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## Ferrous Gluconate Oral Solution

### DEFINITION

Ferrous Gluconate Oral Solution contains NLT 94.0% and NMT 106.0% of the labeled amount of ferrous gluconate dihydrate ( $C_{12}H_{22}FeO_{14} \cdot 2H_2O$ ).

### IDENTIFICATION

#### • A. THIN-LAYER CHROMATOGRAPHY

**Standard solution:** 10 mg/mL of [USP Potassium Gluconate RS](#) in water

**Sample solution:** A filtered solution in water, equivalent to 10 mg/mL of ferrous gluconate dihydrate from Oral Solution

#### Chromatographic system

(See [Chromatography \(621\), Thin-Layer Chromatography](#).)

**Mode:** TLC

**Adsorbent:** 0.25-mm layer of chromatographic silica gel

**Application volume:** 5  $\mu$ L

**Developing solvent system:** Alcohol, ethyl acetate, ammonium hydroxide, and water (50:10:10:30)

**Spray reagent:** Dissolve 2.5 g of ammonium molybdate in 50 mL of 2 N sulfuric acid in a 100-mL volumetric flask. Add 1.0 g of ceric sulfate, swirl to dissolve, and dilute with 2 N sulfuric acid to volume.

#### Analysis

**Samples:** Standard solution and Sample solution

Develop the chromatogram until the solvent front has moved about three-fourths of the length of the plate. Remove the plate from the chamber, and dry at 110° for 20 min. Allow to cool, and spray with Spray reagent. Heat the plate at 110° for about 10 min.

**Acceptance criteria:** The principal spot of the Sample solution corresponds in color, size, and  $R_F$  value to that of the Standard solution.

#### • B. FERROUS ION

**Sample solution:** Equivalent to 5 mg/mL of ferrous gluconate dihydrate from a dilution in water of the Sample solution obtained in Identification test A

**Analysis:** Add potassium ferricyanide TS to the Sample solution.

**Acceptance criteria:** The solution yields a dark blue precipitate.

### ASSAY

#### • PROCEDURE

**Sample:** An accurately measured volume of Oral Solution, equivalent to 1.2 g of ferrous gluconate dihydrate

**Blank:** Proceed as directed in the Analysis without the Sample.

#### Titrimetric system

(See [Titrimetry \(541\)](#).)

**Mode:** Direct titration

**Titrant:** 0.1 N ceric sulfate VS

**Indicator:** Orthophenanthroline TS

**Endpoint detection:** Visual

**Analysis:** Dissolve the Sample in a cooled mixture of 80 mL of recently boiled water and 80 mL of 2 N sulfuric acid. Add orthophenanthroline TS, and immediately titrate with Titrant until a change in color. Perform a Blank determination.

Calculate the percentage of the labeled amount of ferrous gluconate dihydrate ( $C_{12}H_{22}FeO_{14} \cdot 2H_2O$ ) in the portion of Oral Solution taken:

$$\text{Result} = \{[(V_S - V_B) \times N \times F]/W\} \times 100$$

$V_S$  = Titrant volume consumed by the Sample (mL)

$V_B$  = Titrant volume consumed by the Blank (mL)

N = actual normality of the Titrant (mEq/mL)

F = equivalency factor, 482.2 mg/mEq

W = nominal amount of ferrous gluconate dihydrate in the Sample taken (mg)

**Acceptance criteria:** 94.0%–106.0%**OTHER COMPONENTS**

- [ALCOHOL DETERMINATION \(611\)](#): 6.3%–7.7% of  $C_2H_5OH$

**SPECIFIC TESTS**

- [pH \(791\)](#): 3.4–3.8

**ADDITIONAL REQUIREMENTS**

- **PACKAGING AND STORAGE:** Preserve in tight, light-resistant containers.
- **LABELING:** Label the Oral Solution in terms of the content of ferrous gluconate dihydrate ( $C_{12}H_{22}FeO_{14} \cdot 2H_2O$ ) and in terms of the content of elemental iron.
- [USP REFERENCE STANDARDS \(11\)](#)  
USP Potassium Gluconate RS

**Auxiliary Information** - Please [check for your question in the FAQs](#) before contacting USP.

Topic/Question	Contact	Expert Committee
FERROUS GLUCONATE ORAL SOLUTION	<a href="#">Natalia Davydova</a> Scientific Liaison	NBDS2020 Non-botanical Dietary Supplements

**Chromatographic Database Information:** [Chromatographic Database](#)**Most Recently Appeared In:**

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