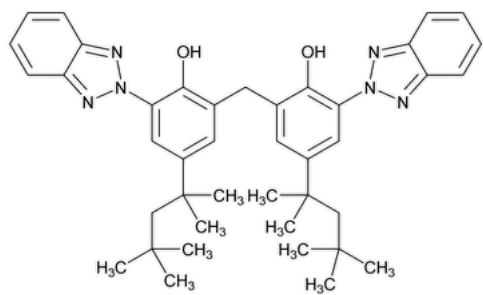


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Bisotrizole



$C_{41}H_{50}N_6O_2$ 658.87
Phenol, 2,2'-methylenebis[6-(2H-benzotriazol-2-yl)-4-(1,1,3,3-tetramethylbutyl)]-;
2,2'-Methylenebis[6-(2H-benzotriazol-2-yl)-4-(1,1,3,3-tetramethylbutyl)phenol] CAS RN®: 103597-45-1; UNII: 8NT850T0YS.

DEFINITION
Bisotrizole contains NLT 96.0% and NMT 102.0% of bisotrizole ($C_{41}H_{50}N_6O_2$), calculated on the as-is basis.

IDENTIFICATION

- Change to read:**
- **A.** [▲SPECTROSCOPIC IDENTIFICATION TESTS \(197\), Infrared Spectroscopy: 197K▲](#) (CN 1-MAY-2020)
 - **B.** The retention time of the major peak of the *Sample solution* corresponds to that of the *Standard solution*, as obtained in the Assay.

ASSAY

- **PROCEDURE**
Diluent: Tetrahydrofuran and 0.2% (w/v) aqueous solution of 1-pentane sulfonic acid sodium salt (60:40)
Solution A: 0.4 g of 1-pentane sulfonic acid sodium salt, 800 mL of methanol, 200 mL of water, and 0.5 mL of phosphoric acid
Solution B: 0.4 g of 1-pentane sulfonic acid sodium salt, 1000 mL of methanol, and 0.5 mL of phosphoric acid
Mobile phase: See [Table 1](#). Return to original conditions and re-equilibrate the system.

Table 1

Time (min)	Solution A (%)	Solution B (%)
0	70	30
1	70	30
11	3	97
40	3	97

System suitability solution: 0.8 mg/mL of bisotrizole from [USP Bisotrizole Resolution Mixture RS](#) prepared as follows. Transfer [USP Bisotrizole Resolution Mixture RS](#) to a suitable volumetric flask, dissolve in tetrahydrofuran, and dilute with *Diluent* to volume.

Standard solution: 0.8 mg/mL of [USP Bisotrizole RS](#) prepared as follows. Transfer [USP Bisotrizole RS](#) to a suitable volumetric flask, dissolve in tetrahydrofuran equivalent to 60% of the final volume, and dilute with *Diluent* to volume.

Sample solution: Transfer 80 mg of Bisotrizole to a 100-mL volumetric flask. Dissolve in 60 mL of tetrahydrofuran, and dilute with *Diluent* to volume.

Chromatographic system
(See [Chromatography \(621\), System Suitability.](#))

Mode: LC
Detector: UV 346 nm
Column: 3.0-mm × 25-cm; 5-μm packing L1

Column temperature: 40°

Flow rate: 0.8 mL/min

Injection volume: 10 µL

System suitability

Samples: *System suitability solution* and *Standard solution*

[NOTE—See [Table 2](#) for the relative retention times for bisotrizole and the bisotrizole isomer.]

Suitability requirements

Resolution: NLT 1.5 between bisotrizole and the bisotrizole isomer, *System suitability solution*

Relative standard deviation: NMT 2.0%, *Standard solution*

Analysis

Samples: *Standard solution* and *Sample solution*

Calculate the percentage of bisotrizole ($C_{41}H_{50}N_6O_2$) in the portion of Bisotrizole taken:

$$\text{Result} = (r_U/r_S) \times (C_S/C_U) \times 100$$

r_U = peak response from the *Sample solution*

r_S = peak response from the *Standard solution*

C_S = concentration of [USP Bisotrizole RS](#) in the *Standard solution* (mg/mL)

C_U = concentration of Bisotrizole in the *Sample solution* (mg/mL)

Acceptance criteria: 96.0%–102.0% on the as-is basis

IMPURITIES

• LIMIT OF BISOTRIZOLE RELATED COMPOUND A AND BISOTRIZOLE ISOMER

Diluent, Solution A, Solution B, Mobile phase, System suitability solution, Sample solution, and Chromatographic system: Proceed as directed in the Assay.

Standard stock solution A: 0.65 mg/mL of [USP Bisotrizole RS](#) in tetrahydrofuran

Standard stock solution B: 0.40 mg/mL of [USP Bisotrizole Related Compound A RS](#) in tetrahydrofuran

Standard solution: Transfer 5 mL of *Standard stock solution A* and 1.0 mL of *Standard stock solution B* to a 100-mL volumetric flask. Add 60 mL of tetrahydrofuran, and dilute with *Diluent* to volume.

System suitability

Sample: *System suitability solution*

[NOTE—See [Table 2](#) for the relative retention times for bisotrizole related compound A and the bisotrizole isomer.]

Suitability requirements

Resolution: NLT 1.5 between bisotrizole and the bisotrizole isomer

Analysis

Samples: *Standard solution* and *Sample solution*

Calculate the percentage of bisotrizole related compound A in the portion of Bisotrizole taken:

$$\text{Result} = (r_U/r_S) \times (C_S/C_U) \times 100$$

r_U = peak response of bisotrizole related compound A from the *Sample solution*

r_S = peak response of bisotrizole related compound A from the *Standard solution*

C_S = concentration of [USP Bisotrizole Related Compound A RS](#) in the *Standard solution* (mg/mL)

C_U = concentration of Bisotrizole in the *Sample solution* (mg/mL)

Calculate the percentage of bisotrizole isomer in the portion of Bisotrizole taken:

$$\text{Result} = (r_U/r_S) \times (C_S/C_U) \times 100$$

r_U = peak response of bisotrizole isomer from the *Sample solution*

r_S = peak response of bisotrizole from the *Standard solution*

C_S = concentration of [USP Bisotrizole RS](#) in the *Standard solution* (mg/mL)

C_U = concentration of Bisotrizole in the *Sample solution* (mg/mL)

Acceptance criteria: See [Table 2](#).

• ORGANIC IMPURITIES

Diluent, Solution A, Solution B, Mobile phase, Standard solution, Sample solution, Chromatographic system, and System

suitability: Proceed as directed in the Assay.

Analysis

Sample: *Sample solution*

Calculate the percentage of each individual unspecified impurity in the portion of Bisotrizole taken:

$$\text{Result} = (r_U/r_T) \times 100$$

r_U = peak response of each individual impurity

r_T = sum of the responses of all the peaks

Acceptance criteria: See [Table 2](#).

Table 2

Name	Relative Retention Time	Acceptance Criteria, NMT (%)
Bisotrizole related compound A ^a	0.42	0.5
Bisotrizole	1.0	—
Bisotrizole isomer ^b	1.1	4.0
Any individual unspecified impurity	—	0.10
Total impurities	—	4.0

^a 2-(2H-Benzotriazol-2-yl)-4-(1,1,3,3-tetramethylbutyl) phenol.

^b Phenol, 2,2'-methylenebis[6-(2H-benzotriazol-2-yl)-4-(1,1,3,3-tetramethylbutyl)]

ADDITIONAL REQUIREMENTS

• **PACKAGING AND STORAGE:** Preserve in well-closed containers, and store at controlled room temperature.

• **USP REFERENCE STANDARDS (11).**

[USP Bisotrizole RS](#)

[USP Bisotrizole Related Compound A RS](#)

2-(2H-Benzotriazol-2-yl)-4-(1,1,3,3-tetramethylbutyl) phenol.

C₂₀H₂₅N₃ 323.43

[USP Bisotrizole Resolution Mixture RS](#)

A mixture of approximately 1.5% of bisotrizole isomer [phenol, 2,2'-methylenebis[6-(2H-benzotriazol-2-yl)-4-(1,1,3,3-tetramethylbutyl)]] in a matrix of bisotrizole.

Auxiliary Information - Please [check for your question in the FAQs](#) before contacting USP.

Topic/Question	Contact	Expert Committee
BISOCTRIZOLE	Documentary Standards Support	SM32020 Small Molecules 3

Chromatographic Database Information: [Chromatographic Database](#)

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