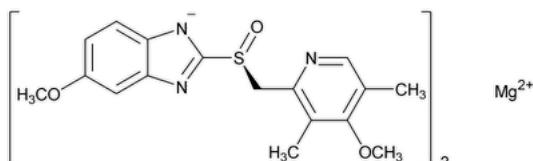


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## Esomeprazole Magnesium

To view the Notice from the Expert Committee that posted in conjunction with this accelerated revision, please click [www.uspnf.com/rb-esomeprazole-mag-20230127](http://www.uspnf.com/rb-esomeprazole-mag-20230127).



$C_{34}H_{36}MgN_6O_6S_2 \cdot 3H_2O$  Trihydrate: 767.17

$C_{34}H_{36}MgN_6O_6S_2 \cdot 2H_2O$  Dihydrate: 749.15

$C_{34}H_{36}MgN_6O_6S_2$  Anhydrous: 713.12

1*H*-Benzimidazole,5-methoxy-2-[(S)-[(4-methoxy-3,5-dimethyl-2-pyridinyl)methyl]sulfinyl]-, magnesium salt (2:1)

5-Methoxy-2-[(S)-[(4-methoxy-3,5-dimethyl-2-pyridinyl)methyl]sulfinyl]benzimidazole, magnesium salt (2:1)

Trihydrate: CAS RN®: 217087-09-7; UNII: R6DXU4WAY9.

Dihydrate: CAS RN®: 217087-10-0; UNII: 36H71644EQ.

### DEFINITION

Esomeprazole Magnesium contains NLT 98.0% and NMT 102.0% of esomeprazole magnesium ( $C_{34}H_{36}MgN_6O_6S_2$ ), calculated on the anhydrous basis.

### IDENTIFICATION

- **A. Spectroscopic Identification Tests (197), Infrared Spectroscopy:** 197K. [Note—If a difference appears in the IR spectra of the analyte and the Standard, separately dissolve equal portions of the sample specimen and [USP Esomeprazole Magnesium RS](#) in equal volumes of methanol, evaporate the solution to dryness in similar containers under identical conditions, and repeat the test on the residues.]
- **B. The Sample solution**, prepared and tested as directed in the test for *Content of Magnesium*, exhibits a significant absorption at 285.2 nm.
- **C. The retention time of the major peak of the Sample solution** corresponds to that of the *Standard solution*, as obtained in the Assay.

### ASSAY

#### • PROCEDURE

**Solution A:** 0.181 g/L of [sodium phosphate monobasic](#) and 1.118 g/L of [sodium phosphate dibasic anhydrous](#) in [water](#). If necessary, adjust with [phosphoric acid](#) to a pH of 7.6.

**Solution B:** Mix 11 mL of 0.25 M [sodium phosphate tribasic](#) with 22 mL of 0.5 M [sodium phosphate dibasic](#), and dilute with [water](#) to 100 mL.

**Mobile phase:** [Acetonitrile](#) and [Solution A](#) (35:65)

**Standard solution:** 0.05 mg/mL of [USP Omeprazole RS](#) prepared as follows. Transfer 10 mg of [USP Omeprazole RS](#) to a 200-mL volumetric flask, and dissolve in about 10 mL of [methanol](#). Add 10 mL of [Solution B](#), and dilute with [water](#) to volume.

**Sample solution:** 0.05 mg/mL of Esomeprazole Magnesium prepared as follows. Transfer 10 mg of Esomeprazole Magnesium to a 200-mL volumetric flask, and dissolve in about 10 mL of [methanol](#). Add 10 mL of [Solution B](#), and dilute with [water](#) to volume.

#### Chromatographic system

(See [Chromatography \(621\), System Suitability](#).)

**Mode:** LC

**Detector:** UV 280 nm

**Column:** 4.0-mm × 12.5-cm or 4.6-mm × 15-cm; 5-μm packing [L7](#). [Note—Alternatively, a 3.9-mm × 15-cm column; 4-μm packing [L1](#) may be used.]

**Flow rate:** 1.0 mL/min

**Injection volume:** 20 μL

#### System suitability

**Sample:** Standard solution

**Suitability requirements**

**Tailing factor:** NMT 1.5

**Relative standard deviation:** NMT 1.0%

#### Analysis

**Samples:** Standard solution and Sample solution

Calculate the percentage of esomeprazole magnesium ( $C_{34}H_{36}MgN_6O_6S_2$ ) in the portion of Esomeprazole Magnesium taken:

$$\text{Result} = (r_U/r_S) \times (C_S/C_U) \times [M_{r1}/(2 \times M_{r2})] \times 100$$

$r_U$  = peak response of esomeprazole from the Sample solution

$r_S$  = peak response of omeprazole from the Standard solution

$C_S$  = concentration of [USP Omeprazole RS](#) in the Standard solution (mg/mL)

$C_U$  = concentration of Esomeprazole Magnesium in the Sample solution (mg/mL)

$M_{r1}$  = molecular weight of esomeprazole magnesium, 713.12

$M_{r2}$  = molecular weight of omeprazole, 345.42

**Acceptance criteria:** 98.0%–102.0% on the anhydrous basis

## OTHER COMPONENTS

**Change to read:**

- **CONTENT OF MAGNESIUM**

**Lanthanum solution:** Transfer 58.7 g of lanthanum oxide to a 1000-mL volumetric flask, wet the substance with some water, and dissolve by cautious addition of 250 mL of hydrochloric acid in 20- to 30-mL portions, cooling between the additions. Add water while stirring, cool to room temperature, and dilute with water to volume. [NOTE—Store the solution in a plastic bottle.]

**Standard stock solution:** 1000  $\mu$ g/mL of magnesium in water, from a commercially prepared atomic absorption standard solution. [NOTE—Store the solution in a plastic bottle.]

**Standard solution A:** Transfer 10.0 mL of Standard stock solution to a 500-mL volumetric flask, add 50 mL of 1 N hydrochloric acid, and dilute with water to volume. Transfer 20.0 mL of this solution to a 200-mL volumetric flask, and dilute with water to volume. [NOTE—This solution contains 2  $\mu$ g/mL of magnesium.]

**Standard solution B:** Combine 5.0 mL of Standard solution A and 4.0 mL of Lanthanum solution, and dilute with water to 100.0 mL (0.1  $\mu$ g/mL).

**Standard solution C:** Combine 10.0 mL of Standard solution A and 4.0 mL of Lanthanum solution, and dilute with water to 100.0 mL (0.2  $\mu$ g/mL).

**Standard solution D:** Combine 15.0 mL of Standard solution A and 4.0 mL of Lanthanum solution, and dilute with water to 100.0 mL (0.3  $\mu$ g/mL).

**Standard solution E:** Combine 20.0 mL of Standard solution A and 4.0 mL of Lanthanum solution, and dilute with water to 100.0 mL (0.4  $\mu$ g/mL).

**Standard solution F:** Combine 25.0 mL of Standard solution A and 4.0 mL of Lanthanum solution, and dilute with water to 100.0 mL (0.5  $\mu$ g/mL). [NOTE—Concentrations of the Standard solutions and the Sample solution may be modified to fit the linear or working range of the instrument. When using instruments with a linear calibration graph, the number of Standard solutions can be reduced.]

**Sample solution:** Transfer 250 mg of Esomeprazole Magnesium to a 100-mL volumetric flask, add 20 mL of 1 N hydrochloric acid, swirl until dissolved, and dilute with water to volume. Allow to stand for 30 min. Transfer 10.0 mL of this solution to a 200-mL volumetric flask, and dilute with water to volume. Transfer 10.0 mL of the solution to another 100-mL volumetric flask, add 4.0 mL of Lanthanum solution, and dilute with water to volume.

**Blank:** Transfer 4.0 mL of Lanthanum solution to a 100-mL volumetric flask, and dilute with water to volume.

### Instrumental conditions

(See [Atomic Absorption Spectroscopy \(852\)](#).)

**Mode:** Atomic absorption spectrophotometry

**Flame:** Air–acetylene

**Analytical wavelength:** 285.2 nm

### Analysis

**Samples:** Standard solution B, Standard solution C, Standard solution D, Standard solution E, Standard solution F, Sample solution, and Blank Determine the concentration,  $C_S$ , in  $\mu$ g/mL, of magnesium in the Sample solution using the calibration graph.

Calculate the percentage of magnesium in the portion of Esomeprazole Magnesium taken:

$$\text{Result} = (C_S/C_U) \times [100/(100 - F)] \times 100$$

$C_S$  = concentration of magnesium in the Sample solution as calculated above ( $\mu$ g/mL)

$C_U$  = concentration of Esomeprazole Magnesium in the Sample solution ( $\mu$ g/mL)

$F$  = content of water in Esomeprazole Magnesium, as determined in *Specific Tests, Water Determination (%)*

**Acceptance criteria:** ▲3.30%–3.70%▲ (RB 20-Dec-2022) on the anhydrous basis

**IMPURITIES****• ORGANIC IMPURITIES**

**Solution A:** Prepare as directed in the Assay.

**Mobile phase:** [Acetonitrile](#) and [Solution A](#) (11:29). [Note—To improve the resolution, the composition may be changed to 1:3, if necessary.]

**System suitability solution:** 0.04 mg/mL each of [USP Omeprazole RS](#) and [USP Omeprazole Related Compound A RS](#) in [Mobile phase](#).

**Sample solution:** 0.16 mg/mL of Esomeprazole Magnesium in [Mobile phase](#). [Note—Prepare this solution fresh.]

**Chromatographic system**

(See [Chromatography \(621\), System Suitability](#).)

**Mode:** LC

**Detector:** UV 280 nm

**Column:** 4.0-mm × 12.5-cm or 4.6-mm × 15-cm; 5-μm packing [L7](#). [Note—Alternatively, a 3.9-mm × 15-cm column; 4-μm packing [L1](#) may be used.]

**Flow rate:** 0.8–1.0 mL/min

**Injection volume:** 50 μL

**Run time:** NLT 4.5 times the retention time of omeprazole

**System suitability**

**Sample:** [System suitability solution](#)

**Suitability requirements**

**Resolution:** NLT 3 between omeprazole related compound A and omeprazole

**Analysis**

**Sample:** [Sample solution](#)

Calculate the percentage of any individual impurity in the portion of Esomeprazole Magnesium taken:

$$\text{Result} = (r_u/r_T) \times 100$$

$r_u$  = peak response of any individual impurity from the [Sample solution](#)

$r_T$  = sum of all the peak responses from the [Sample solution](#)

**Acceptance criteria:** See [Table 1](#).

**Table 1**

Name	Relative Retention Time	Acceptance Criteria, NMT (%)
Omeprazole N-oxide <sup>a</sup>	0.45	0.1
Omeprazole related compound A	0.8	0.2
Esomeprazole	1.0	—
Any other individual impurity	—	0.1
Total impurities	—	0.5

<sup>a</sup> 4-Methoxy-2-[(*RS*)-(5-methoxy-1*H*-benzimidazol-2-yl)sulfinyl]methyl]-3,5-dimethylpyridine 1-oxide.

**• ENANTIOMERIC PURITY**

**Solution A:** Mix 70 mL of 1 M [sodium phosphate monobasic](#) with 20 mL of 0.5 M [sodium phosphate dibasic](#), and dilute with [water](#) to 1000 mL. Dilute 250 mL of this solution with [water](#) to 1000 mL.

**Mobile phase:** [Acetonitrile](#) and [Solution A](#) (15:85)

**Diluent:** Mix 11 mL of 0.25 M [sodium phosphate tribasic](#) with 22 mL of 0.5 M [sodium phosphate dibasic](#), and dilute with [water](#) to 1000 mL.

**System suitability solution:** 0.004 mg/mL of [USP Omeprazole RS](#) in [Diluent](#)

**Sample solution:** 0.03 mg/mL of Esomeprazole Magnesium prepared as follows. Dissolve 40 mg of Esomeprazole Magnesium in 5 mL of [methanol](#), and dilute with [Diluent](#) to 25 mL. Dilute 1 mL of this solution with [Diluent](#) to 50 mL.

**Chromatographic system**

(See [Chromatography \(621\), System Suitability](#).)

**Mode:** LC

**Detector:** UV 302 nm

**Column:** 4.0-mm × 10-cm; 5-μm packing [L41](#)

**Flow rate:** 0.6 mL/min

**Injection volume:** 20 μL

**System suitability****Sample:** System suitability solution**Suitability requirements**

**Resolution:** NLT 3 between the enantiomer peaks. [NOTE—The elution order is the *R*-enantiomer, followed by the esomeprazole peak, which is the *S*-enantiomer.]

**Analysis****Sample:** Sample solutionCalculate the percentage of the *R*-enantiomer in the portion of Esomeprazole Magnesium taken:

$$\text{Result} = (r_U/r_T) \times 100$$

 $r_U$  = peak response of the *R*-enantiomer from the *Sample solution* $r_T$  = sum of the peak responses for esomeprazole and *R*-enantiomer from the *Sample solution***Acceptance criteria:** NMT 0.2% of the *R*-enantiomer**SPECIFIC TESTS**

- [WATER DETERMINATION \(921\), Method I](#)

**If labeled as trihydrate:** 6.0%–8.0%**If labeled as dihydrate:** 4.5%–7.0%**If labeled as amorphous:** 7.0%–10.0%

- [CRYSTALLINITY \(695\)](#)(if it is labeled as amorphous): Most of the particles do not exhibit birefringence and extinction positions.

- [COLOR OF SOLUTION](#)

**Sample solution:** 20 mg/mL of Esomeprazole Magnesium in [methanol](#), filtered**Analysis:** Determine the absorbance of this solution at 440 nm, in 1-cm cells, using methanol as the blank.**Acceptance criteria:** NMT 0.2**ADDITIONAL REQUIREMENTS**

- **PACKAGING AND STORAGE:** Preserve in tight containers, protected from light. Store at room temperature. If it is labeled as amorphous, store at 2°–8° under nitrogen atmosphere.

- **LABELING:** Where it is a dihydrate form, the label so indicates. Where it is an amorphous form, the label so indicates.

- [USP REFERENCE STANDARDS \(11\)](#)

[USP Esomeprazole Magnesium RS](#)[USP Omeprazole RS](#)[USP Omeprazole Related Compound A RS](#)

Omeprazole sulfone;

5-Methoxy-2-[(4-methoxy-3,5-dimethylpyridin-2-yl)methyl]sulfonyl]-1*H*-benzimidazole. $C_{17}H_{19}N_3O_4S$  361.42**Auxiliary Information** - Please [check for your question in the FAQs](#) before contacting USP.

Topic/Question	Contact	Expert Committee
ESOMEPRAZOLE MAGNESIUM	<a href="#">Documentary Standards Support</a>	SM32020 Small Molecules 3

**Chromatographic Database Information:** [Chromatographic Database](#)**Most Recently Appeared In:**

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