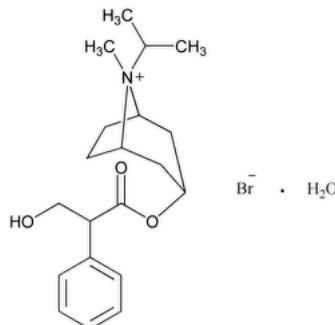


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Ipratropium Bromide

To view the Notice from the Expert Committee that posted in conjunction with this accelerated revision, please click www.uspnf.com/rb-ipratropium-br-20230728.



$C_{20}H_{30}BrNO_3 \cdot H_2O$ 430.38

$C_{20}H_{30}BrNO_3$ 412.37

8-Azoniabicyclo[3.2.1]octane, 3-(3-hydroxy-1-oxo-2-phenylpropoxy)-8-methyl-8-(1-methylethyl)-, bromide, monohydrate(*endo,syn*)-, (\pm)-; (8*r*)-3*α*-Hydroxy-8-isopropyl-1*αH*,5*αH*-tropanium bromide (\pm)-tropate monohydrate;

(1*R*,3*r*,5*S*,8*r*)-3-[(3-Hydroxy-2-phenylpropanoyl)oxy]-8-isopropyl-8-methyl-8-azabicyclo[3.2.1]octan-8-ium bromide monohydrate CAS RN®: 66985-17-9; UNII: J697UZ2A9J..

Anhydrous CAS RN®: 22254-24-6; UNII: VJV4X1P2Z1..

DEFINITION

Ipratropium Bromide contains NLT 98.0% and NMT 102.0% of ipratropium bromide ($C_{20}H_{30}BrNO_3$), calculated on the anhydrous basis.

IDENTIFICATION

- A. [SPECTROSCOPIC IDENTIFICATION TESTS \(197\), Infrared Spectroscopy](#): 197M
- B. [IDENTIFICATION TESTS—GENERAL \(191\), Chemical Identification Tests, Bromide](#)

Sample solution: 10 mg/mL of Ipratropium Bromide in [water](#)

Acceptance criteria: Meets the requirements

- C. The retention time of the major peak of the *Sample solution* corresponds to that of the *Standard solution*, as obtained in the Assay.

ASSAY

• PROCEDURE

Solution A: 89 g/L of [dibasic sodium phosphate dihydrate](#) in [water](#)

Buffer: 14.3 g/L of [monobasic sodium phosphate dihydrate](#) and 2.0 g/L of [tetrapropylammonium chloride](#) in [water](#). Adjust with *Solution A* to a pH of 5.5.

Mobile phase: [Methanol](#) and *Buffer* (13:87). [NOTE—Do not use the *Mobile phase* after 36 h.]

System suitability solution: 0.5 mg/mL of [USP Ipratropium Bromide RS](#) and 0.1 mg/mL of [USP Ipratropium Bromide Related Compound C RS](#) in *Mobile phase*

Standard solution: 0.5 mg/mL of [USP Ipratropium Bromide RS](#) in *Mobile phase*

Sample solution: 0.5 mg/mL of Ipratropium Bromide in *Mobile phase*

Chromatographic system

(See [Chromatography \(621\), System Suitability](#).)

Mode: LC

Detector: UV 220 nm

Column: 3.9-mm \times 15-cm; 4- μ m packing [L1](#)

Column temperature: 30°

Flow rate: 1.5 mL/min

Injection volume: 5 μ L

Run time: NLT 6 times the retention time of ipratropium

System suitability

Samples: *System suitability solution* and *Standard solution*

[NOTE—The relative retention times for ipratropium bromide related compound C and ipratropium are about 0.7 and 1.0, respectively.]

Suitability requirements**Resolution:** NLT 4 between ipratropium bromide related compound C and ipratropium, *System suitability solution***Tailing factor:** NMT 2.5, *Standard solution***Relative standard deviation:** NMT 0.73%, *Standard solution***Analysis****Samples:** *Standard solution* and *Sample solution*Calculate the percentage of ipratropium bromide ($C_{20}H_{30}BrNO_3$) in the portion of Ipratropium Bromide taken:

$$\text{Result} = (r_u/r_s) \times (C_s/C_u) \times 100$$

 r_u = peak response of ipratropium from the *Sample solution* r_s = peak response of ipratropium from the *Standard solution* C_s = concentration of [USP Ipratropium Bromide RS](#) in the *Standard solution* (mg/mL) C_u = concentration of Ipratropium Bromide in the *Sample solution* (mg/mL)**Acceptance criteria:** 98.0%–102.0% on the anhydrous basis**IMPURITIES**• [RESIDUE ON IGNITION \(281\)](#): NMT 0.1%• **LIMIT OF IPRATROPIUM BROMIDE RELATED COMPOUND A****Buffer:** 3.9 g/L of [ammonium acetate](#) in [water](#). Adjust with [glacial acetic acid](#) to a pH of 4.0.**Mobile phase:** [Acetonitrile](#) and **Buffer** (90:10)**Diluent:** 0.01 N [hydrochloric acid](#)**Standard stock solution:** 10 μ g/mL of [USP Ipratropium Bromide Related Compound A RS](#) in **Diluent****Standard solution:** 0.1 μ g/mL of [USP Ipratropium Bromide Related Compound A RS](#) from **Standard stock solution** in **Diluent****Sensitivity solution:** 0.01 μ g/mL of [USP Ipratropium Bromide Related Compound A RS](#) from **Standard solution** in **Diluent****Sample solution:** 100 μ g/mL of Ipratropium Bromide in **Diluent****Chromatographic system**(See [Chromatography \(621\), System Suitability](#).)**Mode:** LC**Detector:** Mass spectrometer**Ionization:** Electrospray positive ion. [NOTE—Adjustments to the electrospray source parameters including the probe temperature, cone voltage, and capillary voltage may be necessary to meet *Suitability requirements*.]**Acquisition mode:** Selected ion monitoring (SIM) mode with m/z of 184.2 for the ipratropium related compound A cation**Column:** 3.0-mm \times 5-cm; 5- μ m packing [L9](#)**Column temperature:** 20°**Flow rate:** 0.6 mL/min**Injection volume:** 5 μ L**Run time:** NLT 1.5 times the retention time of ipratropium bromide related compound A**System suitability****Samples:** *Standard solution* and *Sensitivity solution***Suitability requirements****Relative standard deviation:** NMT 10.0%, *Standard solution***Signal-to-noise ratio:** NLT 10, *Sensitivity solution***Analysis****Samples:** *Standard solution* and *Sample solution*

Calculate the percentage of ipratropium bromide related compound A in the portion of Ipratropium Bromide taken:

$$\text{Result} = (r_u/r_s) \times (C_s/C_u) \times 100$$

 r_u = peak response of ipratropium bromide related compound A from the *Sample solution* r_s = peak response of ipratropium bromide related compound A from the *Standard solution* C_s = concentration of [USP Ipratropium Bromide Related Compound A RS](#) in the *Standard solution* (μ g/mL) C_u = concentration of Ipratropium Bromide in the *Sample solution* (μ g/mL)**Acceptance criteria:** NMT 0.10%• **ORGANIC IMPURITIES****Solution A, Buffer, Mobile phase, and Chromatographic system:** Proceed as directed in the Assay.

System suitability solution: 0.03 mg/mL of [USP Ipratropium Bromide RS](#) and 0.01 mg/mL of [USP Ipratropium Bromide Related Compound B RS](#) in *Mobile phase*

Sensitivity solution: 0.005 mg/mL of [USP Ipratropium Bromide RS](#) in *Mobile phase*

Standard solution: 0.03 mg/mL of [USP Ipratropium Bromide RS](#) in *Mobile phase*

Sample solution: 10 mg/mL of Ipratropium Bromide in *Mobile phase*

System suitability

Samples: System suitability solution, Sensitivity solution, and Standard solution

[NOTE—See [Table 1](#) for the relative retention times.]

Suitability requirements

Resolution: NLT 4 between ipratropium and ipratropium bromide related compound B, System suitability solution

Tailing factor: NMT 2.5, Standard solution

Relative standard deviation: NMT 5%, Standard solution

Signal-to-noise ratio: NLT 10, Sensitivity solution

Analysis

Samples: Standard solution and Sample solution

Calculate the percentage of each impurity in the portion of Ipratropium Bromide taken:

$$\text{Result} = (r_u/r_s) \times (C_s/C_u) \times (1/F) \times 100$$

r_u = peak response of each impurity from the *Sample solution*

r_s = peak response of ipratropium from the *Standard solution*

C_s = concentration of [USP Ipratropium Bromide RS](#) in the *Standard solution* (mg/mL)

C_u = concentration of Ipratropium Bromide in the *Sample solution* (mg/mL)

F = relative response factor (see [Table 1](#))

Acceptance criteria: See [Table 1](#). The reporting threshold is 0.05%. Disregard the bromide counterion peak eluting at a relative retention time of about 0.1.

Table 1

| Name | Relative Retention Time | Relative Response Factor | Acceptance Criteria, NMT (%) |
|---|-------------------------|--------------------------|------------------------------|
| Ipratropium bromide related compound C ^a | 0.7 | 3.8 | 0.10 |
| Ipratropium | 1.0 | 1.0 | — |
| Ipratropium bromide related compound B | 1.3 | 1.0 | 0.10 |
| Desmethyl ipratropium ^b | 2.3 | 1.0 | 0.10 |
| Ipratropium atropic analog ^c | 5.1 | 2.0 | 0.10 |
| Any unspecified impurity | — | 1.0 | 0.10 |
| Total impurities | — | — | 0.25 |

^a Also known as tropic acid.

^b (1*R*,3*r*,5*S*)-8-Isopropyl-8-azabicyclo[3.2.1]octan-3-yl 3-hydroxy-2-phenylpropanoate.

^c (1*R*,3*r*,5*S*,8*r*)-8-Isopropyl-8-methyl-3-[(2-phenylacryloyloxy)-8-azabicyclo[3.2.1]octan-8-ium.

Add the following:

▲SPECIFIC TESTS

- [WATER DETERMINATION \(921\), Method I](#): 3.9%–4.4%▲ (RB 1-Aug-2023)

ADDITIONAL REQUIREMENTS

- **PACKAGING AND STORAGE:** Preserve in tight, light-resistant containers, and store at controlled room temperature.

• [USP Reference Standards \(11\)](#)[USP Ipratropium Bromide RS](#)[USP Ipratropium Bromide Related Compound A RS](#)(1*R*,3*r*,5*S*,8*r*)-3-Hydroxy-8-isopropyl-8-methyl-8-azabicyclo[3.2.1]octan-8-ium bromide;Also known as (1*R*,3*r*,5*S*,8*r*)-3-Hydroxy-8-methyl-8-(1-methylethyl)-8-azoniabicyclo[3.2.1]octane, bromide. $C_{11}H_{22}BrNO$ 264.20[USP Ipratropium Bromide Related Compound B RS](#)(1*R*,3*r*,5*S*,8*s*)-3-[(3-Hydroxy-2-phenylpropanoyl)oxy]-8-isopropyl-8-methyl-8-azabicyclo[3.2.1]octan-8-ium bromide;Also known as (1*R*,3*r*,5*S*,8*s*)-3-[(2*RS*)-3-Hydroxy-2-phenylpropanoyl]oxy]-8-methyl-8-(1-methylethyl)-8-azoniabicyclo[3.2.1]octane, bromide. $C_{20}H_{30}BrNO_3$ 412.37[USP Ipratropium Bromide Related Compound C RS](#)

3-Hydroxy-2-phenylpropionic acid;

Also known as (2*RS*)-3-Hydroxy-2-phenylpropanoic acid. $C_9H_{10}O_3$ 166.17**Auxiliary Information** - Please [check for your question in the FAQs](#) before contacting USP.

| Topic/Question | Contact | Expert Committee |
|---------------------|---|---------------------------|
| IPRATROPIUM BROMIDE | Documentary Standards Support | SM52020 Small Molecules 5 |

Chromatographic Database Information: [Chromatographic Database](#)**Most Recently Appeared In:**

Pharmacopeial Forum: Volume No. 47(6)

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