

Status: Currently Official on 15-Feb-2025  
Official Date: Official as of 01-Dec-2024  
Document Type: USP Monographs  
DocId: GUID-D5C6A956-22CC-4EDD-BE36-3E8EDE9F1894\_2\_en-US  
DOI: [https://doi.org/10.31003/USPNF\\_M16898\\_02\\_01](https://doi.org/10.31003/USPNF_M16898_02_01)  
DOI Ref: yorl6

© 2025 USPC  
Do not distribute

Add the following:

# Mannitol Compounded Injection

**DEFINITION**  
Mannitol Compounded Injection contains NLT 95.0% and NMT 105.0% of the labeled amount of mannitol ( $C_6H_{14}O_6$ ).  
Prepare Mannitol Compounded Injection 250 mg/mL (1372 mOsmol/L or 25% w/v) as follows (see [Pharmaceutical Compounding—Sterile Preparations \(797\)](#)).

Mannitol powder	25 g
Water for Injection, a sufficient quantity to make	100 mL

Dissolve the *Mannitol powder* in about 80% of the *Water for Injection* in an appropriate container. Gentle heating (to 40°–45°) may be applied to achieve complete dissolution. Allow to cool to room temperature. Add sufficient *Water for Injection* to bring to final volume and mix well. Pass through a filter of 0.45- $\mu$ m or 1.2- $\mu$ m pore size and then autoclave to achieve terminal sterilization (see [Moist Heat Sterilization of Aqueous Liquids\(1229.2\)](#)).

ASSAY

• **PROCEDURE**  
**Standard solution:** 2.5 mg/mL of [USP Mannitol RS](#) in [water](#). Vortex, shake, and sonicate solution until completely dissolved.  
**Sample solution:** Heat vial at 80° in a water bath for 30 min with occasional vigorous shaking to dissolve all crystals. Hold sample against a Tyndall beam to make sure there are no insoluble particles. Cool sample for 10 min. Shake vial for 30 s and transfer 2 mL of sample into a small polystyrene cup. Pipette 1 mL of sample into a 100-mL volumetric flask using a class A “To Contain” glass pipette. Rinse the pipette NLT 3 times using *Water* and add the contents into the same 100-mL volumetric flask. Bring the volumetric flask to volume with *Water*. Vortex and shake solution until well mixed.

**Chromatographic system**  
(See [Chromatography \(621\), System Suitability](#).)

**Mode:** LC  
**Detector:** Refractive index  
**Column:** 8.0-mm × 30-cm; 7- $\mu$ m packing [L22](#)  
**Temperatures**  
**Autosampler:** 10°  
**Column:** 80°  
**Flow rate:** 1.0 mL/min  
**Injection volume:** 80  $\mu$ L

**System suitability**  
**Sample:** *Standard solution*  
[NOTE—The retention time for mannitol is about 17.0 min.]  
**Suitability requirements**  
**Tailing factor:** NMT 2.0  
**Relative standard deviation:** NMT 2.0% for replicate injections

**Analysis**  
**Samples:** *Standard solution* and *Sample solution*  
Calculate the percentage of the labeled amount of mannitol ( $C_6H_{14}O_6$ ) in the portion of Injection taken:

Result =  $(r_U/r_S) \times (C_S/C_U) \times 100$

$r_U$  = peak response of mannitol from the *Sample solution*

$r_S$  = peak response of mannitol from the *Standard solution*

$C_S$  = concentration of [USP Mannitol RS](#) in the *Standard solution* (mg/mL)

$C_U$  = nominal concentration of mannitol in the *Sample solution* (mg/mL)

**Acceptance criteria:** 95.0%–105.0%

#### SPECIFIC TESTS

- **pH** (791): 5.5–6.5
- **APPEARANCE:** Clear, colorless solution with no particles
- **STERILITY TESTS** (71), *Test for Sterility of the Product to Be Examined*, *Membrane Filtration*: It meets the requirements.
- **BACTERIAL ENDOTOXINS TEST** (85): It contains NMT 0.04 USP Endotoxin Unit/mg of mannitol where the labeled amount of mannitol in the Injection is 10% or less, and NMT 2.5 USP Endotoxin Units/g of mannitol where the labeled amount of mannitol in the Injection is greater than 10%.
- **PARTICULATE MATTER IN INJECTIONS** (788): It meets the requirements.

#### ADDITIONAL REQUIREMENTS

- **PACKAGING AND STORAGE:** Package in single-dose, sterile, amber, glass containers with bromobutyl stoppers and aluminum caps. Do not transfer into polyvinyl chloride (PVC) bags. Store at controlled room temperature.
- **BEYOND-USE DATE:** In the absence of passing a sterility test and endotoxins test, the beyond-use dates (BUDs) in (797) apply. If prepared as a Category 2 or Category 3 compounded sterile preparation (CSP) and the requirements of a sterility test and endotoxins test are met, NMT 90 days when stored at controlled room temperature.
- **LABELING:** Label to indicate the *Beyond-Use Date*. If crystals are present, warm to dissolve. Administer with a filter.
- **USP REFERENCE STANDARDS** (11).  
[USP Mannitol RS](#) ▲ (USP 1-Dec-2024)

**Auxiliary Information** - Please [check for your question in the FAQs](#) before contacting USP.

Topic/Question	Contact	Expert Committee
MANNITOL COMPOUNDED INJECTION	<a href="#">Blaine Groat</a> Scientific Liaison	CMP2020 Compounding 2020
REFERENCE STANDARD SUPPORT	RS Technical Services <a href="mailto:RSTECH@usp.org">RSTECH@usp.org</a>	CMP2020 Compounding 2020

**Chromatographic Database Information:** [Chromatographic Database](#)

#### Most Recently Appeared In:

Pharmacopeial Forum: Volume No. 48(4)

**Current DocID:** GUID-D5C6A956-22CC-4EDD-BE36-3E8EDE9F1894\_2\_en-US

**DOI:** [https://doi.org/10.31003/USPNF\\_M16898\\_02\\_01](https://doi.org/10.31003/USPNF_M16898_02_01)

**DOI ref:** [yorl6](#)