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Benzocaine Gel

DEFINITION

Benzocaine Gel contains NLT 90.0% and NMT 110.0% of the labeled amount of benzocaine (C₉H₁₁NO₂).

IDENTIFICATION

- **A.** The UV spectrum of the major peak of the *Sample solution* corresponds to that of the *Standard solution*, as obtained in the *Assay*.
- **B.** The retention time of the major peak of the *Sample solution* corresponds to that of the *Standard solution*, as obtained in the *Assay*.

ASSAY

• **PROCEDURE**

Solution A: 0.1% Trifluoroacetic acid, prepared by diluting 1.0 mL of trifluoroacetic acid with water to 1 L

Solution B: Acetonitrile

Mobile phase: See [Table 1](#).

Table 1

Time (min)	Solution A (%)	Solution B (%)
0	90	10
34	50	50
35	90	10
38	90	10

Diluent: *Solution A* and *Solution B* (1:1)

System suitability solution: 1 µg/mL of [USP Benzocaine RS](#) and 2 µg/mL each of [USP Aminobenzoic Acid RS](#) and [USP Ethyl 4-nitrobenzoate RS](#) in *Diluent*

Standard solution: 0.1 mg/mL of [USP Benzocaine RS](#) in *Diluent*. Sonicate to dissolve, if necessary.

Sample solution: Nominally 0.1 mg/mL of benzocaine in *Diluent* prepared as follows. Transfer a portion of Gel, equivalent to 10 mg of benzocaine, into a 100-mL volumetric flask and dissolve it in *Diluent*. Pass through a suitable filter of 0.45-µm pore size, discarding the first 2–3 mL of filtrate.

Chromatographic system

(See [Chromatography \(621\), System Suitability](#).)

Mode: LC

Detector: UV 280 nm. For *Identification* test A, use a diode array detector in the range of 200–400 nm.

Column: 4.6-mm × 25-cm; 5-µm packing L7

Flow rate: 1.5 mL/min

Injection volume: 20 µL

System suitability

Samples: *System suitability solution* and *Standard solution*

Suitability requirements

Resolution: NLT 10 between aminobenzoic acid and benzocaine, and between benzocaine and ethyl 4-nitrobenzoate, *System suitability solution*

Tailing factor: NMT 1.5, *Standard solution*

Relative standard deviation: NMT 1.0%, *Standard solution*

Analysis

Samples: *Standard solution* and *Sample solution*

Calculate the percentage of the labeled amount of benzocaine (C₉H₁₁NO₂) in the portion of Gel taken:

Result = $(r_U/r_S) \times (C_S/C_U) \times 100$

r_U = peak response of benzocaine from the *Sample solution*

r_S = peak response of benzocaine from the *Standard solution*

C_S = concentration of [USP Benzocaine RS](#) in the *Standard solution* (mg/mL)

C_U = nominal concentration of benzocaine in the *Sample solution* (mg/mL)

Acceptance criteria: 90.0%–110.0%

PERFORMANCE TESTS

- [MINIMUM FILL \(755\)](#): Meets the requirements

IMPURITIES

• ORGANIC IMPURITIES

Solution A: 0.1% Trifluoroacetic acid, prepared by diluting 1.0 mL of trifluoroacetic acid with water to 1 L

Solution B: Acetonitrile

Mobile phase: See [Table 1](#) in the Assay.

Diluent: *Solution A* and *Solution B* (1:1)

Standard solution: 1 µg/mL of [USP Benzocaine RS](#) and 2 µg/mL each of [USP Aminobenzoic Acid RS](#) and [USP Ethyl 4-nitrobenzoate RS](#) in *Diluent*

Sample solution: Nominally 1 mg/mL of benzocaine in *Diluent* prepared as follows. Transfer a portion of Gel, equivalent to 50 mg of benzocaine, into a 50-mL volumetric flask, and dissolve in *Diluent*. Pass through a suitable filter of 0.45-µm pore size, discarding the first 2–3 mL of filtrate.

Chromatographic system

(See [Chromatography \(621\)](#), [System Suitability](#).)

Mode: LC

Detector: UV 280 nm

Column: 4.6-mm × 25-cm; 5-µm packing L7

Flow rate: 1.5 mL/min

Injection volume: 20 µL

System suitability

Sample: *Standard solution*

Suitability requirements

Resolution: NLT 10 between aminobenzoic acid and benzocaine, and between benzocaine and ethyl 4-nitrobenzoate

Relative standard deviation: NMT 2.0% for each peak corresponding to benzocaine, aminobenzoic acid, and ethyl 4-nitrobenzoate

Analysis

Samples: *Standard solution* and *Sample solution*

Calculate the percentage of aminobenzoic acid and ethyl 4-nitrobenzoate in the portion of Gel taken:

$$\text{Result} = (r_U/r_S) \times (C_S/C_U) \times 100$$

r_U = peak response of aminobenzoic acid or ethyl 4-nitrobenzoate from the *Sample solution*

r_S = peak response of the corresponding Reference Standard from the *Standard solution*

C_S = concentration of [USP Aminobenzoic Acid RS](#) or [USP Ethyl 4-nitrobenzoate RS](#) in the *Standard solution* (mg/mL)

C_U = nominal concentration of benzocaine in the *Sample solution* (mg/mL)

Calculate the percentage of any other individual unspecified impurity in the portion of Gel taken:

$$\text{Result} = (r_U/r_S) \times (C_S/C_U) \times 100$$

r_U = peak response of any other individual unspecified impurity from the *Sample solution*

r_S = peak response of benzocaine from the *Standard solution*

C_S = concentration of [USP Benzocaine RS](#) in the *Standard solution* (mg/mL)

C_U = nominal concentration of benzocaine in the *Sample solution* (mg/mL)

Acceptance criteria: See [Table 2](#). Disregard peaks less than 0.05%.

Table 2

Name	Relative Retention Time	Acceptance Criteria, NMT (%)
Aminobenzoic acid	0.29	0.20
Benzocaine	1.0	—
Ethyl 4-nitrobenzoate	2.1	0.20
Any other individual unspecified impurity	—	0.10
Total impurities	—	1.0

SPECIFIC TESTS

- [MICROBIAL ENUMERATION TESTS \(61\)](#) and [TESTS FOR SPECIFIED MICROORGANISMS \(62\)](#): It meets the requirements of the tests for absence of *Staphylococcus aureus* and *Pseudomonas aeruginosa*.

ADDITIONAL REQUIREMENTS

- **PACKAGING AND STORAGE:** Preserve in well-closed containers.

- [USP REFERENCE STANDARDS \(11\)](#).

[USP Aminobenzoic Acid RS](#)

Benzoic acid, 4-amino.

$C_7H_7NO_2$ 137.14

[USP Benzocaine RS](#)

[USP Ethyl 4-nitrobenzoate RS](#)

Benzoic acid, 4-nitro-, ethyl ester.

$C_9H_9NO_4$ 195.17

Auxiliary Information - Please [check for your question in the FAQs](#) before contacting USP.

Topic/Question	Contact	Expert Committee
BENZOCAINE GEL	Documentary Standards Support	SM52020 Small Molecules 5

Chromatographic Database Information: [Chromatographic Database](#)

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