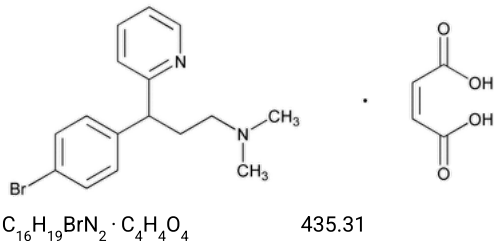


Status: Currently Official on 14-Feb-2025
Official Date: Official as of 01-May-2024
Document Type: USP Monographs
DocId: GUID-F4B7C032-B4FD-4E66-9952-7A4D62A8364B_3_en-US
DOI: https://doi.org/10.31003/USPNF_M10390_03_01
DOI Ref: s7pso

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Brompheniramine Maleate



2-Pyridinepropanamine, γ-(4-bromophenyl)-N,N-dimethyl-, (±)-, (Z)-2-butenedioate (1:1);
(±)-2-*p*-Bromo-α-2-(dimethylamino)ethylbenzylpyridine maleate (1:1) CAS RN®: 980-71-2; UNII: IXA7C9ZN03.

DEFINITION
Brompheniramine Maleate, dried at 105° for 3 h, contains NLT 98.0% and NMT 102.0% of brompheniramine maleate ($C_{16}H_{19}BrN_2 \cdot C_4H_4O_4$).

IDENTIFICATION

- **A.** [SPECTROSCOPIC IDENTIFICATION TESTS \(197\)](#), [Infrared Spectroscopy: 197K](#)
- **B.** The retention times of the maleic acid and brompheniramine peaks of the *Sample solution* correspond to those of the *Standard solution*, as obtained in the Assay.

ASSAY

- **PROCEDURE**
Solution A: 5.44 g/L of monobasic potassium phosphate. Adjust with phosphoric acid to a pH of 3.0 ± 0.1.
Solution B: Acetonitrile
Mobile phase: See [Table 1](#).

Table 1

Time (min)	Solution A (%)	Solution B (%)
0	95	5
1	95	5
20	70	30
30	70	30
31	95	5
40	95	5

Diluent: Acetonitrile and *Solution A* (5:95)
System suitability stock solution: 0.02 mg/mL each of [USP Pheniramine Maleate RS](#), [USP Chlorpheniramine Maleate RS](#), and [USP Chlorpheniramine Related Compound B RS](#) in *Diluent*. Sonicate for 1 min.
System suitability solution: 0.5 mg/mL of [USP Brompheniramine Maleate RS](#) and 2 µg/mL each of [USP Pheniramine Maleate RS](#), [USP Chlorpheniramine Maleate RS](#), and [USP Chlorpheniramine Related Compound B RS](#) in *Diluent*, prepared as follows. Transfer 5.0 mg of [USP Brompheniramine Maleate RS](#) to a 10-mL volumetric flask, add 5.0 mL of *Diluent*, and 1.0 mL of the *System suitability stock solution*, and dilute with *Diluent* to volume.
Standard solution: 0.5 mg/mL of [USP Brompheniramine Maleate RS](#) in *Diluent*. Sonicate for 1 min.
Sample solution: 0.5 mg/mL of Brompheniramine Maleate in *Diluent*. Sonicate for 1 min.
Chromatographic system
(See [Chromatography \(621\)](#), [System Suitability](#).)

Mode: LC**Detector:** UV 225 nm**Column:** 4.6-mm × 25-cm; 5-μm packing L1**Column temperature:** 30°**Flow rate:** 1 mL/min**Injection volume:** 10 μL**System suitability**

[NOTE—The relative retention times for maleic acid and brompheniramine are 0.18 and 1.0, respectively.]

Samples: *System suitability solution* and *Standard solution***Suitability requirements****Resolution:** NLT 1.5 between chlorpheniramine and brompheniramine; and NLT 2.0 between chlorpheniramine related compound B and pheniramine, *System suitability solution***Tailing factor:** NMT 2.0 for brompheniramine, *Standard solution***Relative standard deviation:** NMT 0.73%, *Standard solution***Analysis****Samples:** *Standard solution* and *Sample solution*Calculate the percentage of brompheniramine maleate ($C_{16}H_{19}BrN_2 \cdot C_4H_4O_4$) in the portion of Brompheniramine Maleate taken:

$$\text{Result} = (r_U/r_S) \times (C_S/C_U) \times 100$$

 r_U = peak response of brompheniramine from the *Sample solution* r_S = peak response of brompheniramine from the *Standard solution* C_S = concentration of [USP Brompheniramine Maleate RS](#) in the *Standard solution* (mg/mL) C_U = concentration of Brompheniramine Maleate in the *Sample solution* (mg/mL)**Acceptance criteria:** NLT 98.0%–NMT 102.0% on the previously dried basis**IMPURITIES**• **RESIDUE ON IGNITION (281):** NMT 0.2%• **ORGANIC IMPURITIES****Solution A, Solution B, Diluent, Mobile phase, System suitability solution, and Chromatographic system:** Proceed as directed in the Assay.**Standard solution:** 2.7 μg/mL of [USP Brompheniramine Maleate RS](#) in *Diluent*, equivalent to 2.0 μg/mL of brompheniramine. Sonicate 1 min.**Sensitivity solution:** 0.74 μg/mL of [USP Pheniramine Maleate RS](#) in *Diluent***Sample solution:** 0.5 mg/mL of Brompheniramine Maleate in *Diluent*. Sonicate for 1 min.**System suitability****Samples:** *System suitability solution*, *Standard solution*, and *Sensitivity solution***Suitability requirements****Resolution:** NLT 1.5 between chlorpheniramine and brompheniramine; and NLT 2.0 between chlorpheniramine related compound B and pheniramine, *System suitability solution***Signal-to-noise ratio:** NLT 10 for pheniramine, *Sensitivity solution***Relative standard deviation:** NMT 5.0% for brompheniramine, *Standard solution***Analysis****Samples:** *Standard solution* and *Sample solution*

Calculate the percentage of each impurity in the portion of Brompheniramine Maleate taken:

$$\text{Result} = (r_U/r_S) \times (C_S/C_U) \times (1/F) \times 100$$

 r_U = peak response of each impurity from the *Sample solution* r_S = peak response of brompheniramine from the *Standard solution* C_S = concentration of brompheniramine in the *Standard solution* (mg/mL) C_U = concentration of Brompheniramine Maleate in the *Sample solution* (mg/mL) F = relative response factor (see [Table 2](#))**Acceptance criteria:** See [Table 2](#). Disregard any peak having areas less than 0.05% of brompheniramine.**Table 2**

Name	Relative Retention Time	Relative Response Factor	Acceptance Criteria, NMT (%)
Maleic acid ^a	0.18	—	—
Chlorpheniramine related compound B ^b	0.46	—	—
Pheniramine	0.53	0.45	0.4
Chlorpheniramine	0.94	1.1	0.4
Brompheniramine	1.0	—	—
Any other unspecified impurity	—	1.0	0.10
Total impurities	—	—	1

^a Salt counter ion is included in the table for identification purposes only.

^b Di(pyridin-2-yl)amine. Used only to establish the system suitability.

SPECIFIC TESTS

Change to read:

- **▲OPTICAL ROTATION (781A), Angular Rotation ▲** (ERR 1-MAY-2024)
Sample: 100 mg/mL in water at 20°
Acceptance criteria: −0.2° to +0.2°, measured in a 20-cm tube
- **pH (791).**
Sample: 10 mg/mL
Acceptance criteria: 4.0–5.0
- **LOSS ON DRYING (731).**
Analysis: Dry at 105° for 3 h.
Acceptance criteria: NMT 0.5%

ADDITIONAL REQUIREMENTS

- **PACKAGING AND STORAGE:** Preserve in tight, light-resistant containers.
- **USP REFERENCE STANDARDS (11).**
[USP Brompheniramine Maleate RS](#)
[USP Chlorpheniramine Maleate RS](#)
[USP Chlorpheniramine Related Compound B RS](#)
Di(pyridin-2-yl)amine.
 $C_{10}H_9N_3$ 171.20
[USP Pheniramine Maleate RS](#)

Auxiliary Information - Please [check for your question in the FAQs](#) before contacting USP.

Topic/Question	Contact	Expert Committee
BROMPHENIRAMINE MALEATE	Documentary Standards Support	SM52020 Small Molecules 5

Chromatographic Database Information: [Chromatographic Database](#)

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Pharmacopeial Forum: Volume No. PF 38(6)

Current DocID: GUID-F4B7C032-B4FD-4E66-9952-7A4D62A8364B_3_en-US
DOI: https://doi.org/10.31003/USPNF_M10390_03_01
DOI ref: [s7ps0](#)