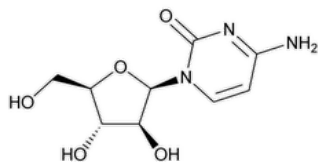


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Cytarabine



$C_9H_{13}N_3O_5$ 243.22

2(1*H*)-Pyrimidinone, 4-amino-1-β-D-arabinofuranosyl-;

1-β-D-Arabinofuranosylcytosine CAS RN®: 147-94-4.

DEFINITION

Cytarabine contains NLT 98.0% and NMT 102.0% of cytarabine ($C_9H_{13}N_3O_5$), calculated on the dried basis.

Change to read:

IDENTIFICATION

- **A.** [SPECTROSCOPIC IDENTIFICATION TESTS \(197\)](#), [Infrared Spectroscopy](#): 197A or 197M▲ (CN 1-May-2020)
- **B.** The retention time of the major peak of the *Sample solution* corresponds to that of the *Standard solution*, as obtained in the Assay.

ASSAY

PROCEDURE

Solution A: 0.73 g/L of [monobasic sodium phosphate](#) and 1.4 g/L of [dibasic sodium phosphate](#) in [water](#)

Mobile phase: [Methanol](#) and *Solution A* (5:95)

Standard solution: 0.1 mg/mL of [USP Cytarabine RS](#) in [water](#)

System suitability solution: 0.1 mg/mL each of [USP Uracil Arabinoside RS](#) and [USP Cytarabine RS](#) in water, prepared as follows. Dissolve [USP Uracil Arabinoside RS](#) in *Standard solution*.

Sample solution: 0.1 mg/mL of Cytarabine in water

Chromatographic system

(See [Chromatography \(621\)](#), [System Suitability](#).)

Mode: LC

Detector: UV 254 nm

Column: 4.6-mm × 25-cm; packing [L1](#)

Flow rate: 1.0 mL/min

Injection volume: 10 µL

[NOTE—After chromatography has been completed, flush the column with a mixture of [water](#) and [methanol](#) (7:3).]

System suitability

Samples: *Standard solution* and *System suitability solution*

[NOTE—The relative retention times for cytarabine and uracil arabinoside are about 1.0 and 1.3, respectively.]

Suitability requirements

Resolution: NLT 2.5 between cytarabine and uracil arabinoside, *System suitability solution*

Relative standard deviation: NMT 0.73%, *Standard solution*

Analysis

Samples: *Standard solution* and *Sample solution*

Calculate the percentage of cytarabine ($C_9H_{13}N_3O_5$) in the portion of Cytarabine taken:

$$\text{Result} = (r_U/r_S) \times (C_S/C_U) \times 100$$

r_U = peak response from the *Sample solution*

r_S = peak response from the *Standard solution*

C_S = concentration of [USP Cytarabine RS](#) in the *Standard solution* (mg/mL)

C_U = concentration of Cytarabine in the *Sample solution* (mg/mL)

Acceptance criteria: 98.0%–102.0% on the dried basis

IMPURITIES

• [RESIDUE ON IGNITION \(281\)](#): NMT 0.5%

• **ORGANIC IMPURITIES**

Buffer A: 0.02 M [monobasic sodium phosphate](#) in [water](#)

Buffer B: 0.02 M [dibasic sodium phosphate](#) in [water](#)

Buffer: Buffer A and Buffer B (1:1). Adjust with 0.1 M [sodium hydroxide](#) or 0.1 M [phosphoric acid](#) to a pH of 7.0.

Solution A: [Methanol](#) and Buffer (2:98)

Solution B: [Methanol](#) and Buffer (30:70)

Mobile phase: See [Table 1](#).

Table 1

Time (min)	Solution A (%)	Solution B (%)
0	100	0
10	100	0
20	0	100
25	0	100
30	100	0
50	100	0

System suitability solution: 0.02 mg/mL of [USP Uridine RS](#), 0.02 mg/mL of [USP Uracil Arabinoside RS](#), and 5.0 mg/mL of [USP Cytarabine RS](#) in [water](#)

Standard solution: 4 µg/mL of [USP Cytarabine RS](#) in [water](#)

Sample solution: 5 mg/mL of Cytarabine in water. Prepare this solution fresh daily.

Chromatographic system

(See [Chromatography \(621\)](#), [System Suitability](#).)

Mode: LC

Detector: UV 254 nm

Column: 4.6-mm × 25-cm; packing [L1](#)

Flow rate: 1 mL/min

Injection volume: 20 µL

System suitability

Samples: *System suitability solution* and *Standard solution*

Suitability requirements

Resolution: NLT 1.25 between cytarabine and uridine, *System suitability solution*

Relative standard deviation: NMT 3.0%, *Standard solution*

Analysis

Samples: *Standard solution* and *Sample solution*

Calculate the percentage of each impurity in the portion of Cytarabine taken:

$$\text{Result} = (r_U/r_S) \times (C_S/C_U) \times (1/F) \times 100$$

r_U = peak response of each impurity from the *Sample solution*

r_S = peak response of cytarabine from the *Standard solution*

C_S = concentration of [USP Cytarabine RS](#) in the *Standard solution* (mg/mL)

C_U = concentration of Cytarabine in the *Sample solution* (mg/mL)

F = relative response factor for each individual impurity (see [Table 2](#))

Acceptance criteria: See [Table 2](#).

Table 2

Name	Relative Retention Time	Relative Response Factor	Acceptance Criteria, NMT (%)
Cyclocytidine ^a	0.38	1.5	0.10
Cytosine ^b	0.43	1.5	0.10
Uracil ^c	0.55	2.5	0.10
Uridine ^d	1.14	1.5	0.10
Uracil arabinoside	1.62	1.34	0.30
Any individual unspecified impurity	—	1.0	0.10
Total impurities	—	—	0.30

^a (2*R*,3*R*,3*a**S*,9*a**R*)-2-(Hydroxymethyl)-6-imino-2,3,3*a*,9*a*-tetrahydro-6*H*-furo[2',3':4,5]oxazolo[3,2-*a*]pyrimidin-3-ol.

^b 6-Amino-2(1*H*)-pyrimidinone.

^c Pyrimidine-2,4(1*H*,3*H*)-dione.

^d 1-β-D-Ribofuranosylpyrimidine-2,4(1*H*,3*H*)-dione.

SPECIFIC TESTS

- [OPTICAL ROTATION \(781S\), Procedures, Specific Rotation](#)

Sample solution: 10 mg/mL in water

Acceptance criteria: +154° to +160°

- [LOSS ON DRYING \(731\)](#)

Analysis: Dry under vacuum at a pressure not exceeding 5 mm of mercury at 60° for 3 h.

Acceptance criteria: NMT 1.0%

- [STERILITY TESTS \(71\)](#): Where the label states that Cytarabine is sterile, it meets the requirements.
- [BACTERIAL ENDOTOXINS TEST \(85\)](#): Where the label states that Cytarabine is sterile or must be subjected to further processing during the preparation of injectable dosage forms, it contains NMT 0.07 USP Endotoxin Units/mg of cytarabine.

ADDITIONAL REQUIREMENTS

- **PACKAGING AND STORAGE:** Preserve in well-closed, light-resistant containers.
- **LABELING:** Where it is intended for use in preparing injectable dosage forms, the label states that it is sterile or must be subjected to further processing during the preparation of injectable dosage forms.
- [USP REFERENCE STANDARDS \(11\)](#).

[USP Cytarabine RS](#)

[USP Uracil Arabinoside RS](#)

2,4(1*H*,3*H*)-Pyrimidinedione, 1-β-D-arabinofuranosyl-

$C_9H_{12}N_2O_6$ 244.20

[USP Uridine RS](#)

1-β-D-Ribofuranosylpyrimidine-2,4(1H,3H)-dione.

C₉H₁₂N₂O₆

244.20

Auxiliary Information - Please [check for your question in the FAQs](#) before contacting USP.

Topic/Question	Contact	Expert Committee
CYTARABINE	Documentary Standards Support	SM32020 Small Molecules 3

Chromatographic Database Information: [Chromatographic Database](#)**Most Recently Appeared In:**

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