample solution*

$A_S$  = absorbance of metaxalone from the *Standard solution*

$C_S$  = concentration of [USP Metaxalone RS](#) in the *Standard solution* (mg/mL)

$V$  = volume of the *Medium*, 900 mL

$L$  = label claim of metaxalone (mg/Tablet)

**Tolerances:** NLT 70% ( $Q$ ) of the labeled amount of metaxalone ( $C_{12}H_{15}NO_3$ ) is dissolved.



▲ **Test 3:** If the product complies with this test, the labeling indicates that it meets USP *Dissolution Test 3*.

**Medium:** 5 g/L of [sodium dodecyl sulfate](#) in [water](#); 900 mL, deaerated

**Apparatus 2:** 100 rpm

**Times:** 30 and 90 min

**Buffer:** 0.69 g/L of [sodium phosphate, monobasic](#) in [water](#)

**Mobile phase:** [Methanol](#) and *Buffer* (58:42)

**Standard solution:** 0.711 mg/mL of [USP Metaxalone RS](#) prepared as follows. Transfer a suitable amount of [USP Metaxalone RS](#) to a suitable volumetric flask. Add 5% of the flask volume of [acetonitrile](#) and sonicate for about 5 min to dissolve. Dilute with *Medium* to volume.

**Sample solution:** At the times specified, withdraw a portion of the solution under test and pass through a suitable filter.

#### Chromatographic system

(See [Chromatography \(621\)](#), *System Suitability*.)

**Mode:** LC

**Detector:** UV 273 nm

**Column:** 4.6-mm x 15-cm; 5 µm packing [L1](#)

**Flow rate:** 1.5 mL/min

**Injection volume:** 10 µL

**Run time:** NLT 1.75 times the retention time of metaxalone

#### System suitability

**Sample:** *Standard solution*

#### Suitability requirements

**Tailing factor:** NMT 2.0

**Relative standard deviation:** NMT 2.0%

#### Analysis

**Samples:** *Standard solution* and *Sample solution*

Calculate the concentration ( $C_i$ ) of metaxalone ( $C_{12}H_{15}NO_3$ ) in the sample withdrawn from the vessel at each time point ( $i$ ):

$$\text{Result} = (r_U/r_S) \times C_S$$

$r_U$  = peak response of metaxalone from the *Sample solution*

$r_S$  = peak response of metaxalone from the *Standard solution*

$C_S$  = concentration of [USP Metaxalone RS](#) in the *Standard solution* (mg/mL)

Calculate the percentage of the labeled amount of metaxalone ( $C_{12}H_{15}NO_3$ ) dissolved at each time point ( $i$ ):

$$\text{Result}_1 = C_1 \times V \times (1/L) \times 100$$

$$\text{Result}_2 = \{[C_2 \times (V - V_S)] + (C_1 \times V_S)\} \times (1/L) \times 100$$

$C_i$  = concentration of metaxalone in the portion of the sample withdrawn at the specified time point ( $i$ ) (mg/mL)

$V$  = volume of *Medium*, 900 mL

$L$  = label claim (mg/Tablet)

$V_S$  = volume of the *Sample solution* withdrawn at each time point ( $i$ ) (mL)

**Tolerances:** See [Table 1](#).

**Table 1. For Tablets Labeled to Contain 640 mg**

Time Point ( $i$ )	Time (min)	Amount Dissolved (%)
1	30	26–46
2	90	NLT 80

The percentage of the labeled amount of metaxalone ( $C_{12}H_{15}NO_3$ ) dissolved at 30 minutes conforms to [Dissolution \(711\)](#), [Acceptance Table 2](#) and the percentage of the labeled amount of metaxalone ( $C_{12}H_{15}NO_3$ ) dissolved at 90 minutes conforms to [Dissolution \(711\)](#), [Acceptance Table 1](#). ▲ (RB 1-Aug-2022)

- [UNIFORMITY OF DOSAGE UNITS \(905\)](#): Meet the requirements



## IMPURITIES

### Change to read:

#### • ORGANIC IMPURITIES

**Buffer, Mobile phase, Standard solution, and Chromatographic system:** Proceed as directed in the Assay.

**Impurity stock solution:** 0.2 mg/mL each of [USP Metaxalone Related Compound B RS](#) and [USP Metaxalone Related Compound C RS](#) in [methanol](#). Sonicate to dissolve if necessary.

**Peak identification solution:** 1 mg/mL of [USP Metaxalone RS](#) and 0.02 mg/mL each of [USP Metaxalone Related Compound B RS](#) and [USP Metaxalone Related Compound C RS](#) prepared as follows. Transfer a suitable quantity of [USP Metaxalone RS](#) to a suitable volumetric flask. Add 50% of the flask volume of [methanol](#) and sonicate to dissolve. Transfer suitable volumes of *Impurity stock solution* to the flask. Dilute with *Buffer* to volume.

**Sensitivity solution:** 0.5 µg/mL of [USP Metaxalone RS](#) from *Standard solution* and *Mobile phase*

**Sample solution:** Nominally 1.0 mg/mL of metaxalone prepared from NLT 20 Tablets as follows. Transfer a portion of NLT 20 finely powdered Tablets equivalent to NLT 500 mg of metaxalone to a suitable volumetric flask. Add 50% of the flask volume of [methanol](#) and sonicate for 10 min with occasional swirling. Shake on a mechanical shaker for 15 min. Add 40% of the flask volume of *Buffer* and cool to room temperature. Dilute with *Buffer* to volume. Pass a portion of the solution through a PVDF filter of 0.45-µm pore size. Discard the first 5 mL.

#### System suitability

**Samples:** *Peak identification solution* and *Sensitivity solution*

[NOTE—See [Table 2](#) (RB 1-Aug-2022) for relative retention times.]

#### Suitability requirements

**Tailing factor:** NMT 2.0, *Sensitivity solution*

**Relative standard deviation:** NMT 10.0% for the metaxalone peak, *Sensitivity solution*

**Signal-to-noise ratio:** NLT 25 for the metaxalone peak, *Sensitivity solution*

#### Analysis

**Samples:** *Standard solution*, *Peak identification solution*, and *Sample solution*

Use the *Peak identification solution* to identify the peaks.

Calculate the percentage of each degradation product in the portion of Tablets taken:

$$\text{Result} = (r_U/r_S) \times (C_S/C_U) \times 100$$

$r_U$  = peak response of each degradation product from the *Sample solution*

$r_S$  = peak response of metaxalone from the *Standard solution*

$C_S$  = concentration of [USP Metaxalone RS](#) in the *Standard solution* (mg/mL)

$C_U$  = nominal concentration of metaxalone in the *Sample solution* (mg/mL)

**Acceptance criteria:** See [Table 2](#).

**Table 2** (RB 1-Aug-2022)

Name	Relative Retention Time	Acceptance Criteria, NMT (%)
Metaxalone related compound B	0.35	0.15
Metaxalone	1.0	—
Metaxalone related compound C <sup>a</sup>	3.6	—
N-Benzylmetaxalone <sup>b</sup>	6.9	—
Any individual unspecified degradation product	—	0.10
Total degradation products	—	0.5

<sup>a</sup> Process impurity, included for peak identification only; monitored in the drug substance.

<sup>b</sup> 3-Benzyl-5-[(3,5-dimethylphenoxy)methyl]oxazolidin-2-one.



ADDITIONAL REQUIREMENTS

- **PACKAGING AND STORAGE:** Preserve in well-closed, light-resistant containers. Store at controlled room temperature.
- **LABELING:** When more than one *Dissolution* test is given, the labeling states the test used only if *Test 1* is not used.
- **USP REFERENCE STANDARDS (11).**
  - [USP Metaxalone RS](#)
  - [USP Metaxalone Related Compound B RS](#)  
1-Amino-3-(3,5-dimethylphenoxy)propan-2-ol.  
 $C_{11}H_{17}NO_2$  195.26
  - [USP Metaxalone Related Compound C RS](#)  
Bis[2-hydroxy-3-(3,5-dimethylphenoxy)propyl]amine.  
 $C_{22}H_{31}NO_4$  373.49

Auxiliary Information - Please [check for your question in the FAQs](#) before contacting USP.

Topic/Question	Contact	Expert Committee
METAXALONE TABLETS	<a href="#">Documentary Standards Support</a>	SM42020 Small Molecules 4

Chromatographic Database Information: [Chromatographic Database](#)

Most Recently Appeared In:

Pharmacopeial Forum: Volume No. PF 40(3)

Current DocID: GUID-5281EA4F-6E8D-4A64-991E-C43CA1500702\_4\_en-US

DOI: [https://doi.org/10.31003/USPNF\\_M5213\\_04\\_01](https://doi.org/10.31003/USPNF_M5213_04_01)

DOI ref: [o17o7](#)

OFFICIAL