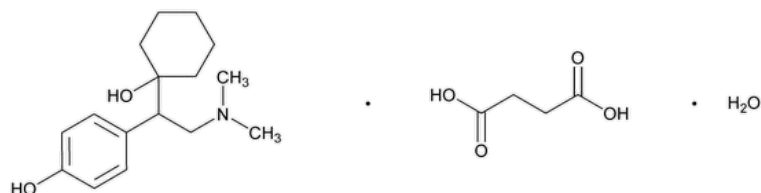


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Desvenlafaxine Succinate



$C_{16}H_{25}NO_2 \cdot C_4H_6O_4 \cdot H_2O$ 399.48

$C_{16}H_{25}NO_2 \cdot C_4H_6O_4$ 381.47

Butanedioic acid, compound with 4-[2-(dimethylamino)-1-(1-hydroxycyclohexyl)ethyl]phenol (1:1), monohydrate;

1-[2-(Dimethylamino)-1-(4-hydroxyphenyl)ethyl]cyclohexanol hydrogen butanedioate monohydrate CAS RN®: 386750-22-7; UNII: ZB22ENFOX.

Anhydrous CAS RN®: 448904-47-0; UNII: H9E1T0BI90.

DEFINITION

Desvenlafaxine Succinate contains NLT 98.0% and NMT 102.0% of desvenlafaxine succinate ($C_{16}H_{25}NO_2 \cdot C_4H_6O_4$), calculated on the anhydrous basis.

IDENTIFICATION

Change to read:

- **A.** ▲ [SPECTROSCOPIC IDENTIFICATION TESTS \(197\)](#), [Infrared Spectroscopy](#): 197K or 197A ▲ (ERR 1-Oct-2020)
- **B.** The retention time of the major peak of the *Sample solution* corresponds to that of the *Standard solution*, as obtained in the Assay.

ASSAY

PROCEDURE

Buffer: 2.7 g/L of [monobasic potassium phosphate](#) in [water](#)

Solution A: [Acetonitrile](#) and *Buffer* (18:82)

Mobile phase: To each liter of *Solution A*, add 5.4 mL of [triethylamine](#), and adjust with [phosphoric acid](#) to a pH of 4.0.

Standard solution: 0.05 mg/mL of [USP Desvenlafaxine Succinate RS](#) in *Mobile phase*. Sonication may be used to promote dissolution.

Sample solution: 0.05 mg/mL of Desvenlafaxine Succinate in *Mobile phase*. Sonication may be used to promote dissolution.

Chromatographic system

(See [Chromatography \(621\)](#), [System Suitability](#).)

Mode: LC

Detector: UV 225 nm

Column: 4.6-mm × 25-cm; 5-μm packing [L1](#)

Flow rate: 1.5 mL/min

Injection volume: 10 μL

Run time: NLT 1.6 times the retention time of desvenlafaxine

System suitability

Sample: *Standard solution*

Suitability requirements

Tailing factor: NMT 1.5

Relative standard deviation: NMT 0.73%

Analysis

Samples: *Standard solution* and *Sample solution*

Calculate the percentage of desvenlafaxine succinate ($C_{16}H_{25}NO_2 \cdot C_4H_6O_4$) in the portion of Desvenlafaxine Succinate taken:

$$\text{Result} = (r_U/r_S) \times (C_S/C_U) \times 100$$

r_U = peak response from the *Sample solution*

r_S = peak response from the *Standard solution*

C_S = concentration of [USP Desvenlafaxine Succinate RS](#) in the *Standard solution* (mg/mL)

C_U = concentration of Desvenlafaxine Succinate in the *Sample solution* (mg/mL)

Acceptance criteria: 98.0%–102.0% on the anhydrous basis

IMPURITIES

• [RESIDUE ON IGNITION \(281\)](#): NMT 0.1%

• ORGANIC IMPURITIES

Buffer: 7.1 g/L of [anhydrous dibasic sodium phosphate](#) in [water](#)

Solution A: [Acetonitrile](#) and *Buffer* (10:90); adjusted with [phosphoric acid](#) to a pH of 3.0

Solution B: [Acetonitrile](#) and *Buffer* (60:40); adjusted with [phosphoric acid](#) to a pH of 3.0

Mobile phase: See [Table 1](#).

Table 1

Time (min)	Solution A (%)	Solution B (%)
0	100	0
5	100	0
30	50	50
35	35	65
37	100	0

System suitability solution: 1 mg/mL of [USP Desvenlafaxine Succinate RS](#) and 0.0015 mg/mL of [USP Desvenlafaxine Related Compound B RS](#) in *Solution A*. Sonication may be used to promote dissolution.

Standard solution: 0.001 mg/mL of [USP Desvenlafaxine Succinate RS](#), equivalent to 0.0007 mg/mL of desvenlafaxine, in *Solution A*.
Sonication may be used to promote dissolution.

Sensitivity solution: 0.5 µg/mL of [USP Desvenlafaxine Succinate RS](#), equivalent to 0.35 µg/mL of desvenlafaxine, from the *Standard solution* in *Solution A*

Sample solution: 1 mg/mL of Desvenlafaxine Succinate in *Solution A*

Chromatographic system

(See [Chromatography \(621\)](#), [System Suitability](#).)

Mode: LC

Detector: UV 225 nm

Column: 4.6-mm × 25-cm; 3-µm packing [L1](#)

Temperatures

Autosampler: 10°

Column: 50°

Flow rate: 1.5 mL/min

Injection volume: 20 µL

System suitability

Samples: *System suitability solution*, *Standard solution*, and *Sensitivity solution*

[NOTE—See [Table 2](#) for the relative retention times.]

Suitability requirements

Resolution: NLT 1.5 between desvenlafaxine related compound B and desvenlafaxine, *System suitability solution*

Relative standard deviation: NMT 5.0%, *Standard solution*

Signal-to-noise ratio: NLT 10, *Sensitivity solution*

Analysis

Samples: *Standard solution* and *Sample solution*

Calculate the percentage of each impurity in the portion of Desvenlafaxine Succinate taken:

$$\text{Result} = (r_U/r_S) \times (C_S/C_U) \times (1/F) \times 100$$

r_U = peak response of each impurity from the *Sample solution*

r_S = peak response of desvenlafaxine succinate from the *Standard solution*

C_S = concentration of [USP Desvenlafaxine Succinate RS](#) in the *Standard solution* (mg/mL)

C_U = concentration of Desvenlafaxine Succinate in the *Sample solution* (mg/mL)

F = relative response factor (see [Table 2](#))

Acceptance criteria: See [Table 2](#). The reporting threshold is 0.05%.

Table 2

Name	Relative Retention Time	Relative Response Factor	Acceptance Criteria, NMT (%)
Fumaric acid	0.16	1.7	0.10
Succinic acid ^a	0.17	—	—
4-(Dimethylaminoethyl) phenol ^b	0.20	1.1	0.15
Didesmethyl desvenlafaxine ^c	0.91	0.94	0.15
Desvenlafaxine related compound B	0.96	0.80	0.15
Desvenlafaxine	1.0	—	—
Desvenlafaxine related compound A ^d	1.46	1.0	0.15
Venlafaxine ^e	1.55	0.97	0.15
Any individual unspecified impurity	—	1.0	0.10
Total impurities	—	—	1.0

^a Included for identification only. This peak is due to the succinate counterion; hence it is not an impurity.

^b 4-[2-(Dimethylamino)ethyl]phenol.

^c 4-[2-Amino-1-(1-hydroxycyclohexyl)ethyl]phenol.

^d 4-[1-(Cyclohex-1-en-1-yl)-2-(dimethylamino)ethyl]phenol.

^e 1-[2-(Dimethylamino)-1-(4-methoxyphenyl)ethyl]cyclohexan-1-ol.

SPECIFIC TESTS

- [WATER DETERMINATION \(921\), Method I](#): 4.0%–5.2%

ADDITIONAL REQUIREMENTS

- **PACKAGING AND STORAGE:** Preserve in tight, light-resistant containers.
- [USP REFERENCE STANDARDS \(11\)](#).

[USP Desvenlafaxine Succinate RS](#)

[USP Desvenlafaxine Related Compound B RS](#)

4-[1-(1-Hydroxycyclohexyl)-2-(methylamino)ethyl]phenol.

C₁₅H₂₃NO₂ 249.35

Auxiliary Information - Please [check for your question in the FAQs](#) before contacting USP.

Topic/Question	Contact	Expert Committee
DESVENLAFAXINE SUCCINATE	Documentary Standards Support	SM42020 Small Molecules 4

Chromatographic Database Information: [Chromatographic Database](#)

Most Recently Appeared In:

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