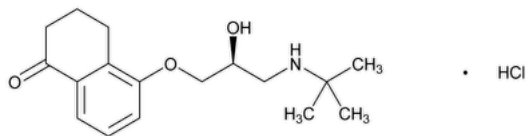


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## Levobunolol Hydrochloride



$C_{17}H_{25}NO_3 \cdot HCl$  327.85

1(2*H*)-Naphthalenone, 5-[3-[(1,1-dimethylethyl)amino]-2-hydroxypropoxy]-3,4-dihydro-, hydrochloride, (–)-(S);

(–)-5-[3-(*tert*-Butylamino)-2-hydroxypropoxy]-3,4-dihydro-1(2*H*)-naphthalenone hydrochloride CAS RN®: 27912-14-7; UNII: O90S49LDHH.

### DEFINITION

Levobunolol Hydrochloride contains NLT 98.0% and NMT 102.0% of levobunolol hydrochloride ( $C_{17}H_{25}NO_3 \cdot HCl$ ), calculated on the dried basis.

### IDENTIFICATION

**Change to read:**

- **A.** ▲ [SPECTROSCOPIC IDENTIFICATION TESTS \(197\)](#), [Infrared Spectroscopy: 197M](#) ▲ (CN 1-MAY-2020)
- **B.** The retention time of the major peak of the *Sample solution* corresponds to that of the *Standard solution*, as obtained in the Assay.
- **C.** [IDENTIFICATION TESTS—GENERAL, Chloride\(191\)](#): Meets the requirements

### ASSAY

#### PROCEDURE

**Solution A:** 5 mM sodium 1-heptanesulfonate in methanol

**Solution B:** 5 mM sodium 1-heptanesulfonate in water

**Mobile phase:** *Solution A*, 0.5 M sulfuric acid, and *Solution B* (53:1:47)

**Standard solution:** 100 µg/mL of [USP Levobunolol Hydrochloride RS](#) in *Mobile phase*

**Sample solution:** 100 µg/mL of Levobunolol Hydrochloride in *Mobile phase*

#### Chromatographic system

(See [Chromatography \(621\), System Suitability](#).)

**Mode:** LC

**Detector:** UV 223 nm

**Column:** 3.9 mm × 25 cm; 10-µm packing L7

**Flow rate:** 1 mL/min

**Injection volume:** 20 µL

#### System suitability

**Sample:** *Standard solution*

#### Suitability requirements

**Tailing factor:** NMT 1.5

**Relative standard deviation:** NMT 0.73%

### Analysis

**Samples:** *Standard solution* and *Sample solution*

Calculate the percentage of levobunolol hydrochloride ( $C_{17}H_{25}NO_3 \cdot HCl$ ) in the portion of Levobunolol Hydrochloride taken:

$$\text{Result} = (r_U/r_S) \times (C_S/C_U) \times 100$$

$r_U$  = peak response from the *Sample solution*

$r_S$  = peak response from the *Standard solution*

$C_S$  = concentration of [USP Levobunolol Hydrochloride RS](#) in the *Standard solution* (µg/mL)

$C_U$  = concentration of Levobunolol Hydrochloride in the *Sample solution* (µg/mL)

**Acceptance criteria:** 98.0%–102.0% on the dried basis

## IMPURITIES

- **RESIDUE ON IGNITION (281):** NMT 0.1%

## ORGANIC IMPURITIES

**Solution A, Solution B, and Mobile phase:** Proceed as directed in the Assay.

**System suitability solution:** 50 µg/mL each of [USP Levobunolol Hydrochloride RS](#) and [USP Atenolol RS](#) in *Mobile phase*

**Standard solution:** 5 µg/mL of [USP Levobunolol Hydrochloride RS](#) in *Mobile phase*

**Sample solution:** 1 mg/mL of Levobunolol Hydrochloride in *Mobile phase*

**Chromatographic system:** Proceed as directed in the Assay using *Mobile phase*.

**Run time:** 3 times the retention time of levobunolol

## System suitability

**Sample:** *System suitability solution*

## Suitability requirements

**Resolution:** NLT 8 between levobunolol and atenolol peaks

## Analysis

**Samples:** *Standard solution* and *Sample solution*

Calculate the percentage of each impurity in the portion of Levobunolol Hydrochloride taken:

$$\text{Result} = (r_U/r_S) \times (C_S/C_U) \times 100$$

$r_U$  = peak response of each impurity from the *Sample solution*

$r_S$  = peak response of levobunolol from the *Standard solution*

$C_S$  = concentration of [USP Levobunolol Hydrochloride RS](#) in the *Standard solution* (µg/mL)

$C_U$  = concentration of Levobunolol Hydrochloride in the *Sample solution* (µg/mL)

## Acceptance criteria

**Individual impurity:** NMT 0.5%

**Total impurities:** NMT 1%

## SPECIFIC TESTS

- **OPTICAL ROTATION, *Specific Rotation* (781S):**

**Sample solution:** 30 mg/mL in methanol

**Acceptance criteria:** -19° to -20°

- **pH (791):**

**Sample:** 50 mg/mL

**Acceptance criteria:** 4.5–6.5

- **LOSS ON DRYING (731):**

**Sample:** 1 g

**Analysis:** Dry under vacuum over phosphorus pentoxide at 110° for 4 h.

**Acceptance criteria:** NMT 0.5%

## ADDITIONAL REQUIREMENTS

- **PACKAGING AND STORAGE:** Preserve in well-closed containers. Protect from light. Store at room temperature.

- **USP REFERENCE STANDARDS (11):**

[USP Atenolol RS](#)

[USP Levobunolol Hydrochloride RS](#)

**Auxiliary Information** - Please [check for your question in the FAQs](#) before contacting USP.

| Topic/Question            | Contact                                       | Expert Committee          |
|---------------------------|-----------------------------------------------|---------------------------|
| LEVOBUNOLOL HYDROCHLORIDE | <a href="#">Documentary Standards Support</a> | SM32020 Small Molecules 3 |

**Chromatographic Database Information:** [Chromatographic Database](#)

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