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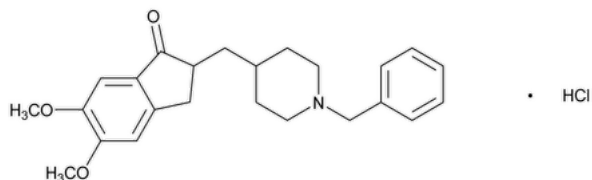
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Donepezil Hydrochloride

 $C_{24}H_{29}NO_3 \cdot HCl$ 415.95 $C_{24}H_{29}NO_3 \cdot HCl \cdot H_2O$ 433.97

5,6-Dimethoxyindan-1-one, 2-[(1-benzyl-4-piperidyl)methyl]-, (±)-, hydrochloride;

(±)-2-[(1-Benzyl-4-piperidyl)methyl]-5,6-dimethoxy-1-indanone hydrochloride CAS RN[®]: 120011-70-3; UNII: 3O2T2PJ89D.Monohydrate CAS RN[®]: 884740-09-4.

DEFINITION

Donepezil Hydrochloride contains NLT 98.0% and NMT 102.0% of donepezil hydrochloride ($C_{24}H_{29}NO_3 \cdot HCl$), calculated on the anhydrous basis.

IDENTIFICATION

Change to read:

- **A.** ▲ [SPECTROSCOPIC IDENTIFICATION TESTS \(197\)](#), [Infrared Spectroscopy: 197K](#) ▲ (CN 1-MAY-2020)

[NOTE—If the spectra obtained in the solid state show differences, dissolve the substance to be examined and the [USP Donepezil Hydrochloride RS](#) separately in dichloromethane, evaporate to dryness, and record new spectra using the residues.]

- **B.** The retention time of the major peak of the *Sample solution* corresponds to that of the *Standard solution*, as obtained in the Assay.
- **C.** [IDENTIFICATION TESTS—GENERAL, Chloride \(191\)](#)

Sample solution: 10 mg/mL**Acceptance criteria:** Meets the requirements

ASSAY

PROCEDURE

Buffer: 3.9 g/L of sodium 1-decane sulfonate in water**Mobile phase:** Acetonitrile and *Buffer* (35:65). Adjust with perchloric acid to a pH of 1.8.**System suitability solution:** 0.4 mg/mL of [USP Donepezil Hydrochloride RS](#) and 0.016 mg/mL of [USP Donepezil Related Compound A RS](#) prepared as follows. Dissolve suitable quantities of [USP Donepezil Hydrochloride RS](#) and [USP Donepezil Related Compound A RS](#) using 40% of the flask volume of methanol, and dilute with water to volume.**Standard solution:** 0.4 mg/mL of [USP Donepezil Hydrochloride RS](#) in *Mobile phase***Sample solution:** 0.4 mg/mL of Donepezil Hydrochloride in *Mobile phase*

Chromatographic system

(See [Chromatography \(621\), System Suitability](#).)**Mode:** LC**Detector:** UV 271 nm**Column:** 4.6-mm × 15-cm; 5-μm packing L1**Column temperature:** 35°**Flow rate:** 1.4 mL/min**Injection volume:** 20 μL

System suitability

Samples: *System suitability solution* and *Standard solution*[NOTE—Refer to [Table 1](#) under *Organic Impurities, Procedure 1* for the relative retention times.]

Suitability requirements

Resolution: NLT 1.5 between donepezil related compound A and donepezil, *System suitability solution***Relative standard deviation:** NMT 2.0%, *Standard solution*

Analysis

Samples: *Standard solution* and *Sample solution*

Calculate the percentage of donepezil hydrochloride ($C_{24}H_{29}NO_3 \cdot HCl$) in the portion of Donepezil Hydrochloride taken:

$$\text{Result} = (r_U/r_S) \times (C_S/C_U) \times 100$$

r_U = peak response of donepezil hydrochloride from the *Sample solution*

r_S = peak response of donepezil hydrochloride from the *Standard solution*

C_S = concentration of [USP Donepezil Hydrochloride RS](#) in the *Standard solution* (mg/mL)

C_U = concentration of Donepezil Hydrochloride in the *Sample solution* (mg/mL)

Acceptance criteria: 98.0%–102.0% on the anhydrous basis

IMPURITIES

• **RESIDUE ON IGNITION (281):** NMT 0.1%

• **ORGANIC IMPURITIES, PROCEDURE 1**

[NOTE—On the basis of the synthetic route, perform either *Procedure 1* or *Procedure 2*. *Procedure 2* is recommended if any of the impurities included in [Table 3](#) are potential related compounds.]

Mobile phase, System suitability solution, Sample solution, and Chromatographic system: Proceed as directed in the Assay.

Standard solution: 0.8 µg/mL of [USP Donepezil Hydrochloride RS](#) in *Mobile phase*

System suitability

Samples: *System suitability solution* and *Standard solution*

[NOTE—Refer to [Table 1](#) for the relative retention times.]

Suitability requirements

Resolution: NLT 1.5 between donepezil related compound A and donepezil, *System suitability solution*

Relative standard deviation: NMT 5.0%, *Standard solution*

Analysis

Samples: *Standard solution* and *Sample solution*

Calculate the percentage of any individual impurity in the portion of Donepezil Hydrochloride taken:

$$\text{Result} = (r_U/r_S) \times (C_S/C_U) \times 100$$

r_U = peak response of any individual impurity from the *Sample solution*

r_S = peak response of donepezil hydrochloride from the *Standard solution*

C_S = concentration of [USP Donepezil Hydrochloride RS](#) in the *Standard solution* (mg/mL)

C_U = concentration of Donepezil Hydrochloride in the *Sample solution* (mg/mL)

Acceptance criteria: See [Table 1](#).

Table 1

Name	Relative Retention Time	Acceptance Criteria, NMT (%)
Desbenzyl donepezil ^a	0.33	0.2
Hydroxydonepezil ^b	0.54	0.2
Donepezil related compound A ^c	0.92	0.1
Donepezil hydrochloride	1.0	—
Any individual unspecified impurity	—	0.1
Total impurities	—	1.0

^a 5,6-Dimethoxy-2-(piperidin-4-ylmethyl)indan-1-one.

^b 2-[(1-Benzylpiperidin-4-yl)(hydroxy)methyl]-5,6-dimethoxyindan-1-one.

^c (E)-2-[(1-Benzylpiperidin-4-yl)methylene]-5,6-dimethoxyindan-1-one.

• **ORGANIC IMPURITIES, PROCEDURE 2**

Solution A: Add 1 mL of phosphoric acid in 1 L of water. Adjust with triethylamine to a pH of 6.6 ± 0.1 . Pass through a filter of 0.45- μ m or finer pore size.

Solution B: Acetonitrile

Mobile phase: See [Table 2](#).

Table 2

Time (min)	Solution A (%)	Solution B (%)
0	75	25
10	40	60
40	40	60
41	75	25
50	75	25

[NOTE—The gradient was established on an HPLC system with a dwell volume of approximately 0.65 mL.]

Diluent: Acetonitrile and water (25:75)

System suitability solution: 1 mg/mL of [USP Donepezil Hydrochloride RS](#) and 0.002 mg/mL of [USP Donepezil Related Compound A RS](#) in *Diluent*

Sensitivity solution: 0.0015 mg/mL of [USP Donepezil Hydrochloride RS](#) in *Diluent*

Standard solution: 0.01 mg/mL of [USP Donepezil Hydrochloride RS](#) in *Diluent*. Sonication may be used to aid the dissolution.

Sample solution: 1.0 mg/mL of Donepezil Hydrochloride in *Diluent*. Sonication may be used to aid the dissolution.

Chromatographic system

(See [Chromatography \(621\)](#), [System Suitability](#).)

Mode: LC

Detector: UV 286 nm

Column: 4.6-mm \times 25-cm; 5- μ m packing L1

Column temperature: 50°

Flow rate: 1.5 mL/min

Injection volume: 20 μ L

System suitability

Samples: *System suitability solution*, *Sensitivity solution*, and *Standard solution*

Suitability requirements

Resolution: NLT 2.0 between donepezil and donepezil related compound A, *System suitability solution*

Tailing factor: NMT 1.5 for donepezil, *Standard solution*

Relative standard deviation: NMT 2.0%, *Standard solution*

Signal-to-noise ratio: NLT 10, *Sensitivity solution*

Analysis

Samples: *Standard solution* and *Sample solution*

Calculate the percentage of any individual impurity in the portion of Donepezil Hydrochloride taken:

$$\text{Result} = (r_U/r_S) \times (C_S/C_U) \times (1/F) \times 100$$

r_U = peak response of any individual impurity from the *Sample solution*

r_S = peak response of donepezil hydrochloride from the *Standard solution*

C_S = concentration of [USP Donepezil Hydrochloride RS](#) in the *Standard solution* (mg/mL)

C_U = concentration of Donepezil Hydrochloride in the *Sample solution* (mg/mL)

F = relative response factor for the corresponding impurity peak (see [Table 3](#))

Acceptance criteria: See [Table 3](#). Disregard peaks less than 0.03%.

Table 3

Name	Relative Retention Time	Relative Response Factor	Acceptance Criteria, NMT (%)
Desbenzyl donepezil ^a	0.24	1.2	0.2
Donepezil alkene pyridine <i>N</i> -oxide ^b	0.32	2.3	0.15
Donepezil- <i>N</i> -oxide ^c	0.46	1.1	0.1
Donepezil pyridine analog (DPMI) ^d	0.52	1.4	0.15
3-Hydroxydonepezil ^e	0.59	1.0	0.15
Hydroxydonepezil ^f	0.68	0.86	0.2
Donepezil quaternary salt (donepezilbenzyl) ^g	0.77	0.74	0.15
Donepezil	1.0	—	—
Donepezil related compound A	1.08	3.4	0.1
Donepezil indene (dehydrodeoxy donepezil) ^h	1.63	2.2	0.15
Deoxydonepezil ⁱ	1.94	1.2	0.15
Any individual unspecified impurity	—	1.0	0.1
Total impurities	—	—	1.0

^a 5,6-Dimethoxy-2-(piperidin-4-ylmethyl)indan-1-one.

^b (E)-4-[(5,6-Dimethoxy-1-oxo-1,3-dihydro-2*H*-inden-2-ylidene)methyl]pyridine 1-oxide.

^c 1-Benzyl-4-[(5,6-dimethoxy-1-oxo-2,3-dihydro-1*H*-inden-2-yl)methyl]piperidine 1-oxide.

^d 5,6-Dimethoxy-2-(pyridin-4-ylmethyl)indan-1-one.

^e 2-[(1-Benzylpiperidin-4-yl)methyl]-3-hydroxy-5,6-dimethoxy-1*H*-indan-1-one.

^f 2-[(1-Benzylpiperidin-4-yl)(hydroxy)methyl]-5,6-dimethoxyindan-1-one.

^g 1,1-Dibenzyl-4-[(5,6-dimethoxy-1-oxoindan-2-yl)methyl]piperidinium.

^h 1-Benzyl-4-[(5,6-dimethoxyinden-2-yl)methyl]piperidine.

ⁱ 1-Benzyl-4-[(5,6-dimethoxyindan-2-yl)methyl]piperidine.

SPECIFIC TESTS

- [WATER DETERMINATION, Method Ia \(921\)](#).

Acceptance criteria

Anhydrous form: NMT 0.4%

Anhydrous form-I: NMT 7.0%

Monohydrate form: NMT 7.0%

ADDITIONAL REQUIREMENTS

- **PACKAGING AND STORAGE:** Preserve in well-closed containers. Store at controlled room temperature.
- **LABELING:** Where it is the anhydrous form-I or the hydrated form, the label so indicates. If a test for *Organic Impurities* other than *Procedure 1* is used, the labeling states the test with which the article complies.
- [USP REFERENCE STANDARDS \(11\)](#).
[USP Donepezil Hydrochloride RS](#)
[USP Donepezil Related Compound A RS](#)
 (E)-2-[(1-Benzylpiperidin-4-yl)methylene]-5,6-dimethoxyindan-1-one.

Auxiliary Information - Please [check for your question in the FAQs](#) before contacting USP.

Topic/Question	Contact	Expert Committee
DONEPEZIL HYDROCHLORIDE	Documentary Standards Support	SM42020 Small Molecules 4

Chromatographic Database Information: [Chromatographic Database](#)

Most Recently Appeared In:

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