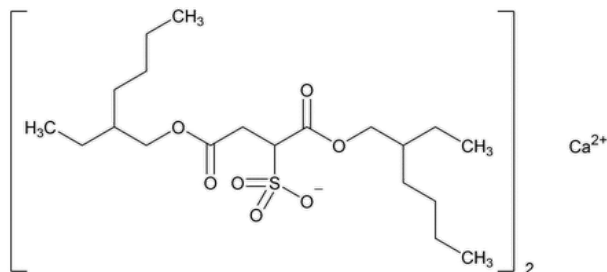


Status: Currently Official on 14-Feb-2025  
 Official Date: Official as of 01-Jan-2018  
 Document Type: USP Monographs  
 DocId: GUID-2BB98B8F-F134-4AA5-83B9-36B34885110A\_3\_en-US  
 DOI: [https://doi.org/10.31003/USPNF\\_M27820\\_03\\_01](https://doi.org/10.31003/USPNF_M27820_03_01)  
 DOI Ref: 0rc2u

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## Docusate Calcium



$C_{40}H_{74}CaO_{14}S_2$  883.22

Butanedioic acid, sulfo-, 1,4-bis(2-ethylhexyl) ester, calcium salt;

1,4-Bis(2-ethylhexyl) sulfosuccinate, calcium salt CAS RN®: 128-49-4; UNII: 6K7YS503HC.

### DEFINITION

Docusate Calcium contains NLT 91.0% and NMT 100.5% of docusate calcium ( $C_{40}H_{74}CaO_{14}S_2$ ), calculated on the anhydrous basis.

### IDENTIFICATION

#### • A.

**Sample:** Place a small piece of Docusate Calcium on a salt plate, add 1 drop of acetone, and promptly cover with another salt plate. Rub the plates together to dissolve the specimen, slide the plates apart, and allow the acetone to evaporate.

**Acceptance criteria:** The IR absorption spectrum of the film exhibits maxima only at the same wavelengths as that of a similar preparation of [USP Docusate Calcium RS](#).

#### • B.

**Sample:** 25 mg

**Analysis:** Dissolve the *Sample* in 2 mL of acetone. Add 2 mL of water, and add 2 drops of sulfuric acid.

**Acceptance criteria:** A white precipitate is formed.

#### • C. THIN-LAYER CHROMATOGRAPHY

**Standard solution:** 10 mg/mL of [USP Docusate Calcium RS](#) in isopropyl alcohol

**Sample solution:** 10 mg/mL of Docusate Calcium in isopropyl alcohol

#### Chromatographic system

(See [Chromatography \(621\)](#), [Thin-Layer Chromatography](#).)

**Mode:** TLC

**Adsorbent:** 0.25-mm layer of chromatographic silica gel

**Application volume:** 10  $\mu$ L. [NOTE—Apply with the aid of a stream of nitrogen.]

**Developing solvent system:** Ethyl acetate, ammonium hydroxide, and alcohol (5:2:2)

#### Analysis

**Samples:** *Standard solution* and *Sample solution*

Allow the spots to dry, and develop the chromatogram in the *Developing solvent system* until the solvent front has moved three-fourths of the length of the plate. Remove the plate from the developing chamber, mark the solvent front, and allow the solvent to evaporate.

Expose the plate to iodine vapors in a closed chamber for about 30 min, and locate the spots.

**Acceptance criteria:** The  $R_f$  value of the principal spot of the *Sample solution* corresponds to that of the *Standard solution*.

### ASSAY

#### • PROCEDURE

**Solution A:** 2.500 g/L of tetra-*n*-butylammonium iodide in water

**Solution B:** A mixture of 100 g/L of anhydrous sodium sulfate and 10 g/L of sodium carbonate in water

**Sample:** 50 mg

**Analysis:** Dissolve the *Sample* in 50 mL of chloroform in a glass-stoppered, 250-mL conical flask. Add 50 mL of *Solution B* and 500 µL of bromophenol blue TS. Titrate with *Solution A* until 1 mL from the endpoint, and shake the stoppered flask vigorously for 2 min. Continue the titration in 2-drop increments, shaking vigorously for 10 s after each addition, and then allow the flask to stand for 10 s. Continue the titration until the chloroform layer just assumes a blue color. Each mL of *Solution A* is equivalent to 2.989 mg of docusate calcium ( $C_{40}H_{74}CaO_{14}S_2$ ).

**Acceptance criteria:** 91.0%–100.5% on the anhydrous basis

#### IMPURITIES

• **RESIDUE ON IGNITION (281):** 14.5%–16.5%, calculated on the anhydrous basis

• **LIMIT OF BIS(2-ETHYLHEXYL) MALEATE**

**Mobile phase:** Alcohol and water (78:22), filtered and degassed

**Standard solution:** 80 µg/mL of [USP Bis\(2-ethylhexyl\) Maleate RS](#) in alcohol

**Sample solution:** 20 mg/mL of Docusate Calcium in alcohol. [NOTE—If necessary, warm the mixture using the steam bath to achieve a complete dissolution.]

#### Chromatographic system

(See [Chromatography \(621\)](#), [System Suitability](#).)

**Mode:** LC

**Detector:** UV 210 nm

**Column:** 4.6-mm × 3-cm; 3.5-µm packing L1

**Column temperature:** 30°

**Flow rate:** 1 mL/min

**Injection volume:** 3 µL

#### System suitability

**Sample:** *Standard solution*

#### Suitability requirements

**Relative standard deviation:** NMT 2.0%

#### Analysis

**Samples:** *Standard solution* and *Sample solution*

Calculate the percentage of bis(2-ethylhexyl) maleate in the portion of Docusate Calcium taken:

$$\text{Result} = (r_U/r_S) \times (C_S/C_U) \times 100$$

$r_U$  = peak response of bis(2-ethylhexyl) maleate from the *Sample solution*

$r_S$  = peak response of bis(2-ethylhexyl) maleate from the *Standard solution*

$C_S$  = concentration of [USP Bis\(2-ethylhexyl\) Maleate RS](#) in the *Standard solution* (mg/mL)

$C_U$  = concentration of Docusate Calcium in the *Sample solution* (mg/mL)

**Acceptance criteria:** NMT 0.4%

#### SPECIFIC TESTS

• **WATER DETERMINATION, Method I(921):** NMT 2.0%

• **CLARITY OF SOLUTION**

**Sample solution:** 25 g in 94 mL of alcohol

**Acceptance criteria:** The *Sample solution* does not develop a haze within 24 h when maintained at a temperature of 25 ± 1°.

#### ADDITIONAL REQUIREMENTS

• **PACKAGING AND STORAGE:** Preserve in well-closed containers.

• **USP REFERENCE STANDARDS (11).**

[USP Bis\(2-ethylhexyl\) Maleate RS](#)



340.51

[USP Docusate Calcium RS](#)

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Chromatographic Database Information: [Chromatographic Database](#)

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Current DocID: GUID-2BB98B8F-F134-4AA5-83B9-36B34885110A\_3\_en-US  
Previous DocID: GUID-2BB98B8F-F134-4AA5-83B9-36B34885110A\_1\_en-US  
DOI: [https://doi.org/10.31003/USPNF\\_M27820\\_03\\_01](https://doi.org/10.31003/USPNF_M27820_03_01)  
DOI ref: [Orc2u](#)

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