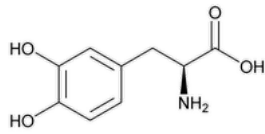


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# Levodopa



C<sub>9</sub>H<sub>11</sub>NO<sub>4</sub> 197.19

L-Tyrosine, 3-hydroxy-;

(-)-3-(3,4-Dihydroxyphenyl)-L-alanine CAS RN®: 59-92-7; UNII: 466270600J.

### DEFINITION

Levodopa contains NLT 98.0% and NMT 102.0% of levodopa (C<sub>9</sub>H<sub>11</sub>NO<sub>4</sub>), calculated on the dried basis.

### IDENTIFICATION

*Change to read:*

- **A.** **SPECTROSCOPIC IDENTIFICATION TESTS (197), Infrared Spectroscopy: 197M** (CN 1-May-2020)
- **B.** The retention time of the major peak of the *Sample solution* corresponds to that of the *Standard solution*, as obtained in the Assay.

### ASSAY

#### • PROCEDURE

Protect all solutions from light, and maintain them at 10° until they are injected into the chromatograph.

**Diluent:** 0.1% trifluoroacetic acid in water

**Mobile phase:** Tetrahydrofuran and *Diluent* (3:97)

**System suitability solution:** 10 µg/mL each of [USP Levodopa RS](#), [USP Levodopa Related Compound B RS](#), and [USP L-Tyrosine RS](#) in *Diluent*

**Standard solution:** 0.4 mg/mL of [USP Levodopa RS](#) in *Diluent*

**Sample solution:** 0.4 mg/mL of Levodopa in *Diluent*

#### Chromatographic system

(See [Chromatography \(621\), System Suitability](#).)

**Mode:** LC

**Detector:** UV 280 nm

**Column:** 4.6-mm × 25-cm; 5-µm L1 packing

**Flow rate:** 1 mL/min

**Injection volume:** 20 µL

#### System suitability

**Sample:** *System suitability solution*

[NOTE—Refer to [Table 1](#) in the test for *Organic Impurities* for the relative retention times.]

#### Suitability requirements

**Resolution:** NLT 3.0 between levodopa and L-tyrosine

**Tailing factor:** NMT 2.0 for levodopa

**Relative standard deviation:** NMT 2.0% for levodopa

#### Analysis

**Samples:** *Standard solution* and *Sample solution*

Calculate the percentage of levodopa (C<sub>9</sub>H<sub>11</sub>NO<sub>4</sub>) in the portion of the sample taken:

$$\text{Result} = (r_U/r_S) \times (C_S/C_U) \times 100$$

$r_U$  = peak response of the *Sample solution*

$r_S$  = peak response of the *Standard solution*

$C_S$  = concentration of [USP Levodopa RS](#) in the *Standard solution* (mg/mL)

$C_U$  = concentration of Levodopa in the *Sample solution* (mg/mL)

**Acceptance criteria:** 98.0%–102.0% on the dried basis

#### IMPURITIES

- **RESIDUE ON IGNITION (281):** NMT 0.1%

**Change to read:**

- **ORGANIC IMPURITIES**

Protect all solutions from light, and maintain them at 10° until they are injected into the chromatograph.

**Diluent, Mobile phase, System suitability solution, Standard solution, Sample solution, Chromatographic system, and System suitability:** Proceed as directed in the Assay.

#### Analysis

**Samples:** *Standard solution* and *Sample solution*

Calculate the percentage of each impurity in the portion of Levodopa taken:

$$\text{Result} = (r_U/r_S) \times (C_S/C_U) \times (1/F) \times 100$$

$r_U$  = peak area for any impurity in the *Sample solution*

$r_S$  = peak area for Levodopa in the *Standard solution*

$C_S$  = concentration of [USP Levodopa RS](#) in the *Standard solution* (mg/mL)

$C_U$  = concentration of Levodopa in the *Sample solution* (mg/mL)

$F$  = relative response factor of each impurity (see [Table 1](#))

**Acceptance criteria:** See [Table 1](#).

**Table 1**

Name	Relative Retention Time	Relative Response Factor	Acceptance Criteria, NMT (%)
Levodopa related compound A <sup>a</sup>	0.9	0.41	0.1
Levodopa	1.0	—	—
L-Tyrosine	1.3	0.44	0.1
Levodopa related compound B	1.6	0.83	0.5
L-Veratrylglycine <sup>b</sup>	2.7	0.76	0.1
Individual unknown impurity	—	1.0	0.1
Total impurities	—	—	1.1

<sup>a</sup> 3-(3,4,6-Trihydroxyphenyl)alanine<sup>▲</sup>; also known as 3-(2,4,5-Trihydroxyphenyl)-L-alanine. <sup>▲</sup> (ERR 1-Nov-2018)

<sup>b</sup> 3-(3,4-Dimethoxyphenyl)-L-alanine.

#### SPECIFIC TESTS

- **OPTICAL ROTATION, Specific Rotation (781S).**

**Sample solution:** 500 mg of Levodopa in a 25-mL volumetric flask. Add 10 mL of 1 N hydrochloric acid to dissolve the solid, add 5 g of methenamine, swirl the contents to dissolve the methenamine, and add 1 N hydrochloric acid to volume.

**Analysis:** Allow the *Sample solution* to stand in the dark at 25° for 3 h, and measure the rotation.

**Acceptance criteria:** –160° to –167°

- **LOSS ON DRYING (731).**

**Analysis:** Dry at 105° for 4 h.

**Acceptance criteria:** NMT 0.5%

#### ADDITIONAL REQUIREMENTS

- **PACKAGING AND STORAGE:** Preserve in tight, light-resistant containers, store in a dry place, and prevent exposure to excessive heat.

- **USP REFERENCE STANDARDS (11).**

[USP Levodopa RS](#)

[USP Levodopa Related Compound B RS](#)

3-Methoxytyrosine.

**Auxiliary Information** - Please [check for your question in the FAQs](#) before contacting USP.

Topic/Question	Contact	Expert Committee
LEVODOPA	<a href="#">Documentary Standards Support</a>	SM42020 Small Molecules 4

**Chromatographic Database Information:** [Chromatographic Database](#)

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