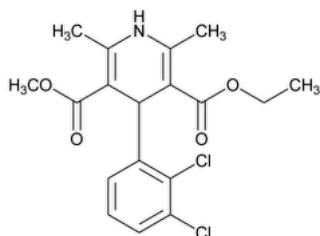


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## Felodipine



$C_{18}H_{19}Cl_2NO_4$  384.25

3,5-Pyridinedicarboxylic acid 4-(2,3-dichlorophenyl)-1,4-dihydro-2,6-dimethyl-, ethyl methyl ester, (±)-;

Ethyl methyl 4-(2,3-dichlorophenyl)-2,6-dimethyl-1,4-dihydropyridine-3,5-dicarboxylate CAS RN®: 72509-76-3.

### DEFINITION

Felodipine contains NLT 98.0% and NMT 101.0% of felodipine ( $C_{18}H_{19}Cl_2NO_4$ ), calculated on the dried basis.

### IDENTIFICATION

- **A. SPECTROSCOPIC IDENTIFICATION TESTS (197), Infrared Spectroscopy:** 197K or 197A
- **B.** The retention time of the major peak of the *Sample solution* corresponds to that of the *Standard solution*, as obtained in the Assay.

### ASSAY

#### PROCEDURE

**Buffer:** Dissolve 6.9 g of [sodium phosphate monobasic dihydrate](#) in 400 mL of [water](#), add 8.0 mL of 1 M phosphoric acid, and dilute with [water](#) to 1 L. [NOTE—The pH of this solution is around 3.0.]

**Mobile phase:** [Acetonitrile](#), [methanol](#), and *Buffer* (40:20:40)

**System suitability stock solution:** 0.05 mg/mL of [USP Felodipine RS](#) and 0.1 mg/mL of [USP Felodipine Related Compound A RS](#) in *Mobile phase*

**System suitability solution:** 0.5 µg/mL of [USP Felodipine RS](#) and 1 µg/mL of [USP Felodipine Related Compound A RS](#) in *Mobile phase* from the *System suitability stock solution*. [NOTE—Pass the solution through a suitable filter of 0.2-µm pore size.]

**Standard solution:** 0.3 mg/mL of [USP Felodipine RS](#) in *Mobile phase*. [NOTE—Prepare fresh before analysis. Pass the solution through a suitable filter of 0.2-µm pore size.]

**Sample solution:** 0.3 mg/mL of Felodipine in *Mobile phase*. [NOTE—Prepare fresh before analysis. Pass the solution through a suitable filter of 0.2-µm pore size.]

#### Chromatographic system

(See [Chromatography \(621\), System Suitability](#).)

**Mode:** LC

**Detector:** UV 254 nm

**Column:** 4.6-mm × 15-cm; 5-µm packing [L1](#)

**Flow rate:** 1 mL/min

**Injection volume:** 20 µL for the *System suitability solution* and 40 µL for the *Standard solution* and the *Sample solution*

**Run time:** NLT 2 times the retention time of felodipine

#### System suitability

**Samples:** *System suitability solution* and *Standard solution*

[NOTE—The relative retention times for felodipine related compound A and felodipine are 0.83 and 1.00, respectively.]

#### Suitability requirements

**Resolution:** NLT 2.5 between felodipine related compound A and felodipine, *System suitability solution*

**Tailing factor:** NMT 1.5, *Standard solution*

**Relative standard deviation:** NMT 0.37%, *Standard solution*

#### Analysis

**Samples:** *Standard solution* and *Sample solution*

Calculate the percentage of felodipine ( $C_{18}H_{19}Cl_2NO_4$ ) in the portion of Felodipine taken:

$$\text{Result} = (r_U/r_S) \times (C_S/C_U) \times 100$$

$r_U$  = peak response of felodipine from the *Sample solution*

$r_S$  = peak response of felodipine from the *Standard solution*

$C_S$  = concentration of [USP Felodipine RS](#) in the *Standard solution* (mg/mL)

$C_U$  = concentration of Felodipine in the *Sample solution* (mg/mL)

**Acceptance criteria:** 98.0%–101.0% on the dried basis

#### IMPURITIES

• **RESIDUE ON IGNITION (281):** NMT 0.1%

• **LIMIT OF ETHYL 3-AMINOCROTONATE**

**Buffer:** 2.84 g/L of [sodium phosphate, dibasic, anhydrous](#) in [water](#) prepared as follows. Dissolve 2.84 g of [sodium phosphate, dibasic, anhydrous](#) in 1000 mL of [water](#). Adjust with [phosphoric acid](#) to a pH of 7.0.

**Mobile phase:** [Acetonitrile](#) and *Buffer* (57:43)

**Standard solution:** 30 µg/mL of [USP Ethyl 3-Aminocrotonate RS](#) in *Mobile phase*. Prepare fresh before analysis.

**Sample solution:** 20 mg/mL of Felodipine in *Mobile phase*. Sonicate the solution for 10 min. Prepare fresh before analysis. [NOTE—Pass the solution through a suitable filter of 0.2-µm pore size.]

#### Chromatographic system

(See [Chromatography \(621\), System Suitability](#).)

**Mode:** LC

**Detector:** Refractive index

**Column:** 4.6-mm × 15-cm; 5-µm packing [L1](#)

#### Temperatures

**Column:** 35°

**Detector:** 35°

**Flow rate:** 1 mL/min

**Injection volume:** 20 µL

**Run time:** NLT 4 times the retention time of ethyl 3-aminocrotonate for the *Standard solution*; NLT 8 times the retention time of ethyl 3-aminocrotonate for the *Sample solution*

#### System suitability

**Sample:** *Standard solution*

#### Requirements

**Relative standard deviation:** NMT 3.0%

#### Analysis

**Samples:** *Standard solution* and *Sample solution*

Calculate the percentage of ethyl 3-aminocrotonate in the portion of Felodipine taken:

$$\text{Result} = (r_U/r_S) \times (C_S/C_U) \times 100$$

$r_U$  = peak response of ethyl 3-aminocrotonate from the *Sample solution*

$r_S$  = peak response of ethyl 3-aminocrotonate from the *Standard solution*

$C_S$  = concentration of [USP Ethyl 3-Aminocrotonate RS](#) in the *Standard solution* (mg/mL)

$C_U$  = concentration of Felodipine in the *Sample solution* (mg/mL)

**Acceptance criteria:** NMT 0.15%

#### Change to read:

• **ORGANIC IMPURITIES**

**Buffer, Mobile phase, System suitability solution, Standard solution, Sample solution, and Chromatographic system:** Proceed as directed in the Assay<sup>▲</sup>, and use 40 µL injection volume for the *Sensitivity solution*.<sup>▲</sup> (ERR 1-Dec-2022)

**Sensitivity solution:** 0.15 µg/mL of [USP Felodipine RS](#) in *Mobile phase* from the *Standard solution*. [NOTE—Prepare fresh before analysis.]

#### System suitability

**Samples:** *System suitability solution* and *Sensitivity solution*

[NOTE—See [Table 1](#) for the relative retention times.]

#### Suitability requirements

**Resolution:** NLT 2.5 between the felodipine related compound A and felodipine, *System suitability solution*

**Relative standard deviation:** NMT 10.0%, *Sensitivity solution*

#### Analysis

**Sample:** Sample solution

Calculate the percentage of each impurity in the portion of Felodipine taken:

$$\text{Result} = (r_U/r_T) \times (1/F) \times 100$$

 $r_U$  = peak response for each impurity $r_T$  = sum of all the peak responses $F$  = relative response factor (see [Table 1](#))**Acceptance criteria:** See [Table 1](#). The reporting threshold is 0.05%.**Table 1**

Name	Relative Retention Time	Relative Response Factor	Acceptance Criteria, NMT (%)
Methyl benzylidene acetoacetate <sup>a</sup>	0.55	1.17	0.15
Dimethyl felodipine <sup>b</sup>	0.70	1.0	—
Felodipine related compound A	0.83	0.44	0.15
Felodipine	1.00	1.0	—
Diethyl felodipine <sup>c</sup>	1.44	1.0	—
Sum of dimethyl felodipine and diethyl felodipine	—	—	1.0
Any unspecified impurity	—	1.0	0.10
Total impurities <sup>d</sup>	—	—	1.5

<sup>a</sup> Methyl 2-(2,3-dichlorobenzylidene)-3-oxobutanoate.<sup>b</sup> Dimethyl 4-(2,3-dichlorophenyl)-2,6-dimethyl-1,4-dihydropyridine-3,5-dicarboxylate.<sup>c</sup> Diethyl 4-(2,3-dichlorophenyl)-2,6-dimethyl-1,4-dihydropyridine-3,5-dicarboxylate.<sup>d</sup> Total impurities include the sum of the results from the tests for *Organic Impurities* and *Limit of Ethyl 3-Aminocrotonate*.**SPECIFIC TESTS**• **LOSS ON DRYING** (731).**Analysis:** Dry at 105° for 3 h.**Acceptance criteria:** NMT 0.5%• **COLOR OF SOLUTION****Sample solution:** 20 mg/mL of Felodipine in [methanol](#)**Instrumental conditions****Mode:** Vis**Analytical wavelength:** 440 nm**Cell:** 5 cm**Blank:** Methanol**Acceptance criteria:** NMT 0.2 absorbance**ADDITIONAL REQUIREMENTS**• **PACKAGING AND STORAGE:** Preserve in tight, light-resistant containers, and store at controlled room temperature.• **USP REFERENCE STANDARDS** (11).[USP Ethyl 3-Aminocrotonate RS](#)

Ethyl (Z)-3-aminobut-2-enoate.

C<sub>6</sub>H<sub>11</sub>NO<sub>2</sub> 129.16[USP Felodipine RS](#)[USP Felodipine Related Compound A RS](#)

3-Ethyl 5-methyl 4-(2,3-dichlorophenyl)-2,6-dimethylpyridine-3,5-dicarboxylate.

C<sub>18</sub>H<sub>17</sub>Cl<sub>2</sub>NO<sub>4</sub> 382.24

**Auxiliary Information** - Please [check for your question in the FAQs](#) before contacting USP.

Topic/Question	Contact	Expert Committee
FELODIPINE	<a href="#">Documentary Standards Support</a>	SM22020 Small Molecules 2

**Chromatographic Database Information:** [Chromatographic Database](#)

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