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〈1054〉 BIOTECHNOLOGY-DERIVED ARTICLES—ISOELECTRIC FOCUSING

This chapter provides guidance and procedures used for the characterization of biotechnology-derived articles by isoelectric focusing. This chapter is harmonized with the corresponding chapters in *JP* and *EP*. Other characterization tests, also harmonized, are shown in the USP general information chapters [Biotechnology-Derived Articles—Amino Acid Analysis \(1052\)](#), [Biotechnology-Derived Articles—Capillary Electrophoresis \(1053\)](#), [Biotechnology-Derived Articles—Peptide Mapping \(1055\)](#), [Biotechnology-Derived Articles—Polyacrylamide Gel Electrophoresis \(1056\)](#), and [Biotechnology-Derived Articles—Total Protein Assay \(1057\)](#).

GENERAL PRINCIPLES

Isoelectric focusing (IEF) is a method of electrophoresis that separates proteins according to their isoelectric points. Separation is carried out in a slab of polyacrylamide or agarose gel that contains a mixture of amphoteric electrolytes (ampholytes). When subjected to an electrical field, the ampholytes migrate in the gel to create a pH gradient. In some cases, gels containing an immobilized pH gradient, prepared by incorporating weak acids and bases to specific regions of the gel network during the preparation of the gel, are used. When the applied proteins reach the gel fraction that has a pH that is the same as their isoelectric point (pI), their charge is neutralized and migration ceases. Gradients can be made over various ranges of pH, according to the mixture of ampholytes chosen.

THEORETICAL ASPECTS

When a protein is at the position of its isoelectric point, it has no net charge and cannot be moved in a gel matrix by the electric field. It may, however, move from that position by diffusion. The pH gradient forces a protein to remain in its isoelectric point position, thus concentrating it; this concentration effect is called "focusing". Increasing the applied voltage or reducing the sample load results in improved separation of bands. The applied voltage is limited by the heat generated because the heat must be dissipated. The use of thin gels and an efficient cooling plate controlled by a thermostatic circulator prevents the burning of the gel while allowing sharp focusing. The separation is estimated by determining the minimum pI difference (ΔpI), which is necessary to separate two neighboring bands, as follows:

$$\Delta pI = 3 \sqrt{\frac{D(dpH/dx)}{E(-d\mu/dpH)}}$$

in which D is the diffusion coefficient of the protein; dpH/dx is the pH gradient; E is the intensity of the electric field, in volts per centimeter; and $-d\mu/dpH$ is the variation of the solute mobility with the pH in the region close to the pI. Because D and $-d\mu/dpH$ for a given protein cannot be altered, the separation can be improved by using a narrower pH range and by increasing the intensity of the electric field.

Resolution between protein bands on an IEF gel prepared with carrier ampholytes can be quite good. Better resolution may be achieved by using immobilized pH gradients where the buffering species, which are analogous to carrier ampholytes, are copolymerized within the gel matrix. Proteins exhibiting pI values differing by as little as 0.02 pH units may be resolved using a gel prepared with carrier ampholytes, whereas immobilized pH gradients can resolve protein differing by approximately 0.001 pH units.

PRACTICAL ASPECTS

From an operational point, special attention must be paid to sample characteristics and/or preparation. Salt in a sample can be problematic, and it is best to prepare the sample, if possible, in deionized water or 2% ampholytes using dialysis or gel filtration if necessary. The time required for completion of focusing in thin-layer polyacrylamide gels is determined by placing a colored protein (e.g., hemoglobin) at different positions on the gel surface and by applying the electric field: the steady state is reached when all applications give an identical band pattern. In some procedures the completion of the focusing is indicated by the time elapsed after the sample application.

The IEF gel can be used as an identity test when the migration pattern on the gel is compared to a suitable standard preparation and IEF calibration proteins; the IEF gel can be used as a limit test when the density of a band on IEF is compared subjectively with the density of bands appearing in a standard preparation, or it can be used as a quantitative test when the density is measured using a densitometer or similar instrumentation to determine the relative concentration of protein in the bands subject to validation.

APPARATUS

An apparatus for isoelectric focusing consists of a controllable generator for constant potential, current, and power. Potentials of 2500 V have been used and are considered optimal under a given set of operating conditions. Supply of up to 30 W of constant power is recommended. The apparatus also includes a rigid plastic isoelectric focusing chamber that contains a cooled plate of suitable material to

support the gel; and a plastic cover with platinum electrodes that are connected to the gel by means of paper wicks of suitable width, length, and thickness, impregnated with solutions of anodic and cathodic electrolytes.

ISOELECTRIC FOCUSING IN POLYACRYLAMIDE GELS: DETAILED PROCEDURE

The following method is a detailed description of an IEF procedure in thick polyacrylamide slab gels, which is used unless otherwise stated in the monograph.

Preparation of the Gels

MOLD

The mold is composed of a glass plate (A) on which a polyester film (B) is placed to facilitate handling of the gel, one or more spacers (C), a second glass plate (D), and clamps to hold the structure together (see [Figure 1](#)).

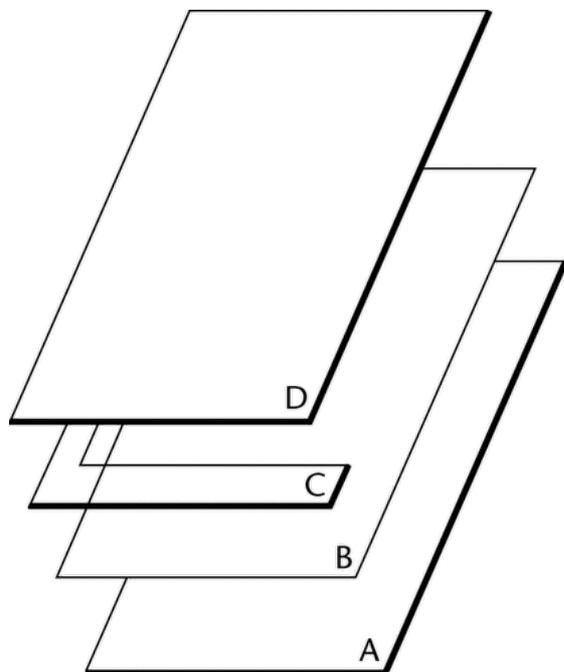


Figure 1. Mold

7.5% POLYACRYLAMIDE GEL

Dissolve 29.1 g of acrylamide and 0.9 g of methylenebisacrylamide in 100 mL of water. To 2.5 volumes of this solution, add the mixture of ampholytes specified in the individual monograph, and dilute to 10 volumes with water. Mix carefully, and degas the solution.

PREPARATION OF THE MOLD

Place the polyester film on the lower glass plate, apply the spacer, place the second glass plate, and fit the clamps. Before use, place the mixture on a magnetic stirrer, and add 0.25 volumes of a 100 g/L solution of ammonium persulfate and 0.25 volumes of tetramethylethylenediamine. Immediately fill the space between the glass plates of the mold with the solution.

FIXING SOLUTION FOR ISOELECTRIC FOCUSING POLYACRYLAMIDE GEL

Mix 35 g of sulfosalicylic acid and 100 g of trichloroacetic acid in 1000 mL of water.

COOMASSIE STAINING SOLUTION AND DESTAINING SOLUTION

Use the same solutions indicated in general information chapter [Biotechnology-Derived Articles—Polyacrylamide Gel Electrophoresis \(1056\)](#).

Procedure

Dismantle the *Mold*, and using the polyester film, transfer the gel onto the cooled support wetted with a few mL of a suitable liquid, taking care to avoid forming air bubbles. Prepare the test solutions and reference solutions as specified in the individual monograph. Place strips of paper for sample application, about 10 mm × 5 mm in size, on the gel, and impregnate each with the prescribed amount of the test and reference solutions. Also apply the prescribed quantity of a solution of proteins with known isoelectric points as pH markers to calibrate the gel. In some procedures, the gel has precast slots where a solution of the sample is applied instead of using impregnated paper strips. Cut two strips of paper to the length of the gel, and impregnate them with the electrolyte solutions: acid for the anode and alkaline for the cathode. The compositions of the anode and cathode solutions are given in the individual monograph. Apply these paper wicks to each side of the gel several mm from the edge. Fit the cover so that the electrodes are in contact with the wicks (with respect to the anodic and cathodic poles). Proceed with the isoelectric focusing by applying the electrical parameters described in the individual monograph. Switch off the current when the migration of the mixture of standard proteins has stabilized. Using forceps, remove the sample application strips and the two electrode wicks. Immerse the gel in *Fixing Solution for Isoelectric Focusing Polyacrylamide Gel*. Incubate with gentle shaking at

room temperature for 30 minutes. Drain off the solution, and add 200 mL of *Destaining Solution*. Incubate with shaking for 1 hour. Drain the gel, and add *Coomassie Staining Solution*. Incubate for 30 minutes. Destain the gel by passive diffusion with *Destaining Solution* until the bands are well visualized against a clear background. Locate the position and intensity of the bands in the electropherogram, as prescribed in the individual monograph.

VARIATIONS TO THE DETAILED PROCEDURE (SUBJECT TO VALIDATION)

Where reference to the general method on isoelectric focusing is made, variations in methodology or procedure may be made subject to validation. These variations include the use of commercially available precast gels and of commercial staining and destaining kits; the use of immobilized pH gradients; the use of rod gels, and the use of cassettes of different dimensions, including ultra-thin (0.2 mm) gels; variations in the sample application procedure, including different sample volumes or the use of sample application masks or wicks other than paper; the use of alternate running conditions, including variations in the electric field depending on gel dimensions and equipment, and the use of fixed migration times rather than subjective interpretation of band stability; the inclusion of a prefocusing step; the use of automated instrumentation; and the use of agarose gels.

VALIDATION OF ISOELECTRIC FOCUSING PROCEDURES

Where alternative methods to the detailed procedure are employed, they must be validated. The following criteria may be used to validate the separation: formation of a stable pH gradient of desired characteristics, assessed for example using colored pH markers of known isoelectric points; comparison with the electropherogram provided with the chemical reference substance for the preparation to be examined; and any other validation criteria as prescribed in the individual monograph.

SPECIFIED VARIATIONS TO THE GENERAL METHOD

Variations to the general method required for the analysis of specific substances may be specified in detail in individual monographs. Variations may include the addition of urea in the gel (a 3 M concentration is often satisfactory to keep the protein in solution, but up to 8 M can be used). Some proteins precipitate at their isoelectric point. In this case, urea is included in the gel formulation to keep the protein in solution. If urea is used, only fresh solutions should be used to prevent carbamylation of the protein. Other variations include the use of alternative staining methods and the use of gel additives such as nonionic detergents (e.g., octylglucoside) or zwitterionic detergents (e.g., CHAPS or CHAPSO) and the addition of ampholyte to the sample to prevent proteins from aggregating or precipitating.

POINTS TO CONSIDER

1. Samples can be applied to any area on the gel, but to protect the proteins from extreme pH environments, samples should not be applied close to either electrode. During method development, the analyst can try applying the protein in three positions on the gel (e.g., middle and both ends); the pattern of a protein applied at opposite ends of the gel may not be identical.
2. A phenomenon known as cathodic drift, where the pH gradient decays over time, may occur if a gel is focused too long. Although not well understood, electroendosmosis and absorption of carbon dioxide may be factors that lead to cathodic drift. Cathodic drift is observed as focused protein migrating off the cathode end of the gel. Immobilized pH gradients may be used to address this problem.
3. Efficient cooling (approximately 4°) of the bed that the gel lies on during focusing is important. High field strengths used during isoelectric focusing can lead to overheating and affect the quality of the focused gel.

Auxiliary Information - Please [check for your question in the FAQs](#) before contacting USP.

Topic/Question	Contact	Expert Committee
<1054> BIOTECHNOLOGY-DERIVED ARTICLES -- ISOELECTRIC FOCUSING	Jennifer Tong Sun Senior Scientist II	BIO2 Biologics Monographs 2 - Proteins

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