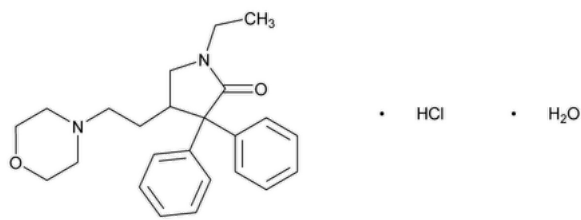


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Doxapram Hydrochloride



$C_{24}H_{30}N_2O_2 \cdot HCl \cdot H_2O$ 432.99
 $C_{24}H_{30}N_2O_2 \cdot HCl$ 414.97
2-Pyrrolidinone, 1-ethyl-4-[2-(4-morpholinyl)ethyl]-3,3-diphenyl-, monohydrochloride, monohydrate, (±)-;
(±)-1-Ethyl-4-(2-morpholinoethyl)-3,3-diphenyl-2-pyrrolidinone monohydrochloride monohydrate CAS RN®: 7081-53-0; UNII: P5RU6UOQ5Y.
Anhydrous CAS RN®: 113-07-5; UNII: FB8713U6DM.

DEFINITION
Doxapram Hydrochloride, dried at 105° for 2 h, contains NLT 98.0% and NMT 102.0% of doxapram hydrochloride ($C_{24}H_{30}N_2O_2 \cdot HCl$).

IDENTIFICATION

Change to read:

- **A.**  [SPECTROSCOPIC IDENTIFICATION TESTS \(197\)](#), [Infrared Spectroscopy: 197K](#)▲ (CN 1-MAY-2020)
- **B.** The retention time of the major peak of the *Sample solution* corresponds to that of the *Standard solution*, as obtained in the Assay.
- **C.** [IDENTIFICATION TESTS—GENERAL \(191\)](#), *Chloride*: Meets the requirements

ASSAY

• **PROCEDURE**

Solution A: To each L of water, add 0.1 mL of trifluoroacetic acid.
Solution B: To each L of acetonitrile, add 0.1 mL of trifluoroacetic acid.
Mobile phase: See [Table 1](#).

Table 1

Time (min)	Solution A (%)	Solution B (%)
0	90	10
20	50	50
25	50	50
25.1	90	10
30	90	10

Diluent: Acetonitrile and water (30:70)
Standard solution: 0.2 mg/mL of [USP Doxapram Hydrochloride RS](#) in *Diluent*
Sample solution: 0.2 mg/mL of Doxapram Hydrochloride in *Diluent*
Chromatographic system
(See [Chromatography \(621\)](#), *System Suitability*.)
Mode: LC
Detector: UV 220 nm
Column: 4.6-mm × 5-cm; 2.5-μm packing L1
Column temperature: 35°

Flow rate: 1.0 mL/min**Injection volume:** 5 µL**System suitability****Sample:** *Standard solution***Suitability requirements****Tailing factor:** NMT 2.0**Relative standard deviation:** NMT 0.73%**Analysis****Samples:** *Standard solution* and *Sample solution*Calculate the percentage of doxapram hydrochloride ($C_{24}H_{30}N_2O_2 \cdot HCl$) in the portion of Doxapram Hydrochloride taken:

$$\text{Result} = (r_U/r_S) \times (C_S/C_U) \times 100$$

 r_U = peak response of doxapram from the *Sample solution* r_S = peak response of doxapram from the *Standard solution* C_S = concentration of [USP Doxapram Hydrochloride RS](#) in the *Standard solution* (mg/mL) C_U = concentration of Doxapram Hydrochloride in the *Sample solution* (mg/mL)**Acceptance criteria:** 98.0%–102.0%, previously dried at 105° for 2 h**IMPURITIES**

- **RESIDUE ON IGNITION (281):** NMT 0.3%

• **ORGANIC IMPURITIES****Solution A, Solution B, Mobile phase, Diluent, and Chromatographic system:** Proceed as directed in the Assay.**System suitability solution:** 2 mg/mL of [USP Doxapram Hydrochloride RS](#) and 0.04 mg/mL of [USP Doxapram Related Compound B RS](#) in *Diluent***Standard solution:** 0.004 mg/mL each of [USP Doxapram Hydrochloride RS](#) and [USP Doxapram Related Compound B RS](#) in *Diluent***Sample solution:** 2 mg/mL of Doxapram Hydrochloride in *Diluent***System suitability****Samples:** *System suitability solution* and *Standard solution*[NOTE—See [Table 2](#) for relative retention times.]**Suitability requirements****Resolution:** NLT 1.5 between doxapram related compound B and doxapram, *System suitability solution***Relative standard deviation:** NMT 5.0% for doxapram related compound B and doxapram, *Standard solution***Analysis****Samples:** *Standard solution* and *Sample solution*

Calculate the percentage of doxapram related compound B in the portion of Doxapram Hydrochloride taken:

$$\text{Result} = (r_U/r_S) \times (C_S/C_U) \times 100$$

 r_U = peak response of doxapram related compound B from the *Sample solution* r_S = peak response of doxapram related compound B from the *Standard solution* C_S = concentration of [USP Doxapram Related Compound B RS](#) in the *Standard solution* (mg/mL) C_U = concentration of Doxapram Hydrochloride in the *Sample solution* (mg/mL)

Calculate the percentage of doxapram chloroethyl analog or any individual unspecified impurity in the portion of Doxapram Hydrochloride taken:

$$\text{Result} = (r_U/r_S) \times (C_S/C_U) \times 100$$

 r_U = peak response of doxapram chloroethyl analog or any individual unspecified impurity from the *Sample solution* r_S = peak response of doxapram from the *Standard solution* C_S = concentration of [USP Doxapram Hydrochloride RS](#) in the *Standard solution* (mg/mL) C_U = concentration of Doxapram Hydrochloride in the *Sample solution* (mg/mL)**Acceptance criteria:** See [Table 2](#). Disregard any peak below 0.05%.**Table 2**

Name	Relative Retention Time	Acceptance Criteria, NMT (%)
Doxapram related compound B	0.9	0.2
Doxapram	1.0	—
Doxapram chloroethyl analog ^a	3.9	0.2
Any individual unspecified impurity	—	0.2
Total impurities	—	1.0

^a 4-(2-Chloroethyl)-1-ethyl-3,3-diphenylpyrrolidin-2-one.

SPECIFIC TESTS

- [pH \(791\)](#)

Sample solution: 10 mg/mL of Doxapram Hydrochloride in water

Acceptance criteria: 3.5–5.0

- [Loss on Drying \(731\)](#)

Analysis: Dry at 105° for 2 h.

Acceptance criteria: 3.0%–4.5%

ADDITIONAL REQUIREMENTS

- **PACKAGING AND STORAGE:** Preserve in tight containers.

- [USP REFERENCE STANDARDS \(11\)](#)

[USP Doxapram Hydrochloride RS](#)

[USP Doxapram Related Compound B RS](#)

1-Ethyl-4-{2-[(2-hydroxyethyl)amino]ethyl}-3,3-diphenylpyrrolidin-2-one hydrochloride.

C₂₂H₂₉ClN₂O₂ 388.93

Auxiliary Information - Please [check for your question in the FAQs](#) before contacting USP.

Topic/Question	Contact	Expert Committee
DOXAPRAM HYDROCHLORIDE	Documentary Standards Support	SM42020 Small Molecules 4

Chromatographic Database Information: [Chromatographic Database](#)

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