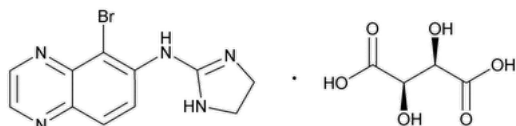


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Brimonidine Tartrate



$C_{11}H_{10}BrN_5 \cdot C_4H_6O_6$ 442.22

6-Quinoxalinamine, 5-bromo-*N*-(4,5-dihydro-1*H*-imidazol-2-yl)-, [*R*-(*R**,*R**)]-2,3-dihydroxybutanedioate (1:1);

5-Bromo-6-(2-imidazolin-2-ylamino)quinoxaline *L*-tartrate (1:1). CAS RN®: 70359-46-5.

DEFINITION

Brimonidine Tartrate contains NLT 98.0% and NMT 102.0% of brimonidine tartrate ($C_{11}H_{10}BrN_5 \cdot C_4H_6O_6$), calculated on the dried basis.

IDENTIFICATION

Change to read:

- **A.** [▲SPECTROSCOPIC IDENTIFICATION TESTS \(197\), Infrared Spectroscopy](#): 197A, 197K, or 197M. ▲ (CN 1-May-2020)
- **B.** The retention time of the major peak of the *Sample solution* corresponds to that of the *Standard solution*, as obtained in the Assay.

ASSAY

• PROCEDURE

Protect the solutions containing brimonidine tartrate from light.

Mobile phase: In a 1-L volumetric flask, dissolve 2.6 g of [sodium 1-heptanesulfonate](#) in 310 mL of methanol, add 2.5 mL of [triethylamine](#) and 7.5 mL of glacial acetic acid, and dilute with [water](#) to volume.

Standard solution: 1.3 mg/mL of [USP Brimonidine Tartrate RS](#) in [water](#)

Sample solution: 1.3 mg/mL of Brimonidine Tartrate in [water](#)

Chromatographic system

(See [Chromatography \(621\), System Suitability](#).)

Mode: LC

Detector: UV 264 nm

Column: 4.6-mm × 25-cm; 5-μm packing [L1](#)

Column temperature: 30°

Flow rate: 1 mL/min

Injection volume: 20 μL

System suitability

Sample: *Standard solution*

Suitability requirements

Tailing factor: NMT 1.5

Relative standard deviation: NMT 0.73%

Analysis

Samples: *Standard solution* and *Sample solution*

Calculate the percentage of brimonidine tartrate ($C_{11}H_{10}BrN_5 \cdot C_4H_6O_6$) in the portion of Brimonidine Tartrate taken:

$$\text{Result} = (r_U/r_S) \times (C_S/C_U) \times 100$$

r_U = peak response from the *Sample solution*

r_S = peak response from the *Standard solution*

C_S = concentration of [USP Brimonidine Tartrate RS](#) in the *Standard solution* (mg/mL)

C_U = concentration of Brimonidine Tartrate in the *Sample solution* (mg/mL)

Acceptance criteria: 98.0%–102.0% on the dried basis

IMPURITIES

- **RESIDUE ON IGNITION (281):** NMT 0.3%
- **ORGANIC IMPURITIES**

Protect the solutions containing brimonidine tartrate and related substances from light.

Mobile phase: Proceed as directed in the Assay.

System suitability solution: 1.3 mg/mL of [USP Brimonidine Tartrate RS](#) and 1.3 µg/mL of [USP Brimonidine Related Compound E RS](#) in [water](#)

Sensitivity solution: 0.65 µg/mL of [USP Brimonidine Tartrate RS](#) in [water](#)

Standard solution: 1.3 µg/mL of [USP Brimonidine Tartrate RS](#) in [water](#)

Sample solution: 1.3 mg/mL of Brimonidine Tartrate in [water](#)

Chromatographic system: Proceed as directed in the Assay, except for the *Run time*.

Run time: NLT 3 times the retention time of brimonidine

System suitability

Samples: *System suitability solution and Sensitivity solution*

[NOTE—The relative retention times for brimonidine related compound E and brimonidine are about 0.93 and 1.00, respectively.]

Suitability requirements

Resolution: NLT 1.5 between brimonidine related compound E and brimonidine, *System suitability solution*

Signal-to-noise ratio: NLT 10, *Sensitivity solution*

Analysis

Samples: *Standard solution and Sample solution*

Calculate the percentage of each impurity in the portion of Brimonidine Tartrate taken:

$$\text{Result} = (r_U/r_S) \times (C_S/C_U) \times 100$$

r_U = peak response of each individual impurity from the *Sample solution*

r_S = peak response of brimonidine from the *Standard solution*

C_S = concentration of [USP Brimonidine Tartrate RS](#) in the *Standard solution* (mg/mL)

C_U = concentration of Brimonidine Tartrate in the *Sample solution* (mg/mL)

Acceptance criteria: See [Table 1](#). Disregard the tartrate peak at a relative retention time of 0.09. The reporting threshold is 0.05%.

Table 1

Name	Relative Retention Time	Acceptance Criteria, NMT (%)
Desbromobrimonidine ^a	0.86	0.1
Brimonidine	1.00	—
Any individual unspecified impurity	—	0.1
Total impurities	—	0.3

^a N-(Quinoxalin-6-yl)imidazolidin-2-imine.

SPECIFIC TESTS

- **OPTICAL ROTATION (781S), Procedures, Specific Rotation**

Sample solution: 10 mg/mL in [water](#)

Acceptance criteria: +9.0° to +10.5°

- **LOSS ON DRYING (731)**

Analysis: Dry 1 g at 105° for 3 h.

Acceptance criteria: NMT 0.5%

ADDITIONAL REQUIREMENTS

- **PACKAGING AND STORAGE:** Preserve in well-closed, light-resistant containers, and store at room temperature.

- **USP REFERENCE STANDARDS (11).**

[USP Brimonidine Tartrate RS](#)

[USP Brimonidine Related Compound E RS](#)

2-(5-Bromoquinoxalin-6-yl)guanidine.

Auxiliary Information - Please [check for your question in the FAQs](#) before contacting USP.

Topic/Question	Contact	Expert Committee
BRIMONIDINE TARTRATE	Documentary Standards Support	SM32020 Small Molecules 3

Chromatographic Database Information: [Chromatographic Database](#)

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