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## Imipenem and Cilastatin for Injectable Suspension

### DEFINITION

Imipenem and Cilastatin for Injectable Suspension is a sterile mixture of Imipenem and Cilastatin Sodium. It contains NLT 90.0% and NMT 115.0% of the labeled amounts of imipenem ( $C_{12}H_{17}N_3O_4S$ ) and cilastatin ( $C_{16}H_{26}N_2O_5S$ ).

### IDENTIFICATION

- **A.** The retention times of the peaks for imipenem and cilastatin of the *Sample solution* correspond to those of *Standard solution 1* and *Standard solution 2*, as obtained in the Assay.

### ASSAY

#### • PROCEDURE

**Buffer:** Dissolve 0.54 g of monobasic potassium phosphate in 3600 mL of water, adjust with 0.5 N sodium hydroxide or 0.5 M phosphoric acid to a pH of  $6.8 \pm 0.1$ , dilute with water to make 4000 mL of solution, and mix. Pass this solution through a filter of 0.5- $\mu$ m or finer pore size.

**Solution A:** 0.1% solution of sodium bicarbonate in water

**Mobile phase:** Dissolve 2.0 g of sodium 1-hexanesulfonate in 800 mL of *Buffer*, adjust with 0.5 N sodium hydroxide or 0.5 M phosphoric acid to a pH of  $6.8 \pm 0.1$ , and dilute with *Buffer* to make 1000 mL of solution. Pass this solution through a filter of 0.5- $\mu$ m or finer pore size, and degas.

**Standard solution 1:** 0.5 mg/mL of imipenem from [USP Imipenem Monohydrate RS](#) prepared as follows. Transfer a suitable amount of [USP Imipenem Monohydrate RS](#) to a volumetric flask. Add saline TS, *Solution A*, and *Buffer*, using 20%, 2%, and 60% of the final volume, respectively. Dissolve by shaking and sonicating. The duration of sonication should not exceed 1 min. Dilute with *Buffer* to volume. Use this solution immediately.

**Standard solution 2:** 0.5 mg/mL of cilastatin from [USP Cilastatin Ammonium Salt RS](#) prepared as follows. Transfer a suitable amount of [USP Cilastatin Ammonium Salt RS](#) to a volumetric flask. Add saline TS, *Solution A*, and *Buffer*, using 20%, 2%, and 60% of the final volume, respectively. Dissolve by shaking and sonicating. The duration of sonication should not exceed 1 min. Dilute with *Buffer* to volume. Use this solution immediately.

**Sample stock solution:** Nominally 2.5 mg/mL of imipenem prepared as follows. Constitute Imipenem and Cilastatin for Injectable Suspension in a volume of saline TS corresponding to the volume of solvent specified in the labeling. Withdraw all of the withdrawable contents, using a suitable hypodermic needle and syringe, and dilute with saline TS to final volume.

**Sample solution:** Nominally 0.5 mg/mL each of imipenem and cilastatin from *Sample stock solution* in *Buffer*

#### Chromatographic system

(See [Chromatography \(621\)](#), [System Suitability](#).)

**Mode:** LC

**Detector:** UV 254 nm

**Column:** 4.6-mm  $\times$  30-cm; packing L1

**Column temperature:**  $50 \pm 1.0^\circ$

**Flow rate:** 2 mL/min

**Injection volume:** 10  $\mu$ L

#### System suitability

**Samples:** *Standard solution 1* and *Standard solution 2*

#### Suitability requirements

**Column efficiency:** NLT 600 theoretical plates for the imipenem peak, *Standard solution 1*; NLT 600 theoretical plates for the cilastatin peak, *Standard solution 2*.

Calculate as follows:

$$\text{Result} = 5.545 \times (t_R/W_{h/2})^2$$

$t_R$  = retention time of the peak in *Standard solution 1* or *Standard solution 2*

$W_{h/2}$  = width of the peak at half-height in *Standard solution 1* or *Standard solution 2*

**Tailing factor:** NMT 1.5 for the imipenem peak, *Standard solution 1*; NMT 1.5 for the cilastatin peak, *Standard solution 2*.

Calculate as follows:

$$\text{Result} = W_{0.1}/2f$$

$W_{0.1}$  = width of the peak at 10% height in *Standard solution 1* or *Standard solution 2*

$f$  = distance from the peak maximum to the leading edge of the peak at 5% of the peak height in *Standard solution 1* or *Standard solution 2*

**Relative standard deviation:** NMT 2.0% for the imipenem peak, *Standard solution 1*; NMT 2.0% for the cilastatin peak, *Standard solution 2*

#### Analysis

**Samples:** *Standard solution 1*, *Standard solution 2*, and *Sample solution*

Calculate the percentage of the labeled amount of anhydrous imipenem ( $C_{12}H_{17}N_3O_4S$ ) in the portion of Imipenem and Cilastatin for Injectable Suspension taken:

$$\text{Result} = (r_U/r_S) \times (C_S/C_U) \times P \times 100$$

$r_U$  = peak response from the *Sample solution*

$r_S$  = peak response from *Standard solution 1*

$C_S$  = concentration of imipenem in *Standard solution 1* (mg/mL)

$C_U$  = nominal concentration of imipenem in the *Sample solution* (mg/mL)

$P$  = potency of imipenem in [USP Imipenem Monohydrate RS](#) (mg/mg)

Calculate the percentage of the labeled amount of cilastatin ( $C_{16}H_{26}N_2O_5S$ ) in the portion of Imipenem and Cilastatin for Injectable Suspension taken:

$$\text{Result} = (r_U/r_S) \times (C_S/C_U) \times P \times F \times 100$$

$r_U$  = peak response from the *Sample solution*

$r_S$  = peak response from *Standard solution 2*

$C_S$  = concentration of cilastatin in *Standard solution 2* (mg/mL)

$C_U$  = nominal concentration of cilastatin in the *Sample solution* (mg/mL)

$P$  = potency of cilastatin in [USP Cilastatin Ammonium Salt RS](#) (μg/mg)

$F$  = conversion factor, 0.001 mg/μg

**Acceptance criteria:** 90.0%–115.0% for each analyte

#### PERFORMANCE TESTS

• **UNIFORMITY OF DOSAGE UNITS** [\(905\)](#): Meets the requirements

#### SPECIFIC TESTS

• **BACTERIAL ENDOTOXINS TEST** [\(85\)](#): NMT 0.23 USP Endotoxin Unit/mg of imipenem and NMT 0.23 USP Endotoxin Unit/mg of cilastatin

• **pH** [\(791\)](#)

**Sample solution:** Constitute as directed in the labeling.

**Acceptance criteria:** 6.0–7.5

• **STERILITY TESTS** [\(71\)](#)

**Sample solution:** Dissolve the sample in *Fluid A*.

**Acceptance criteria:** Meets the requirements when tested as directed for [Test for Sterility of the Product to Be Examined](#), [Membrane Filtration](#)

- [Loss on Drying \(731\)](#).

**Sample:** 100 mg

**Analysis:** Dry the *Sample* under vacuum at a pressure not exceeding 5 mm of mercury at 60° for 3 h.

**Acceptance criteria:** NMT 3.5%

**ADDITIONAL REQUIREMENTS**

- **PACKAGING AND STORAGE:** Preserve as described in [Packaging and Storage Requirements \(659\)](#), [Injection Packaging](#), [Packaging for constitution](#), and store at controlled room temperature.
- **LABELING:** Label it to indicate that the suspension obtained when constituted as directed in the labeling is for intramuscular injection only.
- **USP REFERENCE STANDARDS (11).**  
[USP Cilastatin Ammonium Salt RS](#)  
[USP Imipenem Monohydrate RS](#)

**Auxiliary Information** - Please [check for your question in the FAQs](#) before contacting USP.

Topic/Question	Contact	Expert Committee
IMIPENEM AND CILASTATIN FOR INJECTABLE SUSPENSION	<a href="#">Documentary Standards Support</a>	SM12020 Small Molecules 1

**Chromatographic Database Information:** [Chromatographic Database](#)

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