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## Carbamazepine Tablets

To view the Notice from the Expert Committee that posted in conjunction with this accelerated revision, please click

<https://www.uspnf.com/rb-carbamazepine-tabs-20220930>.

### DEFINITION

Carbamazepine Tablets contain NLT 92.0% and NMT 108.0% of the labeled amount of carbamazepine ( $C_{15}H_{12}N_2O$ ).

### IDENTIFICATION

- **A. SPECTROSCOPIC IDENTIFICATION TESTS (197), Infrared Spectroscopy:** 197M

**Sample solution:** Nominally 250 mg of carbamazepine from powdered Tablets in 15 mL of acetone

**Analysis:** Boil the *Sample solution* for 5 min in a suitable beaker. Filter while hot, using two 5-mL portions of hot acetone to effect transfer.

Evaporate the filtrate with the aid of nitrogen to 5 mL, and cool in an ice bath until crystals are formed. Filter the crystals, wash with 3 mL of cold acetone, and dry under vacuum at 70° for 30 min. Use the crystals.

**Acceptance criteria:** Meet the requirements

- **B.** The retention time of the major peak of the *Sample solution* corresponds to that of the *Standard solution*, as obtained in the Assay.

### ASSAY

#### PROCEDURE

**Mobile phase:** Methanol, [tetrahydrofuran](#), and water (12:3:85). Add 0.22 mL of [formic acid](#) and then 0.5 mL of [triethylamine](#) to each L.

**Diluent:** Methanol and water (50:50)

**System suitability stock solution:** 0.1 mg/mL of [USP Carbamazepine RS](#) and 0.5 mg/mL of [USP Carbamazepine Related Compound A RS](#) in methanol. Sonication may be used to aid in dissolution.

**System suitability solution:** 0.01 mg/mL of [USP Carbamazepine RS](#) and 0.05 mg/mL of [USP Carbamazepine Related Compound A RS](#) from *System suitability stock solution* in *Diluent*

**Standard stock solution:** 2 mg/mL of [USP Carbamazepine RS](#) in methanol. Sonication may be used to aid in dissolution.

**Standard solution:** 0.2 mg/mL of [USP Carbamazepine RS](#) from *Standard stock solution* in *Diluent*

**Sample stock solution:** Nominally 2 mg/mL of carbamazepine from NLT 20 Tablets prepared as follows. Finely powder the Tablets, and transfer a portion of the powder to a suitable volumetric flask. Add 80% of the final flask volume of methanol, sonicate for 15 min, and allow to cool to room temperature. Dilute with methanol to volume. Pass through a suitable filter and discard the first few mL of filtrate.

**Sample solution:** Nominally 0.2 mg/mL of carbamazepine from *Sample stock solution* in *Diluent*

#### Chromatographic system

(See [Chromatography \(621\), System Suitability](#).)

**Mode:** LC

**Detector:** UV 230 nm

**Column:** 4.0- or 4.6-mm × 25-cm; 7-μm packing L10

**Flow rate:** 1.5 mL/min

**Injection volume:** 20 μL

**Run time:** NLT 1.6 times the retention time of carbamazepine

#### System suitability

**Samples:** *System suitability solution* and *Standard solution*

[NOTE—See [Table 3](#) for the relative retention times.]

#### Suitability requirements

**Resolution:** NLT 1.7 between carbamazepine related compound A and carbamazepine, *System suitability solution*

**Relative standard deviation:** NMT 2.0%, *Standard solution*

#### Analysis

**Samples:** *Standard solution* and *Sample solution*

Calculate the percentage of the labeled amount of carbamazepine ( $C_{15}H_{12}N_2O$ ) in the portion of Tablets taken:

$$\text{Result} = (r_U/r_S) \times (C_S/C_U) \times 100$$

$r_U$  = peak response from the *Sample solution*

$r_s$  = peak response from the *Standard solution*

$C_s$  = concentration of [USP Carbamazepine RS](#) in the *Standard solution* (mg/mL)

$C_u$  = nominal concentration of carbamazepine in the *Sample solution* (mg/mL)

**Acceptance criteria:** 92.0%–108.0%

## PERFORMANCE TESTS

**Change to read:**

- [DISSOLUTION \(711\)](#).

**For products labeled as 100-mg chewable Tablets**

**Test 1:** If the product complies with this test, the labeling indicates that it meets USP *Dissolution Test 1*.

**Medium:** Water containing 1% [sodium lauryl sulfate](#); 900 mL

**Apparatus 2:** 75 rpm

**Time:** 60 min

**Standard solution:** [USP Carbamazepine RS](#) in *Medium*. [NOTE—A volume of methanol NMT 1% of the final total volume of the *Standard solution* may be used to dissolve the carbamazepine.]

**Sample solution:** Filtered portion of the solution under test, diluted with *Medium* if necessary

### Instrumental conditions

**Mode:** UV

**Analytical wavelength:** Maximum absorbance at about 288 nm

### Analysis

**Samples:** *Standard solution* and *Sample solution*

Calculate the percentage of the labeled amount of carbamazepine ( $C_{15}H_{12}N_2O$ ) dissolved:

$$\text{Result} = (A_u/A_s) \times C_s \times V \times (1/L) \times 100$$

$A_u$  = absorbance of the *Sample solution*

$A_s$  = absorbance of the *Standard solution*

$C_s$  = concentration of [USP Carbamazepine RS](#) in the *Standard solution* (mg/mL)

$V$  = volume of the *Medium*, 900 mL

$L$  = label claim (mg/Tablet)

**Tolerances:** NLT 75% ( $Q$ ) of the labeled amount of carbamazepine ( $C_{15}H_{12}N_2O$ ) is dissolved. Use [Dissolution \(711\)](#), [Acceptance Table 1](#) with the following exceptions: at  $S_2$ , no unit is less than  $Q - 5\%$ ; at  $S_3$ , no unit is less than  $Q - 10\%$ ; and NMT 2 of the 24 units are less than  $Q - 5\%$ .

**For products labeled as 200-mg Tablets**

**Test 2:** If the product complies with this test, the labeling indicates that it meets USP *Dissolution Test 2*.

**Medium, Apparatus 2, Standard solution, Sample solution, and Instrumental conditions:** Proceed as directed in *Test 1*.

**Times:** 15 and 60 min

### Analysis

**Samples:** *Standard solution* and *Sample solution*

Calculate the concentration ( $C_i$ ) of carbamazepine ( $C_{15}H_{12}N_2O$ ) in the sample withdrawn from the vessel at each time point ( $i$ ):

$$\text{Result} = (A_u/A_s) \times C_s$$

$A_u$  = absorbance of the *Sample solution*

$A_s$  = absorbance of the *Standard solution*

$C_s$  = concentration of [USP Carbamazepine RS](#) in the *Standard solution* (mg/mL)

Calculate the percentage of the labeled amount of carbamazepine ( $C_{15}H_{12}N_2O$ ) dissolved at each time point ( $i$ ):

$$\text{Result}_1 = C_1 \times V \times (1/L) \times 100$$

$$\text{Result}_2 = [(C_2 \times V_2) + (C_1 \times V_3)] \times (1/L) \times 100$$

$C_i$  = concentration of carbamazepine in the portion of sample withdrawn at the specified time point ( $i$ ) (mg/mL)

$V$  = volume of the *Medium*, 900 mL

$L$  = label claim (mg/Tablet)

$V_2$  = volume of the *Medium* at time point 2 (mL)

$V_s$  = volume of the *Sample solution* withdrawn at each time point ( $i$ ) (mL)

**Tolerances:** See [Table 1](#).

**Table 1**

| Time Point<br>( $i$ ) | Time<br>(min) | Amount Dissolved<br>(%) |
|-----------------------|---------------|-------------------------|
| 1                     | 15            | 45–75                   |
| 2                     | 60            | NLT 75                  |

Use [Dissolution \(711\)](#), [Acceptance Table 2](#) with the following exceptions. At 15 min: at  $L_2$ , no unit is more than 5% outside the stated range; at  $L_3$ , no unit is more than 10% outside the stated range; and NMT 2 of the 24 units are more than 5% outside the stated range.

At 60 min: at  $L_2$ , no unit is less than  $Q - 5\%$ ; at  $L_3$ , no unit is less than  $Q - 10\%$ ; and NMT 2 of the 24 units are less than  $Q - 5\%$ .

**Test 3:** If the product complies with this test, the labeling indicates that it meets USP *Dissolution Test 3*.

**Medium, Apparatus 2, Standard solution, Sample solution, and Instrumental conditions:** Proceed as indicated in *Test 1*.

**Times:** 15 and 60 min

#### Analysis

**Samples:** *Standard solution* and *Sample solution*

Calculate the concentration ( $C_i$ ) of carbamazepine ( $C_{15}H_{12}N_2O$ ) in the sample withdrawn from the vessel at each time point ( $i$ ):

$$\text{Result} = (A_U/A_S) \times C_S$$

$A_U$  = absorbance of the *Sample solution*

$A_S$  = absorbance of the *Standard solution*

$C_S$  = concentration of [USP Carbamazepine RS](#) in the *Standard solution* (mg/mL)

Calculate the percentage of the labeled amount of carbamazepine ( $C_{15}H_{12}N_2O$ ) dissolved at each time point ( $i$ ):

$$\text{Result}_1 = C_i \times V \times (1/L) \times 100$$

$$\text{Result}_2 = [(C_2 \times V_2) + (C_1 \times V_s)] \times (1/L) \times 100$$

$C_i$  = concentration of carbamazepine in the portion of sample withdrawn at the specified time point ( $i$ ) (mg/mL)

$V$  = volume of the *Medium*, 900 mL

$L$  = label claim (mg/Tablet)

$V_2$  = volume of the *Medium* at time point 2 (mL)

$V_s$  = volume of the *Sample solution* withdrawn at each time point ( $i$ ) (mL)

**Tolerances:** See [Table 2](#).

**Table 2**

| Time Point<br>( $i$ ) | Time<br>(min) | Amount Dissolved<br>(%) |
|-----------------------|---------------|-------------------------|
| 1                     | 15            | 60–85                   |
| 2                     | 60            | NLT 75                  |

Use [Dissolution \(711\)](#), [Acceptance Table 2](#) with the following exceptions. At 15 min: at  $L_2$ , no unit is more than 5% outside the stated range; at  $L_3$ , no unit is more than 10% outside the stated range; and NMT 2 of the 24 units are more than 5% outside the stated range.

At 60 min: at  $L_2$ , no unit is less than  $Q - 5\%$ ; at  $L_3$ , no unit is less than  $Q - 10\%$ ; and NMT 2 of the 24 units are less than  $Q - 5\%$ .

▲ **Test 4:** If the product complies with this test, the labeling indicates that it meets USP *Dissolution Test 4*.

**Medium:** [Water](#) containing 1% [sodium dodecyl sulfate](#); 900 mL

**Apparatus 2:** 75 rpm

**Time:** 45 min

**Standard stock solution:** 0.9 mg/mL of [USP Carbamazepine RS](#) in [methanol](#). Sonicate to dissolve as needed.

**Standard solution:** 9 µg/mL of [USP Carbamazepine RS](#) from *Standard stock solution* in *Medium*

**Sample solution:** Pass a portion of the solution under test through a suitable filter of 0.45-µm pore size and discard the first 3 mL of the filtrate. Dilute with *Medium* to a concentration similar to that of the *Standard solution*.

#### Instrumental conditions

(See [Ultraviolet-Visible Spectroscopy \(857\)](#).)

**Mode:** UV

**Analytical wavelength:** 288 nm

**Cell length:** 1 cm

**Blank:** *Medium*

#### Analysis

**Samples:** *Standard solution* and *Sample solution*

Calculate the percentage of the labeled amount of carbamazepine ( $C_{15}H_{12}N_2O$ ) dissolved:

$$\text{Result} = (A_U/A_S) \times C_S \times D \times V \times (1/L) \times 100$$

$A_U$  = absorbance of the *Sample solution*

$A_S$  = absorbance of the *Standard solution*

$C_S$  = concentration of [USP Carbamazepine RS](#) in the *Standard solution* (mg/mL)

$D$  = dilution factor

$V$  = volume of the *Medium*, 900 mL

$L$  = label claim (mg/Tablet)

**Tolerances:** NLT 80% (Q) of the labeled amount of carbamazepine ( $C_{15}H_{12}N_2O$ ) is dissolved.▲ (RB 22-Sep-2022)

• **[UNIFORMITY OF DOSAGE UNITS \(905\)](#):** Meet the requirements

#### IMPURITIES

##### • ORGANIC IMPURITIES

**Mobile phase, Diluent, and System suitability solution:** Proceed as directed in the Assay.

**Standard stock solution:** 0.02 mg/mL each of [USP Carbamazepine RS](#), [USP Carbamazepine Related Compound B RS](#), and [USP 9-Methylacridine RS](#) in methanol. Sonication may be used to aid in dissolution.

**Standard solution:** 0.001 mg/mL each of [USP Carbamazepine RS](#), [USP Carbamazepine Related Compound B RS](#), and [USP 9-Methylacridine RS](#) from *Standard stock solution* in *Diluent*

**Sample solution:** Nominally 1 mg/mL of carbamazepine from NLT 20 Tablets prepared as follows. Finely powder the Tablets, and transfer a portion of the powder to a suitable volumetric flask. Add about 50% of the final flask volume of *Diluent*, sonicate for 15 min, and allow to cool to room temperature. Dilute with *Diluent* to volume. Pass through a suitable filter and discard the first few mL of filtrate.

**Chromatographic system:** Proceed as directed in the Assay except use a *Run time* of NLT 3.5 times the retention time of carbamazepine.

#### System suitability

**Samples:** *System suitability solution* and *Standard solution*

[NOTE—See [Table 3](#) for the relative retention times.]

#### Suitability requirements

**Resolution:** NLT 1.7 between carbamazepine related compound A and carbamazepine, *System suitability solution*

**Relative standard deviation:** NMT 10.0% each for carbamazepine, carbamazepine related compound B, and 9-methylacridine, *Standard solution*

#### Analysis

**Samples:** *Standard solution* and *Sample solution*

Calculate the percentage of carbamazepine related compound B and 9-methylacridine in the portion of Tablets taken:

$$\text{Result} = (r_U/r_S) \times (C_S/C_U) \times 100$$

$r_U$  = peak response of carbamazepine related compound B or 9-methylacridine from the *Sample solution*

$r_S$  = peak response of carbamazepine related compound B or 9-methylacridine from the *Standard solution*

$C_S$  = concentration of [USP Carbamazepine Related Compound B RS](#) or [USP 9-Methylacridine RS](#) in the *Standard solution* (mg/mL)

$C_U$  = nominal concentration of carbamazepine in the *Sample solution* (mg/mL)

Calculate the percentage of other degradation products in the portion of Tablets taken:

$$\text{Result} = (r_U/r_S) \times (C_S/C_U) \times 100$$

$r_U$  = peak response of any individual unspecified degradation product from the *Sample solution*

$r_S$  = peak response of carbamazepine from the *Standard solution*

$C_S$  = concentration of [USP Carbamazepine RS](#) in the *Standard solution* (mg/mL)

$C_U$  = nominal concentration of carbamazepine in the *Sample solution* (mg/mL)

**Acceptance criteria:** See [Table 3](#). Disregard peaks below 0.05%.

**Table 3**

| Name   | Relative Retention Time | Acceptance Criteria, NMT (%) |
|--|-------------------------|------------------------------|
| 9-Methylacridine                               | 0.54                    | 0.2                          |
| Carbamazepine related compound A <sup>a</sup>  | 0.87                    | —                            |
| Carbamazepine                                  | 1.0                     | —                            |
| Carbamazepine related compound B               | 3.1                     | 0.2                          |
| Any individual unspecified degradation product | —                       | 0.2                          |
| Total degradation products                     | —                       | 0.30                         |

<sup>a</sup> This is a process impurity that is controlled in the drug substance. It is not to be reported or included in the total degradation products.

#### ADDITIONAL REQUIREMENTS

- **PACKAGING AND STORAGE:** Preserve in tight containers, preferably of glass. Protect from light and moisture. Store at controlled room temperature.
- **LABELING:** The labeling indicates the *Dissolution* test with which the product complies.
- **USP REFERENCE STANDARDS (11).**

[USP Carbamazepine RS](#)

[USP Carbamazepine Related Compound A RS](#)

10,11-Dihydrocarbamazepine.

$C_{15}H_{14}N_2O$  238.29

[USP Carbamazepine Related Compound B RS](#)

5*H*-Dibenz[*b,f*]azepine.

$C_{14}H_{11}N$  193.25

[USP 9-Methylacridine RS](#)

9-Methylacridine.

$C_{14}H_{11}N$  193.25

**Auxiliary Information** - Please [check for your question in the FAQs](#) before contacting USP.

| Topic/Question        | Contact                                       | Expert Committee          |
|-----------------------|---|---------------------------|
| CARBAMAZEPINE TABLETS | <a href="#">Documentary Standards Support</a> | SM42020 Small Molecules 4 |

**Chromatographic Database Information:** [Chromatographic Database](#)

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