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## Etomidate Injection

### DEFINITION

Etomidate Injection is a sterile, nonpyrogenic solution. It contains NLT 90.0% and NMT 110.0% of the labeled amount of etomidate ( $C_{14}H_{16}N_2O_2$ ). It may contain suitable buffers and preservatives.

### IDENTIFICATION

*Change to read:*

- A. **▲SPECTROSCOPIC IDENTIFICATION TESTS (197), Ultraviolet-Visible Spectroscopy: 197U▲** (CN 1-MAY-2020)

**Sample solution:** 10  $\mu$ g/mL of etomidate in [isopropyl alcohol](#)

**Medium:** [Isopropyl alcohol](#)

**Acceptance criteria:** Meets the requirements

- B. The retention time of the major peak of the *Sample solution* corresponds to that of the *Standard solution*, as obtained in the Assay.

### ASSAY

#### • PROCEDURE

**Buffer:** 0.7 g/L of [monobasic sodium phosphate](#) in [water](#)

**Mobile phase:** [Acetonitrile](#) and *Buffer* (2:3)

**Standard solution:** 0.16 mg/mL of [USP Etomidate RS](#) in [acetonitrile](#)

**Sample solution:** Nominally 0.16 mg/mL of etomidate from Injection in [acetonitrile](#)

**Chromatographic system**

(See [Chromatography \(621\), System Suitability](#).)

**Mode:** LC

**Detector:** UV 254 nm

**Column:** 3.9-mm  $\times$  30-cm; packing [L1](#)

**Flow rate:** 2.3 mL/min

**Injection volume:** 20  $\mu$ L

**Run time:** NLT 3 times the retention time of etomidate

**System suitability**

**Sample:** *Standard solution*

**Suitability requirements**

**Tailing factor:** NMT 2.0

**Relative standard deviation:** NMT 2.0%

**Analysis**

**Samples:** *Standard solution* and *Sample solution*

Calculate the percentage of the labeled amount of etomidate ( $C_{14}H_{16}N_2O_2$ ) in the portion of Injection taken:

$$\text{Result} = (r_U/r_S) \times (C_S/C_U) \times 100$$

$r_U$  = peak response from the *Sample solution*

$r_S$  = peak response from the *Standard solution*

$C_S$  = concentration of [USP Etomidate RS](#) in the *Standard solution* (mg/mL)

$C_U$  = nominal concentration of etomidate in the *Sample solution* (mg/mL)

**Acceptance criteria:** 90.0%–110.0%

### IMPURITIES

#### • ORGANIC IMPURITIES, PROCEDURE 1: RELATED COMPOUNDS

**Solution A:** Dissolve 6 g of [sodium citrate dihydrate](#) and 4 g of [anhydrous citric acid](#) in 1 L of [water](#).

**Solution B:** [Acetonitrile](#)

Mobile phase: See [Table 1](#).**Table 1**

Time (min)	Solution A (%)	Solution B (%)
0	95	5
20	30	70
21	95	5
30	95	5

**Diluent:** Weigh 6 g of [sodium citrate dihydrate](#) and 4 g of [anhydrous citric acid](#) into a 1000-mL volumetric flask. Add 500 mL of [water](#), and shake to dissolve. Add 110 mL of [acetonitrile](#) and 50 mL of [methanol](#), and dilute with [water](#) to volume.

**System suitability solution:** 0.02 mg/mL each of [USP Etomidate RS](#) and [USP Metomidate Hydrochloride RS](#) in [Diluent](#)

**Standard stock solution:** 0.1 mg/mL of [USP Metomidate Hydrochloride RS](#) in [methanol](#)

**Standard solution:** 0.004 mg/mL of [USP Metomidate Hydrochloride RS](#) from the [Standard stock solution](#) in [Diluent](#)

**Sensitivity solution:** 0.8 µg/mL of [USP Metomidate Hydrochloride RS](#) from the [Standard solution](#) in [Diluent](#)

**Sample solution:** Nominally 0.8 mg/mL of etomidate from [Injection](#) in [Diluent](#)

#### Chromatographic system

(See [Chromatography \(621\), System Suitability](#).)

**Mode:** LC

**Detector:** UV 254 nm

**Column:** 3.9-mm × 30-cm; packing [L1](#)

**Flow rate:** 2.0 mL/min

**Injection volume:** 50 µL

#### System suitability

**Samples:** [System suitability solution](#), [Standard solution](#), and [Sensitivity solution](#)

#### Suitability requirements

**Resolution:** NLT 2.0 between etomidate and metomidate, [System suitability solution](#)

**Relative standard deviation:** NMT 3.0%, [Standard solution](#)

**Signal-to-noise ratio:** NLT 10, [Sensitivity solution](#)

#### Analysis

**Samples:** [Standard solution](#) and [Sample solution](#)

Calculate the percentage of each impurity in the portion of [Injection](#) taken:

$$\text{Result} = (r_u/r_s) \times (C_s/C_u) \times (M_{r1}/M_{r2}) \times 100$$

$r_u$  = peak response of each individual impurity from the [Sample solution](#)

$r_s$  = peak response of metomidate from the [Standard solution](#)

$C_s$  = concentration of [USP Metomidate Hydrochloride RS](#) in the [Standard solution](#) (mg/mL)

$C_u$  = nominal concentration of etomidate in the [Sample solution](#) (mg/mL)

$M_{r1}$  = molecular weight of metomidate free base, 230.26

$M_{r2}$  = molecular weight of metomidate hydrochloride, 266.72

**Acceptance criteria:** See [Table 2](#). [NOTE—Disregard any impurity peaks less than 0.05%.]

**Table 2**

Name	Relative Retention Time	Acceptance Criteria, NMT (%)
Etomidate acid <sup>a</sup>	0.34	1.4
Propylene glycol ester <sup>b</sup>	0.77	—

Name	Relative Retention Time	Acceptance Criteria, NMT (%)
Metomidate <sup>c</sup>	0.90	0.1
Etomidate	1.0	—
Any unspecified impurity	—	0.1
Total impurities	—	1.6

<sup>a</sup> 1-(1-Phenylethyl)-1*H*-imidazole-5-carboxylic acid.<sup>b</sup> This is quantitated in *Organic Impurities, Procedure 2: Total Propylene Glycol Esters*.<sup>c</sup> Methyl 1-(1-phenylethyl)-1*H*-imidazole-5-carboxylate.

• **ORGANIC IMPURITIES, PROCEDURE 2: TOTAL PROPYLENE GLYCOL ESTERS:** [NOTE—Perform this test if propylene glycol is used in the formulation.]

**Mobile phase and Chromatographic system:** Proceed as directed in the Assay.

**Sensitivity solution:** 1.6 µg/mL of [USP Etomidate RS](#) in [acetonitrile](#)

**Standard solution:** 0.025 mg/mL of [USP Etomidate RS](#) in [acetonitrile](#)

**Sample solution:** Nominally 1.6 mg/mL of etomidate from Injection in [acetonitrile](#)

**System suitability**

**Samples:** *Sensitivity solution* and *Standard solution*

**Suitability requirements**

**Tailing factor:** NMT 2.0, *Standard solution*

**Relative standard deviation:** NMT 3.0%, *Standard solution*

**Signal-to-noise ratio:** NLT 10, *Sensitivity solution*

**Analysis**

**Samples:** *Standard solution* and *Sample solution*

Calculate the percentage of each impurity in the portion of Injection taken:

$$\text{Result} = (r_u/r_s) \times (C_s/C_u) \times (1/F) \times 100$$

$r_u$  = peak response of each individual impurity from the *Sample solution*

$r_s$  = peak response of etomidate from the *Standard solution*

$C_s$  = concentration of [USP Etomidate RS](#) in the *Standard solution* (mg/mL)

$C_u$  = nominal concentration of etomidate in the *Sample solution* (mg/mL)

$F$  = relative response factor for each individual impurity (see [Table 3](#))

**Acceptance criteria:** See [Table 3](#). Disregard any impurity peaks less than 0.05%.

**Table 3**

Name	Relative Retention Time	Relative Response Factor	Acceptance Criteria, NMT (%)
Etomidate acid <sup>a</sup>	0.16	—	—
Total propylene glycol esters <sup>b</sup>	0.40	0.9	2.8
Etomidate	1.0	1.0	—
Any unspecified impurity	—	1.0	0.1
Total impurities <sup>c</sup>	—	—	4.0

<sup>a</sup> This is quantitated in *Organic Impurities, Procedure 1: Related Compounds*.<sup>b</sup> 2-Hydroxypropyl ester and 2-hydroxy-1-methylethyl ester.

<sup>c</sup> Total impurities include all impurities from [Table 2](#) and [Table 3](#).

#### SPECIFIC TESTS

- [BACTERIAL ENDOTOXINS TEST \(85\)](#): It contains NMT 8.35 USP Endotoxin Units/mg of etomidate.
- [STERILITY TESTS \(71\), Test for Sterility of the Product to Be Examined, Membrane Filtration](#): Meets the requirements
- [pH \(791\)](#): Between 4.0 and 7.0
- [PARTICULATE MATTER IN INJECTIONS \(788\)](#): It meets the requirements for small-volume injections.
- **OTHER REQUIREMENTS**: It meets the requirements in [Injections and Implanted Drug Products \(1\)](#).

#### ADDITIONAL REQUIREMENTS

- **PACKAGING AND STORAGE**: Preserve in single-dose containers. Store at controlled room temperature.

- [USP REFERENCE STANDARDS \(11\)](#):

[USP Etomidate RS](#)

[USP Metomidate Hydrochloride RS](#)

Methyl 1-(1-phenylethyl)-1*H*-imidazole-5-carboxylate hydrochloride.

$C_{13}H_{14}N_2O_2 \cdot HCl$  266.72

**Auxiliary Information** - Please [check for your question in the FAQs](#) before contacting USP.

Topic/Question	Contact	Expert Committee
ETOMIDATE INJECTION	<a href="#">Documentary Standards Support</a>	SM42020 Small Molecules 4

**Chromatographic Database Information:** [Chromatographic Database](#)

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