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# Loperamide Hydrochloride Tablets

## DEFINITION

Loperamide Hydrochloride Tablets contain NLT 90.0% and NMT 110.0% of the labeled amount of loperamide hydrochloride ( $C_{29}H_{33}ClN_2O_2 \cdot HCl$ ).

## IDENTIFICATION

**Change to read:**

- **A.** **[SPECTROSCOPIC IDENTIFICATION TESTS \(197\)](#), *Ultraviolet-Visible Spectroscopy*:** 197U <sup>▲</sup> (CN 1-May-2020)

[NOTE—This procedure is not applicable for Tablets labeled as chewable.]

**Wavelength range:** 250–300 nm

**Standard solution:** About 0.4 mg/mL of [USP Loperamide Hydrochloride RS](#), prepared as follows. Transfer an amount of [USP Loperamide Hydrochloride RS](#) to a suitable volumetric flask, dissolve first in [isopropyl alcohol](#), using 50% of the final volume. Add [0.1 N hydrochloric acid](#) equivalent to 10% of the final volume, and dilute with [isopropyl alcohol](#) to volume.

**Sample solution:** Transfer a quantity of finely powdered Tablets equivalent to about 10 mg of loperamide hydrochloride to a test tube. Add 20.0 mL of [isopropyl alcohol](#), shake by mechanical means for 1 min, and allow to settle. Pipet 9.0 mL of the supernatant into a 10-mL volumetric flask, and dilute with [0.1 N hydrochloric acid](#) to volume.

**Acceptance criteria:** The spectrum of the *Sample solution* exhibits maxima and minima at the same wavelengths as those of the *Standard solution*, concomitantly measured.

**[THIN-LAYER CHROMATOGRAPHIC IDENTIFICATION TEST \(201\)](#)**

[NOTE—For Tablets labeled as chewable, use the following procedure.]

**Standard solution:** 1.0 mg/mL of [USP Loperamide Hydrochloride RS](#) in [methanol](#)

**Sample solution:** Grind a number of Tablets, equivalent to 10 mg of loperamide hydrochloride, with 10 mL of [methanol](#) for about 2 min. Centrifuge the mixture, and use the supernatant.

**Application volume:** 10 µL

**Developing solvent system:** [Chloroform](#), [methanol](#), and [formic acid](#) (75:25:1)

**Analysis:** Visualize the spots by using [Dragendorff's TS](#).

**Acceptance criteria:** Meet the requirements

- **B.** The retention time of the major peak of the *Sample solution* corresponds to that of the *Standard solution*, as obtained in the Assay.

## ASSAY

### PROCEDURE

**Solvent mixture:** Methanol and acetonitrile (3:1)

**Ion pairing solution:** Solution containing 2.35 g/L of [sodium 1-hexanesulfonate](#) and 2.88 g/L of [monobasic ammonium phosphate](#) in [water](#), adjusted with [phosphoric acid](#) to a pH of 3.2

**Mobile phase:** *Solvent mixture* and *Ion pairing solution* (55:45)

**System suitability solution:** 0.2 mg/mL of [USP Loperamide Hydrochloride RS](#) and 0.002 mg/mL of [USP Loperamide Related Compound F RS](#) in *Mobile phase*

**Standard solution:** 0.2 mg/mL of [USP Loperamide Hydrochloride RS](#) in *Mobile phase*

**Sample solution:** Fill a 100-mL volumetric flask with *Mobile phase*. Immediately transfer a number of Tablets equivalent to 20 mg of loperamide hydrochloride to the flask, and cap tightly. Sonicate for 15–30 min with intermittent shaking. Allow the contents to settle, and use a clear supernatant.

### Chromatographic system

(See [Chromatography \(621\)](#), *System Suitability*.)

**Mode:** LC

**Detector:** UV 219 nm

**Column:** 3.9-mm × 15-cm; 5-µm or 10-µm packing L1

**Flow rate:** 2 mL/min

**Injection volume:** 50 µL

### System suitability

**Samples:** *System suitability solution* and *Standard solution*

**Suitability requirements**

**Resolution:** NLT 3.0 between loperamide and loperamide related compound F, *System suitability solution*

**Tailing factor:** NMT 2.0 for both peaks, *System suitability solution*

**Relative standard deviation:** NMT 2.0%, *Standard solution*

#### Analysis

**Samples:** *Standard solution* and *Sample solution*

Calculate the percentage of the labeled amount of loperamide hydrochloride ( $C_{29}H_{33}ClN_2O_2 \cdot HCl$ ) in the portion of Tablets taken:

$$\text{Result} = (r_U/r_S) \times (C_S/C_U) \times 100$$

$r_U$  = peak response from the *Sample solution*

$r_S$  = peak response from the *Standard solution*

$C_S$  = concentration of [USP Loperamide Hydrochloride RS](#) in the *Standard solution* (mg/mL)

$C_U$  = nominal concentration of loperamide hydrochloride in the *Sample solution* (mg/mL)

**Acceptance criteria:** 90.0%–110.0%

#### PERFORMANCE TESTS

##### • [DISSOLUTION \(711\)](#)

##### Test 1

**Medium:** [0.01 N hydrochloric acid](#); 900 mL

**Apparatus 2:** 50 rpm

**Time:** 30 min

**Standard solution:** [USP Loperamide Hydrochloride RS](#) at a known concentration in *Medium*. [NOTE—If necessary, dissolve [USP Loperamide Hydrochloride RS](#) in a minimal amount of methanol, and then dilute with *Medium* to final concentration.]

**Sample solution:** Filtered solution under test

**Buffer:** Transfer 3.0 g of [triethylamine hydrochloride](#) and 1.0 mL of [phosphoric acid](#) to a 1-L flask, and add 550 mL of [water](#).

**Mobile phase:** Acetonitrile and *Buffer* (45:55)

##### Chromatographic system

(See [Chromatography \(621\)](#), *System Suitability*.)

**Mode:** LC

**Detector:** UV 214 nm

**Column:** 4.6-mm × 7.5-cm; 3.5-μm packing L7 or 4.6-mm × 12.5-cm; 5-μm packing L7

**Flow rate:** 1.5 mL/min

**Injection volume:** 50 μL

##### System suitability

**Sample:** *Standard solution*

##### Suitability requirements

**Tailing factor:** NMT 2.0

**Relative standard deviation:** NMT 2.0%

##### Analysis

**Samples:** *Standard solution* and *Sample solution*

Calculate the percentage of the labeled amount of loperamide hydrochloride ( $C_{29}H_{33}ClN_2O_2 \cdot HCl$ ) dissolved:

$$\text{Result} = (r_U/r_S) \times (C_S/L) \times V \times 100$$

$r_U$  = peak response from the *Sample solution*

$r_S$  = peak response from the *Standard solution*

$C_S$  = concentration of the *Standard solution* (mg/mL)

$L$  = label claim (mg/Tablet)

$V$  = volume of *Medium*, 900 mL

**Tolerances:** NLT 80% (Q) of the labeled amount of loperamide hydrochloride ( $C_{29}H_{33}ClN_2O_2 \cdot HCl$ ) is dissolved.

**Test 2:** If the product complies with this test, the labeling indicates that the product meets USP *Dissolution Test 2*.

**Medium:** [0.01 N hydrochloric acid](#); 900 mL

**Apparatus 2:** 50 rpm

**Time:** 10 min

**Standard stock solution:** 0.44 mg/mL of [USP Loperamide Hydrochloride RS](#) in methanol. Use sonication as necessary to dissolve.

**Standard solution:** 0.0022 mg/mL of [USP Loperamide Hydrochloride RS](#) in *Medium*, from the *Standard stock solution*

**Sample solution:** Pass a portion of the solution under test through a suitable membrane filter of 0.45-µm pore size, discarding first few milliliters of the filtrate.

**Buffer:** Transfer 3.0 g of [triethylamine hydrochloride](#) and 1.0 mL of [phosphoric acid](#) to a 1-L flask, and add 550 mL of [water](#).

**Mobile phase:** Acetonitrile and *Buffer* (40:60)

#### Chromatographic system

(See [Chromatography \(621\)](#), [System Suitability](#).)

**Mode:** LC

**Detector:** UV 214 nm

**Column:** 4.6-mm × 15-cm; 5-µm packing L7

**Flow rate:** 2.0 mL/min

**Injection volume:** 50 µL

#### System suitability

**Sample:** *Standard solution*

#### Suitability requirements

**Tailing factor:** NMT 2.0

**Relative standard deviation:** NMT 2.0%

#### Analysis

**Samples:** *Standard solution* and *Sample solution*

Calculate the percentage of the labeled amount of loperamide hydrochloride ( $C_{29}H_{33}ClN_2O_2 \cdot HCl$ ) dissolved:

$$\text{Result} = (r_U/r_S) \times (C_S/L) \times V \times 100$$

$r_U$  = peak response from the *Sample solution*

$r_S$  = peak response from the *Standard solution*

$C_S$  = concentration of the *Standard solution* (mg/mL)

$L$  = label claim (mg/Tablet)

$V$  = volume of *Medium*, 900 mL

**Tolerances:** NLT 80% (Q) of the labeled amount of loperamide hydrochloride ( $C_{29}H_{33}ClN_2O_2 \cdot HCl$ ) is dissolved.

- [UNIFORMITY OF DOSAGE UNITS \(905\)](#): Meet the requirements

#### IMPURITIES

##### • ORGANIC IMPURITIES

**Solvent mixture, Ion pairing solution, Mobile phase, System suitability solution, Sample solution, and Chromatographic system:** Proceed as directed in the Assay.

**Standard solution:** 0.002 mg/mL of [USP Loperamide Related Compound F RS](#) in *Mobile phase*

#### System suitability

**Sample:** *System suitability solution*

#### Suitability requirements

**Resolution:** NLT 3.0 between loperamide and loperamide related compound F

**Tailing factor:** NMT 2.0 for both peaks

#### Analysis

**Samples:** *Sample solution* and *Standard solution*

Calculate the percentage of loperamide *N*-oxide in the portion of Tablets taken:

$$\text{Result} = (r_T/r_S) \times (C_S/C_U) \times 100$$

$r_T$  = sum of the peak responses of the *cis* and *trans* isomers of *N*-oxide from the *Sample solution*

$r_S$  = peak response of loperamide related compound F from the *Standard solution*

$C_S$  = concentration of [USP Loperamide Related Compound F RS](#) in the *Standard solution* (mg/mL)

$C_U$  = nominal concentration of loperamide hydrochloride in the *Sample solution* (mg/mL)

**Acceptance criteria:** See [Table 1](#).

**Table 1**

Name	Relative Retention Time	Acceptance Criteria, NMT (%)
Loperamide	1.0	—
Loperamide <i>trans</i> -N-oxide (loperamide related compound F)	1.5	2.0 <sup>a</sup>
Loperamide <i>cis</i> -N-oxide <sup>b</sup>	1.7	

<sup>a</sup> For the sum of *trans* and *cis* isomers.  
<sup>b</sup> (1*s*,4*r*)-4-(4-Chlorophenyl)-1-[4-(dimethylamino)-4-oxo-3,3-diphenylbutyl]-4-hydroxypiperidine 1-oxide.

ADDITIONAL REQUIREMENTS

- **PACKAGING AND STORAGE:** Preserve in well-closed, light-resistant containers.
- **LABELING:** Label chewable Tablets to indicate that they are to be chewed before swallowing. When more than one *Dissolution* test is given, the labeling states the *Dissolution* test used only if *Test 1* is not used.
- **USP REFERENCE STANDARDS (11).**  
[USP Loperamide Hydrochloride RS](#)  
[USP Loperamide Related Compound F RS](#)  
Loperamide *trans*-N-oxide;  
(1*r*,4*s*)-4-(4-Chlorophenyl)-1-[4-(dimethylamino)-4-oxo-3,3-diphenylbutyl]-4-hydroxypiperidine 1-oxide.  
C<sub>29</sub>H<sub>33</sub>ClN<sub>2</sub>O<sub>3</sub> 493.04

Auxiliary Information - Please [check for your question in the FAQs](#) before contacting USP.

Topic/Question	Contact	Expert Committee
LOPERAMIDE HYDROCHLORIDE TABLETS	<a href="#">Documentary Standards Support</a>	SM32020 Small Molecules 3

Chromatographic Database Information: [Chromatographic Database](#)

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