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## Glimepiride Tablets

### DEFINITION

Glimepiride Tablets contain NLT 90.0% and NMT 110.0% of the labeled amount of glimepiride ( $C_{24}H_{34}N_4O_5S$ ).

### IDENTIFICATION

- **A.** The retention time of the major peak of the *Sample solution* corresponds to that of the *Standard solution*, as obtained in the Assay.
- **B.** The UV absorption spectra of the major peak of the *Sample solution* exhibit maxima and minima at the same wavelengths as those of the *Standard solution*, as obtained in the Assay.

### ASSAY

#### • PROCEDURE

[**NOTE**—Store the solutions containing glimepiride for NMT 24 h.]

**Mobile phase:** Dissolve 0.5 g of [monobasic sodium phosphate](#) in 500 mL of [water](#). Adjust with 10% [phosphoric acid](#) to a pH of 2.1–2.7, and add 500 mL of acetonitrile.

**Diluent:** Acetonitrile and [water](#) (9:1)

**System suitability solution:** 0.1 mg/mL of [USP Glimepiride RS](#) and 0.02 mg/mL each of [USP Glimepiride Related Compound B RS](#) and [USP Glimepiride Related Compound C RS](#) in [Diluent](#)

**Standard solution:** 0.1 mg/mL of [USP Glimepiride RS](#) in [Diluent](#)

**Sample solution:** Transfer 5 whole Tablets into a suitable volumetric flask to prepare a solution of approximately 0.1 mg/mL of glimepiride, based on the label claim. Add [water](#) to 10% of the volume of the flask. Shake the flask to completely dissolve the Tablets. Add acetonitrile to about 70% of the volume of the flask, and swirl. Sonicate the samples in a water bath not to exceed 20° for NLT 5 min and NMT 10 min, with occasional shaking. Allow the solutions to come to room temperature, dilute with acetonitrile to volume, mix, and filter.

#### Chromatographic system

(See [Chromatography \(621\), System Suitability](#).)

**Mode:** LC

**Detector:** UV 228 nm. For *Identification B*, use a diode array detector in the range of 200–340 nm.

**Column:** 4-mm × 12.5-cm or 4.6-mm × 15-cm; 5-μm packing L1

**Flow rate:** 1 mL/min

**Injection volume:** 10 μL

#### System suitability

**Samples:** *System suitability solution* and *Standard solution*

[**NOTE**—The relative retention times for glimepiride related compound B, glimepiride related compound C, and glimepiride are 0.25, 0.35, and 1.0, respectively. Identify the glimepiride peak and the peaks due to the related compounds based on their relative retention times.]

#### Suitability requirements

**Resolution:** NLT 1.5 between glimepiride related compound B and glimepiride related compound C, *System suitability solution*

**Tailing factor:** NMT 2.0 for the glimepiride peak, *System suitability solution*

**Relative standard deviation:** NMT 2.0%, *Standard solution*

#### Analysis

**Samples:** *Standard solution* and *Sample solution*

Calculate the percentage of the labeled amount of glimepiride ( $C_{24}H_{34}N_4O_5S$ ) in the portion of Tablets taken:

$$\text{Result} = (r_u/r_s) \times (C_s/C_u) \times 100$$

$r_u$  = peak response from the *Sample solution*

$r_s$  = peak response from the *Standard solution*

$C_s$  = concentration of [USP Glimepiride RS](#) in the *Standard solution* (mg/mL)

$C_u$  = nominal concentration of glimepiride in the *Sample solution* (mg/mL)

**Acceptance criteria:** 90.0%–110.0%

## PERFORMANCE TESTS

### • [DISSOLUTION \(711\)](#)

#### Test 1

**Medium:** pH 7.8 phosphate buffer (0.58 g of [monobasic potassium phosphate](#) and 8.86 g of [dibasic sodium phosphate, anhydrous](#), in 1000 mL of [water](#), adjusted with 10% [phosphoric acid](#) or [1 N sodium hydroxide](#) to a pH of 7.8); 900 mL

**Apparatus 2:** 75 rpm

**Time:** 15 min

**Mobile phase:** Prepare as directed in the Assay.

**Diluting solution:** Methanol and [water](#) (1:1)

**Standard solution:** Prepare a solution of [USP Glimepiride RS](#) in a mixture of acetonitrile and [water](#) (90:10) having a known concentration of about 0.125 mg/mL of glimepiride. Transfer 4.0 mL of this solution into a 200-mL volumetric flask, dilute with *Medium* to volume, and mix. Transfer 15.0 mL of this solution into a 50-mL volumetric flask, dilute with *Diluting solution* to volume, and mix. The final solution contains about 0.75 µg/mL of glimepiride.

**Sample solution:** Withdraw approximately 10 mL of the solution under test, and transfer to a centrifuge tube. Centrifuge for 5 min at 2500 rpm. Pipet 3.0 mL of the supernatant into a 10-mL volumetric flask, dilute with *Diluting solution* to volume, and mix.

#### Chromatographic system

(See [Chromatography \(621\), System Suitability](#).)

**Mode:** LC

**Detector:** UV 228 nm

**Column:** 4.0-mm × 12.5-cm or 4.6-mm × 15-cm; 5-µm packing L1

**Flow rate:** 1.0 mL/min

**Injection volume:** 50 µL

#### System suitability

**Sample:** *Standard solution*

#### Suitability requirements

**Tailing factor:** NMT 2.0

**Relative standard deviation:** NMT 2.0%

#### Analysis

**Samples:** *Standard solution* and *Sample solution*

Calculate the percentage of the labeled amount of glimepiride ( $C_{24}H_{34}N_4O_5S$ ) dissolved:

$$\text{Result} = (r_u/r_s) \times (C_s/L) \times V \times D \times 100$$

$r_u$  = peak response from the *Sample solution*

$r_s$  = peak response from the *Standard solution*

$C_s$  = concentration of the *Standard solution* (mg/mL)

$L$  = label claim (mg/Tablet)

$V$  = volume of *Medium*, 900 mL

$D$  = dilution factor of the *Sample solution*

**Tolerances:** NLT 80% ( $Q$ ) of the labeled amount of glimepiride ( $C_{24}H_{34}N_4O_5S$ ) is dissolved.

**Test 2:** If the product complies with this test, the labeling indicates that it meets USP *Dissolution Test 2*.

**Medium:** pH 7.8 phosphate buffer (add 250 mL of 0.2 M [monobasic potassium phosphate](#) to 223 mL of 0.2 M sodium hydroxide, dilute with [water](#) to 1 L, and adjust with 0.2 M sodium hydroxide or [phosphoric acid](#) to a pH of 7.8); 900 mL

**Apparatus 2:** 75 rpm

**Time:** 45 min

**Buffer solution:** 4.0 g/L of [ammonium acetate](#) in [water](#). Adjust with [acetic acid](#) to a pH of 5.3.

**Mobile phase:** Acetonitrile and *Buffer solution* (1:1)

**Diluent:** Methanol and acetonitrile (1:1)**Standard stock solution:** 0.22 mg/mL of [USP Glimepiride RS](#) in Diluent**Standard solution:** ( $L/1000$ ) mg/mL of [USP Glimepiride RS](#) in Medium, from the *Standard stock solution*, where  $L$  is the label claim in mg/Tablet**Sample solution:** Pass a portion of the solution under test through a suitable filter.**Chromatographic system**(See [Chromatography \(621\), System Suitability](#).)**Mode:** LC**Detector:** UV 225 nm**Column:** 4.6-mm  $\times$  10-cm; 5- $\mu$ m packing L1**Flow rate:** 1.3 mL/min**Injection volume:** 100  $\mu$ L**System suitability****Sample:** *Standard solution***Suitability requirements****Tailing factor:** NMT 2.0**Relative standard deviation:** NMT 2.0%**Analysis****Samples:** *Standard solution* and *Sample solution*Calculate the percentage of the labeled amount of glimepiride ( $C_{24}H_{34}N_4O_5S$ ) dissolved:

$$\text{Result} = (r_U/r_S) \times (C_S/L) \times V \times 100$$

 $r_U$  = peak response from the *Sample solution* $r_S$  = peak response from the *Standard solution* $C_S$  = concentration of the *Standard solution* (mg/mL) $L$  = label claim (mg/Tablet) $V$  = volume of *Medium*, 900 mL**Tolerances:** NLT 80% ( $Q$ ) of the labeled amount of glimepiride ( $C_{24}H_{34}N_4O_5S$ ) is dissolved.**Test 3:** If the product complies with this test, the labeling indicates that it meets USP *Dissolution Test 3*.**Medium:** pH 7.8 phosphate buffer (prepared as indicated for *Test 1*); 900 mL**Apparatus 2:** 75 rpm**Time:** 20 min**Buffer solution:** 1.36 g/L of [monobasic potassium phosphate](#) in [water](#). Adjust with 10% [sodium hydroxide](#) to a pH of  $7.0 \pm 0.05$ .**Mobile phase:** *Buffer solution* and acetonitrile (675:325)**Standard stock solution:** 0.22 mg/mL of [USP Glimepiride RS](#) in methanol**Standard solution:** ( $L/1000$ ) mg/mL of [USP Glimepiride RS](#) in Medium, from the *Standard stock solution*, where  $L$  is the label claim in mg/Tablet**Sample solution:** Pass a portion of the solution under test through a suitable filter.**Chromatographic system**(See [Chromatography \(621\), System Suitability](#).)**Mode:** LC**Detector:** UV 228 nm**Column:** 4.6-mm  $\times$  15-cm; 5- $\mu$ m packing L1**Column temperature:** 35°**Flow rate:** 1.5 mL/min**Injection volume:** 100  $\mu$ L**System suitability****Sample:** *Standard solution***Suitability requirements****Column efficiency:** NLT 2000 theoretical plates**Tailing factor:** NMT 2.0

Relative standard deviation: NMT 2.0%

**Analysis****Samples:** Standard solution and Sample solutionCalculate the percentage of the labeled amount of glimepiride ( $C_{24}H_{34}N_4O_5S$ ) dissolved:

$$\text{Result} = (r_U/r_S) \times (C_S/L) \times V \times 100$$

 $r_U$  = peak response from the Sample solution $r_S$  = peak response from the Standard solution $C_S$  = concentration of the Standard solution (mg/mL) $L$  = label claim (mg/Tablet) $V$  = volume of Medium, 900 mL**Tolerances:** NLT 80% (Q) of the labeled amount of glimepiride ( $C_{24}H_{34}N_4O_5S$ ) is dissolved.

- **UNIFORMITY OF DOSAGE UNITS (905):** Meet the requirements

**IMPURITIES****• ORGANIC IMPURITIES**

[NOTE—Store the solutions containing glimepiride for NMT 24 h.]

**Mobile phase and Diluent:** Prepare as directed in the Assay.**System suitability solution:** 4  $\mu$ g/mL of [USP Glimepiride RS](#) and 2  $\mu$ g/mL each of [USP Glimepiride Related Compound B RS](#) and [USP Glimepiride Related Compound C RS](#) in Diluent**Sensitivity solution:** Transfer 5.0 mL of the System suitability solution into a 100-mL volumetric flask, and dilute with Diluent to volume.**Sample solution:** Finely powder NLT 10 Tablets, and transfer a portion of the powder to a 50-mL centrifuge tube. Add Diluent to prepare a solution containing 0.1 mg/mL of glimepiride, based on the label claim. Sonicate in a water bath at a temperature not to exceed 20° for NLT 5 min and NMT 10 min, with occasional mixing. Centrifuge the samples, and use the clear supernatant.**Chromatographic system**(See [Chromatography \(621\), System Suitability](#).)**Mode:** LC**Detector:** UV 228 nm**Column:** 4-mm  $\times$  25-cm or 4.6-mm  $\times$  25-cm; 4- or 5- $\mu$ m packing L1**Flow rate:** 1 mL/min**Injection volume:** 10  $\mu$ L**Run time:** NLT 2 times the retention time of the glimepiride peak**System suitability****Samples:** System suitability solution and Sensitivity solution**Suitability requirements****Resolution:** NLT 4 between glimepiride related compound B and glimepiride related compound C, System suitability solution**Relative standard deviation:** NMT 2.0% of the glimepiride peak, System suitability solution**Signal-to-noise ratio:** NLT 10, Sensitivity solution**Analysis****Sample:** Sample solution

Calculate the percentage of each impurity in the portion of Tablets taken:

$$\text{Result} = (r_U/r_T) \times (1/F) \times 100$$

 $r_U$  = peak response for each impurity from the Sample solution $r_T$  = sum of all the peak responses from the Sample solution $F$  = relative response factor (see [Table 1](#))**Acceptance criteria:** See [Table 1](#). Reporting threshold for impurities is 0.1%.**Table 1**

Name	Relative Retention Time	Relative Response Factor	Acceptance Criteria, NMT (%)
Glimepiride related compound B	0.2	1.3	2.5
Glimepiride related compound C	0.3	1.0	0.5
Glimepiride	1.0	1.0	—
Any other individual impurity	—	1.0	0.5
Total impurities, excluding glimepiride related compound B	—	—	1.0
Total impurities, including glimepiride related compound B	—	—	3.5

#### ADDITIONAL REQUIREMENTS

- PACKAGING AND STORAGE:** Preserve in well-closed containers. Store at controlled room temperature.
- LABELING:** When more than one *Dissolution* test is given, the labeling states the *Dissolution* test used only if *Test 1* is not used.
- USP REFERENCE STANDARDS (11).**

[USP Glimepiride RS](#)

[USP Glimepiride Related Compound B RS](#)

Glimepiride sulfonamide;

3-Ethyl-4-methyl-2-oxo-N-(4-sulfamoylphenethyl)-2,5-dihydro-1*H*-pyrrole-1-carboxamide.

$C_{16}H_{21}N_3O_4S$

351.42

[USP Glimepiride Related Compound C RS](#)

Glimepiride urethane;

Methyl ((4-[2-(3-ethyl-4-methyl-2-oxo-2,5-dihydro-1*H*-pyrrole-1-carboxamido)ethyl]phenyl)sulfonyl)carbamate.

$C_{18}H_{23}N_3O_6S$

409.46

**Auxiliary Information** - Please [check for your question in the FAQs](#) before contacting USP.

Topic/Question	Contact	Expert Committee
GLIMEPIRIDE TABLETS	<a href="#">Documentary Standards Support</a>	SM32020 Small Molecules 3

**Chromatographic Database Information:** [Chromatographic Database](#)

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