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Carbamazepine Extended-Release Tablets

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DEFINITION

Carbamazepine Extended-Release Tablets contain NLT 90.0% and NMT 110.0% of the labeled amount of carbamazepine ($C_{15}H_{12}N_2O$).

IDENTIFICATION

- **A. SPECTROSCOPIC IDENTIFICATION TESTS (197), Ultraviolet-Visible Spectroscopy:** 197U

Standard solution: 10 µg/mL of [USP Carbamazepine RS](#) in [methanol](#)

Sample solution: Finely powder 1 Tablet, and quantitatively transfer the powder, with the aid of [methanol](#), to a 100-mL volumetric flask. Add about 70 mL of [methanol](#), and shake by mechanical means for 60 min. Sonicate for 15 min, and dilute with [methanol](#) to volume. Allow to stand for 10–15 min. Dilute a portion of the clear solution with [methanol](#) to obtain a solution containing about 10 µg/mL of carbamazepine.

Acceptance criteria: Meet the requirements

- **B.** The retention time of the major peak of the *Sample solution* corresponds to that of the *Standard solution*, as obtained in the Assay.

ASSAY

• PROCEDURE

Mobile phase: [Methanol](#), [methylene chloride](#), and [water](#) (450:45:600)

Internal standard solution: 600 µg/mL of phenytoin in [methanol](#)

Standard stock solution: 200 µg/mL of [USP Carbamazepine RS](#) in [methanol](#)

Standard solution: 100 µg/mL of carbamazepine from *Standard stock solution* in *Internal standard solution*

System suitability solution: 50 µg/mL of carbamazepine from *Standard solution* in *Internal standard solution*

Sample stock solution A: Nominally 4 mg/mL of carbamazepine from finely powdered Tablets prepared as follows. Finely powder 10 Tablets.

Transfer the powder to an appropriate volumetric flask with the aid of [methanol](#). Add 70% of the flask volume of [methanol](#). Shake by mechanical means for 60 min. Sonicate for 15 min, and dilute with [methanol](#) to volume. Allow to stand for 10–15 min, and then filter a portion of the supernatant. Use the clear filtrate.

Sample stock solution B: Nominally 0.2 mg/mL of carbamazepine from *Sample stock solution A* in [methanol](#)

Sample solution: Nominally 100 µg/mL of carbamazepine from *Sample stock solution B* in *Internal standard solution*

Chromatographic system

(See [Chromatography \(621\), System Suitability](#).)

Mode: LC

Detector: UV 230 nm

Columns

Guard: 4.6-mm × 30-mm; 7-µm packing [L7](#)

Analytical: 3.9-mm × 30-cm; packing [L1](#)

Flow rate: 2 mL/min

Injection volume: 10 µL

System suitability

Sample: *System suitability solution*

[NOTE—The relative retention times for phenytoin and carbamazepine are about 0.8 and 1.0, respectively.]

Suitability requirements

Resolution: NLT 2.8 between phenytoin and carbamazepine

Relative standard deviation: NMT 2.0%

Analysis

Samples: *Standard solution* and *Sample solution*

Calculate the percentage of the labeled amount of carbamazepine ($C_{15}H_{12}N_2O$) in the portion of Tablets taken:

$$\text{Result} = (R_U/R_S) \times (C_S/C_U) \times 100$$

R_U = peak response ratio of carbamazepine to the internal standard from the *Sample solution*

R_s = peak response ratio of carbamazepine to the internal standard from the *Standard solution*

C_s = concentration of [USP Carbamazepine RS](#) in the *Standard solution* (µg/mL)

C_u = nominal concentration of carbamazepine in the *Sample solution* (µg/mL)

Acceptance criteria: 90.0%–110.0%

PERFORMANCE TESTS

Change to read:

- [DISSOLUTION \(711\)](#).

Test 1

Medium

For Tablets labeled to contain 100 mg or 200 mg: [Water](#); 900 mL

For Tablets labeled to contain 400 mg: [Water](#); 1800 mL

Apparatus 1: 100 rpm

Times: 3, 6, 12, and 24 h

Standard solution: [USP Carbamazepine RS](#) in *Medium*

Sample solution: Filtered portions of the solution under test, diluted with *Medium* if necessary

Instrumental conditions

Mode: UV

Analytical wavelength: The wavelength of maximum absorbance at about 284 nm

Analysis

Samples: *Standard solution* and *Sample solution*

Determine the percentage of the labeled amount of carbamazepine ($C_{15}H_{12}N_2O$) dissolved at each time using the UV absorption.

Tolerances: See [Table 1](#).

Table 1

Time (h)	Amount Dissolved
3	10%–35%
6	35%–65%
12	65%–90%
24	NLT 75%

The percentages of the labeled amount of carbamazepine ($C_{15}H_{12}N_2O$) dissolved at the times specified conform to [Dissolution \(711\)](#), [Acceptance Table 2](#).

Test 2: If the product complies with this test, the labeling indicates that it meets USP *Dissolution Test 2*.

Medium

For Tablets labeled to contain 100 or 200 mg: [Water](#); 900 mL

For Tablets labeled to contain 400 mg: [Water](#); 1800 mL

Apparatus 2: 100 rpm, with sinkers

Times: 2, 4, 12, and 24 h

Standard stock solution: 0.55 mg/mL of [USP Carbamazepine RS](#) in [methanol](#). Sonication may be used to promote dissolution.

Standard solution: 0.0088 mg/mL of [USP Carbamazepine RS](#) from *Standard stock solution* in *Medium*

Sample stock solution: Pass a portion of the solution under test through a suitable filter of 0.45-µm pore size. Discard the first 3 mL of the filtrate. Replace the portion removed from the solution under test with the same volume of *Medium*.

Sample solution

For Tablets labeled to contain 100 mg: Transfer 2.0 mL of *Sample stock solution* to a 25-mL volumetric flask and dilute with *Medium* to volume.

For Tablets labeled to contain 200 or 400 mg: Transfer 2.0 mL of *Sample stock solution* to a 50-mL volumetric flask and dilute with *Medium* to volume.

Instrumental conditions

(See [Ultraviolet-Visible Spectroscopy \(857\)](#).)

Mode: UV

Analytical wavelength: 284 nm

Analysis

Samples: *Standard solution* and *Sample solution*

Calculate the concentration (C_i) of carbamazepine ($C_{15}H_{12}N_2O$) in the sample withdrawn from the vessel at each time point (i):

$$\text{Result}_i = (A_U/A_S) \times C_S \times D$$

A_U = absorbance from the *Sample solution* at time point i

A_S = absorbance from the *Standard solution*

C_S = concentration of [USP Carbamazepine RS](#) in the *Standard solution* (mg/mL)

D = dilution factor for the *Sample solution*

Calculate the percentage of the labeled amount of carbamazepine ($C_{15}H_{12}N_2O$) dissolved at each time point (i):

$$\text{Result}_1 = C_i \times V \times (1/L) \times 100$$

$$\text{Result}_2 = [(C_2 \times V) + (C_1 \times V_S)] \times (1/L) \times 100$$

$$\text{Result}_3 = \{(C_3 \times V) + [(C_1 + C_2) \times V_S]\} \times (1/L) \times 100$$

$$\text{Result}_4 = \{(C_4 \times V) + [(C_1 + C_2 + C_3) \times V_S]\} \times (1/L) \times 100$$

C_i = concentration of carbamazepine in the portion of the sample withdrawn at time point i (mg/mL)

V = volume of *Medium*, 900 or 1800 mL

L = label claim (mg/Tablet)

V_S = volume of the *Sample solution* withdrawn at each time point and replaced with *Medium* (mL)

Tolerances: See [Table 2](#).

Table 2

Time Point (i)	Time (h)	Amount Dissolved (for Tablets that contain 100 mg of carbamazepine) (%)	Amount Dissolved (for Tablets that contain 200 or 400 mg of carbamazepine) (%)
1	2	10–30	10–30
2	4	42–62	35–55
3	12	68–88	68–88
4	24	NLT 70	NLT 70

The percentages of the labeled amount of carbamazepine ($C_{15}H_{12}N_2O$) dissolved at the times specified conform to [Dissolution \(711\)](#),

[Acceptance Table 2](#).

Test 3: If the product complies with this test, the labeling indicates that it meets USP *Dissolution Test 3*.

Medium: 5 g/L of [sodium dodecyl sulfate](#) in [water](#); 900 mL, deaerated if necessary

Apparatus 1: 100 rpm, with a fixture made of 316 stainless steel to prevent the Tablets from turning during the test (see [Figure 1](#)).

For Tablets with a release hole, orient the hole facing downward in the basket.

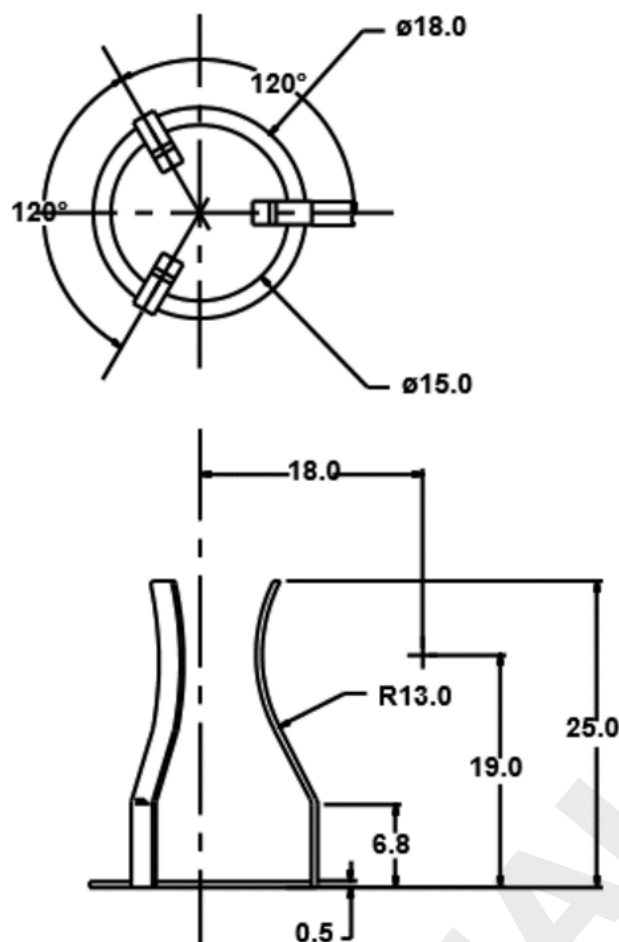


Figure 1. Fixture. All length units are in millimeters.

Times: 3, 6, 12, and 24 h

Standard stock solution: 0.22 mg/mL of [USP Carbamazepine RS](#) prepared as follows. Weigh a suitable amount of [USP Carbamazepine RS](#) in a suitable volumetric flask. Add [methanol](#) to 10% of the flask volume and shake for 10 min to dissolve. Dilute with [water](#) to volume.

Standard solution: 0.0088 mg/mL of [USP Carbamazepine RS](#) from *Standard stock solution* in *Medium*

Sample solution: At the specified time points, withdraw a suitable volume of the solution under test. Pass through a suitable filter of 0.45- μm pore size, discarding an appropriate volume of filtrate so that a consistent result can be obtained. Dilute with *Medium* to a concentration similar to that of the *Standard solution*.

Instrumental conditions

(See [Ultraviolet-Visible Spectroscopy \(857\)](#).)

Mode: UV

Analytical wavelength: 284 nm

Blank: *Medium*

Analysis

Samples: *Standard solution* and *Sample solution*

Calculate the concentration (C_i) of carbamazepine ($\text{C}_{15}\text{H}_{12}\text{N}_2\text{O}$) in the sample withdrawn from the vessel at each time point (i):

$$\text{Result}_i = (A_U/A_S) \times C_S \times D$$

A_U = absorbance from the *Sample solution* at time point i

A_S = absorbance from the *Standard solution*

C_S = concentration of [USP Carbamazepine RS](#) in the *Standard solution* (mg/mL)

D = dilution factor for the *Sample solution*

Calculate the percentage of the labeled amount of carbamazepine ($\text{C}_{15}\text{H}_{12}\text{N}_2\text{O}$) dissolved at each time point (i):

$$\text{Result}_1 = C_1 \times V \times (1/L) \times 100$$

$$\text{Result}_2 = \{[C_2 \times (V - V_s)] + (C_1 \times V_s)\} \times (1/L) \times 100$$

$$\text{Result}_3 = \{[C_3 \times [V - (2 \times V_s)]] + [(C_2 + C_1) \times V_s]\} \times (1/L) \times 100$$

$$\text{Result}_4 = \{[C_4 \times [V - (3 \times V_s)]] + [(C_3 + C_2 + C_1) \times V_s]\} \times (1/L) \times 100$$

C_i = concentration of carbamazepine in the portion of the sample withdrawn at time point i (mg/mL)

V = volume of the *Medium*, 900 mL

L = label claim (mg/Tablet)

V_s = volume of the *Sample solution* withdrawn at each time point from the *Medium* (mL)

Tolerances: See [Table 3](#).

Table 3

Time Point (i)	Time (h)	Amount Dissolved (%)
1	3	15–40
2	6	42–67
3	12	65–85
4	24	NLT 75

The percentages of the labeled amount of carbamazepine ($C_{15}H_{12}N_2O$) dissolved at the times specified conform to [Dissolution \(711\)](#), [Acceptance Table 2](#).

Test 4: If the product complies with this test, the labeling indicates that it meets USP *Dissolution Test 4*.

Medium

For Tablets labeled to contain 100 or 200 mg: [Water](#); 900 mL

For Tablets labeled to contain 400 mg: [Water](#); 1800 mL

Apparatus 1: 100 rpm

For Tablets with a release hole, orient the hole facing downward in the basket.

Times: 3, 6, 12, and 24 h

Standard stock solution: 0.22 mg/mL of [USP Carbamazepine RS](#) prepared as follows. Transfer a suitable amount of [USP Carbamazepine RS](#) to a suitable volumetric flask. Add [methanol](#) to 5% of the flask volume. Sonicate to dissolve. Dilute with *Medium* to volume.

Standard solution: 0.011 mg/mL of [USP Carbamazepine RS](#) from *Standard stock solution* in *Medium*

Sample stock solution: At the specified time points, withdraw a suitable volume of the solution under test. Pass through a suitable filter of 0.45- μ m pore size, discarding an appropriate volume of filtrate so that a consistent result can be obtained. Replace the portion removed from the solution under test with the same volume of *Medium*.

Sample solution

For Tablets labeled to contain 100 mg: Dilute 5 mL of *Sample stock solution* to 50 mL with *Medium*.

For Tablets labeled to contain 200 or 400 mg: Dilute 5 mL of *Sample stock solution* to 100 mL with *Medium*.

Instrumental conditions

(See [Ultraviolet-Visible Spectroscopy \(857\)](#).)

Mode: UV

Analytical wavelength: 284 nm

Blank: *Medium*

Analysis

Samples: *Standard solution* and *Sample solution*

Calculate the concentration (C_i) of carbamazepine ($C_{15}H_{12}N_2O$) in the sample withdrawn from the vessel at each time point (i):

$$\text{Result}_i = (A_U/A_S) \times C_S \times D$$

A_U = absorbance from the *Sample solution* at time point i

A_S = absorbance from the *Standard solution*

C_S = concentration of [USP Carbamazepine RS](#) in the *Standard solution* (mg/mL)

D = dilution factor for the *Sample solution*

Calculate the percentage of the labeled amount of carbamazepine ($C_{15}H_{12}N_2O$) dissolved at each time point (i):

$$\text{Result}_1 = C_1 \times V \times (1/L) \times 100$$

$$\text{Result}_2 = [(C_2 \times V) + (C_1 \times V_s)] \times (1/L) \times 100$$

$$\text{Result}_3 = \{(C_3 \times V) + [(C_2 + C_1) \times V_s]\} \times (1/L) \times 100$$

$$\text{Result}_4 = \{(C_4 \times V) + [(C_3 + C_2 + C_1) \times V_s]\} \times (1/L) \times 100$$

C_i = concentration of carbamazepine in the portion of the sample withdrawn at time point i (mg/mL)

V = volume of *Medium*, 900 or 1800 mL

L = label claim (mg/Tablet)

V_s = volume of the *Sample solution* withdrawn at each time point and replaced with *Medium* (mL)

Tolerances: See [Table 4](#).

Table 4

Time Point (i)	Time (h)	Amount Dissolved (for Tablets that contain 100 or 200 mg of carbamazepine) (%)	Amount Dissolved (for Tablets that contain 400 mg of carbamazepine) (%)
1	3	10–30	13–33
2	6	40–60	42–62
3	12	65–85	68–88
4	24	NLT 80	NLT 80

The percentages of the labeled amount of carbamazepine ($C_{15}H_{12}N_2O$) dissolved at the times specified conform to [Dissolution \(711\)](#), [Acceptance Table 2](#).

Test 5: If the product complies with this test, the labeling indicates that it meets USP *Dissolution Test 5*.

Medium

For Tablets labeled to contain 100 or 200 mg: [Water](#); 900 mL, deaerated

For Tablets labeled to contain 400 mg: [Water](#); 1800 mL, deaerated

Apparatus 1: 10-mesh basket, 100 rpm

Use a suitable sinker¹ for Tablets labeled to contain 100 or 200 mg. For Tablets with a release hole, orient the hole facing downward in the basket.

Times: 3, 6, 12, and 24 h

Standard solution

For Tablets labeled to contain 100 mg: 0.11 mg/mL of [USP Carbamazepine RS](#) prepared as follows. Transfer a suitable amount of [USP Carbamazepine RS](#) to a suitable volumetric flask. Add [methanol](#) to 2.5% of the flask volume. Sonicate to dissolve. Dilute with *Medium* to volume.

For Tablets labeled to contain 200 or 400 mg: 0.22 mg/mL of [USP Carbamazepine RS](#) prepared as follows. Transfer a suitable amount of [USP Carbamazepine RS](#) to a suitable volumetric flask. Add [methanol](#) to 5% of the flask volume. Sonicate to dissolve. Dilute with *Medium* to volume.

Sample solution: At the specified time points, withdraw a suitable volume of the solution under test. Pass through a suitable filter of 0.45- μ m pore size, discarding an appropriate volume of filtrate so that a consistent result can be obtained.

Instrumental conditions

(See [Ultraviolet-Visible Spectroscopy \(857\)](#).)

Mode: UV

Analytical wavelength: 284 nm

Cell

For Tablets labeled to contain 100 mg: 0.2 cm

For Tablets labeled to contain 200 or 400 mg: 0.1 cm

Blank: *Medium*

Analysis

Samples: Standard solution and Sample solution

Calculate the concentration (C_i) of carbamazepine ($C_{15}H_{12}N_2O$) in the sample withdrawn from the vessel at each time point (i):

$$\text{Result}_i = (A_U/A_S) \times C_S$$

A_U = absorbance from the *Sample solution* at time point i

A_S = absorbance from the *Standard solution*

C_S = concentration of [USP Carbamazepine RS](#) in the *Standard solution* (mg/mL)

Calculate the percentage of the labeled amount of carbamazepine ($C_{15}H_{12}N_2O$) dissolved at each time point (i):

$$\text{Result}_1 = C_1 \times V \times (1/L) \times 100$$

$$\text{Result}_2 = \{[C_2 \times (V - V_S)] + (C_1 \times V_S)\} \times (1/L) \times 100$$

$$\text{Result}_3 = \{[C_3 \times (V - (2 \times V_S))] + [(C_2 + C_1) \times V_S]\} \times (1/L) \times 100$$

$$\text{Result}_4 = \{[C_4 \times (V - (3 \times V_S))] + [(C_3 + C_2 + C_1) \times V_S]\} \times (1/L) \times 100$$

C_i = concentration of carbamazepine in the portion of the sample withdrawn at time point i (mg/mL)

V = volume of *Medium*, 900 or 1800 mL

L = label claim (mg/Tablet)

V_S = volume of the *Sample solution* withdrawn at each time point from the *Medium* (mL)

Tolerances: See [Table 5](#).

Table 5

Time Point (i)	Time (h)	Amount Dissolved (%)
1	3	18–38
2	6	46–66
3	12	70–90
4	24	NLT 80

The percentages of the labeled amount of carbamazepine ($C_{15}H_{12}N_2O$) dissolved at the times specified conform to [Dissolution \(711\)](#), [Acceptance Table 2](#).

Test 6: If the product complies with this test, the labeling indicates that it meets USP *Dissolution Test 6*.

Medium

For Tablets labeled to contain 100 or 200 mg: [Water](#); 900 mL, deaerated

For Tablets labeled to contain 400 mg: [Water](#); 1800 mL, deaerated

Apparatus 2: 75 rpm

Times: 1, 3, 8, and 24 h

Solution A: Dilute 0.1 mL of [phosphoric acid](#) with [water](#) to 10 mL

Solution B: 1000 mL of [water](#). Adjust with *Solution A* to a pH of 3.5.

Mobile phase: [Methanol](#) and *Solution B* (80:20)

Standard stock solution: 0.22 mg/mL of [USP Carbamazepine RS](#) prepared as follows. Transfer a suitable amount of [USP Carbamazepine RS](#) to a suitable volumetric flask. Add [methanol](#) to 5% of the flask volume. Sonicate to dissolve. Dilute with *Medium* to volume.

Standard solution

For Tablets labeled to contain 100 mg: 0.11 mg/mL of [USP Carbamazepine RS](#) from the *Standard stock solution* in *Medium*

For Tablets labeled to contain 200 or 400 mg: 0.22 mg/mL of [USP Carbamazepine RS](#) from the *Standard stock solution* without dilution

Sample solution: At the specified time points, withdraw a suitable volume of the solution under test. Pass through a suitable filter of 0.45- μ m pore size, discarding an appropriate volume of filtrate so that a consistent result can be obtained. Replace the portion removed from the solution under test with the same volume of *Medium*.

Chromatographic system

(See [Chromatography \(621\)](#), [System Suitability](#).)

Mode: LC

Detector: UV 285 nm

Column: 4.6-mm × 15-cm; 5-μm packing [L1](#)

Flow rate: 1 mL/min

Injection volume: 5 μL

Run time: NLT 2 times the retention time of carbamazepine

System suitability

Sample: *Standard solution*

Suitability requirements

Relative standard deviation: NMT 2.0%

Analysis

Samples: *Standard solution and Sample solution*

Calculate the concentration (C_i) of carbamazepine ($C_{15}H_{12}N_2O$) in the sample withdrawn from the vessel at each time point (i):

$$\text{Result}_i = (r_U/r_S) \times C_S$$

r_U = peak response of carbamazepine from the *Sample solution*

r_S = peak response of carbamazepine from the *Standard solution*

C_S = concentration of [USP Carbamazepine RS](#) in the *Standard solution* (mg/mL)

Calculate the percentage of the labeled amount of carbamazepine ($C_{15}H_{12}N_2O$) dissolved at each time point (i):

$$\text{Result}_1 = C_1 \times V \times (1/L) \times 100$$

$$\text{Result}_2 = [(C_2 \times V) + (C_1 \times V_S)] \times (1/L) \times 100$$

$$\text{Result}_3 = \{(C_3 \times V) + [(C_2 + C_1) \times V_S]\} \times (1/L) \times 100$$

$$\text{Result}_4 = \{(C_4 \times V) + [(C_3 + C_2 + C_1) \times V_S]\} \times (1/L) \times 100$$

C_i = concentration of carbamazepine in the portion of the sample withdrawn at time point i (mg/mL)

V = volume of *Medium*, 900 or 1800 mL

L = label claim (mg/Tablet)

V_S = volume of the *Sample solution* withdrawn at each time point and replaced with *Medium* (mL)

Tolerances: See [Table 6](#).

Table 6

Time Point (i)	Time (h)	Amount Dissolved (%)
1	1	14–34
2	3	35–55
3	8	60–80
4	24	NLT 80

The percentages of the labeled amount of carbamazepine ($C_{15}H_{12}N_2O$) dissolved at the times specified conform to [Dissolution \(711\)](#), [Acceptance Table 2](#).

Test 7: If the product complies with this test, the labeling indicates that it meets USP *Dissolution Test 7*.

Medium

For Tablets labeled to contain 100 or 200 mg: [Water](#); 900 mL, deaerated

For Tablets labeled to contain 400 mg: [Water](#); 1800 mL, deaerated

Apparatus 1: 100 rpm with sinker. [NOTE—A suitable 8-mesh basket sinker with cover may be used.]

For *Tablets* with a release hole, orient the hole facing downward in the basket.

Times

For Tablets labeled to contain 100 mg: 2, 4, 6, 12, and 24 h

For Tablets labeled to contain 200 or 400 mg: 2, 4, 6, and 24 h

Mobile phase: [Methanol](#), [water](#), [triethylamine](#), and [trifluoroacetic acid](#) (60: 40: 0.1: 0.1)

Standard solution: 0.22 mg/mL of [USP Carbamazepine RS](#) prepared as follows. Weigh a suitable amount of [USP Carbamazepine RS](#) in a suitable volumetric flask. Add [methanol](#) to 5% of the flask volume and sonicate to dissolve. Dilute with *Medium* to volume.

Sample solution: At the specified time points, withdraw a suitable volume of the solution under test. Pass through a suitable filter of 0.45-µm pore size, discarding an appropriate volume of filtrate so that a consistent result can be obtained.

Chromatographic system

(See [Chromatography \(621\)](#), [System Suitability](#).)

Mode: LC

Detector: UV 285 nm

Column: 4.6-mm × 15-cm; 5-µm packing [L1](#)

Flow rate: 1 mL/min

Injection volume: 10 µL

Run time: NLT 2 times the retention time of carbamazepine

System suitability

Sample: *Standard solution*

Suitability requirements

Tailing factor: NMT 2.0

Relative standard deviation: NMT 5.0%

Analysis

Samples: *Standard solution and Sample solution*

Calculate the concentration (C_i) of carbamazepine ($C_{15}H_{12}N_2O$) in the sample withdrawn from the vessel at each time point (i):

$$\text{Result}_i = (r_U/r_S) \times C_S$$

r_U = peak response of carbamazepine from the *Sample solution*

r_S = peak response of carbamazepine from the *Standard solution*

C_S = concentration of [USP Carbamazepine RS](#) in the *Standard solution* (mg/mL)

Calculate the percentage of the labeled amount of carbamazepine ($C_{15}H_{12}N_2O$) dissolved at each time point (i):

$$\text{Result}_1 = C_1 \times V \times (1/L) \times 100$$

$$\text{Result}_2 = \{[C_2 \times (V - V_S)] + (C_1 \times V_S)\} \times (1/L) \times 100$$

$$\text{Result}_3 = \{[C_3 \times [V - (2 \times V_S)]] + [(C_2 + C_1) \times V_S]\} \times (1/L) \times 100$$

$$\text{Result}_4 = \{[C_4 \times [V - (3 \times V_S)]] + [(C_3 + C_2 + C_1) \times V_S]\} \times (1/L) \times 100$$

$$\text{Result}_5 = \{[C_5 \times [V - (4 \times V_S)]] + [(C_4 + C_3 + C_2 + C_1) \times V_S]\} \times (1/L) \times 100$$

C_i = concentration of carbamazepine in the portion of the sample withdrawn at time point i (mg/mL)

V = volume of *Medium*, 900 or 1800 mL

L = label claim (mg/Tablet)

V_S = volume of the *Sample solution* withdrawn at each time point from the *Medium* (mL)

Tolerances: See [Table 7](#) and [Table 8](#).

Table 7

Time Point (<i>i</i>)	Time (h)	Amount Dissolved (for Tablets that contain 100 mg of carbamazepine) (%)
1	2	NMT 20
2	4	20–40
3	6	40–60

Time Point (i)	Time (h)	Amount Dissolved (for Tablets that contain 100 mg of carbamazepine) (%)
4	12	65–85
5	24	NLT 80

Table 8

Time Point (i)	Time (h)	Amount Dissolved (for Tablets that contain 200 mg of carbamazepine) (%)	Amount Dissolved (for Tablets that contain 400 mg of carbamazepine) (%)
1	2	NMT 30	NMT 20
2	4	35–55	25–45
3	6	55–75	45–65
4	24	NLT 80	NLT 80

The percentages of the labeled amount of carbamazepine ($C_{15}H_{12}N_2O$) dissolved at the times specified conform to [Dissolution \(711\)](#), [Acceptance Table 2](#).

▲**Test 10:** If the product complies with this test, the labeling indicates that it meets USP *Dissolution Test 10*.

Medium

For Tablets labeled to contain 100 or 200 mg: [Water](#); 900 mL, deaerated, if necessary

For Tablets labeled to contain 400 mg: [Water](#); 1800 mL, deaerated, if necessary

Apparatus 1: 10-mesh basket, 100 rpm

Use a suitable sinker.² For Tablets with a release hole, orient the hole facing downward in the basket.

Times: 2, 4, 8, and 20 h

Solution A: Dilute 10 mL of [phosphoric acid](#) with [water](#) to 100 mL.

Buffer: Dissolve 1.36 g of [potassium phosphate, monobasic](#) in 1000 mL of [water](#). Add 2 mL of [triethylamine](#). Adjust with *Solution A* to a pH of 6.0.

Mobile phase: [Acetonitrile](#), [methanol](#), and *Buffer* (20:22:58)

Diluent: [Methanol](#) and [water](#) (80:20)

Standard stock solution: 1.12 mg/mL of [USP Carbamazepine RS](#) in *Diluent*. Sonicate to dissolve, if necessary.

Standard solution

For Tablets labeled to contain 100 mg: 0.112 mg/mL of [USP Carbamazepine RS](#) from the *Standard stock solution* in *Medium*

For Tablets labeled to contain 200 or 400 mg: 0.224 mg/mL of [USP Carbamazepine RS](#) from the *Standard stock solution* in *Medium*

Sample solution: At the specified time points, withdraw a suitable volume of the solution under test. Pass through a suitable filter of 0.45- μ m pore size, discarding an appropriate volume of filtrate so that a consistent result can be obtained. Replace the portion removed from the solution under test with the same volume of *Medium*.

Chromatographic system

(See [Chromatography \(621\)](#), [System Suitability](#).)

Mode: LC

Detector: UV 305 nm

Column: 4.6-mm \times 15-cm; 5- μ m packing [L7](#)

Column temperature: 50°

Flow rate: 1.5 mL/min

Injection volume: 5 μ L

Run time: NLT 1.9 times the retention time of carbamazepine

System suitability

Sample: *Standard solution*

Suitability requirements

Tailing factor: NMT 2.0

Relative standard deviation: NMT 2.0%

Analysis

Samples: *Standard solution* and *Sample solution*

Calculate the concentration (C_i) of carbamazepine ($C_{15}H_{12}N_2O$) in the sample withdrawn from the vessel at each time point (i):

$$\text{Result}_i = (r_U/r_S) \times C_S$$

r_U = peak response of carbamazepine from the *Sample solution*

r_S = peak response of carbamazepine from the *Standard solution*

C_S = concentration of [USP Carbamazepine RS](#) in the *Standard solution* (mg/mL)

Calculate the percentage of the labeled amount of carbamazepine ($C_{15}H_{12}N_2O$) dissolved at each time point (i):

$$\text{Result}_1 = C_1 \times V \times (1/L) \times 100$$

$$\text{Result}_2 = [(C_2 \times V) + (C_1 \times V_S)] \times (1/L) \times 100$$

$$\text{Result}_3 = \{(C_3 \times V) + [(C_2 + C_1) \times V_S]\} \times (1/L) \times 100$$

$$\text{Result}_4 = \{(C_4 \times V) + [(C_3 + C_2 + C_1) \times V_S]\} \times (1/L) \times 100$$

C_i = concentration of carbamazepine in the portion of the sample withdrawn at time point i (mg/mL)

V = volume of *Medium*, 900 or 1800 mL

L = label claim (mg/Tablet)

V_S = volume of the *Sample solution* withdrawn at each time point and replaced with *Medium* (mL)

Tolerances: See [Table 9](#).

Table 9

Time Point (i)	Time (h)	Amount Dissolved (%)
1	2	NMT 20
2	4	35–55
3	8	65–85
4	20	NLT 80

The percentages of the labeled amount of carbamazepine ($C_{15}H_{12}N_2O$) dissolved at the times specified conform to [Dissolution \(711\)](#), [Acceptance Table 2](#).▲ (RB 1-Jul-2024)

- [UNIFORMITY OF DOSAGE UNITS \(905\)](#): Meet the requirements

IMPURITIES

• **ORGANIC IMPURITIES: PROCEDURE 1**

Mobile phase: [Methanol](#), [methylene chloride](#), and [water](#) (450:45:600)

System suitability solution: 60 µg/mL of phenytoin and 20 µg/mL of [USP Carbamazepine RS](#) in [methanol](#)

Standard solution: 4 µg/mL of [USP Carbamazepine RS](#) in [methanol](#)

Sample solution: Use *Sample stock solution A* from the Assay.

Chromatographic system and System suitability: Proceed as directed in the Assay.

Analysis

Samples: *Standard solution* and *Sample solution*

Calculate the percentage of each impurity in the portion of Tablets taken:

$$\text{Result} = (r_U/r_S) \times (C_S/C_U) \times 100$$

r_U = peak response of each impurity from the *Sample solution*

r_S = peak response of carbamazepine from the *Standard solution*

C_S = concentration of [USP Carbamazepine RS](#) in the *Standard solution* (mg/mL)

C_U = nominal concentration of carbamazepine in the *Sample solution* (mg/mL)

Acceptance criteria

Any individual unspecified degradation product: NMT 0.2%

• ORGANIC IMPURITIES: PROCEDURE 2

Mobile phase: [Methanol](#), [acetonitrile](#), and [water](#) (35:15:50)

System suitability solution: 12.5 µg/mL of iminostilbene and 5.0 µg/mL of [USP Carbamazepine RS](#) in [methanol](#)

Standard solution: 4 µg/mL of [USP Carbamazepine RS](#) in [methanol](#)

Sample solution: Use *Sample stock solution A* from the Assay.

Chromatographic system: Proceed as directed in the Assay.

System suitability

Sample: *System suitability solution*

[NOTE—The relative retention times for carbamazepine and iminostilbene are about 0.3 and 1.0, respectively.]

Suitability requirements

Resolution: NLT 10.0 between carbamazepine and iminostilbene

Relative standard deviation: NMT 2.0%

Analysis

Samples: *Standard solution* and *Sample solution*

Calculate the percentage of each impurity in the portion of Tablets taken:

$$\text{Result} = (r_U/r_S) \times (C_S/C_U) \times 100$$

r_U = peak response of each impurity from the *Sample solution*

r_S = peak response of carbamazepine from the *Standard solution*

C_S = concentration of [USP Carbamazepine RS](#) in the *Standard solution* (mg/mL)

C_U = nominal concentration of carbamazepine in the *Sample solution* (mg/mL)

Acceptance criteria

Any individual unspecified degradation product: NMT 0.2%

Total impurities: NMT 0.5% for all impurities from *Procedure 1* and *Procedure 2*.

ADDITIONAL REQUIREMENTS

- **PACKAGING AND STORAGE:** Preserve in tight containers, and store at controlled room temperature.
- **LABELING:** The labeling states the *Dissolution* test used only if *Test 1* is not used.
- **USP REFERENCE STANDARDS** [\(11\)](#).
[USP Carbamazepine RS](#)

¹ A suitable sinker is available as catalog number SI-0103A000100 from www.labecx.com.

² A suitable sinker is available from <https://www.universallab.co.in> as catalog No. UL/SP/073 for Tablets labeled to contain 100 mg, UL/SP/074 for Tablets labeled to contain 200 mg, and UL/SP/075 for Tablets labeled to contain 400 mg.

Auxiliary Information - Please [check for your question in the FAQs](#) before contacting USP.

Topic/Question	Contact	Expert Committee
CARBAMAZEPINE EXTENDED-RELEASE TABLETS	Documentary Standards Support	SM42020 Small Molecules 4

Chromatographic Database Information: [Chromatographic Database](#)

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