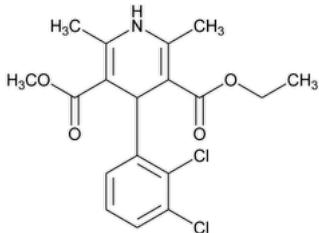


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Felodipine



$C_{18}H_{19}Cl_2NO_4$ 384.25

3,5-Pyridinedicarboxylic acid 4-(2,3-dichlorophenyl)-1,4-dihydro-2,6-dimethyl-, ethyl methyl ester, (\pm)-;
 Ethyl methyl 4-(2,3-dichlorophenyl)-2,6-dimethyl-1,4-dihydropyridine-3,5-dicarboxylate CAS RN[®]: 72509-76-3.

DEFINITION

Felodipine contains NLT 98.0% and NMT 101.0% of felodipine ($C_{18}H_{19}Cl_2NO_4$), calculated on the dried basis.

IDENTIFICATION

- A. [SPECTROSCOPIC IDENTIFICATION TESTS \(197\), Infrared Spectroscopy](#): 197K or 197A
- B. The retention time of the major peak of the *Sample solution* corresponds to that of the *Standard solution*, as obtained in the Assay.

ASSAY

• PROCEDURE

Buffer: Dissolve 6.9 g of [sodium phosphate monobasic dihydrate](#) in 400 mL of [water](#), add 8.0 mL of 1 M phosphoric acid, and dilute with [water](#) to 1 L. [NOTE—The pH of this solution is around 3.0.]

Mobile phase: [Acetonitrile](#), [methanol](#), and **Buffer** (40:20:40)

System suitability stock solution: 0.05 mg/mL of [USP Felodipine RS](#) and 0.1 mg/mL of [USP Felodipine Related Compound A RS](#) in *Mobile phase*

System suitability solution: 0.5 μ g/mL of [USP Felodipine RS](#) and 1 μ g/mL of [USP Felodipine Related Compound A RS](#) in *Mobile phase* from the *System suitability stock solution*. [NOTE—Pass the solution through a suitable filter of 0.2- μ m pore size.]

Standard solution: 0.3 mg/mL of [USP Felodipine RS](#) in *Mobile phase*. [NOTE—Prepare fresh before analysis. Pass the solution through a suitable filter of 0.2- μ m pore size.]

Sample solution: 0.3 mg/mL of Felodipine in *Mobile phase*. [NOTE—Prepare fresh before analysis. Pass the solution through a suitable filter of 0.2- μ m pore size.]

Chromatographic system

(See [Chromatography \(621\), System Suitability](#).)

Mode: LC

Detector: UV 254 nm

Column: 4.6-mm \times 15-cm; 5- μ m packing [L1](#)

Flow rate: 1 mL/min

Injection volume: 20 μ L for the *System suitability solution* and 40 μ L for the *Standard solution* and the *Sample solution*

Run time: NLT 2 times the retention time of felodipine

System suitability

Samples: *System suitability solution* and *Standard solution*

[NOTE—The relative retention times for felodipine related compound A and felodipine are 0.83 and 1.00, respectively.]

Suitability requirements

Resolution: NLT 2.5 between felodipine related compound A and felodipine, *System suitability solution*

Tailing factor: NMT 1.5, *Standard solution*

Relative standard deviation: NMT 0.37%, *Standard solution*

Analysis

Samples: *Standard solution* and *Sample solution*

Calculate the percentage of felodipine ($C_{18}H_{19}Cl_2NO_4$) in the portion of Felodipine taken:

$$\text{Result} = (r_u/r_s) \times (C_s/C_u) \times 100$$

r_u = peak response of felodipine from the *Sample solution*

r_s = peak response of felodipine from the *Standard solution*

C_s = concentration of [USP Felodipine RS](#) in the *Standard solution* (mg/mL)

C_u = concentration of Felodipine in the *Sample solution* (mg/mL)

Acceptance criteria: 98.0%–101.0% on the dried basis

IMPURITIES

• [RESIDUE ON IGNITION \(281\)](#): NMT 0.1%

• [LIMIT OF ETHYL 3-AMINOCROTONATE](#)

Buffer: 2.84 g/L of [sodium phosphate, dibasic, anhydrous](#) in [water](#) prepared as follows. Dissolve 2.84 g of [sodium phosphate, dibasic, anhydrous](#) in 1000 mL of [water](#). Adjust with [phosphoric acid](#) to a pH of 7.0.

Mobile phase: [Acetonitrile](#) and **Buffer** (57:43)

Standard solution: 30 µg/mL of [USP Ethyl 3-Aminocrotonate RS](#) in *Mobile phase*. Prepare fresh before analysis.

Sample solution: 20 mg/mL of Felodipine in *Mobile phase*. Sonicate the solution for 10 min. Prepare fresh before analysis. [NOTE—Pass the solution through a suitable filter of 0.2-µm pore size.]

Chromatographic system

(See [Chromatography \(621\), System Suitability](#).)

Mode: LC

Detector: Refractive index

Column: 4.6-mm × 15-cm; 5-µm packing [L1](#)

Temperatures

Column: 35°

Detector: 35°

Flow rate: 1 mL/min

Injection volume: 20 µL

Run time: NLT 4 times the retention time of ethyl 3-aminocrotonate for the *Standard solution*; NLT 8 times the retention time of ethyl 3-aminocrotonate for the *Sample solution*

System suitability

Sample: *Standard solution*

Requirements

Relative standard deviation: NMT 3.0%

Analysis

Samples: *Standard solution* and *Sample solution*

Calculate the percentage of ethyl 3-aminocrotonate in the portion of Felodipine taken:

$$\text{Result} = (r_u/r_s) \times (C_s/C_u) \times 100$$

r_u = peak response of ethyl 3-aminocrotonate from the *Sample solution*

r_s = peak response of ethyl 3-aminocrotonate from the *Standard solution*

C_s = concentration of [USP Ethyl 3-Aminocrotonate RS](#) in the *Standard solution* (mg/mL)

C_u = concentration of Felodipine in the *Sample solution* (mg/mL)

Acceptance criteria: NMT 0.15%

Change to read:

• [ORGANIC IMPURITIES](#)

Buffer, Mobile phase, System suitability solution, Standard solution, Sample solution, and Chromatographic system: Proceed as directed in the Assay▲, and use 40 µL injection volume for the *Sensitivity solution*.▲ (ERR 1-Dec-2022)

Sensitivity solution: 0.15 µg/mL of [USP Felodipine RS](#) in *Mobile phase* from the *Standard solution*. [NOTE—Prepare fresh before analysis.]

System suitability

Samples: *System suitability solution* and *Sensitivity solution*

[NOTE—See [Table 1](#) for the relative retention times.]

Suitability requirements

Resolution: NLT 2.5 between the felodipine related compound A and felodipine, *System suitability solution*

Relative standard deviation: NMT 10.0%, *Sensitivity solution*

Analysis

Sample: Sample solution

Calculate the percentage of each impurity in the portion of Felodipine taken:

$$\text{Result} = (r_U/r_T) \times (1/F) \times 100$$

r_U = peak response for each impurity

r_T = sum of all the peak responses

F = relative response factor (see [Table 1](#))

Acceptance criteria: See [Table 1](#). The reporting threshold is 0.05%.

Table 1

Name	Relative Retention Time	Relative Response Factor	Acceptance Criteria, NMT (%)
Methyl benzylidene acetoacetate ^a	0.55	1.17	0.15
Dimethyl felodipine ^b	0.70	1.0	—
Felodipine related compound A	0.83	0.44	0.15
Felodipine	1.00	1.0	—
Diethyl felodipine ^c	1.44	1.0	—
Sum of dimethyl felodipine and diethyl felodipine	—	—	1.0
Any unspecified impurity	—	1.0	0.10
Total impurities ^d	—	—	1.5

^a Methyl 2-(2,3-dichlorobenzylidene)-3-oxobutanoate.

^b Dimethyl 4-(2,3-dichlorophenyl)-2,6-dimethyl-1,4-dihydropyridine-3,5-dicarboxylate.

^c Diethyl 4-(2,3-dichlorophenyl)-2,6-dimethyl-1,4-dihydropyridine-3,5-dicarboxylate.

^d Total impurities include the sum of the results from the tests for *Organic Impurities* and *Limit of Ethyl 3-Aminocrotonate*.

SPECIFIC TESTS

- [Loss on Drying \(731\)](#).

Analysis: Dry at 105° for 3 h.

Acceptance criteria: NMT 0.5%

- [COLOR OF SOLUTION](#)

Sample solution: 20 mg/mL of Felodipine in [methanol](#)

Instrumental conditions

Mode: Vis

Analytical wavelength: 440 nm

Cell: 5 cm

Blank: Methanol

Acceptance criteria: NMT 0.2 absorbance

ADDITIONAL REQUIREMENTS

- [PACKAGING AND STORAGE:](#) Preserve in tight, light-resistant containers, and store at controlled room temperature.

- [USP REFERENCE STANDARDS \(11\)](#).

[USP Ethyl 3-Aminocrotonate RS](#)

Ethyl (Z)-3-aminobut-2-enoate.

$C_6H_{11}NO_2$ 129.16

[USP Felodipine RS](#)

[USP Felodipine Related Compound A RS](#)

3-Ethyl 5-methyl 4-(2,3-dichlorophenyl)-2,6-dimethylpyridine-3,5-dicarboxylate.

$C_{18}H_{17}Cl_2NO_4$ 382.24

Auxiliary Information - Please [check for your question in the FAQs](#) before contacting USP.

Topic/Question	Contact	Expert Committee
FELODIPINE	Documentary Standards Support	SM22020 Small Molecules 2

Chromatographic Database Information: [Chromatographic Database](#)

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