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## Glycopyrrolate Injection

» Glycopyrrolate Injection is a sterile solution of Glycopyrrolate in Water for Injection. It contains not less than 93.0 percent and not more than 107.0 percent of the labeled amount of glycopyrrolate ( $C_{19}H_{28}BrNO_3$ ).

**Packaging and storage**—Preserve in single-dose or multiple-dose containers, preferably of Type I glass.

**USP REFERENCE STANDARDS (11)**—

[USP Glycopyrrolate RS](#)

**Identification**—

**Spray reagent**—Dissolve 2 g of bismuth subnitrate in a solution consisting of 100 mL of water and 25 mL of glacial acetic acid (*Solution A*).

Dissolve 40 g of potassium iodide in 100 mL of water (*Solution B*). Add 10 mL of *Solution A* and 10 mL of *Solution B* to a solution consisting of 100 mL of water and 20 mL of glacial acetic acid, and mix.

**Procedure**—Pipet an amount of Injection equivalent to about 1 mg of glycopyrrolate into a 10-mL volumetric flask, dilute with water to volume, and mix to obtain the test solution. Prepare a Standard solution of [USP Glycopyrrolate RS](#) in water containing about 0.1 mg of glycopyrrolate per mL. Apply 30  $\mu$ L of the test solution and 30  $\mu$ L of the Standard solution to a suitable thin-layer chromatographic plate (see [Chromatography \(621\)](#)) coated with a 0.25-mm layer of chromatographic silica gel mixture. Allow the spots to dry, and develop the chromatogram in a solvent system consisting of a mixture of butyl alcohol, glacial acetic acid, and water (3:1:1) until the solvent front has moved about three-fourths of the length of the plate. Remove the plate from the developing chamber, and allow to air-dry. Spray the plate with **Spray reagent**, and allow to air-dry: the  $R_F$  value and color of the principal spot obtained from the test solution correspond to those obtained from the Standard solution.

**BACTERIAL ENDOTOXINS TEST (85)**—It contains not more than 555.5 USP Endotoxin Units per mg of glycopyrrolate.

**pH (791)**: between 2.0 and 3.0.

**Other requirements**—It meets the requirements under [Injections and Implanted Drug Products \(1\)](#).

**Assay**—

**Mobile phase**—Dissolve 1.0 g of anhydrous sodium sulfate and 200 mg of sodium 1-pentanesulfonate in 615 mL of water in a 1000-mL volumetric flask. Add 3.0 mL of 1 N sulfuric acid, 235 mL of acetonitrile, and 150 mL of methanol, and mix. Make adjustments if necessary (see [System Suitability](#) under [Chromatography \(621\)](#)).

**Standard preparation**—Dissolve an accurately weighed quantity of [USP Glycopyrrolate RS](#) in **Mobile phase**, and dilute quantitatively with **Mobile phase** to obtain a solution having a known concentration of about 0.2 mg per mL.

**Resolution solution**—Prepare a solution of benzaldehyde in **Mobile phase** containing about 0.5 mg per mL. Transfer 2.0 mL of this solution to a 25-mL volumetric flask, dilute with **Standard preparation** to volume, and mix.

**Assay preparation**—Dilute a volume of Injection, quantitatively if necessary, with **Mobile phase** to obtain a solution having a concentration of about 0.2 mg of glycopyrrolate per mL.

**Chromatographic system** (see [Chromatography \(621\)](#))—The liquid chromatograph is equipped with a 222-nm detector and a 3.9-mm  $\times$  30-cm column containing packing L1. The flow rate is about 2 mL per minute. Chromatograph the **Resolution solution**, and record the peak responses as directed under **Procedure**: the resolution,  $R$ , between the benzaldehyde and glycopyrrolate peaks is not less than 3.0.

Chromatograph the **Standard preparation**, and record the peak responses as directed under **Procedure**: the relative standard deviation for replicate injections is not more than 1.0%.

**Procedure**—Separately inject equal volumes (about 35  $\mu$ L) of the **Standard preparation** and the **Assay preparation** into the chromatograph, record the chromatograms, and measure the responses for the major peaks. Calculate the quantity, in mg, of glycopyrrolate ( $C_{19}H_{28}BrNO_3$ ) in each mL of the Injection taken by the formula:

$$C(L/D)(r_u/r_s)$$

in which  $C$  is the concentration, in mg per mL, of [USP Glycopyrrolate RS](#) in the **Standard preparation**;  $L$  is the labeled quantity, in mg per mL, of glycopyrrolate in the Injection;  $D$  is the concentration, in mg per mL, of glycopyrrolate in the **Assay preparation**, on the basis of the labeled

quantity and the extent of dilution; and  $r_u$  and  $r_s$  are the glycopyrrolate peak responses obtained from the Assay preparation and the Standard preparation, respectively.

**Auxiliary Information** - Please [check for your question in the FAQs](#) before contacting USP.

Topic/Question	Contact	Expert Committee
GLYCOPYRROLATE INJECTION	<a href="#">Documentary Standards Support</a>	SM32020 Small Molecules 3

**Chromatographic Database Information:** [Chromatographic Database](#)

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