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## Diflunisal Tablets

### DEFINITION

Diflunisal Tablets contain NLT 90.0% and NMT 110.0% of the labeled amount of diflunisal ( $C_{13}H_8F_2O_3$ ).

### IDENTIFICATION

- **A.** The retention time of the major peak of the *Sample solution* corresponds to that of the *Standard solution*, as obtained in the Assay.

Delete the following:

#### ▲ • **B. THIN-LAYER CHROMATOGRAPHY**

**Standard solution:** 10 mg/mL of [USP Diflunisal RS](#) in [methanol](#) and [water](#) (80:20)

**Sample solution:** Nominally 10 mg/mL of diflunisal prepared as follows. Transfer a quantity of finely ground Tablets, equivalent to about 100 mg of diflunisal, to a 10-mL volumetric flask. Add 2 mL of [water](#), and sonicate for 5 min. Dilute with [methanol](#) to volume, sonicate for an additional 5 min, and pass through a suitable filter.

#### **Chromatographic system**

(See [Chromatography \(621\)](#), [System Suitability](#).)

**Adsorbent:** 0.25-mm layer of chromatographic silica gel mixture

**Application volume:** 10 µL

**Developing solvent system:** *n*-Hexane, [glacial acetic acid](#), and chloroform (17:3:2)

#### **Analysis**

**Samples:** *Standard solution* and *Sample solution*

Develop the chromatogram until the solvent front has moved about three-fourths of the length of the plate. Remove the plate from the chamber, air-dry, and examine under long-wavelength UV light.

**Acceptance criteria:** The  $R_F$  value of the principal spot of the *Sample solution* corresponds to that of the *Standard solution*. ▲ (USP 1-May-2020)

Add the following:

- ▲ • **B.** The UV spectrum of the major peak of the *Sample solution* corresponds to that of the *Standard solution*, as obtained in the Assay. ▲ (USP 1-May-2020)

### ASSAY

Change to read:

#### • **PROCEDURE**

▲ **Mobile phase:** [Methanol](#), [acetonitrile](#), [glacial acetic acid](#), and [water](#) (40:17:6:45)

**Diluent:** [Acetonitrile](#) and [water](#) (60:40)

**Standard solution:** 0.1 mg/mL of [USP Diflunisal RS](#) in *Diluent*. Sonicate to dissolve as needed.

**Sample stock solution:** Nominally 1 mg/mL of diflunisal prepared as follows. Finely powder Tablets (NLT 20). Transfer a quantity of the powder, equivalent to about 100 mg of diflunisal, to a 100-mL volumetric flask. Add 5 mL of [water](#) and sonicate for 5 min. Add 60 mL of [acetonitrile](#), and sonicate with occasional shaking for 10 min. Dilute with [water](#) to volume. Pass through a suitable filter of 0.45-µm pore size. Discard the first few milliliters of the filtrate.

**Sample solution:** Nominally 0.1 mg/mL of diflunisal in *Diluent* from *Sample stock solution*

#### **Chromatographic system**

(See [Chromatography \(621\)](#), [System Suitability](#).)

**Mode:** LC

**Detector:** UV 254 nm. For *Identification B*, use a diode array detector in the range of 200–400 nm.

**Column:** 4.6-mm × 15-cm; 5-µm packing [L1](#)

**Column temperature:** 40°

**Flow rate:** 1.5 mL/min

**Injection volume:** 10 µL

**Run time:** NLT 2 times the retention time of diflunisal ▲ (USP 1-May-2020)

#### **System suitability**

**Sample:** *Standard solution*

#### **Suitability requirements**

**Tailing factor:** NMT 2.0

**Relative standard deviation:** NMT 2.0%

#### Analysis

**Samples:** *Standard solution* and *Sample solution*

Calculate the percentage of the labeled amount of diflunisal ( $C_{13}H_8F_2O_3$ ) in the portion of Tablets taken:

$$\text{Result} = (r_U/r_S) \times (C_S/C_U) \times 100$$

$r_U$  = peak response of diflunisal from the *Sample solution*

$r_S$  = peak response of diflunisal from the *Standard solution*

$C_S$  = concentration of [USP Diflunisal RS](#) in the *Standard solution* (mg/mL)

$C_U$  = nominal concentration of diflunisal in the *Sample solution* (mg/mL)

**Acceptance criteria:** 90.0%–110.0%

#### PERFORMANCE TESTS

**Change to read:**

• [DISSOLUTION \(711\)](#)

**Citric acid solution:** Dissolve 7 g of [anhydrous citric acid](#) in 100 mL of [water](#).

**0.1 M tris buffer:** Dissolve 121 g of [tris\(hydroxymethyl\)aminomethane](#) (THAM) in 9 L of [water](#). Adjust with *Citric acid solution* to a pH of 7.45, at 25°. Dilute with [water](#) to 10.0 L, equilibrate to 37°, and adjust to a pH of 7.20, if necessary.

**Medium:** 0.1 M tris buffer, 900 mL

**Apparatus 2:** 50 rpm

**Time:** 30 min

**Standard solution:** A known concentration of [USP Diflunisal RS](#) in *Medium*

**Sample solution:** Pass a portion of the solution under test through a suitable filter. Dilute with *Medium*, if necessary.

#### Instrumental conditions

▲ (See [Ultraviolet-Visible Spectroscopy \(857\)](#).) ▲ (USP 1-May-2020)

**Mode:** UV

**Analytical wavelength:** 306 nm

#### ▲ Analysis

**Samples:** *Standard solution* and *Sample solution*

Calculate the percentage of the labeled amount of diflunisal ( $C_{13}H_8F_2O_3$ ) dissolved:

$$\text{Result} = (A_U/A_S) \times C_S \times D \times V \times (1/L) \times 100$$

$A_U$  = absorbance of the *Sample solution*

$A_S$  = absorbance of the *Standard solution*

$C_S$  = concentration of [USP Diflunisal RS](#) in the *Standard solution* (mg/mL)

$D$  = dilution factor of the *Sample solution*

$V$  = volume of *Medium*, 900 mL

$L$  = label claim (mg/Tablet)

▲ (USP 1-May-2020)

**Tolerances:** NLT 80% (Q) of the labeled amount of diflunisal ( $C_{13}H_8F_2O_3$ ) is dissolved.

**Change to read:**

• [UNIFORMITY OF DOSAGE UNITS \(905\)](#): Meet the requirements

▲ (USP 1-May-2020)

#### IMPURITIES

**Add the following:**

▲• ORGANIC IMPURITIES

**Mobile phase:** [Methanol](#), [acetonitrile](#), [glacial acetic acid](#), and [water](#) (36:15:6:50)

**Diluent:** [Acetonitrile](#) and [water](#) (60:40)

**Sensitivity solution:** 1 µg/mL of [USP Diflunisal RS](#) in *Diluent*. Sonicate to dissolve as needed.

**Standard solution:** 2 µg/mL of [USP Diflunisal RS](#) in *Diluent*. Sonicate to dissolve as needed.

**Sample solution:** Prepare as directed in the *Sample stock solution* in the Assay.

**Chromatographic system**(See [Chromatography \(621\)](#), [System Suitability](#).)**Mode:** LC**Detector:** UV 254 nm**Column:** 4.6-mm × 25-cm; 5-µm packing [L1](#)**Column temperature:** 40°**Flow rate:** 1 mL/min**Injection volume:** 10 µL**System suitability****Samples:** *Sensitivity solution* and *Standard solution***Suitability requirements****Tailing factor:** NMT 2.0, *Standard solution***Relative standard deviation:** NMT 10.0%, *Standard solution***Signal-to-noise ratio:** NLT 10, *Sensitivity solution***Analysis****Samples:** *Standard solution* and *Sample solution*

Calculate the percentage of any unspecified degradation product in the portion of Tablets taken:

$$\text{Result} = (r_U/r_S) \times (C_S/C_U) \times 100$$

 $r_U$  = peak response of any unspecified degradation product from the *Sample solution* $r_S$  = peak response of diflunisal from the *Standard solution* $C_S$  = concentration of [USP Diflunisal RS](#) in the *Standard solution* (µg/mL) $C_U$  = nominal concentration of diflunisal in the *Sample solution* (µg/mL)**Acceptance criteria:** See [Table 1](#).**Table 1**

Name	Relative Retention Time	Acceptance Criteria, NMT (%)
Difluorobiphenol <sup>a,b</sup>	0.69	—
Diflunisal	1.0	—
Diflunisal acetophenone analog <sup>a,c</sup>	1.1	—
Diflunisal acetate analog <sup>a,d</sup>	1.3	—
Difluorobiphenyl <sup>a,e</sup>	2.1	—
Any unspecified degradation product	—	0.10
Total degradation products	—	0.5

<sup>a</sup> Process impurity for identification only. It is not to be reported or included in the total degradation products.<sup>b</sup> 2',4'-Difluorobiphenyl-4-ol.<sup>c</sup> 1-(2',4'-Difluorobiphenyl-4-yl)ethan-1-one.<sup>d</sup> 2',4'-Difluorobiphenyl-4-yl acetate.<sup>e</sup> 2,4-Difluorobiphenyl.

▲ (USP 1-May-2020)

**ADDITIONAL REQUIREMENTS****Change to read:**• **PACKAGING AND STORAGE:** Preserve in well-closed containers. ▲ Store at controlled room temperature. ▲ (USP 1-May-2020)• **USP REFERENCE STANDARDS (11).**[USP Diflunisal RS](#)

**Auxiliary Information** - Please [check for your question in the FAQs](#) before contacting USP.

Topic/Question	Contact	Expert Committee
DIFLUNISAL TABLETS	<a href="#">Documentary Standards Support</a>	SM22020 Small Molecules 2

**Chromatographic Database Information:** [Chromatographic Database](#)

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