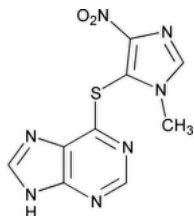


Status: Currently Official on 13-Feb-2025
 Official Date: Official as of 01-May-2020
 Document Type: USP Monographs
 DocId: GUID-12D459B6-F188-43C9-A983-D1AAA2D82FEA_2_en-US
 DOI: https://doi.org/10.31003/USPNF_M6690_02_01
 DOI Ref: 3x82c

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Azathioprine



$C_9H_7N_7O_2S$ 277.26

1*H*-Purine, 6-[(1-methyl-4-nitro-1*H*-imidazol-5-yl)thio]-;

6-[(1-Methyl-4-nitroimidazol-5-yl)thio]purine CAS RN®: 446-86-6; UNII: MRK240IY2L.

DEFINITION

Azathioprine contains NLT 98.0% and NMT 102.0% of azathioprine ($C_9H_7N_7O_2S$), calculated on the dried basis.

IDENTIFICATION

Change to read:

- **A.** ▲ [SPECTROSCOPIC IDENTIFICATION TESTS \(197\)](#), [Infrared Spectroscopy: 197K](#) ▲ (CN 1-MAY-2020)
- **B.** The retention time of the major peak of the *Sample solution* corresponds to that of the *Standard solution*, as obtained in the Assay.

ASSAY

• PROCEDURE

Solution A: 1.6 g/L of sodium 1-heptanesulfonate in water

Mobile phase: Methanol and *Solution A* (30:70). Adjust with 1 N hydrochloric acid to a pH of 3.5 ± 0.1 .

Standard stock solution: 0.5 mg/mL of [USP Azathioprine RS](#) prepared as follows. Transfer [USP Azathioprine RS](#) to a suitable volumetric flask. Add 25% of the flask volume of methanol and 1% of ammonium hydroxide to the flask. Swirl, and sonicate for 2 min or until dissolved. Dilute with methanol to volume.

Standard solution: 0.1 mg/mL of [USP Azathioprine RS](#) in water from the *Standard stock solution*

Sample solution: 0.1 mg/mL of Azathioprine prepared as follows. Transfer 50 mg of sample to a 100-mL volumetric flask. Add 25 mL of methanol and 1.0 mL of ammonium hydroxide to the flask, swirl, and sonicate for 2 min or until dissolved. Dilute with methanol to volume. Transfer 10.0 mL of this solution into a 50-mL volumetric flask, and dilute with water to volume.

Chromatographic system

(See [Chromatography \(621\)](#), [System Suitability](#).)

Mode: LC

Detector: UV 254 nm

Column: 3.9-mm × 30-cm; 10-μm packing L1

Flow rate: 1.8 mL/min

Injection volume: 10 μL

System suitability

Sample: *Standard solution*

Suitability requirements

Tailing factor: NMT 2

Relative standard deviation: NMT 0.73%

Analysis

Samples: *Standard solution* and *Sample solution*

Calculate the percentage of azathioprine ($C_9H_7N_7O_2S$) in the portion of Azathioprine taken:

$$\text{Result} = (r_U/r_S) \times (C_S/C_U) \times 100$$

r_U = peak response of azathioprine from the *Sample solution*

r_S = peak response of azathioprine from the *Standard solution*

C_s = concentration of [USP Azathioprine RS](#) in the *Standard solution* (mg/mL)

C_u = concentration of Azathioprine in the *Sample solution* (mg/mL)

Acceptance criteria: 98.0%–102.0% on the dried basis

IMPURITIES

• **RESIDUE ON IGNITION (281):** NMT 0.1%

• **ORGANIC IMPURITIES**

Buffer: 2.76 g/L of monobasic sodium phosphate. Adjust with phosphoric acid to a pH of 2.5.

Solution A: Methanol and *Buffer* (5:95)

Solution B: Methanol and *Buffer* (60:40)

Mobile phase: See [Table 1](#). Return to original conditions, and re-equilibrate the system.

Table 1

Time (min)	Solution A (%)	Solution B (%)
0	100	0
5	100	0
15	0	100
20	0	100

Diluent: 0.8 g/L of sodium hydroxide in water

System suitability stock solution A: 0.2 mg/mL each of [USP Azathioprine Related Compound A RS](#) and [USP Mercaptopurine RS](#) prepared as follows. Transfer [USP Azathioprine Related Compound A RS](#) and [USP Mercaptopurine RS](#) to a suitable volumetric flask. Add 35% of the flask volume of *Diluent*, and dilute with *Buffer* to volume.

System suitability stock solution B: 0.1 mg/mL each of [USP Azathioprine Related Compound G RS](#) and [USP Azathioprine RS](#) prepared as follows. Transfer [USP Azathioprine Related Compound G RS](#) and [USP Azathioprine RS](#) to a suitable volumetric flask. Add 35% of the flask volume of *Diluent*, and dilute with *Buffer* to volume.

System suitability solution: 0.002 mg/mL each of [USP Azathioprine Related Compound A RS](#), [USP Mercaptopurine RS](#), [USP Azathioprine Related Compound G RS](#), and [USP Azathioprine RS](#) prepared as follows. Transfer 1 mL of *System suitability stock solution A* and 2 mL of *System suitability stock solution B* to a 100-mL volumetric flask. Add 35 mL of *Diluent*, and dilute with *Buffer* to volume.

Standard stock solution: 0.1 mg/mL of [USP Azathioprine RS](#) prepared as follows. Transfer [USP Azathioprine RS](#) to a suitable volumetric flask. Add 35% of the flask volume of *Diluent*, and dilute with *Buffer* to volume.

Standard solution: 0.1 µg/mL of [USP Azathioprine RS](#) in *Buffer* from *Standard stock solution*

Sample solution: 0.1 mg/mL of Azathioprine prepared as follows. Transfer Azathioprine to a suitable volumetric flask. Add 35% of the flask volume with *Diluent*, and dilute with *Buffer* to volume.

Chromatographic system

(See [Chromatography \(621\), System Suitability](#).)

Mode: LC

Detector: UV 240 nm

Column: 4.6-mm × 15-cm; 5-µm packing L11

Column temperature: 30°

Flow rate: 1.0 mL/min

Injection volume: 20 µL

System suitability

Sample: *System suitability solution*

Suitability requirements

Resolution: NLT 2 between azathioprine related compound A and mercaptopurine; NLT 2 between azathioprine related compound G and azathioprine

Analysis

Samples: *Standard solution* and *Sample solution*

Calculate the percentage of each impurity in the portion of Azathioprine taken:

$$\text{Result} = (r_u/r_s) \times (C_s/C_u) \times 100$$

r_u = peak response of each impurity from the *Sample solution*

r_s = peak response of azathioprine from the *Standard solution*

C_s = concentration of [USP Azathioprine RS](#) in the *Standard solution* (mg/mL)

C_u = concentration of Azathioprine in the *Sample solution* (mg/mL)

Acceptance criteria: See [Table 2](#). Disregard any impurity peaks less than 0.05%.

Table 2

Name	Relative Retention Time	Acceptance Criteria, NMT (%)
Azathioprine related compound A ^a	0.3	0.15
Mercaptopurine ^b	0.4	0.15
Azathioprine related compound G ^c	0.97	0.10
Azathioprine	1.0	—
Any other unspecified impurity	—	0.10
Total impurities	—	0.5

^a 1-Methyl-4-nitro-1*H*-imidazol-5-amine.

^b 9*H*-Purine-6-thiol.

^c 6-[(1-Methyl-4-nitro-1*H*-imidazol-5-yl)thio]-9*H*-purin-2-amine.

SPECIFIC TESTS

- [Loss on Drying \(731\)](#).

Analysis: Dry under vacuum at 105° for 5 h.

Acceptance criteria: NMT 1.0%

ADDITIONAL REQUIREMENTS

- **PACKAGING AND STORAGE:** Preserve in tight, light-resistant containers.

- [USP REFERENCE STANDARDS \(11\)](#).

[USP Azathioprine RS](#)

[USP Azathioprine Related Compound A RS](#)

1-Methyl-4-nitro-1*H*-imidazol-5-amine.

$C_4H_6N_4O_2$ 142.12

[USP Azathioprine Related Compound G RS](#)

6-[(1-Methyl-4-nitro-1*H*-imidazol-5-yl)thio]-9*H*-purin-2-amine.

$C_9H_8N_8O_2S$ 292.28

[USP Mercaptopurine RS](#)

Auxiliary Information - Please [check for your question in the FAQs](#) before contacting USP.

Topic/Question	Contact	Expert Committee
AZATHIOPRINE	Documentary Standards Support	SM32020 Small Molecules 3

Chromatographic Database Information: [Chromatographic Database](#)

Most Recently Appeared In:

Pharmacopeial Forum: Volume No. PF 39(6)

Current DocID: GUID-12D459B6-F188-43C9-A983-D1AAA2D82FEA_2_en-US

DOI: <https://doi.org/10.31003/USPNF.M6690.02.01>

DOI ref: [3x82c](#)