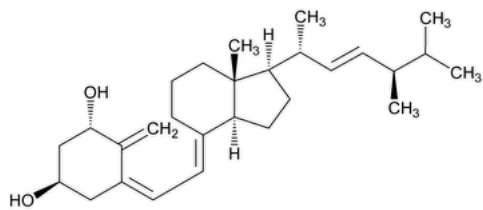


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# Doxercalciferol



$C_{28}H_{44}O_2$  412.65  
1 $\alpha$ -Hydroxyvitamin D<sub>2</sub>;  
1 $\alpha$ -Hydroxyergocalciferol;  
9,10-Secoergosta-5,7,10(19),22-tetraene-1,3-diol, (1 $\alpha$ ,3 $\beta$ ,5Z,7E,22E)-;  
(5Z,7E,22E)-9,10-Secoergosta-5,7,10(19),22-tetraene-1 $\alpha$ ,3 $\beta$ -diol CAS RN®: 54573-75-0.

## DEFINITION

Doxercalciferol contains NLT 98.0% and NMT 102.0% of doxercalciferol ( $C_{28}H_{44}O_2$ ), calculated on the dried basis.

[CAUTION—Great care should be taken in handling Doxercalciferol, because it is a potentially cytotoxic agent.]

## IDENTIFICATION

Change to read:

- A. ▲ **SPECTROSCOPIC IDENTIFICATION TESTS (197), Infrared Spectroscopy: 197K**▲ (CN 1-MAY-2020)
- B. The retention time of the major peak of the *Sample solution* corresponds to that of the *Standard solution*, as obtained in the Assay.

## ASSAY

### PROCEDURE

[NOTE—Protect doxercalciferol solutions from light.]

**Solution A:** [Water](#)

**Solution B:** [Acetonitrile](#)

**Mobile phase:** See [Table 1](#). Return to original conditions and re-equilibrate the system for 5 min.

Table 1

Time (min)	Solution A (%)	Solution B (%)
0	25	75
15	23	77
20	10	90
25	10	90

**Standard solution:** 1.0 mg/mL of [USP Doxercalciferol RS](#) in [acetonitrile](#). Use sonication to dissolve if necessary.

**System suitability solution:** Heat a portion of the *Standard solution* at 40° for 1 h to obtain at least 0.1%–0.2% of pre-doxercalciferol.

**Sample solution:** 1.0 mg/mL of Doxercalciferol in [acetonitrile](#). Use sonication to dissolve if necessary.

[NOTE—Doxercalciferol solutions are stable for at least 9 h when stored at room temperature, and up to 7 days when stored at 5°.]

## Chromatographic system

(See [Chromatography \(621\), System Suitability](#).)

**Mode:** LC

**Detector:** UV 265 nm

**Column:** 4.6-mm × 15-cm; 3- $\mu$ m packing L1

**Column temperature:** 35°

**Flow rate:** 1.7 mL/min

**Injection volume:** 5 µL

**System suitability**

**Samples:** *Standard solution* and *System suitability solution*

[NOTE—The relative retention times for pre-doxercalciferol and doxercalciferol are 0.94 and 1.0, respectively.]

**Suitability requirements**

**Resolution:** NLT 2.0 between pre-doxercalciferol and doxercalciferol, *System suitability solution*

**Tailing factor:** 0.7–1.3, *Standard solution*

**Relative standard deviation:** NMT 0.73%, *Standard solution*

**Analysis**

**Samples:** *Standard solution* and *Sample solution*

Calculate the percentage of doxercalciferol ( $C_{28}H_{44}O_2$ ) in the portion of Doxercalciferol taken:

$$\text{Result} = (r_U/r_S) \times (C_S/C_U) \times 100$$

$r_U$  = peak response of doxercalciferol from the *Sample solution*

$r_S$  = peak response of doxercalciferol from the *Standard solution*

$C_S$  = concentration of [USP Doxercalciferol RS](#) in the *Standard solution* (mg/mL)

$C_U$  = concentration of Doxercalciferol in the *Sample solution* (mg/mL)

**Acceptance criteria:** 98.0%–102.0% on the dried basis

**IMPURITIES**

• **ORGANIC IMPURITIES**

[NOTE—Protect doxercalciferol solutions from light.]

**Solution A, Solution B, and Chromatographic system:** Proceed as directed in the Assay.

**Mobile phase:** See [Table 2](#). Return to original conditions and re-equilibrate the system for 5 min.

**Table 2**

Time (min)	Solution A (%)	Solution B (%)
0	25	75
15	23	77
20	10	90
30	10	90
36	0	100
50	0	100

**Standard stock solution:** 4.0 mg/mL of [USP Doxercalciferol RS](#). Dissolve first in [ethyl acetate](#) using about 20% of the final volume with sonication in an ice-water bath, if necessary, and dilute with [acetonitrile](#) to volume.

**Standard solution:** 0.004 mg/mL of [USP Doxercalciferol RS](#) in [acetonitrile](#) from the *Standard stock solution*

**System suitability solution:** Heat a portion of the *Standard stock solution* at 40° for 1 h or let it stand at room temperature for about 4–6 h, to obtain at least 0.1%–0.2% of pre-doxercalciferol

**Sample solution:** 4.0 mg/mL of Doxercalciferol. Dissolve first in [ethyl acetate](#) using about 20% of the final volume with sonication in an ice-water bath, if necessary, and dilute with [acetonitrile](#) to volume. [NOTE—The *Sample solution* should be prepared fresh before injection and injected within 5 min of completing its preparation.]

**System suitability**

**Sample:** *System suitability solution*

**Suitability requirements**

**Resolution:** NLT 2.0 between pre-doxercalciferol and doxercalciferol

**Analysis**

**Samples:** *Standard solution* and *Sample solution*

Calculate the percentage of each individual impurity in the portion of Doxercalciferol taken:

$$\text{Result} = (r_U/r_S) \times (C_S/C_U) \times 100$$

$r_U$  = peak response of each impurity from the *Sample solution*

$r_S$  = peak response of doxercalciferol from the *Standard solution*

$C_S$  = concentration of [USP Doxercalciferol RS](#) in the *Standard solution* (mg/mL)

$C_U$  = concentration of Doxercalciferol in the *Sample solution* (mg/mL)

**Acceptance criteria:** See [Table 3](#). Disregard any peak observed in the blank.

**Table 3**

Name	Relative Retention Time	Acceptance Criteria, NMT (%)
Pre-doxercalciferol	0.94	0.15
<i>trans</i> -Doxercalciferol (if present) <sup>a,b</sup>	0.96	0.30
Doxercalciferol	1.0	—
β-Doxercalciferol (if present) <sup>b,c</sup>	1.07	0.50
Dihydrodoxercalciferol (if present) <sup>b,d</sup>	1.10	0.50
Any other individual impurity	—	0.50
Total impurities	—	1.0

<sup>a</sup> (5E,7E,22E)-9,10-Secoergosta-5,7,10(19),22-tetraene-1α,3β-diol.

<sup>b</sup> If possible from manufacturing process.

<sup>c</sup> (5Z,7E,22E)-9,10-Secoergosta-5,7,10(19),22-tetraene-1β,3β-diol.

<sup>d</sup> (5Z,7E)-9,10-Secoergosta-5,7,10(19)-triene-1α,3β-diol.

**SPECIFIC TESTS**

• **LOSS ON DRYING**

(See [Thermal Analysis \(891\)](#).)

**Analysis:** Determine the percentage of volatile substances by thermogravimetric analysis on an appropriately calibrated instrument, using 5–10 mg of Doxercalciferol. Heat the specimen under test at a rate of 5°/min in a stream of nitrogen at a flow rate of about 40 mL/min. Record the thermogram from ambient temperature to 150°.

**Acceptance criteria:** NMT 0.50%

• **OPTICAL ROTATION (781S), Procedures, Specific Rotation**

**Sample solution:** 10 mg/mL in [alcohol](#)

**Acceptance criteria:** +45° to +52°

• **MICROBIAL ENUMERATION TESTS (61)** and **TESTS FOR SPECIFIED MICROORGANISMS (62)**: [NOTE—This requirement applies only if the drug substance is intended for use in the manufacture of parenteral dosage forms.] The total aerobic microbial count is NMT 10<sup>3</sup> cfu/g, and the total combined yeasts and molds count is NMT 10<sup>2</sup> cfu/g.

**ADDITIONAL REQUIREMENTS**

• **PACKAGING AND STORAGE:** Preserve in tight, light-resistant containers. Store at a lowered temperature not exceeding 8°.

• **USP REFERENCE STANDARDS (11)**

[USP Doxercalciferol RS](#)

**Auxiliary Information** - Please [check for your question in the FAQs](#) before contacting USP.

Topic/Question	Contact	Expert Committee
DOXERCALCIFEROL	<a href="#">Documentary Standards Support</a>	SM32020 Small Molecules 3

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