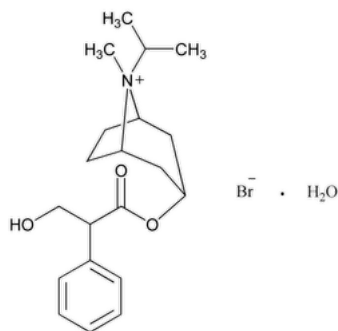


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## Ipratropium Bromide

To view the Notice from the Expert Committee that posted in conjunction with this accelerated revision, please click [www.uspnf.com/rb-ipratropium-br-20230728](http://www.uspnf.com/rb-ipratropium-br-20230728).



$C_{20}H_{30}BrNO_3 \cdot H_2O$  430.38

$C_{20}H_{30}BrNO_3$  412.37

8-Azoniabicyclo[3.2.1]octane, 3-(3-hydroxy-1-oxo-2-phenylpropoxy)-8-methyl-8-(1-methylethyl)-, bromide, monohydrate(*endo,syn*)-, (±)-; (8*r*)-3*α*-Hydroxy-8-isopropyl-1*αH*,5*αH*-tropanium bromide (±)-tropate monohydrate;

(1*R*,3*r*,5*S*,8*r*)-3-[(3-Hydroxy-2-phenylpropanoyl)oxy]-8-isopropyl-8-methyl-8-azabicyclo[3.2.1]octan-8-ium bromide monohydrate CAS RN®: 66985-17-9; UNII: J697UZ2A9J..

Anhydrous CAS RN®: 22254-24-6; UNII: VJV4X1P2Z1..

### DEFINITION

Ipratropium Bromide contains NLT 98.0% and NMT 102.0% of ipratropium bromide ( $C_{20}H_{30}BrNO_3$ ), calculated on the anhydrous basis.

### IDENTIFICATION

- **A. SPECTROSCOPIC IDENTIFICATION TESTS (197), Infrared Spectroscopy:** 197M
- **B. IDENTIFICATION TESTS—GENERAL (191), Chemical Identification Tests, Bromide**

**Sample solution:** 10 mg/mL of Ipratropium Bromide in [water](#)

**Acceptance criteria:** Meets the requirements

- **C.** The retention time of the major peak of the *Sample solution* corresponds to that of the *Standard solution*, as obtained in the Assay.

### ASSAY

#### PROCEDURE

**Solution A:** 89 g/L of [dibasic sodium phosphate dihydrate](#) in [water](#)

**Buffer:** 14.3 g/L of [monobasic sodium phosphate dihydrate](#) and 2.0 g/L of [tetrapropylammonium chloride](#) in [water](#). Adjust with *Solution A* to a pH of 5.5.

**Mobile phase:** [Methanol](#) and *Buffer* (13:87). [NOTE—Do not use the *Mobile phase* after 36 h.]

**System suitability solution:** 0.5 mg/mL of [USP Ipratropium Bromide RS](#) and 0.1 mg/mL of [USP Ipratropium Bromide Related Compound C RS](#) in *Mobile phase*

**Standard solution:** 0.5 mg/mL of [USP Ipratropium Bromide RS](#) in *Mobile phase*

**Sample solution:** 0.5 mg/mL of Ipratropium Bromide in *Mobile phase*

#### Chromatographic system

(See [Chromatography \(621\), System Suitability](#).)

**Mode:** LC

**Detector:** UV 220 nm

**Column:** 3.9-mm × 15-cm; 4-μm packing [L1](#)

**Column temperature:** 30°

**Flow rate:** 1.5 mL/min

**Injection volume:** 5 μL

**Run time:** NLT 6 times the retention time of ipratropium

#### System suitability

**Samples:** *System suitability solution* and *Standard solution*

[NOTE—The relative retention times for ipratropium bromide related compound C and ipratropium are about 0.7 and 1.0, respectively.]

#### Suitability requirements

**Resolution:** NLT 4 between ipratropium bromide related compound C and ipratropium, *System suitability solution*

**Tailing factor:** NMT 2.5, *Standard solution*

**Relative standard deviation:** NMT 0.73%, *Standard solution*

#### Analysis

**Samples:** *Standard solution* and *Sample solution*

Calculate the percentage of ipratropium bromide ( $C_{20}H_{30}BrNO_3$ ) in the portion of Ipratropium Bromide taken:

$$\text{Result} = (r_U/r_S) \times (C_S/C_U) \times 100$$

$r_U$  = peak response of ipratropium from the *Sample solution*

$r_S$  = peak response of ipratropium from the *Standard solution*

$C_S$  = concentration of [USP Ipratropium Bromide RS](#) in the *Standard solution* (mg/mL)

$C_U$  = concentration of Ipratropium Bromide in the *Sample solution* (mg/mL)

**Acceptance criteria:** 98.0%–102.0% on the anhydrous basis

#### IMPURITIES

• [RESIDUE ON IGNITION \(281\)](#): NMT 0.1%

• **LIMIT OF IPRATROPIUM BROMIDE RELATED COMPOUND A**

**Buffer:** 3.9 g/L of [ammonium acetate](#) in [water](#). Adjust with [glacial acetic acid](#) to a pH of 4.0.

**Mobile phase:** [Acetonitrile](#) and *Buffer* (90:10)

**Diluent:** 0.01 N [hydrochloric acid](#)

**Standard stock solution:** 10 µg/mL of [USP Ipratropium Bromide Related Compound A RS](#) in *Diluent*

**Standard solution:** 0.1 µg/mL of [USP Ipratropium Bromide Related Compound A RS](#) from *Standard stock solution* in *Diluent*

**Sensitivity solution:** 0.01 µg/mL of [USP Ipratropium Bromide Related Compound A RS](#) from *Standard solution* in *Diluent*

**Sample solution:** 100 µg/mL of Ipratropium Bromide in *Diluent*

#### Chromatographic system

(See [Chromatography \(621\)](#), *System Suitability*.)

**Mode:** LC

**Detector:** Mass spectrometer

**Ionization:** Electrospray positive ion. [NOTE—Adjustments to the electrospray source parameters including the probe temperature, cone voltage, and capillary voltage may be necessary to meet *Suitability requirements*.]

**Acquisition mode:** Selected ion monitoring (SIM) mode with m/z of 184.2 for the ipratropium related compound A cation

**Column:** 3.0-mm × 5-cm; 5-µm packing [L9](#)

**Column temperature:** 20°

**Flow rate:** 0.6 mL/min

**Injection volume:** 5 µL

**Run time:** NLT 1.5 times the retention time of ipratropium bromide related compound A

#### System suitability

**Samples:** *Standard solution* and *Sensitivity solution*

#### Suitability requirements

**Relative standard deviation:** NMT 10.0%, *Standard solution*

**Signal-to-noise ratio:** NLT 10, *Sensitivity solution*

#### Analysis

**Samples:** *Standard solution* and *Sample solution*

Calculate the percentage of ipratropium bromide related compound A in the portion of Ipratropium Bromide taken:

$$\text{Result} = (r_U/r_S) \times (C_S/C_U) \times 100$$

$r_U$  = peak response of ipratropium bromide related compound A from the *Sample solution*

$r_S$  = peak response of ipratropium bromide related compound A from the *Standard solution*

$C_S$  = concentration of [USP Ipratropium Bromide Related Compound A RS](#) in the *Standard solution* (µg/mL)

$C_U$  = concentration of Ipratropium Bromide in the *Sample solution* (µg/mL)

**Acceptance criteria:** NMT 0.10%

• **ORGANIC IMPURITIES**

**Solution A, Buffer, Mobile phase, and Chromatographic system:** Proceed as directed in the Assay.

**System suitability solution:** 0.03 mg/mL of [USP Ipratropium Bromide RS](#) and 0.01 mg/mL of [USP Ipratropium Bromide Related Compound B RS](#) in *Mobile phase*

**Sensitivity solution:** 0.005 mg/mL of [USP Ipratropium Bromide RS](#) in *Mobile phase*

**Standard solution:** 0.03 mg/mL of [USP Ipratropium Bromide RS](#) in *Mobile phase*

**Sample solution:** 10 mg/mL of Ipratropium Bromide in *Mobile phase*

**System suitability**

**Samples:** *System suitability solution, Sensitivity solution, and Standard solution*

[NOTE—See [Table 1](#) for the relative retention times.]

**Suitability requirements**

**Resolution:** NLT 4 between ipratropium and ipratropium bromide related compound B, *System suitability solution*

**Tailing factor:** NMT 2.5, *Standard solution*

**Relative standard deviation:** NMT 5%, *Standard solution*

**Signal-to-noise ratio:** NLT 10, *Sensitivity solution*

**Analysis**

**Samples:** *Standard solution and Sample solution*

Calculate the percentage of each impurity in the portion of Ipratropium Bromide taken:

$$\text{Result} = (r_U/r_S) \times (C_S/C_U) \times (1/F) \times 100$$

$r_U$  = peak response of each impurity from the *Sample solution*

$r_S$  = peak response of ipratropium from the *Standard solution*

$C_S$  = concentration of [USP Ipratropium Bromide RS](#) in the *Standard solution* (mg/mL)

$C_U$  = concentration of Ipratropium Bromide in the *Sample solution* (mg/mL)

$F$  = relative response factor (see [Table 1](#))

**Acceptance criteria:** See [Table 1](#). The reporting threshold is 0.05%. Disregard the bromide counterion peak eluting at a relative retention time of about 0.1.

**Table 1**

Name	Relative Retention Time	Relative Response Factor	Acceptance Criteria, NMT (%)
Ipratropium bromide related compound C <sup>a</sup>	0.7	3.8	0.10
Ipratropium	1.0	1.0	—
Ipratropium bromide related compound B	1.3	1.0	0.10
Desmethyl ipratropium <sup>b</sup>	2.3	1.0	0.10
Ipratropium atropic analog <sup>c</sup>	5.1	2.0	0.10
Any unspecified impurity	—	1.0	0.10
Total impurities	—	—	0.25

<sup>a</sup> Also known as tropic acid.

<sup>b</sup> (1*R*,3*r*,5*S*)-8-Isopropyl-8-azabicyclo[3.2.1]octan-3-yl 3-hydroxy-2-phenylpropanoate.

<sup>c</sup> (1*R*,3*r*,5*S*,8*r*)-8-Isopropyl-8-methyl-3-[(2-phenylacryloyl)oxy]-8-azabicyclo[3.2.1]octan-8-ium.

**Add the following:**

**▲SPECIFIC TESTS**

• [WATER DETERMINATION \(921\)](#), [Method I](#): 3.9%–4.4%▲ (RB 1-Aug-2023)

**ADDITIONAL REQUIREMENTS**

• **PACKAGING AND STORAGE:** Preserve in tight, light-resistant containers, and store at controlled room temperature.

• [USP REFERENCE STANDARDS \(11\)](#)

[USP Ipratropium Bromide RS](#)

[USP Ipratropium Bromide Related Compound A RS](#)

(1*R*,3*r*,5*S*,8*r*)-3-Hydroxy-8-isopropyl-8-methyl-8-azabicyclo[3.2.1]octan-8-ium bromide;  
Also known as (1*R*,3*r*,5*S*,8*r*)-3-Hydroxy-8-methyl-8-(1-methylethyl)-8-azoniabicyclo[3.2.1]octane, bromide.  
C<sub>11</sub>H<sub>22</sub>BrNO 264.20

[USP Ipratropium Bromide Related Compound B RS](#)

(1*R*,3*r*,5*S*,8*s*)-3-[(3-Hydroxy-2-phenylpropanoyl)oxy]-8-isopropyl-8-methyl-8-azabicyclo[3.2.1]octan-8-ium bromide;  
Also known as (1*R*,3*r*,5*S*,8*s*)-3-[[[(2*RS*)-3-Hydroxy-2-phenylpropanoyl]oxy]-8-methyl-8-(1-methylethyl)-8-azoniabicyclo[3.2.1]octane, bromide.  
C<sub>20</sub>H<sub>30</sub>BrNO<sub>3</sub> 412.37

[USP Ipratropium Bromide Related Compound C RS](#)

3-Hydroxy-2-phenylpropionic acid;  
Also known as (2*RS*)-3-Hydroxy-2-phenylpropanoic acid.  
C<sub>9</sub>H<sub>10</sub>O<sub>3</sub> 166.17

**Auxiliary Information** - Please [check for your question in the FAQs](#) before contacting USP.

Topic/Question	Contact	Expert Committee
IPRATROPIUM BROMIDE	<a href="#">Documentary Standards Support</a>	SM52020 Small Molecules 5

**Chromatographic Database Information:** [Chromatographic Database](#)

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