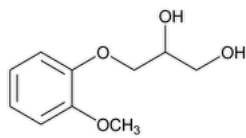


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Guaifenesin



C₁₀H₁₄O₄ 198.22
1,2-Propanediol, 3-(2-methoxyphenoxy)-(±)-;
(±)-3-(o-Methoxyphenoxy)-1,2-propanediol CAS RN®: 93-14-1; UNII: 495W7451VQ.

DEFINITION
Guaifenesin contains NLT 98.0% and NMT 102.0% of guaifenesin (C₁₀H₁₄O₄), calculated on the dried basis.

IDENTIFICATION
Change to read:
• A. ▲ [SPECTROSCOPIC IDENTIFICATION TESTS \(197\)](#), *Infrared Spectroscopy*: 197A or 197K▲ (CN 1-May-2020)
Change to read:
• B. ▲ [SPECTROSCOPIC IDENTIFICATION TESTS \(197\)](#), *Ultraviolet-Visible Spectroscopy*: 197U▲ (CN 1-May-2020)
Sample solution: 40 µg/mL in [methanol](#)
Acceptance criteria: Meets the requirements

ASSAY
• **PROCEDURE**
Solution A: [Glacial acetic acid](#) and water (1:99)
Solution B: Acetonitrile
Mobile phase: See [Table 1](#).

Table 1

Time (min)	Solution A (%)	Solution B (%)
0	80	20
32	50	50
35	80	20

System suitability solution: 0.5 mg/mL of [USP Guaifenesin RS](#) and 0.02 mg/mL of [USP Guaiacol RS](#) in *Solution B*
Standard solution: 0.5 mg/mL of [USP Guaifenesin RS](#) in *Solution B*
Sample solution: 0.5 mg/mL of Guaifenesin in *Solution B*
Chromatographic system
(See [Chromatography \(621\)](#), *System Suitability*.)
Mode: LC
Detector: UV 276 nm
Column: 4.6-mm × 25-cm; 5-µm packing [L1](#)
Flow rate: 1 mL/min
Injection volume: 10 µL
System suitability
Samples: *System suitability solution* and *Standard solution*
[NOTE—See [Table 2](#) for relative retention times.]
Suitability requirements
Resolution: NLT 3 between guaifenesin and guaiacol, *System suitability solution*

Relative standard deviation: NMT 1.0%, Standard solution

Analysis

Samples: Standard solution and Sample solution

Calculate the percentage of guaifenesin ($C_{10}H_{14}O_4$) in the portion of Guaifenesin taken:

$$\text{Result} = (r_U/r_S) \times (C_S/C_U) \times 100$$

r_U = peak response of guaifenesin from the Sample solution

r_S = peak response of guaifenesin from the Standard solution

C_S = concentration of [USP Guaifenesin RS](#) in the Standard solution (mg/mL)

C_U = concentration of Guaifenesin in the Sample solution (mg/mL)

To this value, add the percentage of guaifenesin β -isomer found in the test for Organic Impurities.

Acceptance criteria: 98.0%–102.0% on the dried basis

IMPURITIES

Change to read:

• ORGANIC IMPURITIES

Solution A, Solution B, Mobile phase, System suitability solution, Standard solution, Chromatographic system, and System

suitability: Proceed as directed in the Assay.

Sample solution: 2 mg/mL of Guaifenesin in Solution B

Diluted sample solution: 0.02 mg/mL of Guaifenesin from the Sample solution in Solution B

Analysis

Samples: Sample solution and Diluted sample solution

[NOTE—See [Table 2](#) for relative retention times.]

[NOTE—All of the peaks are baseline resolved.]

Calculate the percentage of each individual impurity in the portion of Guaifenesin taken:

$$\text{Result} = (r_U/r_S) \times (C_S/C_U) \times (1/F) \times 100$$

r_U = peak response of each individual impurity from the Sample solution

r_S = peak response of guaifenesin from the Diluted sample solution

C_S = concentration of guaifenesin in the Diluted sample solution

C_U = concentration of guaifenesin in the Sample solution (ERR 1-Nov-2018)

F = relative response factor

Acceptance criteria: See [Table 2](#).

Table 2

Name	Relative Retention Time	Relative Response Factor	Acceptance Criteria, NMT (%)
Guaifenesin β -isomer ^a	0.9	1.0	1.5
Guaifenesin	1.0	—	—
Guaiacol	1.4	1.6	0.03
Any individual unspecified impurity	—	1.0	0.5
Total impurities ^b	—	—	1.0

^a 2-(2-Methoxyphenoxy)-1,3-propanediol.

^b Excluding guaifenesin β-isomer and guaiaicol.

SPECIFIC TESTS

- [Loss on Drying \(731\)](#).

Analysis: Dry under vacuum (NLT 10 mm of mercury) at 60° to a constant weight.

Acceptance criteria: NMT 0.5%

ADDITIONAL REQUIREMENTS

- **PACKAGING AND STORAGE:** Preserve in tight containers.

- [USP REFERENCE STANDARDS \(11\)](#).

[USP Guaiaicol RS](#)

[USP Guaifenesin RS](#)

Auxiliary Information - Please [check for your question in the FAQs](#) before contacting USP.

Topic/Question	Contact	Expert Committee
GUAIFENESIN	Documentary Standards Support	SM22020 Small Molecules 2
REFERENCE STANDARD SUPPORT	RS Technical Services RSTECH@usp.org	SM22020 Small Molecules 2

Chromatographic Database Information: [Chromatographic Database](#)

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