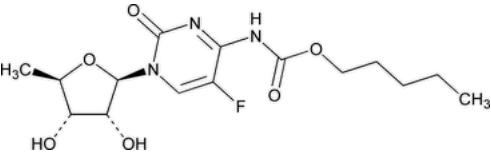


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Capecitabine



$C_{15}H_{22}FN_3O_6$ 359.35
Carbamic acid, [1-(5-deoxy-β-D-ribofuranosyl)-5-fluoro-1,2-dihydro-2-oxo-4-pyrimidinyl]-, pentyl ester;
Pentyl 1-(5-deoxy-β-D-ribofuranosyl)-5-fluoro-1,2-dihydro-2-oxo-4-pyrimidinecarbamate CAS RN®: 154361-50-9; UNII: 6804DJ8Z9U.

DEFINITION
Capecitabine contains NLT 98.0% and NMT 102.0% of $C_{15}H_{22}FN_3O_6$, calculated on the anhydrous and solvent-free basis.

IDENTIFICATION

Change to read:

- A.** ▲ [SPECTROSCOPIC IDENTIFICATION TESTS \(197\)](#), [Infrared Spectroscopy: 197K](#) ▲ (CN 1-MAY-2020)
Sample: 2 mg of sample in 300 mg of potassium bromide
- B.** The retention time of the major peak of the *Sample solution* corresponds to that of the *Standard solution*, as obtained in the Assay.

ASSAY

• **PROCEDURE**

Diluent: Methanol, acetonitrile, and water (7:1:12)
Solution A: 0.1% mixture of glacial acetic acid in water
Solution B: Methanol, acetonitrile, and *Solution A* (7:1:12)
Solution C: Methanol, acetonitrile, and *Solution A* (16:1:3)
Mobile phase: See the gradient table below.

Time (min)	Solution B (%)	Solution C (%)
0	100	0
5	100	0
20	49	51
30	49	51
31	100	0
40	100	0

[NOTE—The following solutions may be sonicated if necessary.]

System suitability solution: 0.6 µg/mL each of [USP Capecitabine RS](#), [USP Capecitabine Related Compound A RS](#), [USP Capecitabine Related Compound B RS](#), and [USP Capecitabine Related Compound C RS](#) in *Diluent*
Standard solution: 0.6 mg/mL of [USP Capecitabine RS](#) in *Diluent*
Sample solution: 0.6 mg/mL of Capecitabine in *Diluent*

Chromatographic system

(See [Chromatography \(621\)](#), [System Suitability](#).)

Mode: LC
Detector: UV 250 nm
Column: 4.6-mm × 25-cm; 5-µm packing L1
Column temperature: 40°

Autosampler temperature: 5°**Flow rate:** 1 mL/min**Injection size:** 10 µL**System suitability****Samples:** *System suitability solution* and *Standard solution*[NOTE—For the purpose of peak identification, the approximate relative retention times are given in [Impurity Table 1](#). The relative retention times are measured with respect to capecitabine.]**Suitability requirements****Resolution:** NLT 1.0 between capecitabine related compound A and capecitabine related compound B, *System suitability solution***Tailing factor:** NMT 1.5, *Standard solution***Relative standard deviation:** NMT 2.0%, *Standard solution***Analysis****Samples:** *Standard solution* and *Sample solution*Calculate the percentage of C₁₅H₂₂FN₃O₆ in the portion of Capecitabine taken:

$$\text{Result} = (r_U/r_S) \times (C_S/C_U) \times 100$$

 r_U = peak response from the *Sample solution* r_S = peak response from the *Standard solution* C_S = concentration of [USP Capecitabine RS](#) in the *Standard solution* (mg/mL) C_U = concentration of Capecitabine in the *Sample solution* (mg/mL)**Acceptance criteria:** 98.0%–102.0% on the anhydrous and solvent-free basis**IMPURITIES****INORGANIC IMPURITIES**

- [RESIDUE ON IGNITION \(281\)](#): NMT 0.1%

ORGANIC IMPURITIES• **PROCEDURE****Diluent, Solution B, Solution C, System suitability solution, Standard solution, Sample solution, and Chromatographic system:** Proceed as directed in the Assay.**Analysis****Samples:** *Standard solution* and *Sample solution*

Calculate the percentage of each impurity in the portion of Capecitabine taken:

$$\text{Result} = (r_U/r_S) \times (C_S/C_U) \times 100/F$$

 r_U = peak response for each impurity from the *Sample solution* r_S = peak response for capecitabine from the *Standard solution* C_S = concentration of [USP Capecitabine RS](#) in the *Standard solution* (mg/mL) C_U = concentration of Capecitabine in the *Sample solution* (mg/mL) F = relative response factor for an impurity, from [Impurity Table 1](#)**Acceptance criteria****Individual impurities:** See [Impurity Table 1](#).**Total impurities:** NMT 1.5%**Impurity Table 1**

Name	Relative Retention Time	Relative Response Factor	Acceptance Criteria, NMT (%)
Capecitabine related compound A	0.18	1.05	0.3
Capecitabine related compound B	0.19	0.81	0.3

Name	Relative Retention Time	Relative Response Factor	Acceptance Criteria, NMT (%)
2',3'-Di-O-acetyl-5'-deoxy-5-fluorocytidine	0.36	0.89	0.1
5'-Deoxy-5-fluoro-N ⁴ -(2-methyl-1-butyloxycarbonyl)cytidine + 5'-Deoxy-5-fluoro-N ⁴ -(3-methyl-1-butyloxycarbonyl)cytidine	0.95	1.01	0.5
Capecitabine	1.00	1.00	—
[1-[5-Deoxy-3-O-(5-deoxy-β-D-ribofuranosyl)-β-D-ribofuranosyl]-5-fluoro-2-oxo-1,2-dihydropyrimidin-4-yl]-carbamic acid pentyl ester	1.06	1.00	0.3
[1-[5-Deoxy-2-O-(5-deoxy-β-D-ribofuranosyl)-β-D-ribofuranosyl]-5-fluoro-2-oxo-1,2-dihydropyrimidin-4-yl]-carbamic acid pentyl ester	1.09	1.00	0.2
Capecitabine related compound C	1.11	0.91	0.3
[1-[5-Deoxy-3-O-(5-deoxy-α-D-ribofuranosyl)-β-D-ribofuranosyl]-5-fluoro-2-oxo-1,2-dihydropyrimidin-4-yl]-carbamic acid pentyl ester	1.20	1.00	0.3
2',3'-Di-O-acetyl-5'-deoxy-5-fluoro-N ⁴ -(pentyloxycarbonyl)cytidine	1.37	0.85	0.1
Individual unspecified impurity	—	1.00	0.1

SPECIFIC TESTS

- **OPTICAL ROTATION, *Specific Rotation* (781S):** +96.0° to +100.0°

Sample solution: 10 mg/mL, on the anhydrous and solvent-free basis, in methanol, at 20°

- **WATER DETERMINATION, *Method 1c* (921):** NMT 0.3%

ADDITIONAL REQUIREMENTS

- **PACKAGING AND STORAGE:** Preserve in tight containers. Store at controlled room temperature.

- **USP REFERENCE STANDARDS (11).**

[USP Capecitabine RS](#)

[USP Capecitabine Related Compound A RS](#)

5'-Deoxy-5-fluorocytidine.

$C_9H_{12}FN_3O_4$ 245.21

[USP Capecitabine Related Compound B RS](#)

5'-Deoxy-5-fluorouridine.

$C_9H_{11}FN_2O_5$ 246.19

[USP Capecitabine Related Compound C RS](#)

2',3'-O-Carbonyl-5'-deoxy-5-fluoro-N⁴-(pentyloxycarbonyl)cytidine.

$C_{16}H_{20}FN_3O_7$ 385.34

Topic/Question	Contact	Expert Committee
CAPECITABINE	Documentary Standards Support	SM32020 Small Molecules 3

Chromatographic Database Information: [Chromatographic Database](#)

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