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## Dextran 70 in Dextrose Injection

### DEFINITION

Dextran 70 in Dextrose Injection is a sterile solution of Dextran 70 and Dextrose in Water for Injection. It contains in each 100 mL NLT 9.0 g and NMT 11.0 g of Dextran 70 and NLT 4.5 g and NMT 5.5 g of dextrose monohydrate ( $C_6H_{12}O_6 \cdot H_2O$ ). It contains no bacteriostatic agents.

### IDENTIFICATION

#### • A.

**Diluent:** Dextrose (4.5 in 100)

**Sample solution:** Injection, diluted with *Diluent* to 10 mg/mL of dextran 70

**Analysis:** Using a capillary tube viscometer having dimensions such that the flow time of water is NLT 100 s, measure the flow times of the *Diluent* and of the *Sample solution* at 20°.

Calculate the intrinsic viscosity:

$$\text{Result} = \{\ln[R_D \times (t/t_0)]\}/C$$

$R_D$  = ratio of the density of the *Sample solution* to that of the *Diluent*

$t$  = flow time of the *Sample solution*

$t_0$  = flow time of the *Diluent*

$C$  = concentration of dextran 70 in the *Sample solution* (g/mL)

**Acceptance criteria:** 24–29 mL/g

### ASSAY

#### • DEXTROSE

**Mobile phase:** 0.01 N sulfuric acid, filtered and degassed

**System suitability solution:** 5 mg/mL each of dextrose and xylitol in water

**Standard solution:** [USP Dextrose RS](#), diluted to 5 mg/mL of dextrose monohydrate in water

**Sample solution:** 10 mL of Injection in 25 mL of water

#### Chromatographic system

(See [Chromatography \(621\), System Suitability](#).)

**Mode:** LC

**Detector:** Refractive index

**Column:** 7.8-mm × 30-cm; packing L17

**Temperatures:** Column and, if necessary, detector are maintained at a constant temperature of about 40°.

**Flow rate:** 0.6 mL/min

**Injection volume:** 50 µL

#### System suitability

**Samples:** *System suitability solution* and *Standard solution*

#### Suitability requirements

**Resolution:** NLT 2.5 between the dextrose and xylitol peaks, *System suitability solution*

**Relative standard deviation:** NMT 1.5% for dextrose, *Standard solution*

#### Analysis

**Samples:** *Standard solution* and *Sample solution*

Calculate the concentration of dextrose monohydrate ( $C_6H_{12}O_6 \cdot H_2O$ ), in g/100 mL, in the volume of Injection taken:

$$\text{Result} = (r_U/r_S) \times C \times D \times (M_{r1}/M_{r2})$$

$r_U$  = peak area from the *Sample solution*

$r_S$  = peak area from the *Standard solution*

$C$  = concentration of [USP Dextrose RS](#) in the *Standard solution* (g/100 mL)

$D$  = dilution factor for the *Sample solution*

$M_{r1}$  = molecular weight of dextrose monohydrate, 198.17

$M_{r2}$  = molecular weight of dextrose, 180.16

**Acceptance criteria:** 4.5–5.5 g/100 mL of dextrose monohydrate ( $C_6H_{12}O_6 \cdot H_2O$ )

#### • DEXTRAN 70

**Sample solution:** To 25 mL of Injection add 1 drop of 5 N ammonium hydroxide.

**Analysis:** Determine the optical rotation (see [Optical Rotation \(781\)](#)).

Calculate the concentration, in g/100 mL, of dextran 70 in the volume of Injection taken:

$$\text{Result} = (1/Av_1) \times \{[(F \times a)/l] - [Av_2 \times C_d \times (M_{r2}/M_{r1})]\}$$

$Av_1$  = average value for the specific rotation of dextran 70, 197.5

$F$  = conversion factor for 100 mL, 100

$a$  = observed optical rotation (°)

$l$  = length of the polarimeter tube (dm)

$Av_2$  = average value for the specific rotation of dextrose, 52.75

$C_d$  = concentration of dextrose monohydrate as determined in the Assay for Dextrose (g/100 mL)

$M_{r2}$  = molecular weight of dextrose, 180.16

$M_{r1}$  = molecular weight of dextrose monohydrate, 198.17

**Acceptance criteria:** 5.4–6.6 g/100 mL

#### IMPURITIES

##### • LIMIT OF 5-HYDROXYMETHYLFURFURAL AND RELATED SUBSTANCES

**Sample solution:** Dilute Injection with water to 2.0 mg/mL of dextrose monohydrate ( $C_6H_{12}O_6 \cdot H_2O$ ).

##### Instrumental conditions

**Analytical wavelength:** 284 nm

**Cell:** 1 cm

**Blank:** Water

##### Analysis

**Samples:** *Sample solution* and *Blank*

**Acceptance criteria:** Absorbance NMT 0.25

#### SPECIFIC TESTS

• **pH (791):** 3.5–7.0

• **BACTERIAL ENDOTOXINS TEST (85):** NMT 0.5 USP Endotoxin Unit/mL

• **STERILITY TESTS (71):** Meets the requirements when tested as directed for [Test for Sterility of the Product to Be Examined, Membrane Filtration](#)

• **COLOR OF SOLUTION:** Absorbance, determined at 375 nm against a water blank, is NMT 0.05.

• **OTHER REQUIREMENTS:** It meets the requirements in [Injections \(1\)](#) and [Particulate Matter in Injections \(788\)](#).

#### ADDITIONAL REQUIREMENTS

• **PACKAGING AND STORAGE:** Preserve in single-dose glass or plastic containers.

• **LABELING:** The label states the total osmolar concentration in mOsmol/L. Where the contents are less than 100 mL, the label alternatively may state the total osmolar concentration in mOsmol/mL.

• **USP REFERENCE STANDARDS (11).**

Auxiliary Information - Please [check for your question in the FAQs](#) before contacting USP.

Topic/Question	Contact	Expert Committee
DEXTRAN 70 IN DEXTROSE INJECTION	<a href="#">Jennifer Tong Sun</a> Senior Scientist II	BI032020 Biologics Monographs 3 - Complex Biologics and Vaccines

Chromatographic Database Information: [Chromatographic Database](#)

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