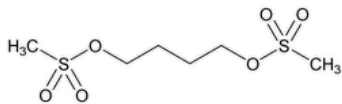


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Busulfan



$C_6H_{14}O_6S_2$ 246.30

1,4-Butanediol, dimethanesulfonate;

1,4-Butanediol dimethanesulfonate CAS RN®: 55-98-1; UNII: G1LN9045DK.

DEFINITION

Busulfan contains NLT 98.0% and NMT 100.5% of busulfan ($C_6H_{14}O_6S_2$), calculated on the dried basis.

IDENTIFICATION

• A.

Sample: 100 mg

Analysis: Fuse the *Sample* with 100 mg of potassium nitrate and a pellet of potassium hydroxide weighing 250 mg. Cool, dissolve the residue in water, acidify with 3 N hydrochloric acid, and add a few drops of barium chloride TS.

Acceptance criteria: A white precipitate is formed.

• B.

Sample: 100 mg

Analysis: Add 10 mL of water and 5 mL of 1 N sodium hydroxide to the *Sample*. Heat until a clear solution is obtained.

Acceptance criteria: An odor characteristic of methanesulfonic acid is perceptible.

• C.

Sample solution: Use the solution from the *Analysis* in Identification test B.

Analysis: Cool the *Sample solution*, and divide it into two equal portions. To the first portion add 1 drop of potassium permanganate TS.

Acidify the second portion of the solution with 2 N sulfuric acid, and add 1 drop of potassium permanganate TS.

Acceptance criteria

For first portion: The purple color changes to violet, then to blue, and finally to emerald-green.

For second portion: The color of the permanganate is not discharged.

ASSAY

• PROCEDURE

Sample solution: Transfer 80 mg of Busulfan into a 250-mL conical flask. Add 30 mL of water, swirl, add phenolphthalein TS, and neutralize with 0.05 N sodium hydroxide. Connect the flask to a reflux air condenser, and boil the mixture gently for NLT 30 min, adding water occasionally to maintain the volume. Cool to room temperature.

Titrimetric system

Mode: Direct titration

Titrant: 0.05 N sodium hydroxide VS

Endpoint detection: Visual

Analysis: Add phenolphthalein TS to the *Sample solution*, and titrate with *Titrant*. Each mL of *Titrant* is equivalent to 6.158 mg of busulfan ($C_6H_{14}O_6S_2$).

Acceptance criteria: 98.0%–100.5% on the dried basis

IMPURITIES

• [RESIDUE ON IGNITION \(281\)](#): NMT 0.1%

SPECIFIC TESTS

• [MELTING RANGE OR TEMPERATURE \(741\)](#): 115°–118°

• [LOSS ON DRYING \(731\)](#)

Analysis: Dry a sample under vacuum at 60° to constant weight.

Acceptance criteria: NMT 2.0%

ADDITIONAL REQUIREMENTS

- **PACKAGING AND STORAGE:** Preserve in tight containers.
- **LABELING:** The label bears a warning that great care should be taken to prevent inhaling particles of Busulfan and exposing the skin to it.

Auxiliary Information - Please [check for your question in the FAQs](#) before contacting USP.

Topic/Question	Contact	Expert Committee
BUSULFAN	Documentary Standards Support	SM32020 Small Molecules 3

Chromatographic Database Information: [Chromatographic Database](#)

Most Recently Appeared In:

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