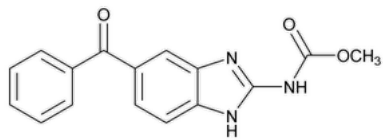


Status: Currently Official on 15-Feb-2025
Official Date: Official as of 01-May-2020
Document Type: USP Monographs
DocId: GUID-E3D6D29A-00DC-45EB-8421-F36A11D17B1B_5_en-US
DOI: https://doi.org/10.31003/USPNF_M47510_05_01
DOI Ref: t274y

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Mebendazole



C₁₆H₁₃N₃O₃ 295.29
Carbamic acid, (5-benzoyl-1*H*-benzimidazol-2-yl), methyl ester;
Methyl 5-benzoyl-2-benzimidazolecarbamate CAS RN®: 31431-39-7; UNII: 81G6I5V05I.

DEFINITION
Mebendazole contains NLT 98.0% and NMT 102.0% of mebendazole (C₁₆H₁₃N₃O₃), calculated on the dried basis.

IDENTIFICATION
Change to read:
• **A.** ▲ [SPECTROSCOPIC IDENTIFICATION TESTS \(197\)](#), *Infrared Spectroscopy: 197K* ▲ (CN 1-MAY-2020)
• **B.** The retention time of the major peak of the *Sample solution* corresponds to that of the *Standard solution*, as obtained in the Assay.

ASSAY
• **PROCEDURE**
Solution A: 7.5 g/L of ammonium acetate
Solution B: Acetonitrile
Mobile phase: See [Table 1](#).

Table 1

Time (min)	Solution A (%)	Solution B (%)
0	80	20
15	70	30
20	10	90
25	10	90
26	80	20
30	80	20

Diluent: Acetonitrile and water (50:50)
System suitability solution: 50 µg/mL of [USP Mebendazole RS](#) and 2.5 µg/mL of [USP Mebendazole Related Compound D RS](#) in *Diluent*.
Sonicate in *Diluent* using 80% of the final volume at 45°–50° for 10 min. Dilute with *Diluent* to final volume.
Standard solution: 0.05 mg/mL of [USP Mebendazole RS](#) in *Diluent*. Sonicate in *Diluent* using 80% of the final volume at 45°–50° for 10 min.
Dilute with *Diluent* to final volume.
Sample solution: 0.05 mg/mL of Mebendazole in *Diluent*. Sonicate in *Diluent* using 80% of the final volume at 45°–50° for 10 min. Dilute with *Diluent* to final volume.
Chromatographic system
(See [Chromatography \(621\)](#), *System Suitability*.)
Mode: LC
Detector: UV 250 nm
Column: 4.6-mm × 10-cm; 3-µm packing L1

Column temperature: 40°

Flow rate: 1.2 mL/min

Injection volume: 10 µL

System suitability

Samples: *System suitability solution* and *Standard solution*

[NOTE—The relative retention times of mebendazole and mebendazole related compound D are 1.0 and 1.2, respectively.]

Suitability requirements

Resolution: NLT 5.0 between mebendazole and mebendazole related compound D, *System suitability solution*

Tailing factor: NMT 2.0, *Standard solution*

Relative standard deviation: NMT 0.73%, *Standard solution*

Analysis

Samples: *Standard solution* and *Sample solution*

Calculate the percentage of mebendazole (C₁₆H₁₃N₃O₃) in the portion of Mebendazole taken:

$$\text{Result} = (r_U/r_S) \times (C_S/C_U) \times 100$$

r_U = peak response of mebendazole from the *Sample solution*

r_S = peak response of mebendazole from the *Standard solution*

C_S = concentration of [USP Mebendazole RS](#) in the *Standard solution* (mg/mL)

C_U = concentration of Mebendazole in the *Sample solution* (mg/mL)

Acceptance criteria: 98.0%–102.0% on the dried basis

IMPURITIES

• [RESIDUE ON IGNITION \(281\)](#): NMT 0.1%

• **ORGANIC IMPURITIES**

Solution A, Solution B, Mobile phase, Diluent, System suitability solution, Sample solution, and Chromatographic system: Prepare as directed in the Assay.

Standard solution: 2.5 µg/mL of [USP Mebendazole RS](#) in *Diluent*

System suitability

Sample: *System suitability solution*

Suitability requirements

Resolution: NLT 5.0 between the mebendazole and mebendazole related compound D peaks

Relative standard deviation: NMT 1.0% for the mebendazole peak and NMT 5.0% for the mebendazole related compound D peak

Analysis

Samples: *Sample solution* and *Standard solution*

Calculate the percentage of each impurity in the portion of Mebendazole taken:

$$\text{Result} = (r_U/r_S) \times (C_S/C_U) \times (1/F) \times 100$$

r_U = peak response of each impurity from the *Sample solution*

r_S = peak response of mebendazole from the *Standard solution*

C_S = concentration of [USP Mebendazole RS](#) in the *Standard solution* (mg/mL)

C_U = concentration of Mebendazole in the *Sample solution* (mg/mL)

F = relative response factor (see [Table 2](#))

Acceptance criteria: See [Table 2](#). Disregard peaks less than 0.05%.

Table 2

Name	Relative Retention Time	Relative Response Factor	Acceptance Criteria, NMT (%)
2-Amino mebendazole ^a	0.46	1.0	0.25
2-Hydroxy mebendazole ^b	0.53	1.0	0.25

Name	Relative Retention Time	Relative Response Factor	Acceptance Criteria, NMT (%)
2-Amino-1-methyl mebendazole ^c	0.67	1.0	0.25
Mebendazole	1.0	—	—
Mebendazole related compound D	1.1	1.0	0.25
Ethyl mebendazole ^d	1.3	1.0	0.25
Toluoyl mebendazole ^e	1.4	1.0	0.25
Mebendazole dimer ^f	1.6	0.71	0.5
Any other unspecified impurity	—	1.0	0.10
Total impurities	—	—	1.0

- ^a 2-Amino-5-benzoylbenzimidazole.
^b 5-Benzoyl-2-hydroxybenzimidazole.
^c 2-Amino-5-benzoyl-1-methylbenzimidazole.
^d Ethyl (5-benzoyl-1*H*-benzimidazol-2-yl)carbamate.
^e Methyl 5-(4-toluoyl)-1*H*-benzimidazol-2-ylcarbamate.
^f 1,3-Bis(5-benzoylbenzimidazol-2-yl)urea.

SPECIFIC TESTS

- [Loss on Drying \(731\)](#)

Analysis: Dry at 105° for 4 h.

Acceptance criteria: NMT 0.5%

ADDITIONAL REQUIREMENTS

- **PACKAGING AND STORAGE:** Preserve in well-closed containers.

- [USP REFERENCE STANDARDS \(11\)](#)

[USP Mebendazole RS](#)

[USP Mebendazole Related Compound D RS](#)

Methyl 5-benzoyl-1-methylbenzimidazol-2-ylcarbamate.



Auxiliary Information - Please [check for your question in the FAQs](#) before contacting USP.

Topic/Question	Contact	Expert Committee
MEBENDAZOLE	Documentary Standards Support	SM12020 Small Molecules 1

Chromatographic Database Information: [Chromatographic Database](#)

Most Recently Appeared In:

Pharmacopeial Forum: Volume No. PF 39(4)

Current DocID: GUID-E3D6D29A-00DC-45EB-8421-F36A11D17B1B_5_en-US

DOI: <https://doi.org/10.31003/USPNF.M47510.05.01>

DOI ref: [t274y](#)